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# Automatic Tank Gauging Systems For Release Detection

Reference Manual For Underground Storage Tank Inspectors



Printed on Recycled Paper

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PLEASE NOTE: The information in this booklet comes from third-party evaluations and from release detection equipment vendors. These sources alone are responsible for the veracity of the information presented here. EPA does not endorse any specific release detection devices. EPA has gathered this information from third-party evaluators and vendors and is distributing it solely to provide UST inspectors and owners/operators with basic information. Each user should take the next step of contacting the vendor for further confirmation or help.

# For UST Inspectors: How Can You Use This Booklet?

The following pages present "system descriptions" of automatic tank gauging (ATG) systems used to monitor release detection at underground storage tanks (USTs). As an UST inspector, you can use this information **to evaluate systems and to educate UST owners/operators**. Each description of an ATG system provides information on how the equipment works, its specifications and limitations, its operation and maintenance requirements, and how to print and read reports.

### Systems Described Here Have Passed Third-Party Evaluation

All ATG systems described in the following pages are taken from the "List Of Leak Detection Evaluations For USTs," which is maintained by the independent National Work Group on Leak Detection Evaluations, consisting of State and EPA UST program staff. All ATG systems listed here have been evaluated by third parties and certified by them to meet the federal requirements for detecting leaks at a minimum rate and within the prescribed probabilities for detection and false alarm. In short, if the system is listed here it has been evaluated and passed third-party scrutiny. You can access the most current "List" at EPA's Web site at http://www.epa.gov/oust/pubs/ldlist.htm.

### Use As An Inspection Tool: Look Up System Descriptions Quickly

As an UST inspector you face a wide array of release detection devices that you must evaluate to see if they are installed, operated, and maintained properly to detect leaks efficiently. For any ATG system you encounter in the field, you should be able to quickly find a system description in the following pages that will help you evaluate the system's application at the site. Use the table on pages 4 through 6 to find what page to go to for a system description of a specific leak detection system (identified by vendor and model name and/or number).

### Use As A Compliance Assistance Tool: Leave System Description With UST Owner Or Operator

You can provide valuable compliance assistance and "education" as you walk the UST owner/operator through a copy of the system description from the reference manual — note how the device is used, its limitations, the necessity of following maintenance instructions from the manufacturer, how to print and read reports, and so on. To help you in this educational task, this manual includes a two-sided handout ("For UST Owners And Operators") you can copy and leave at the UST site (see pages 7 and 8), along with copies of other appropriate pages from the system description.

# For UST Inspectors: How Can You Use This Booklet?

### What's In Each System Description?

Each system description has the following headings that provide information:

- ► Name: Name of release detection device (usually a model series).
- Equipment Type: What kinds of release detection the device can provide.
- Appearance: An illustration of a representative device's console.
- Vendor: Vendor's name and contact information.
- Basic System Description: Notes unique aspects of the device not covered elsewhere in the system description.
- Certified Leak Rates And Thresholds: Notes certified leak rates and thresholds.
- Applicability: Notes types of product the device can detect.
- ► **Tank Capacity**: Notes the maximum capacity of the tank for which this device will work effectively; may also note how full the tank needs to be for the device to work.
- ► Waiting Time: Notes minimum waiting times, such as between delivery and testing or between dispensing and testing.
- Test Period: Notes the duration of the test or of various test modes that should demonstrate the device is working and capable of detecting leaks.
- Calibration and Maintenance: Notes basic requirements for keeping the device calibrated and maintained to detect leaks efficiently (including requirements for temperature/water sensor probes).
- Comments and Limitations: Notes distinct items such as "not evaluated using manifold tank systems" or "tests only the portion of tank containing product" or "requires water sensors and temperature probes."
- Sample Reports: Illustrates the reports the device can generate and how you can make the device print these reports; helps you know how to read and interpret the report.

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# For UST Inspectors: How Can You Use This Booklet?

# Want to help improve this ATG Manual?

We want to continually improve this ATG Manual with your help!

Send us your feedback.

Let us know if you find any errors, think something needs to be added or deleted, or have suggestions on format changes.

- Send feedback by e-mail to <u>OUST.outreach@epa.gov</u>.
- Send feedback by regular mail to OUST Outreach ATG, Mail Code 5401G, 1200 Pennsylvania Avenue, NW, Washington, DC 20460.
- Or phone your feedback to our Hotline at 1-800-424-9346

# Locating Information On Specific Leak Detection Systems

VENDOR	CONSOLE MODEL (and probe as evaluated)	PAGE NUMBER
Alert Technologies, Inc.	Alert Model 2000 In-Tank Mass Measurement Probe System	9
Andover Controls Corp.	Andover Infinity/Continuum, Versions CX9900, CX9400, CX9200, CX9000, CMX240 (Magnestostrictive Probe)	10
	Versions AC8+, AC256+ (Magnetostrictive Probe)	10
Caldwell Systems Corp.	Tank Manager (Ultrasonic Probe)	16
Control Engineers	CEI 3000 Tank Level Module - Version TLP2, Normal/Rapid Test Mode (Magnetostrictive Probe)	22
EBW, Inc.	Auto-Stik II, Auto-Stik Jr. (Magnetostrictive Probe)	23
Egemin Naamloze	E'SPI III (Mass Buoyancy Probe)	31
Vennootschap	E'SPI IV (Mass Buoyancy Probe)	31
Emco Electronics, Tuthill Corp.	EECO System TLM/0.2 gph Precision Test (Q0400-4xx Magnetostrictive Probe)	32
	EECO System TLM/0.1 gph Precision Test (Q0400-4xx Magnetostrictive Probe)	32
	EECO System TLM/0.2 gph Quick Test (Q0400-4xx Magnetostrictive Probe)	32
	EECO System TLM/0.1 gph Quick Test (Q0400-4xx Magnetostrictive Probe)	32
Engineered Systems, Inc.	Image II (Magnetostrictive Probe)	39
Environment and Safety	EASI Level-Tru (Magnetostrictive Probe)	40
Gasboy International (formerly William M. Wilson's Sons)	Gasboy TMS 500 (Magnetostrictive Probe)	41
Marconi Commerce Systems (formerly Gilbarco Environmental	EMC Environmental Management Console, EMC Basic Monitoring System Tank Monitors 2, 3, 2.1, 3.1, PAO238000XXXX (Capacitance Probe)	46, 54
Products)	EMC Environmental Management Console EMC Basic Monitoring System Tank Monitors 2.1,3.1, PAO264XXX0000 (Capacitance Probe)	46, 54
	EMC Environmental Management Console EMC Basic Monitoring System Tank Monitors 2.1, 3.1, PAO265XXX0000 (Magnetostrictive Probe)	46, 54
	EMC/PC Series Monitoring Systems PA0265 and PA0300 (Magnetostrictive Probe)	54
Hasstech	Tank Compliance Center, Model 700 (7100 Series Magnetostrictive Probe)	61
INCON Intelligent	TS 1000, 1001, 2001 (Magnetostrictive Probe)	66
Controls, Inc.	TS 1000, 1001, 2001 (Incon LL2 Magnetostrictive Probe)	66
	TS 2000 (Magnetostrictive Probe)	66

# Locating Information On Specific Leak Detection Systems

VENDOR	CONSOLE MODEL (and probe as evaluated)	PAGE NUMBER
Keekor Environmental Products	TankTite Leak Detection Kernel Version 1.0 with Keeprobe K7 (Magnetostrictive Probe)	79
Marley Pump Co.	Prolink System, RJE Probes # RE-400-094 thru 112-5 (Magnetostrictive Probe)	82
	Red Jacket ATM System, Version RLM 5000, 5001, 9000 (Magnetostrictive Probe)	80
	Sonic Technology (ST) 1400-1800 Series Tank Monitoring System, ATG Automatic Tank Gauging Monitor, LLM Series Liquid Level Monitor, FMS Fuel Management Monitor (Ultrasonic Probe)	85
NESCO (formerly Arizona Instrument Corp.)	Encompass MTS IPAM #17-903 (Magnetostrictive Probe #17- 9300)	87
	Encompass USF IPAM #17-901 (Ultrasonic Probe #17-9100)	87
Omntec/Electro Levels Mfg., Inc.	OEL 8000 (Magnetostrictive Probe)	89
Patriot Sensors and	7021 Digital Tank Gauge (7030 Series Magnetostrictive Probe)	61
Controls Corp. (formerly MagneTek)	7021 Digital Tank Gauge (7100 Series Magnetostrictive Probe)	61
Petro Vend, Inc.	Petrosonic III (Version 4.05 Model 613, 4 inch, Magnetostrictive Probe)	97
	Site Sentinel Model II and III (Model 613, 2 inch, Magnetostrictive Probe)	97
	Site Sentinel Model II and III (Model 613, 4 inch, Magnetostrictive Probe)	97
Pneumercator Company Inc.	TMS 2000, TMS 3000 (Magnetostricitive Probe)	102
Ronan Engineering Co.	X-76 ETM, X-76 ETM-4X (Magnetostrictive Probe)	61
Tidel Engineering, Inc	Tidel Environmental Monitoring System, 3500 Series (Ultrasonic Probes #401-0009, #401-0010)	104
	Tidel Environmental Monitoring System, EMS 2000, 3000, 3500 Series (Ultrasonic Probes #401-0009 and #401-0010)	104
Universal Sensors and Devices, Inc.	TICS-1000 (Magnetostrictive Probe)	114
USTest, Inc.	UST 2001 Quick Test (Ultrasonic Probe)	121
	UST 2001(Ultrasonic Probe)	121
Veeder-Root	TLS-200, 200i, 250i, 300, 300C, 300i, 350, 350PC, 350R, 350RPC UST ATGS (Model 7842 Digital Sensing Capacitance Probe)	46, 54, 127
	TLS-200, 200i, 250i, 300, 300C, 300i, 300PC, 350, 350PC, 350R, 350RPC UST ATGS (Model 8472 Digital Sensing Capacitance Probe)	46, 54, 127

# Locating Information On Specific Leak Detection Systems

VENDOR	CONSOLE MODEL (and probe as evaluated)	
	TLS-250, 250i, 300, 300C, 300i, 300PC, 350, 350PC, 350R, 350RPC UST ATGS (Models 8473, 8493 Magnetostrictive Probes)	46, 54, 127, 128
	TLS Series 300, 350, 350R (Models 8463, 8473, 8493 Magnetostrictive Probes)	54, 128

# For UST Owners And Operators: How Can You Use The "System Description" Of Your Leak Detection?

As the owner or operator of an underground storage tank (UST) system, you should make sure your vendor or installer provides you with the information and training necessary to guarantee your release detection equipment works effectively to detect leaks.

If you don't know how your system works, you will fail inspections and may find yourself with violations and penalty fees. Or even worse, you may find too late that you have had a leak and you may now have to pay for extensive cleanup of a contaminated site and for damages caused to others. It is your responsibility to know how to operate all protective devices properly so that you meet regulatory requirements that protect the environment.

The "system description" of the automatic tank gauging (ATG) system left with you will help you get started. The outline on the back of this page explains how you can understand each heading in the system description.

But to really know your equipment, you should contact the vendor listed and make sure you get full documentation for your leak detection system — such as an owner's manual or schedules for when recalibration is necessary or when regular maintenance is needed. Also, you should make use of any training provided by the vendor or someone else that would ensure that you operate and maintain your system properly.

**Special Note If You Have Manifold Tanks:** The information provided in the accompanying system description is largely for single tanks that are not part of a manifold system of interconnected multiple tanks. If you have a manifold UST system, you need to look carefully at your system description to see if it has been evaluated for use with manifold tanks. If you discover that the ATG system has not been evaluated for manifold tanks, there is still a possibility that it may work if you can functionally separate the tanks — basically cancelling the "manifold" interconnection of tanks — which may be possible if the tanks have a valve system or other mechanism that can isolate tanks for release testing. That's a lot of "ifs," so you must check with your vendor, installer, or manufacturer, as well as your state regulatory agency, for help in understanding how you should act in this situation involving manifold tanks.

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# How Can You Use The "System Description" Of Your Leak Detection?

### What Can You Learn From The System Description?

The accompanying system description has the following headings that provide information:

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- Basic System Description: Notes unique aspects of the device not covered elsewhere in the system description.
- Certified Leak Rates And Thresholds: Notes leak rates and thresholds for the device as certified by a third party evaluation.
- Applicability: Notes types of product the device can detect.
- Tank Capacity: Notes the maximum capacity of the tank for which this device will work effectively. If your tank or tanks exceed this amount, you should not be using this device. May also note how full the tank needs to be for device to work.
- Waiting Time: Notes minimum waiting times, such as between delivery and testing or between dispensing and testing.
- **Test Period**: Notes the duration of the test or of various test modes that should demonstrate the device is working and capable of detecting leaks.
- Calibration and Maintenance: Notes basic requirements for keeping the device calibrated and maintained to detect leaks efficiently (including requirements for temperature/water sensor probes).
- Comments and Limitations: Notes distinct items such as "not evaluated using manifold tank systems" or "tests only the portion of tank containing product" or "requires water sensors and temperature probes."
- Sample Reports: Illustrates the reports the device can generate and how you can make the device print these reports. Helps you know how to read and interpret the report.

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- Or phone your feedback to our Hotline at 1-800-424-9346.

# Alert Technologies Model 2000

### **Equipment Type:**

Automatic tank gauging system

### Vendor:

[No picture provided by vendor]

Alert Technologies, Inc. 5400 Newport Dr., Suite 13 Rolling Meadows, IL 60008 Phone: 847-392-0060

### **Basic System Description:**

No system documentation was provided by vendor

### Certified Leak Rates and Thresholds (with mass measurement probe):

Leak rate of 0.2 gph with leak threshold of 0.1 gph

### Applicability:

· Gasoline, diesel, aviation fuel, fuel oil, waste oil, solvents

### **Tank Capacity:**

- Maximum of 15,000 gallons
- Tank must be between 50 and 95% full

### Waiting Time:

- Minimum of 15 hours between delivery and testing
- There must be no delivery during waiting time

### **Test Period:**

- Minimum of 2 hours
- Test data are acquired and recorded by a computer
- Leak rate is calculated from data determined to be valid by statistical analysis
- There must be no dispensing or delivery during test

### **Calibration and Maintenance Requirements:**

- Mass measurement probe and water sensor must be checked and calibrated, if necessary, in accordance with manufacturer's instructions
- System is battery operated and does not automatically generate a hard copy of the leak test result; however, a hard copy of the results can be obtained by transfer of data to another unit (see manufacturer's instructions for further details)
- System is not equipped with any alarms

### **Comments and Limitations:**

- Not evaluated using manifold tank systems
- Tests only portion of tank containing product
- Alert Technologies, Inc. sold this product to an unnamed vendor, and therefore is unable to provide technical support for the Model 2000 automatic tank gauging system

### [No sample reports were provided by vendor]

# Andover Controls Infinity/Continuum Tank Monitoring System (TMS)

Equipment Type: Automatic tank gauging system

### Vendor:

Andover Controls Corp. 300 Brickstone Square Andover, MA 01810 Phone: 978-470-0555 Fax: 978-470-0906 Internet: www.andovercontrols.com



### **Basic System Description:**

The Infinity /Continuum TMS is a continuous monitoring system capable of providing the operator with inventory control and leak detection information. The Infinity/Continuum TMS consists of tank probes and a controller that displays leak detection information on either an optional liquid crystal display (LCD) or an attached personal computer. The vendor provided system documentation for the CX9000, CX9200, and CMX240 versions of the Infinity/Continuum TMS. The sample reports shown below are on-screen reports for these systems. Other versions of the Infinity/Continuum TMS include the CX9900, CX9400, AC8+, and AC256+.

### Certified Leak Rates and Thresholds (with magnetostrictive probe):

- Leak rate of 0.2 gph with leak threshold of 0.1 gph
- ► Leak rate of 0.1 gph with leak threshold of 0.05 gph

### Applicability:

- ► Gasoline, diesel, aviation fuel, fuel oil #4, solvents
- ► The AC8+ and AC256+ were also certified for fuel oil #6
- Other liquids with known coefficients of expansion and density may be tested after consultation with the manufacturer

### Tank Capacity:

- Maximum of 15,000 gallons; the CX9900, CX9400, CX9200, CX9000, and CMX240 are also certified at the 0.2 gph leak rate for tanks up to 30,000 gallons
- ► Tank must be between 50 and 95% full

### Waiting Time:

- Minimum of 6 hours between delivery and testing
- Minimum of 3 hours between dispensing and testing
- There must be no delivery during waiting time

### **Test Period:**

- Minimum of 6 hours
- Test data are acquired and recorded by a computer
- ► Leak rate is calculated as the average of subsets of all data collected
- The AC8+ and AC256+ calculate the leak rate as the difference between first and last data collected divided by elapsed time between first and last volume changes observed
- There must be no dispensing or delivery during test

# Andover Controls Infinity/Continuum TMS (continued)

### **Calibration and Maintenance Requirements:**

 Resistance temperature detectors (RTD) and probe must be checked and calibrated in accordance with manufacturer's instructions

### **Comments and Limitations:**

- Not evaluated using manifold tank systems
- Tests only portion of tank containing product

### Andover Controls Infinity/Continuum TMS: Sample Reports

You generate reports from the **Infinity TMS** from a main menu which lists and describes available commands. To access the main menu of the **Infinity TMS**, you must log-on to the system:

- Type WINDOW
- Enter user name and password when prompted
- Press F4; you should receive a command prompt R>
- ▶ Type LIST at the command prompt and press RETURN to view a list of available commands

The screen that lists available commands is presented below:

```
R>list
                  GTE- San Angelo Tank Monitoring Unit - San Angelo, Texas
ALRM
                               Active Alarm Summary Display
ALRMS
                              Active Alarm Detailed Display
                                     Communication Status
COMMN
                         Tank Monitoring Unit Status Display
STAT
                             Clears System Generated Alarms
CLEAR
                                History Log Selection Menu
HISTORY
LIST
                                     Command Menu Display
Tuesday, October 5 1993
                                                9:36:34
R>
```

To generate basic status, leak detection test, and alarm history reports, you will use the STAT command and HISTORY command. Specific instructions for generating these reports follow.

### **Inventory/Status Reports**

You can generate a status report from the Status (Stat) Screen. This report can tell you, among other things, how many tanks are being monitored, what type of fuel is in each tank, how much water and product are in the tanks (as well as the temperature compensated volumes), and the current leak rate of each tank.

To view the Status (Stat) Screen:

- Log in as described above
- Type STAT after the R> prompt

The Status (Stat) Screen is displayed below:

### Andover Controls Infinity/Continuum TMS: Sample Reports (continued)

```
R>list
GTE- San Angelo Tank Monitoring Unit - San Angelo, Texas
                            Active Alarm Summary Display
ALRM
                            Active Alarm Detailed Display
ALRMS
                                  Communication Status
COMMN
STAT
                       Tank Monitoring Unit Status Display
CLEAR
                           Clears System Generated Alarms
                              History Log Selection Menu
HISTORY
LIST
                                  Command Menu Display
                                            9:36:34
Tuesday, October 5 1993
R>
```

For more detailed inventory/status information you can generate a Fuel History Report, which describes the tank level, volume, ullage, and fuel usage for eleven of the most recent twelve hour periods, or a Delivery Log Report, which describes the temperature, volume, date, and time, by tank, at the beginning and end of the last eleven deliveries. You generate both of these reports from the History Menu.

To generate a Fuel History or Delivery Log Report:

Log in as described above

- Type HISTORY after the R> prompt; a list of history commands will appear
- ▶ Type FUEL HISTORY 1 or DELIVERY LOG 1, as appropriate, after the R> prompt

Change the suffix following the name of the report if you wish to view reports older than the eleven most recent. For example, type FUEL HISTORY 12 for the eleven twelve-hour periods preceding the eleven most recent. If you wish to view one of these reports for only one tank in a multi-tank system, identify the number of the tank after a space following the numerical suffix. For example, a Fuel History Report showing the eleven most recent twelve hour periods for just tank 1 would require you to type FUEL HISTORY 11.

Delivery reports can help you determine if leak test results might be affected by introduction of product during a test, or this data can be used to perform statistical inventory reconciliation to validate the results of in-tank leak detection tests.

### Andover Controls Infinity/Continuum TMS: Sample Reports (continued)

### Leak Test Reports

The **Infinity TMS** can also generate leak test reports, which provide detailed information on the most recent leak tests performed by the system. The **Infinity TMS** will automatically attempt to perform a leak detection test daily, so unless the system has been programmed to perform differently, you should have daily leak detection test results for each tank attached to the system.

To print a Leak Test Report:

- Log on as described above
- Type LEAKLOG 1 after the R> prompt; this will display the results of the four most recent leak tests, log index numbers (LOG NBR) one through four

To get the results of preceding leak tests, change the number following LEAKLOG. For example, to obtain the results of the four leak tests that proceeded LEAKLOG 1 results, enter LEAKLOG 5, which will display results for leak tests with LOG NBRs five through eight.

The Leaklog Screen is displayed below:

R>leaklog 1 Log Tank------ START VALUES ------ END VALUES------Nbr Nbr Temp Volume Date-Time Temp Volume Date-Time 1 1 67.51 2520.04 11/21/93 1:00 67.51 2520.04 11/21/93 2:37 97 Minutes LeakRate 0.00 gph Volume Change 0.00 Invalid-Stk Float 2 68.25 2519.17 11/20/93 1:00 67.75 2519.74 11/20/93 7:01 1 361 Minutes LeakRate 0.00gph Volume Change 0.02 Passed Test 3 1 67.90 2518.82 11/19/93 1:00 67.81 2518.96 11/19/93 7:01 361 Minutes LeakRate -0.02gph Volume Change 0.14 Passed Test 4 71.76 2514.16 11/18/93 13:39 70.64 2515.55 11/18/93 19:40 1 361 Minutes LeakRate 0.35 gph Volume Change 1.39 Failed Test!! R>

Infinity TMS leak test results and their meaning are shown below:

- PASSED: test was able to run for the minimum test time, and during the test, the temperature compensated volume remained the same or increased or decreased less than 0.1 gal/hr
- FAILED: test was able to run for the minimum test time, and during the test, the temperature compensated volume increased or decreased more than 0.1 gal/hr; such increases or decreases of greater than 0.1 gal/hr may be attributable to product leaking from the tank or the influx of groundwater into the tank
- INVALID: test stopped before completion due to delivery, dispensing, or probe hardware alarm or loss of system communication

### Andover Controls Infinity/Continuum TMS: Sample Reports (continued)

If the **Infinity TMS** reports that the tank failed or that the test was invalid, you should investigate further to determine the cause of a possible leak. The system can reliably detect leakage rates of 0.2 gph or higher, and was third party certified as such, but reports that a tank failed if it detects a leak of more that 0.1 gph.

### **Alarm Reports**

You can also generate reports that tell you what types of alarm events have occurred for a tank system in the past, or what alarms are currently triggered. The Alarmlog Screen displays the most recent alarm events.

To generate an Alarmlog Report:

- Log on to the system as described above
- Type ALARM LOG 1 at the R> prompt

Change the suffix following the name of the report if you wish to view reports older than the eleven most recent: For example type ALARM LOG 12 for the eleven alarm events preceding the eleven most recent.

The Alarmlog Screen is presented below:

R>a	larmlog 1				
* * *	* * * * * * * * * * * * * * * *	***ALARN	1 LOG DISPLAY SCREEN******	* * * * * * * * *	* * * * * * * * *
Log			Alarm	Gross	Fuel
Nbr	Date	Time	Message	Total	Level
1	11/22/93	10:34	High Water in Tank Alarm	2433.9	41.11
2	11/20/93	16:49	Stuck Float Alarm	2428.2	41.11
3	11/20/93	9:45	Stuck Float Alarm	2428.1	41.11
4	11/20/93	4:22	Stuck Float Alarm	2428.2	41.11
5	11/19/93	13 <b>:</b> 51	DayTank High Level Alarm	2428.2	41.10
6	11/19/93	13:50	DayTank Low Level Alarm	2428.2	41.10
7	11/19/93	13:47	Brine Sensor Trouble Alarm	2424.2	41.10
8	11/19/93	13:47	High Water in Tank Alarm	2424.2	41.10
9	11/19/93	13:44	DayTank High Level Alarm	2424.2	41.10
10	11/19/93	13:43	Brine Sensor Trouble Alarm	2424.2	41.10
11	11/19/93	13:43	High Water in Tank Alarm	2424.2	41.10
***	* * * * * * * * * * * * * * *	******	* * * * * * * * * * * * * * * * * * * *	* * * * * * * * *	* * * * * * * * *
R>					

Finally, you can generate reports that differentiate between alarms generated to inform the operator that the level of the tank is too high or low, or that theft has occured, and alarms generated to inform the operator of a leak, an incomplete leak test, or other alarms. These reports are called the Levelalarms Report and Tankalarms Report respectively.

To generate a Levelalarm or Tankalarm Report:

- Log on as described above
- ► Type HISTORY at the R> prompt; a list of HISTORY commands will appear
- Type LEVELALARM 1 or TANKALARM 1, as appropriate, to generate a report of the eleven most recent alarm events; if an alarm has been triggered, a time will appear beneath the heading for that type of alarm

# Caldwell Systems Tank Manager

### **Equipment Type:**

Automatic tank gauging and line leak detection system

### Vendor:

Caldwell Systems Corp. 600 South Sunset Street, Unit D Longmont, CO 80501 Phone: 303-684-8436 Fax: 303-684-8438



### **Basic System Description:**

The **Tank Manager** system is a permanently installed inventory and leak detection system for both underground and aboveground storage tanks. The system consists of an electronic console, intank probes for liquid level sensing, and optional sump, interstitial, and vapor sensors. The **Tank Manager** system can display leak detection information on a liquid crystal display (LCD) screen built into the console as well as print this information directly from the console.

### Certified Leak Rates and Thresholds (with ultrasonic probe):

- ► Leak rate of 0.2 gph with leak threshold of 0.1 gph
- ► Leak rate of 0.1 gph with leak threshold of 0.05 gph

### Applicability:

- ► Gasoline, diesel, aviation fuel, fuel oil #4, waste oil, solvents
- Other liquids may be tested after consultation with the manufacturer

### Tank Capacity:

- Maximum of 20,000 gallons
- ► Tank must be between 50 and 95% full

### Waiting Time:

- Minimum of 12 hours and 25 minutes between delivery and testing
- Minimum of 15 minutes between dispensing and testing
- There must be no delivery during waiting time

### **Test Period:**

- Minimum of 3 hours and 15 minutes
- Test data are acquired and recorded by a computer
- Leak rate is calculated from data determined to be valid by statistical analysis
- There must be no dispensing or delivery during test

### **Calibration and Maintenance Requirements:**

Probe must be checked and calibrated in accordance with manufacturer's instructions

### **Comments and Limitations:**

- Not evaluated using manifold tank systems
- Tests only portion of tank containing product
- Water sensor, temperature sensor, and product level monitor are contained in a single ultrasonic probe

### Caldwell Systems Tank Manager: Sample Reports

The **Tank Manager** system displays information on the attached LCD and allows you to print status, leak test, and inventory reports. You can use two keys on the front panel to access all of the operational displays on the screen. The STAT key brings up the current status display of all active tanks and sensors. The DSP MENU key brings up a menu from which you can select the other operational displays. Below you will find descriptions of both on-screen displays and printed reports relating to inventory/status, leak tests, and alarms.

### **Inventory/Status Reports**

You can view the current status of all tanks connected to the **Tank Manager** system by pressing the STAT key on the keypad. In addition to the tank number, type of product, volume, depth, and temperature, this display shows various alarms, which will be discussed in more detail in the Alarm Reports section below:

The Stat Display is provided below (note: alarm indicators will flash against a dark background):

TANK	VOLUME	DPTH	WATER	TMP
1 C REGULAR HI 2 SUP UNLD 3TH REG UNLD 4 DIESEL	7456.2 6863.8 3719.4 460.6	85.5 76.6 45.2 10.2	.0 HI 2.8 .0 .0	83.0 84.0 80.0 77.6
6/16 12:23 PM	LIQ	VAP	BRN LNE	

The **Tank Manager** system can also generate a Tank Status Report, which is a record of the status of every tank connected to the system and includes the tank number, fuel type, and current values for volume, depth, water height, temperature, ullage, net volume, and maximum amount of next delivery. Below is an example of a Tank Status Report:

To generate a Tank Status Report:

- Press PRNT MENU
- Press 1
- Or

 Press [ARROW] to position the cursor over the STATUS option in the PRINT MENU and press ENTER

6/05/95	4:16AM
TANK STATU	JS REPORT
TANK 1 REC 5185.4 59.14 6.3 65.4 2835 5162.1 2033	
TANK 2 4560.3 53.17 3.8 61.1 3460 4553.5	SUP UNLD VOLUME(GAL) DEPTH (IN) WATER (IN) TEMP (F) ULLAGE(GAL) NET VOL(60F)

In addition to the STAT display and the Tank Status Report, you can view an inventory display that details the daily running inventory, including date, volume pumped, volume delivered, and ending volumes.

To view the Inventory Display:

- Press DSP MENU
- Press 2
- Or
- Press [ARROW] to position the cursor over the INVENTORY option in the DSP MENU and press ENTER

You can also view the Volume History Display, which plots the volume history of each tank hourly for one full week.

To view the Volume History Display:

- Press DSP MENU
- ► Press 4
  - Or
- Press [ARROW] to position the cursor over the VOLUME HISTORY option in the DSP MENU and press ENTER

Delivery reports can help you determine if leak test results might be affected by introduction of product during a test, or this data can be used to perform statistical inventory reconciliation to validate the results of in-tank leak detection tests. Additionally, you can print Weekly and Monthly Inventory Reports. You may use this inventory data to fulfill regulatory inventory reconciliation requirements or to confirm that a tank is or is not leaking. A standardized Inventory Report is shown below:

To generate a Weekly or Monthly Inventory Report:

- Press PRNT MENU
- Press 3 for weekly inventory data, or press 4 for monthly inventory data

6/03/95	3:17	pm		
INVENTORY END HOUR 5	REPORT			
TAN	к 1	REG	JULAR	
TODA 6/03 6/02 6/01 5/31 5/30		4787 0 0 0 0 5014	5195 743 1146 2068 3294 4673 5705 2068	
TAN	X 2	SUP	UNLD	

### Leak Test Reports

The **Tank Manager** system can display leak test results graphically on screen in two ways. First, the Test Summary Display is a bar chart, one chart per tank, which displays the gallon per hour volume change rates for the last 15 tank leak tests. Each bar on the chart represents the results of one test. On the left hand axis of the bar chart on the screen, you will find the scale for the volume change rate, marked as plus (into tank) and minus (out of tank) gallons or liters per hour. To the left of the bar chart, you will see a box which displays the depth, volume, and temperature of the fuel in the tank, the volume and temperature change for the test, and the month, day, and time of the test. The Last Test Detail Display shows you only the results of the last test that was run on each tank.

To view the Test Summary or Last Test Detail Display:

- Press DSP MENU
- Press 3 (press 6 to view Last Test Detail Display)
- Use the [ARROW] keys to move between details of various tests Or
- Press [ARROW] to position the cursor over the TEST SUMMARY or LAST TEST DETAIL option in the DSP MENU and press ENTER

You can also print a Test Summary Report, which is a concise summary of the last 15 valid leak detection tests run on each tank. The following conditions may result in invalid test results, which are not saved: recent deliveries, large temperature changes during a test, not enough quiet time during the six hour test window, or low tank volume. A Test Summary Report is shown below:

To generate a Test Summary Report:

- Press PRNT MENU
- Press 2
- Or
   Press [ARROW] to position the cursor over the LAST TEST SUMMARY option in the PRINT MENU and press ENTER

	MONTH	LEAK	TEST	RPT
MM/DD 5/14 5/16 5/17 5/18	2072 2071 2071 2071 2071 2070 2070 2070	DPH 29 29 29 29 29 29 29 29 29 29 29 29 29	GPH .00 .01 .00 01 .00 02 02 03 02 03 .00 .01 .02 .03	
	SUP UNL			

If the **Tank Manager** system detects an increase or decrease in volume greater than 0.2 gph, based on the results of the last complete leak test, then the system will show the test alarm indicator, TA, on the LCD. If the **Tank Manager** system reports such an event, the operator should investigate to determine the cause of a possible leak.

### **Alarm Reports**

You can view current alarm indicators on the STAT display screen (described above). These indicators appear as text (defined below) flashing against a dark background. For example, if the last leak test showed a loss or gain in volume of 0.2 gph or more, TA will flash beside the tank number on the Stat Display. A list of alarm indicators relevant to the tank, volume, water level, and sensors follows:

### Tank

- ► TA: last leak test showed a loss or gain in volume of 0.2 gph or more
- ► C: tank probe is not detecting level and may require service
- T: no tank test has been completed for 21 days

### Volume

- ► HI: tank is filled above the high volume alarm set point
- ► LO: tank volume is below the low volume set point

### Water

► HI: water level in the bottom of the tank exceeded the high water set point

### Sensors

- ► LIQ: one or more defined sump or interstitial sensors are in alarm
- VAP: one or more vapor sensors are in alarm
- BRN: brine sensor shows low or high level
- ► LNE: 3.0 gph pressure line leak test has failed

You can view historical alarm and sensor information by requesting from the **Tank Manager** system an Alarm History Display (shown below) or an External Sensor History Display. The Alarm History Display shows the date and time, type and location, and applicable numerical details of the last seven alarm conditions detected by the system. The External Sensor History Display shows a graph of one week's liquid, vapor, and brine sensor results. The box on the left hand side of the display shows the subchannel, type of sensor, and recorded value for each of the sensors. You can change the set of sensors displayed by pressing the NEXT key, or move between days by pressing the [ARROW] keys to move the cursor on the graph.

To view the Alarm History or External Sensor History Display:

- Press DSP MENU
- Press 1 for ALARM HISTORY or 2 for EXTERNAL SENSOR HISTORY Or
- Press [ARROW] to position the cursor over the appropriate option in the DISPLAY MENU and press ENTER

		ALARM HISTOR	RΥ	
5/28	7:26AM	TK 1 REGULAR	HI VOL	7081
6/02	6:12AM	TK 1 REGULAR	LO VOL	743
6/03	1:36PM	LIQ SEN 6	LIQUID	111
6/03	2:28PM	TK 1 REGULAR	HI WTR	6.31
2/04	8:51PM	BRINSEN 52	BRIN LO	0
1/18	3:58PM	LINE TST	FAILED	.0

# **Control Engineers CEI Tank Level Module**

### **Equipment Type:**

Automatic tank gauging system

### Vendor:

[No picture provided by vendor]

Veeder-Root 125 Powder Forest Dr. Simsbury, CT 06070-2003 Phone: 860-651-2700 Fax: 860-651-2719 Internet: www.veeder-root.com

### **Basic System Description:**

No product documentation was provided by the vendor for the **CEI Tank Level Module**. The rights to this system were sold to Veeder-Root; contact Veeder-Root for additional information.

### Certified Leak Rates and Thresholds (with magnetostrictive probe):

- Leak rate of 0.2 gph with leak threshold of 0.1 gph
- ► Leak rate of 0.1 gph with leak threshold of 0.05 gph

### Applicability:

► Gasoline, diesel, aviation fuel

### Tank Capacity:

- Maximum of 15,000 gallons
- ► Tank must be between 50 and 95% full

### Waiting Time:

- Minimum of 6 hours and 40 minutes between delivery and testing
- There must be no dispensing or delivery during waiting time

### **Test Period:**

- Minimum of 4 hours for normal test mode and 1 hour and 12 minutes for rapid test mode
- Test data are acquired and recorded by a microprocessor
- Leak rate is calculated from data determined to be valid by statistical analysis
- There must be no dispensing or delivery during test

### **Calibration and Maintenance Requirements:**

 Resistance temperature detectors (RTD) and probe must be checked and calibrated in accordance with manufacturer's instructions

### **Comments and Limitations:**

- Not evaluated using manifold tank systems
- Tests only portion of tank containing product
- Control Engineers no longer manufactures this equipment

### [No sample reports were provided by vendor]

# EBW Auto/Stik II and Auto/Stik Jr

### Equipment Type: Automatic tank

gauging and automatic line leak detection system

### Vendor:

EBW, Inc. 2814 McCracken P.O. Box 689 Muskegon, MI 49443 Phone: 800-475-5151 Fax: 231-755-7201 Internet: www.ebw.com/products.htm



### **Basic System Description:**

The **Auto/Stik** automatic tank gauging systems provide leak detection through a "static" test when the tank is inactive, or a continuous leak detection test when the tank is active. The **Auto/Stik Jr** system is intended for facilities with eight or fewer tanks, providing an alternative to the more complex **Auto/Stik II** system, and can accommodate a combination of up to eight interstitial, piping, sump, or hydrostatic liquid sensors. The **Auto/Stik II** system accommodates more in-tank probes and external sensors.

### Certified Leak Rates and Thresholds (with magnetostrictive probe):

- ► Leak rate of 0.2 gph with leak threshold of 0.1 gph
- ► Leak rate of 0.1 gph with leak threshold of 0.05 gph

### Applicability:

- ▶ Gasoline, diesel, aviation fuel, fuel oils #4 and #6, solvents
- Other liquids with known coefficients of expansion and density may be tested after consultation with the manufacturer

### Tank Capacity:

- Maximum of 15,000 gallons (for static leak detection)
- Maximum of 30,000 gallons (for continuous leak detection)
- ► Tank must be between 50 and 95% full

### Waiting Time:

- Minimum of 6 hours between delivery and testing
- Minimum of 6 hours between dispensing and testing
- There must be no delivery during waiting time

### **Test Period:**

- Minimum of 4 hours
- ► Test data are acquired and recorded by a computer
- Leak rate is calculated from average of subsets of all data collected
- There must be no dispensing or delivery during test

# EBW Auto/Stik II and Auto/Stik Jr (continued)

### **Calibration and Maintenance Requirements:**

Thermistors and probe must be checked and calibrated in accordance with manufacturer's instructions

### **Comments and Limitations:**

- Not evaluated using manifold tank systems
- Tests only portion of tank containing product
- Auto Stik Jr. is used with up to 4 magnetostrictive probes and can handle up to 8 input sensors
- ▶ Auto Stik II is used with up to 16 magnetostrictive probes and can handle up to 64 input sensors

### EBW Auto/Stik II and Auto/Stik Jr: Sample Reports

When the **Auto/Stik** system is operating normally, the liquid crystal display (LCD) screen will display the word RUN and list currently available tank status information. You can view on-screen inventory/status information, leak detection test information, and alarm information by using the NEXT and PREVIOUS keys on the key pad to select desired information, and you can move between tanks by pressing the NEXT TANK key. Alternatively, you can print reports by pressing the PRINT key and selecting the desired report and tank number. Detailed discussion of the available displays and reports follows.

### **Inventory/Status Reports**

The second line of the LCD screen displays the net and gross volume of product, fuel and water level, temperature, volume to full, and ullage to full/percent tank full. Vendor-supplied information does not specifically show what the LCD screen looks like.

To view tank status information:

- Press NEXT or PREVIOUS keys to select desired information
- Press NEXT TANK to view information on a different tank

The Auto/Stik system can also print the following inventory/status reports:

- Status Report (shown below): displays the current status of all active tanks
- Shift Report: updates the volume of all active tanks according to programmed shift times
- Drop Report: displays the beginning and ending product volume, fuel level, and temperature, and inventory change for the last delivery to all active tanks
- ► Tank Setup Report (shown below): displays specific information on the size and type of tank, type and orientation of probes, alarm and sensor set points, and type of product
- Shift Times Report: displays the programmed shift times for all active tanks
- Drop History Report: displays the time and inventory change for the last six deliveries to all active tanks

To print any of these inventory/status reports:

- Press PRINT REPORTS
- Press MORE to scroll through available reports
- Select desired report

WED MAY 22,96 9:49:46	AM
STATION NAME	
TANK 1 PRODUCT: CURRENT STATUS: ICNTI I I I I I	LEAD FREE
GROSS: NET: FUEL LEVEL: WATER LEVEL: TEMP: GROSS VTF: GROSS ULLAGE:	615.161 gal 608.541 gal 28.9232 in 0.6443 in 76.510 F 355.857 gal 95%=307.307 gal

You can also print Tank Setup Report. This report provides specific information on the size and type of tank, type and orientation of probes, alarm and sensor set points, and type of product. The Tank Setup Report is shown below:

TANK SETUP REPORT WED May 2,96 5:04:50 PM STATION NAME: BS2E31 Feb 15 1996 11:5	
TANK 1	
TANK IS: TYPE OF TANK:	NORMAL
OCF DWT STEEL INSIDE DIAMETER: STEEL TOTAL VOLUME: TILTED: BETWEEN FILL & CENTER: BETWEEN PROBE & CENTER:	
BETWEEN PROBE & FILL: FUEL LEVEL @ PROBE: FUEL LEVEL @ FILL	0.000 in 0.000 in 0.000 in
PROBE S/N: PROBE SPEED-O-WIRE: VERTICAL SCALE: VERTICAL HEIGHT: INITIAL PRODUCT LEVEL:	9.053 uSEC/in 0.000 gal/IN 0.000 in
INITIAL WATER LEVEL: HIHI ALARM: HI ALARM: LOW ALARM: HI WATER ALARM: THEFT ALARM: LEAK ALARM: PRODUCT:	25.000 in 0.000 in 900.000 gal 850.000 gal 200.000 gal 2.000 in 50.000 gal 0.2000 gal/hr LEAD FREE

Delivery reports can help you determine if leak test results might be affected by introduction of product during a test, or this data can be used to perform statistical inventory reconciliation to validate the results of in-tank leak detection tests.

### Leak Test Reports

The **Auto/Stik** system will automatically leak test active tanks at programmed times. You can, however, manually conduct a tank or line leak test; the steps to manually leak test a tank are described below:

- Press the TANK LEAK key
- ▶ Press the START key; manual leak tests for all tanks displayed on the LCD will begin
- The word TEST should appear in the third line of the LCD indicating a leak test is in progress

The Leak Test Report (shown below, with the heading "Auto Leak Test") will generally print automatically at the end of the leak test. On the **Auto/Stik Jr**, an illuminated front panel indicator tells you there is a saved report to be printed. The **Auto/Stik Jr** 1-8 Series and the **Auto/Stik II** print reports as soon as programmed leak tests have completed.

```
AUTO LEAK TEST
WED MAY 22,96 5:47:21 PM
STATION NAME:
          GENE'S SERVICE
             SHERMAN
           MESKEGON, MI
TANK 1 PRODUCT:
                             DIESEL
LEAK RATE:
                      0.009 gal/hr
       PASS 0.2 GPH TEST
PERCENT OF TANK TESTED:
                              41.1%
START: SUN MAY 19,96 12:00:02 AM
BEG FUEL LEVEL:
                       51.5870 in
BEG WATER LEVEL:
                          0.0357 in
        850.905 gal, 53.04°F
        850.917 gal, 53.02°F
        850.928 gal, 53.00°F
        850.936 gal, 52.98'F
END: SUN MAY 19,96 4:09:01 AM
                          51.587 in
END FUEL LEVEL:
END WATER LEVEL:
                          0.0352 in
```

If the operator has enabled the AutoLeak Mode, the **Auto/Stik** system will print an AutoLeak Report as soon as 4 days or at least in 25 days, depending upon activity in the tank. This report details the current leak rate of each active tank in the system as determined by the continuous leak detection mode of the **Auto/Stik** system. The AutoLeak Report is shown below:

AUTOLEAK REPORT THU JAN 25,96 9:46:28 AM STATION NAME: EBW TEST SITE 2814 McCRACKEN AVE (800)475-5151 MUSKEGON, MI 49441	
TANK 1 PRODUCT:	NO LEAD
LEAK RATE:	-0.09 gal/hr PASS 0.2 GPH TEST
TEST 1: TEST 2: TEST 3: TEST 4: TEST 5: TEST 6: LEAK TEST END:	01,96 12:00:00 AM ?.?? gal/hr 0.09 gal/hr ?.?? gal/hr ?.?? gal/hr ?.?? gal/hr ?.?? gal/hr ?.?? gal/hr ?.?? gal/hr

Finally, the **Auto/Stik** system can manually or automatically conduct line leak detection tests and report results of those tests. If Line Leak Software has been installed on the unit, you can manually conduct a leak detection test by simply pressing the LINE LEAK key. Any time the line leak detector passes or fails a test, the **Auto/Stik** system will print a report that includes the line number, current status, test leak rate threshold, and historical pass/fail status. A Line Leak Report is shown below:

LINE LEAK TEST
WED MAY 22,96 5:48:19 PM
STATION NAME:
GENE'S SERVICE
SHERMAN
MESKEGON, MI
MESKEGON, MI
LINE 1
CURRENT STATUS: NO ERRORS
0.2 GPH MONTHLY PASS YES
0.2 GPH TEST HISTORY:
APR:
MAR:
FEB:
JAN:
DEC:
NOV:
LAST 0.2 GPH TEST: PASS
TUE MAY 21,96 7:01:52 PM
LAST 0.1 GPH TEST: PASS
TUE MAY 21,96 10:04:07 PM
LINE 2
CURRENT STATUS: NO ERRORS
0.2 GPH MONTHLY PASS: YES
0.2 GPH TEST HISTORY:
APR:
MAR:
FEB:
JAN:
DEC:
NOV:
LAST 0.2 GPH TEST: PASS
WED MAY 22,96 4:41:51 PM
LAST 0.1 GPH TEST: PASS
TUE MAY 21, 96 10:09:01 PM

### Alarm Reports

You can view current alarm conditions on the third line of the LCD screen on the **Auto/Stik** console. The following codes correspond to alarm conditions:

- TEST: leak test in progress
- LEAK: failed leak test
- DRP: delivery in progress
- CNT: contact alarm has been activated
- TFT: theft gallon threshold exceeded during leak test
- ▶ PRB: probe fault
- HIHI: programmed high-high volume set point exceeded
- HI: programmed high volume set point exceeded
- ► LOW: volume below low set point
- ► H20: programmed high water alarm threshold exceeded
- Press NEXT TANK to view alarm conditions on other active tanks in system

The **Auto/Stik** system will automatically print a report that details the last alarm conditions for all tanks when an alarm is activated. An Alarm Report is shown below:

ALARM REPORT WED MAY 22, 96 4:58:36 PM
STATION NAME:
TANK 1 PRODUCT: PREMIUM UNLEADED
HI WATER ALARM:
WED MAY 22,96 5:34:51 PM LOW ALARM:
WED MAY 22,96 5:34:51 PM HIGH ALARM:
WED MAY 22,96 5:34:51 PM
TANK 2 PRODUCT:   LEAD FREE
NO PREVIOUS TANK ALARMS
CONTACT 3: MON MAY 20,96 4:45:25 PM

# Egemin Naamloze Vennootschap E'SPI III and IV

### **Equipment Type:**

Automatic tank gauging system

#### Vendor:

[No picture provided by vendor]

Egemin Naamloze Vennootschap Bredabaan 1201-2900 Schoten, Belgium Phone: 011-32-3-03/645 2790 Internet: www.egemin.com/EGEMIN/Default.asp

### **Basic System Description:**

No information regarding this system was provided by the vendor

### Certified Leak Rates and Thresholds (with mass measurement probe):

- ► Leak rate of 0.2 gph with leak threshold of 0.0075 gph for E'SPI III
- ► Leak rate of 0.2 gph with leak threshold of 0.1 gph for E'SPI IV

### **Applicability:**

► Gasoline, diesel, aviation fuel, solvents

### Tank Capacity:

- Maximum of 15,000 gallons
- Tank must be between 50 and 95% full

### Waiting Time:

- Minimum of 7 hours between delivery and testing
- There must be no dispensing or delivery during waiting time

### **Test Period:**

- Minimum of 5 hours and 30 minutes
- Test data are acquired and recorded by a computer
- Leak rate is calculated from average of subsets of all data collected
- There must be no dispensing or delivery during test

### **Calibration and Maintenance Requirements:**

Temperature sensor and probe must be checked and calibrated in accordance with manufacturer's instructions

### **Comments and Limitations:**

- Not evaluated using manifold tank systems
- Tests only portion of tank containing product

[No sample reports were provided by vendor]

# Emco Electronics EECO System TLM

### **Equipment Type:**

Automatic tank gauging and line leak detection system

### Vendor:

Emco Electronics Division, Tuthill Corp. 114-300 Mackenan Drive Cary, NC 27511 Phone: 919-460-6000 Fax: 919-460-7595 Internet: www.emcoelectronics.com



### **Basic System Description:**

**EECO System TLM** 1000, 1500 (shown here), 2000, and 3000 ATG consoles can run the EECO System Precision and Quick Tests at the leak rate selected by the operator. A continuous leak detection option, called "Segmented Leak Detection (SLD)" is also installed on new 1500 and 2000 systems, or is available as an option on existing systems. **EECO System TLM** 1500, 2000 and 3000 can also generate automatic line leak detection reports. The **EECO System TLM** 3000 allows user access to information on a personal computer through a series of touch-screens.

### Certified Leak Rates and Thresholds (with magnetostrictive probe):

- ► Leak rate of 0.2 gph with leak threshold of 0.1 gph
- ► Leak rate of 0.1 gph with leak threshold of 0.5 gph

### Applicability:

- ► Gasoline, diesel, aviation fuel, fuel oil #4, all petroleum products
- Other liquids may be tested after consultation with the manufacturer

### Tank Capacity:

- ► Tanks less than 95% full may be tested
- Minimum product level required based on tank diameter as follows: 48" dia/min 8.5"; 64" dia/min 10.5"; 72" dia/min 11.5"; 96" dia/min 14"; 126" dia/ min 18"; for other diameters, see evaluation report

### Waiting Time:

- Between delivery and testing ranges from 1 to 6 hours, depending on tank conditions
- Minimum of 6 hours between delivery and testing for leak rate of 0.1 gph
- None between dispensing and testing
- There must be no delivery during waiting time

### Emco Electronics EECO System TLM (continued)

### **Test Period:**

- Data are acquired and recorded by a microprocessor that automatically determines test time based on tank size and product level
- There must be no dispensing or delivery during test
  - 0.2 gph Precision Test:
    - Average of 2 hours and 46 minutes during evaluation
  - 0.1 gph Precision Test:
    - Minimum of 3 hours and 45 minutes
    - During the evaluation, test duration averaged 3 hours and 45 minutes at 95% full and 5 hours and 58 minutes at 50% full
  - 0.2 gph Quick Test:
    - Average of 1 hour and 9 minutes during evaluation
  - 0.1 gph Quick Test:
    - Minimum of 1 hour and 49 minutes
    - During the evaluation, test duration averaged 1 hour, 48 minutes at 95% full and 2 hours and 48 minutes at 50% full

### **Calibration and Maintenance Requirements:**

Resistance temperature detectors (RTD) and probe must be checked regularly and calibrated in accordance with manufacturer's instructions

### **Comments and Limitations:**

- Not evaluated using manifold tanks
- Tests only the portion of tank containing product

### Emco Electronics EECO System TLM: Sample Reports

The **EECO System TLM** has three basic operating modes - Display Mode, Print Mode, and Change Mode. To view tank inventory/status, leak test information, or alarm information on the console, you can initiate the display mode by pressing the DISPLAY key and selecting the desired information from the on-screen menu. Similarly, you can print this information by initiating the print mode by pressing PRINT and selecting desired information from the menu. Below you can see how to display or print available information from the **EECO System TLM**.

### **Inventory/Status Reports**

You can view on the console the Auto Display (All), which will show the product level, gross and net volume, product temperature, ullage, water level, water volume, delivery status, water removal status, alarm status, and tank and line conditions.

To view Auto Display (All):

- Press DISPLAY
- ▶ Press [ARROW] to select AUTO DISPLAY (ALL) option
- Press ENTER

You can look at individual elements of Auto Display (All) by pressing the [ARROW] keys to select the desired information and pressing ENTER. You can also print an Inventory Status Report, which shows the tank number, product, level, gross and net volume, product temperature, ullage, water and water volume. The Inventory Status Report is shown below:

To print an Inventory Status Report:

- Press PRINT
- Press STATUS
- Press ENTER twice

STATION NAME HERE STREET ADDRESS CITY, STATE, ZIP PHONE NUMBER V22 04 11-07-94 09:15;00 TLM INVENTORY STATUS REPORT TANK 1 REGULAR PRODUCT LEVEL: 28.02 US GAL GROSS VOLUME: 2421.70 NET VOLUME: 2411.64 US GAL PRODUCT TEMP: 67.18 ٥F ULLAGE: 6819.21 US GAL WATER LEVEL: 0.06 WATER VOLUME: 0.18 US GAL (repeats for each tank in system)
In addition to the Inventory Status Report, the **EECO System TLM** will automatically print a Delivery Report approximately two minutes after the end of a delivery. This report includes the total gross and net volume added to the tank, plus the starting and ending inventory, but does not account for fuel dispensed during the delivery process. You can see historical delivery information by requesting a Delivery Status Report, which provides the date, time, gross and net volume of each tank for the last 10 deliveries. Delivery reports can help you determine if leak test results might be affected by introduction of product to the tank during a test, or you can use this data along with usage data to perform statistical inventory reconciliation to validate the results of in-tank leak detection tests.

## Leak Test Reports

You can set the **EECO System TLM** to run a leak detection test, program the system to test at specified times, or set the system to run in a continuous leak detection mode, where the system will perform a test automatically after product is dispensed. The sensitivity of the leak test you run is generally set at system start-up.

To run a manual leak test:

- Press CHANGE
- Press LEAK TEST
- ► Press ENTER twice
- ► Press CHANGE; "NO" will flash
- Press [ARROW] then ENTER to start the test right away

You can view current and historical leak test information for the tank, line, or interstitial or sump monitors on the console. To view leak test information on the console:

- Press DISPLAY
- Press LEAK TEST
- Press [ARROW] to select TANK LEVEL MONITOR, LINE LEAK DETECTOR, or AUTO DISPLAY ALL

To view Event history information on the console:

- Press DISPLAY
- Press HISTORY
- Press [ARROW] to select TLM EVENTS ONLY, LS EVENTS ONLY (leak sensor events), or LLD EVENT ONLY (line leak detector events)

Each of the above on-screen displays is also available in a printed report. Each time a scheduled leak test is complete, the **EECO System TLM** will produce a Leak Test Report. This report shows the test type, leak rate threshold and confidence level, last delivery, tank capacity, test time and length, and changes in volume, product temperature, and water level. The report indicates whether the tank has passed or failed based on the leak rate derived from the data described above. You can also request this normally automatic report as a Last Test Ran Report.

You can also print a combination report that details the current leak test status, the results of the last passed test, and leak test history.

To print a Combination Leak Test Report:

- Press PRINT
- Press LEAK TEST
- Press ENTER once

STATION NAME STREET ADDRESS CITY, STATE, SIP PHONE NUMBER V0041 4-17-95 03:32:00 LEAK TEST REPORT TANK 1 REGULAR TEST TYPE: MANUAL, 0.1 GPH THESHOLD: 0.05 CONFIDENCE LEVEL: 96/4 LAST DELIVERY: 04-15-95 18:45 TANK CAPACITY: %FULL VOLUME: 548 US GAL 63 TEST START TIME:10:40TEST LENGTH1:45 1:45 HOURS PROD LEVEL CHANGE: 0.0300" PROD GROSS CHANGE:0.050 US GALPROD NET CHANGE:-0.040 US GALPROD TEMP CHANGE:-0.20 °F RTD 1 CHANGE: 0.02 °F 0.02 °F RTD 2 CHANGE: RTD 3 CHANGE: 0.02 °F RTD 4 CHANGE: RTD 5 CHANGE: 0.02 °F 0.02 °F WAT LEVEL CHANGE: 0.0030" WAT VOLUME CHANGE: 0.002 US GAL COEFF 1 0.3400 COEFF 2 0.0540 TEST RESULT: (FAILED OR PASSED) LEAK RATE: 0.10 GPH (VOLUME IS DECREASING)

If the **EECO System TLM** reports that the tank failed, you should investigate further to determine the cause of a possible release. You can also print an Inventory Reconciliation Information Report which may be valuable in confirming results of either passed or failed leak detection tests. This report shows the opening and closing gross product volume as well as deliveries and usage. Importantly, this report does not account for product dispensed during deliveries. An Inventory Reconciliation Report is shown on the next page.

To print a Reconciliation Information Report:

- Press PRINT
- Press STATUS
- Press ENTER four times
- Press ENTER

STATION NAME STEET ADDRESS CITY, STATE, ZIP PHONE NUMBER V22.04 11-07-94 09:15:00 RECONCILIATION INFORMATION REPORT TANK 1 REGULAR OPENING: 11-06-94 06:00:00 CLOSING: 11-07-94 06:00:00 OPENING (NET): 3625.03 US GAL CLOSING (NET): 4684.60 US GAL OPENING (GROSS):3615.10 US GALCLOSING (GROSS):4675.79 US GALNET DELIVERIES:8500.65 US GAL 8500.65 US GAL GROSS DELIVERIES: 8473.11 US GAL 7440.12 US GAL NET USAGE: 7412.27 US GAL GROSS USAGE

## **Alarm Reports**

You can obtain current and historical alarm information from the **EECO System TLM**. The Alarm Status Report gives you present alarm conditions and the tank with which they are associated. Below you will find a list of abbreviations used to represent different alarm conditions on an Alarm Status Report:

- ► HI PRO: product level above set point
- ► LO PRO: product level below set point
- ► HI WAT: water level above set point
- LEAK: failed leak test
- ► THEFT: fuel removed from tank
- ► ALARM: leak sensor alarm
- FUEL: leak sensor detected fuel
- WATER: leak sensor detected water

To print a TLM Alarm Status Report:

- Press PRINT
- ▶ Press STATUS
- ► Press ENTER
- ▶ Press [ARROW] three times
- Press ENTER

STATION NAME STEET ADDRESS CITY, STATE, ZIP PHONE NUMBER V22.04 11-07-94 09:15:00 TLM ALARM STATUS REPORT TANK 1 REGULAR NORMAL TANK 2 PLUS NORMAL TANK 3 SUPER

The **EECO System TLM** can also print the following reports, which do not neatly fit the above categories. The first, a Water Removal Report, is generated automatically, whenever water is removed from the tank. The second, an Event History Report, is a customized report that may be useful for system servicing. You can generate the second report manually by following the steps described below:

To print an Event History Report:

- Press PRINT
- Press HISTORY

▶ Press ENTER to select ALL EVENTS or [ARROW] other desired history report then ENTER.

# Engineered Systems Image II

## Equipment Type:

Automatic tank gauging system

#### Vendor:

[No picture provided by vendor]

Engineered Systems, Inc 2001 W. Campus Dr. Tempe, AZ 85282 Number disconnected; no further information available

## **Basic System Description:**

No information regarding this system was provided by the vendor

#### Certified Leak Rates and Thresholds (with magnetostrictive probe):

► Leak rate of 0.2 gph with leak threshold of 0.1 gph

#### Applicability:

► Gasoline, diesel, aviation fuel, solvents

## **Tank Capacity:**

- Maximum of 15,000 gallons
- Tank must be minimum 90% full

#### Waiting Time:

- Minimum of 8 hours between delivery and testing
- There must be no dispensing or delivery during waiting time

#### **Test Period:**

- Minimum of 6 hours
- Test data are acquired and recorded by a computer
- Leak rate is calculated from average of subsets of all data collected
- There must be no dispensing or delivery during test

#### **Calibration and Maintenance Requirements:**

 Resistance temperature detectors (RTD) and probe must be checked and calibrated in accordance with manufacturer's instructions

#### **Comments and Limitations:**

- Not evaluated using manifold tank systems
- Tests only portion of tank containing product

[No sample reports were provided by vendor]

## Environment and Safety EASI Level-Tru

#### **Equipment Type:**

Automatic tank gauging system

## Vendor:

[No picture provided by vendor]

Environment and Safety 252 Welsh Pool Rd. Exton, PA 19341-1313 Phone: Unavailable

#### **Basic System Description:**

No information regarding this system was provided by the vendor

#### Certified Leak Rates and Thresholds (with magnetostrictive probe):

Leak rate of 0.2 gph with leak threshold of 0.1 gph

#### Applicability:

► Gasoline, diesel, aviation fuel, fuel oil #4, antifreeze, brake fluid, transmission fluid, solvents

#### **Tank Capacity:**

- Maximum of 15,000 gallons.
- ► Tank must be between 50 and 95% full

## Waiting Time:

- Minimum of 4 hours and 6 minutes between delivery and testing
- There must be no dispensing or delivery during waiting time

## **Test Period:**

- Minimum of 3 hours and 36 minutes
- Test data are acquired and recorded by a computer
- Leak rate is calculated from data collected over the entire range of test period
- There must be no dispensing or delivery during test

#### **Calibration and Maintenance Requirements:**

 Resistance temperature detectors (RTD) and probe must be checked and calibrated in accordance with manufacturer's instructions

#### **Comments and Limitations:**

- Not evaluated using manifold tank systems
- Tests only portion of tank containing product

[No sample reports were provided by vendor]

# Gasboy International TMS 500

## **Equipment Type:**

Automatic tank gauging system

## Vendor:

Gasboy International 707 North Valley Forge Rd. P.O. Box 309 Lansdale, PA 19446-0309 Phone: 215-855-4631 Fax: 215-855-0341 Internet: www.gasboy.com



## **Basic System Description:**

The **TMS 500** is an inventory and leak detection system used to monitor liquid products in one to eight underground storage tanks. The system can work alone, or can share information with an on-site computer or data terminal, or a remote computer or data terminal, and is equipped with a battery back-up in case of power interruptions. The **TMS 500** allows the operator to perform periodic leak testing to the certified leak rate and threshold listed below or annual tightness testing to 0.1 gph leak rate.

## Certified Leak Rates and Thresholds (with magnetostrictive probe):

► Leak rate of 0.2 gph with leak threshold of 0.1 gph

## Applicability:

• Gasoline, diesel, aviation fuel, solvents

## Tank Capacity:

- Maximum of 15,000 gallons
- ► Tank must be between 50 and 95% full

## Waiting Time:

- Minimum of 6 hours between delivery and testing
- There must be no dispensing or delivery during waiting time

## **Test Period:**

- Minimum of 3 hours
- ► Test data are acquired and recorded by a computer
- Leak rate is calculated from data determined to be valid by statistical analysis
- There must be no dispensing or delivery during test

## Calibration and Maintenance Requirements:

Temperature sensors and probe must be checked and calibrated in accordance with manufacturer's instructions

## **Comments and Limitations:**

- Not evaluated using manifold tank systems
- Tests only portion of tank containing product
- System is no longer being manufactured although product support is still available

# Gasboy International TMS 500: Sample Reports

You can generate on-screen or printed reports on the **TMS 500** using the alpha-numeric keypad on the console. The system has two basic operating modes, Run and Setup Mode; you will generate reports in Run Mode. When you press a key, the function described on the key will appear on the top line of the liquid crystal display (LCD) followed by the default tank number. If you have more than one tank, the system will prompt you to enter a tank number.

## **Inventory/Status Reports**

You can view a range of tank status/inventory information on the LCD of the **TMS 500**. To display this tank information on the display screen, press the key corresponding to the information you desire and enter the desired tank number, if applicable. A list of keys and the information they call up follows:

- GROSS: gross product volume
- NET: net product volume
- LEVEL: level of product
- ► ULLGE: empty space remaining in tank
- ► WATER: water level
- ► TEMP: temperature of product

To view information on the gross volume of the tank:

Press GROSS; the display will show the following

TANK NO.? TANK X

Enter the number of the desired tank (in this example, tank Y); the display will show the tank you have selected, or if the desired tank is already selected, skip to the step below

TANK Y

▶ Press ENTER; the display will show the information you requested

GROSS Y 8612 GAL

## Gasboy International TMS 500: Sample Reports (continued)

You can also print the following inventory/status reports: an Inventory Report, a Tank Setup Report, a Delivery Status Report, and a Delivery Report. The Inventory Report shows the gross and net volume, product and water level, ullage, temperature, and water volume in each tank. You can also generate a Tank Setup Report for each tank, on demand. This report lists tank number, capacity, type, dimensions, product, offset, manifold, probe type, number of floats, float type, gradient, sensor length, limits (high water and low water), temperature compensation, API gravity, alpha, number and location of resistance temperature detectors (RTD), and strapping table data. The Setup Report lists the existing system configuration (for example, software version, units of measure, scheduled test rates and times). You can also print Delivery and Delivery History Reports, which show the time and date, volume, and product level at the start and end of each delivery, gross delivery, net delivery, gross usage, and net usage, for the last delivery, or for the last 10 deliveries for each tank, respectively. A Delivery History Report is shown below:

To print any of the above-described reports: Press RPRT; the system displays

REPORTS INVENTORY

- Press UP or DOWN until the desired title displays
- ► Press ENTER
- If you selected a tank-specific report, the system queries

TANK NO. ? TANK 0

 Press the number on the keypad for the tank desired and press ENTER

WILLIAM M. WILSONS SONS SITE ADDRESS AND NUMBER
10/3/1991 01:59 PM DELIVERY HISTORY REPORT TANK NO. 1 12000 GAL
BEGIN TIME10:15 AMBEGIN DATE9/27/1991BEGIN GROSS6659.6 GALBEGIN NET6606.9 GALBEGIN NET52.075 INBEGIN LEVEL52.075 INBEGIN WATER0.417 INBEGIN WATER5.8 GALBEGIN TEMP71.2 FEND TIME10:15 AMEND DATE9/27/1991END GROSS6902.6 GALEND NET6852.6 GALEND LEVEL53.606 INEND WATER0.416 INEND WATER5.8 GALEND TEMP70.3 FGROSS DEL243.1 GAL
NET DEL 245.7 (REPEAT FOR PRIOR DELIVERY TO TANK)

Delivery reports can help you determine if leak test results might be affected by introduction of product to the tank during a test, or you can use this data along with usage data to perform statistical inventory reconciliation to validate the results of in-tank leak detection tests.

## Gasboy International TMS 500: Sample Reports (continued)

## Leak Test Reports

You can program the **TMS 500** to perform leak tests automatically, or you can manually start a leak test. The steps to starting a leak test and an example of a leak test report are displayed below:

To initiate a leak test:

Press TEST; the system queries you to select a tank as above; if you wish to select all tanks simply press ENTER, otherwise enter the tank number and the system will display:

TANK Y TEST INITIATE

- Press ENTER; the system will query, SURE?
- If sure, press ENTER

WILLIAM M. WIL SITE ADDRESS A		
10/3/1991 LEAK	TEST REPOR	01:59 PM
TANK NO.1		12000 GAL
UNLEADED PLS TEST RATE TEST STARTED TEST STARTED LAST DELIVERY % GROSS CAPACI BEGIN GROSS BEGIN NET BEGIN LEVEL BEGIN TEMP BEGIN WATER		0.20 GAL/HR 12:00 AM 10/3/1991 10/1/1991 74.43 8855.9 GAL 8907.2 GAL 67.035 IN 16.4 GAL 0.829 IN
END TIME		5:35 AM
END DATE END GROSS END NET END LEVEL END TEMP END WATER END WATER		10/3/1991 8955.7 GAL 8907.3 GAL 67.034 IN 67.720 F 16.4 GAL 0.830 IN
HOURLY DATA TIME 12:59 AM 1:59 AM 2:59 AM 3:59 AM 4:59 AM	DEG F 67.752 67.742 67.737 67.731 67.724	NET GAL 8923.68 8923.70 8923.72 8923.75 8923.67
TEST RESULTS +.0.01 GAL/HR		PASSED

The **TMS 500** reports that the tank either passed or failed. If the report shows that the tank failed, the operator should investigate further to determine the cause of a possible release. Conditions that might indicate that the test was invalid rather than leaking, include the following: delivery within 6 hours of the test, changes in temperature greater than one-half of one degree from the beginning to the end of the test, and finally, differences in water level.

You can also print a Leak Estimate Report and a Reconciliation Report. The Leak Estimate Report lists the test rate in volume/hour, percent of gross capacity, gross and net volume, level, temperature, water volume, water level, and the minimum amount of time needed to complete the test. The Reconciliation Report includes the time and date, gross and net volume, and product level at the start and end of the reconciliation period, as well as the gross and net delivery, and gross and net usage.

## Gasboy International TMS 500: Sample Reports (continued)

To print a Leak Estimate Report or a Reconciliation Report:

Press RPRT

► Use the UP and DOWN keys to select the desired report and press ENTER

## Alarm Reports

The **TMS 500** allows you to display alarm information on the LCD or print this information. A list of possible alarms and their codes, as well as instructions on how to print alarm reports follows.

- OVER FILL x: product level exceeds overfill set point
- LOW LIMIT x: product level is below low limit
- ► HIGH WATER x: water level is above set point
- ► SYS FAIL cc x: system failure tank
- SYS FAIL x: system failure outside of the tank
- ▶ x: represents the tank number in which the alarm is occuring
- ► cc: a two-digit failure code

To list active alarms on the LCD:

- ▶ Press ALARM; if no alarms are active, the system will display NO ALARMS
- To view additional alarms, press UP or DOWN

The system will automatically print a report when an alarm condition occurs; this is called an Alarm Report (System). You can also print, or program the **TMS 500** to print according to a schedule, an Alarm History Report which lists the date and time, alarm type, and tank number of up to the last 50 alarm conditions. The Alarm Status Report lists tank number, alarm type, status, and the alarm threshold for current alarm conditions. This report is shown below:

To print an Alarm Status Report:

- Press RPRT
- Press UP or DOWN to select ALARM STAT
- Press ENTER

# Marconi Commerce Systems [formerly Gilbarco Environmental Products] Tank Monitor System Veeder-Root TLS-250

## Equipment Type:

Automatic tank gauging and line leak detection system

## Vendor:

Marconi Commerce Systems [formerly Gilbarco Environmental Products] 7300 West Friendly Avenue P.O. Box 22087 Greensboro, NC 27420-2087 Phone: 336-547-5000 Fax: 336-292-8871 Internet: www.marconicommerce.com

Veeder-Root 125 Powder Forest Dr. Simsbury, CT 06070-2003 Phone: 860-651-2700 Fax: 860-651-2719

## Basic System Description:

Internet: www.veeder-root.com

The **TLS-250** and **Tank Monitor** can display full inventory information for all tanks in the system and, when equipped with the optional printer, provide a printed inventory of the following tank information: date and time, product type, ullage, water height, temperature compensated fuel volume, fuel volume, fuel height, and fuel temperature. The systems can be programmed with certain alarm limits and can conduct leak tests automatically at programmed times, or on demand. According to the vendor, the **Tank Monitor** 2 and 3 series will be made obsolete this year, though they will still be used in the field. The **TLS-250** system, though still used in the field, is now obsolete. The new 300 series from Veeder-Root was designed as its replacement. No information was provided on the **TLS-200** or **TLS-200**i.

## Certified Leak Rates and Thresholds (with capacitance probe):

- ► Leak rate of 0.2 gph with leak threshold of 0.126 gph
- ► Leak rate of 0.1 gph with leak threshold of 0.071 gph

## Certified Leak Rates and Thresholds (with magnetostrictive probe):

- Leak rate of 0.2 gph with leak threshold of 0.093 gph
- ► Leak rate of 0.1 gph with leak threshold of 0.071 gph

## Applicability:

- ► Gasoline, diesel, aviation fuel, solvents
- Other liquids may be tested after consultation with the manufacturer

[No picture provided by vendor]

#### **Tank Capacity:**

- Maximum of 15,000 gallons
- ► Tank must be between 50 and 95% full
- ► Tank must be minimum 95% full (0.1 gph leak rate)

## Waiting Time:

- Minimum of 8 hours and 18 minutes between delivery and testing
- There is no dispensing or delivery during waiting time
- Minimum of 30 minutes between dispensing and testing

## **Test Period:**

- Minimum of 2 8 hours, depending on leak rate and threshold
- Test data are acquired and recorded by the system's computer
- ► Leak rate is calculated from the difference between the first and last data collected
- There must be no dispensing or delivery during test

## Calibration and Maintenance Requirements:

Thermistors and probe must be calibrated in accordance with manufacturer's instructions

## **Comments and Limitations:**

- · Capacitance probes do not work with oxygenated fuels
- Tests only portion of tank containing product

You can gather inventory/status, leak detection, and alarm information on the liquid crystal display (LCD) of the system, or you can print this information on the in-console printer. The system has four basic operating modes, ALARM RESET, NORMAL, SETUP, and DIAG, which you select by turning a key on the face of the console. You will display and print most tank and line information in NORMAL mode, though you will use SETUP and DIAG mode to display tank and system parameters, and alarm and sensor history reports. The face of the console also has 6 buttons which have the following functions:

- ▶ PRINT: commands system to print report
- ► LEAK DETECT: commands system to begin and end leak test
- CURSOR: used in SETUP mode only to move cursor
- TANK: advances displayed tank on LCD
- FUNCTION: advances displayed function on LCD
- INCREMENT: used in SETUP mode only to advance digits

## **Inventory/Status Reports**

You can display inventory/status information on the LCD or print reports containing this information. You can view the product volume, temperature compensated volume, fuel height, water height, fuel temperature, and delivery volume by taking the following steps:

- Ensure key on the face of the console is turned to NORMAL or SETUP mode
- Press FUNCTION to select the desired information
- Press TANK to select the desired tank

You can also print the following inventory/status reports from the system:

- Sensor Status Report (shown below): shows the condition of each sensor attached to the system
- Inventory Status Report (shown below): shows the station header, date and time, tank number and product, gallons of fuel, ullage, inches of fuel, inches of water, and temperature of fuel
- Automatic Inventory Increase Report: shows the station header, tank number and product, starting and ending dates, times, volumes, and temperatures, and net inventory increase
- System Setup Parameters Report: shows system parameters such as leak detection times and relay and sensor configurations
- Tank Setup Parameters Report: shows product label and code, high water limit, overfill limit, low volume limit, theft limit, thermal coefficient, delivery report, delay time, tank capacities, tank diameter, tank tilt adder, and manifold tank configuration

To print a Sensor Status Report:

- Turn key to NORMAL
- Press function until A is displayed
- Press PRINT

Station Name Street City, State Zip Telephone Number SENSOR STATUS SENSOR 2A NORMAL SENSOR 4A FUEL SENSOR 6A NORMAL SENSOR 8A NORMAL EXTERNAL INP. STATUS OPEN

To print an Inventory Status Report:

- Turn key to NORMAL
- Press PRINT
- This report may also be printed automatically, three times a day, using the programmable Auto-Print Time feature

Station Name Street City, State Zip Telephone Number INVENTORY REPORT JUN 3, 1991 11:00 PM

TANK 1 PREMIUM UNLEADED 4751 GALS GROSS 8324 GALS NET 5249 GALS ULLAGE 46.12 INCHES FUEL 0.0 INCHES WATER 61.9 DEGREES F TANK 2

REGULAR UNLEADED 2100 GALS GROSS 2091 GALS NET 7900 GALS ULLAGE 25.25 INCHES FUEL 0.0 INCHES WATER 66.1 DEGREES F

To print a System Setup Report:

- Turn key to SETUP
- Press FUNCTION to select the function code for any system setup parameter shown on the report
- Press PRINT

CALENDAR CLOCK: JUL 4, 1991 8:31 PM LEAK DETECT START: 11:00 PM AUTO PRINT 1: 8:00 AM SECURITY CODE 000000 RELAY CONFIGURATION RLY 1 RLY 2 YES LEAK ALM YES HI WATER NO NO NO OVERFILL NO LO LIMIT NO THEFT ALM YES YES NO NO EXTERNAL INPUT ALARM DISABLED SENSOR CONFIGURATION \_ \_ \_ \_ \_ \_ \_ \_ \_ \_ SENSOR 2A

## Leak Test Reports

You can program the system to conduct regularly scheduled leak detection tests, or you can manually start a leak detection test.

To manually conduct a leak detection test:

- Ensure key on the face of the console is turned to the NORMAL position
- ▶ Press LEAK DETECT; ------ (dashes) will appear on the display
- Press TANK; tank number will appear
- Press LEAK DETECT again to start the leak detection test; the system will automatically print an Inventory Report (shown above) followed by a Start Leak Monitor Report, which shows tank number, product label, and pre-test tank conditions that may affect test results, such as probe segments out of range, delivery mix errors, temperature out of range, recent deliveries, or low tank level

At completion of a leak detection test, the system will print a Leak Monitor Report, which provides the results of the most recently conducted leak detection test. You can also manually print this report as shown below:

To print a Leak Monitor Report:

displayed on the LCD

Press PRINT

turned to the NORMAL position • Press FUNCTION until LEAK RATE is

• Ensure key on the face of the console is

STOP LEAK I	MONITOR		
JUN 4, 1991 6:00 AM			
LEAK MONITOR REPORT			
TEST START TIME JUN 3, 1991 11:00 PM			
TEST HOURS	1 - 6		
	TNK 2	TNK 3	 TNK 4
61.9	DEGREE 66.1	ES F 55.9	55.4
	GALLO	ONS	
0.3 0.7 1.2 1.5	0.0 0.0 0.1 0.0 0.0	-0.3 -2.1 -4.0 -5.6 -7.1 -9.3	
57.0	DEGREE 65.9		55.3
TEST HOURS	1 - 6		
FINAL LEAK	RATES:		
TANK 1 2 3 4	GAL/I 0.30 0.00 -1.55 0.01		0.20 GAL/HR TEST INVALID PASSED FAILED PASSED

Leak test results will show whether each tank in the system passed or failed, or if the test was short or invalid. A tank passed if the volume change (if any) was less than 0.2 gph. A tank failed if the volume change was greater than +/- 0.2 gph. Short test results indicate that the test duration was too short to yield valid test results. Invalid test results indicate that the system detected a leak rate greater than +/- 0.2 gph, but that one or more of the tank conditions was outside of acceptable parameters. Invalid tests will cause the system to print at the end of the test a report which shows which conditions were unacceptable.

## Alarm Reports

- Indicator Report: shows excedance of programmable theft, leak, overfill, low product level, or high water limits; this report prints automatically when alarm conditions occur
- Alarm History Report (shown below): shows history of alarm events
- Sensor Alarm History Report (shown below): shows the dates and times of the last three occurences of each type of sensor alarm for all sensors in the system
- Sensor Setup Parameters Report: shows the status of the water audible alarm and water alarm delay time for each sensor in the system

To print an Alarm History Report:

- Turn key on console to DIAG; for security reasons this report is only available in DIAG (diagnostic mode)
- Press FUNCTION to advance display to ALARM HISTORY REPORT (Code 8); the display will show ------ (dashes)
- Press TANK to select the desired tank
- Press PRINT

ALARM HISTORY REPORT - - EXT. INPUT ON - - -JUN 17, 1991 9:09 PM JUN 9, 1991 4:25 PM JUN 6, 1991 10:25 AM - - - EXT INPUT OFF - - -JUN 17, 1991 9:09 PM JUN 9, 1991 4:25 PM JUN 6, 1991 10:25 AM - - - - LEAK - - - -JUN 4, 1991 2:00 AM JUN 1, 1991 3:00 AM - - - -HIGH WATER - - - -JUN 25, 1991 - - - OVERFILL- - - -JUN 21, 1991 5:38 PM - - - - LOW LIMIT - - - -JUN 21, 1991 9:14 AM - - - - THEFT- - - -JUN 20, 1991 3:36 AM

To print a Sensor Alarm History Report:

- Turn key to DIAG mode; for security reasons the Sensor Alarm History Report is available only in DIAG (diagnostic) mode
- Press FUNCTION to advance the display to Sensor Alarm History Report (Code 8A); the display will show - - - - (dashes)
- Press PRINT

# Marconi Commerce Systems [formerly Gilbarco Environmental Products] Environmental Management Console (EMC) Veeder-Root TLS-300, TLS-300C, and TLS-300i

## **Equipment Type:**

Automatic tank gauging and line leak detection system

## Vendor:

Marconi Commerce Systems [formerly Gilbarco Environmental Products] 7300 West Friendly Avenue P.O. Box 22087 Greensboro, NC 27420-2087 Phone: 336-547-5000 Fax: 336-292-8871 Internet: www.marconicommerce.com

Veeder-Root 125 Powder Forest Dr. Simsbury, CT 06070-2003 Phone: 860-651-2700 Fax: 860-651-2719 Internet: www.veeder-root.com





## **Basic System Description:**

The basic systems from Marconi and Veeder-Root are essentially identical. Each system is an inventory and line leak detection system consisting of a console with liquid crystal display, alphanumeric keypad, and in-console printer. The systems can monitor up to eight single-wall, underground storage tanks (UST) and can be configured with various monitoring, reporting, warning, and alarm capabilities. The systems are equipped with audible and visual alarms, triggered by in-tank alarm conditions. Any of the in-tank alarm limits can also be tied to relays to trigger on-site devices, such as overfill alarms, or to shut down submersibles. The Marconi **EMC/PC** utilizes the same leak detection software attached to a personal computer. The Veeder-Root **TLS-300C** is capable of monitoring one or two double-wall tanks, while the **TLS-300i** system monitors up to four double-wall tanks.

## **Certified Leak Rates and Thresholds:**

## Using capacitance probes:

(Marconi's Basic Monitoring System Tank Monitors 2, 3, 2.1, 3.1 PAO238000XXXX): Leak rate of 0.2 gph with leak threshold of 0.126 gph

(Marconi's Basic Monitoring System Tank Monitors 2.1, 3.1, PAO264XXX0000):

Leak rate of 0.2 gph with leak threshold of 0.126 gph

► Leak rate of 0.1 gph with leak threshold of 0.071 gph

## [Veeder-Root's Model 7842 (Digital Sensing)]:

► Leak rate of 0.2 gph with leak threshold of 0.1 gph

## [Veeder-Root's Model 8472 (Digital Sensing)]:

Leak rate of 0.2 gph with leak threshold of 0.126 gph

Leak rate of 0.1 gph with leak threshold of 0.071 gph

## Using magnetostrictive probes:

#### (Marconi's Basic Monitoring System Tank Monitors 2.1, 3.1, PAO265XXX0000):

► Leak rate of 0.2 gph with leak threshold of 0.093 gph

Leak rate of 0.1 gph with leak threshold of 0.071 gph

## (Marconi's PAO265 and PAO300):

Leak rate of 0.2 gph with leak threshold of 0.126 gph

## (Veeder-Root's Model 8473 (Digital Sensing):

► Leak rate of 0.2 gph with leak threshold of 0.093 gph

Leak rate of 0.1 gph with leak threshold of 0.071 gph

## (Veeder-Root's Model 8473, 8493):

Leak rate of 0.2 gph with leak threshold of 0.126 gph

Leak rate of 0.1 gph with leak threshold of 0.071 gph

## Applicability:

- ► Gasoline, diesel, aviation fuel, solvents
- Other liquids may be tested after consultation with the manufacturer

## Tank Capacity:

- Maximum of 15,000 gallons
- Maximum of 20,000 gallons (EMC/PC)
- ► Tank must be between 50 and 95% full
- ► Tank must be minimum 95% full (0.1 gph leak rate and EMC/PC)

#### Waiting Time:

- Minimum of 8 hours and 18 minutes between delivery and testing
- There is no dispensing or delivery during waiting time
- Minimum of 30 minutes between dispensing and testing

## **Test Period:**

- Minimum of 2 8 hours, depending on leak rate and threshold
- Test data are acquired and recorded by the system's computer
- ► Leak rate is calculated from the difference between the first and last data collected
- There must be no dispensing or delivery during test

#### **Calibration and Maintenance Requirements:**

Thermistors and probe must be calibrated in accordance with manufacturer's instructions

#### **Comments and Limitations:**

- · Capacitance probes do not work with oxygenated fuels
- Tests only portion of tank containing product

The console keypad has operating keys and alphanumeric keys. The operating keys allow you to display and print information, start and stop tests, program the system, test system operation, and review diagnostics. The alphanumeric keys are used for entering information when prompted by the system.

The ALARM/TEST key silences the alarm. It does not clear the message from the display or disable the alarm. FUNCTION accesses functions within a mode (operating, setup, or diagnostic). STEP moves from one procedure to the next within a Function. BACKUP lets you move backward through Steps, Functions, and Modes to access past data or entries.

## **Inventory/Status Reports**

In-Tank Inventory lets you view and print information about how much product is contained in each tank.

► To select In-Tank Inventory, press FUNCTION until the following message is displayed:

IN-TANK INVENTORY PRESS <STEP> TO CONTINUE

• Press STEP to view the tank inventory for the first tank:

T1: (PRODUCT NAME) VOLUME = XX,XXX (UNITS)

The system displays the fuel volume in gallons or liters

- ► To view how much inventory is in the next tank, press TANK
- To print an Inventory report for all tanks in a system, press PRINT while the monitor is displaying the status message:

DATE TIME ALL FUNCTIONS NORMAL

You may also print an Inventory Report while viewing the inventory information:

T1: (PRODUCT NAME)
VOLUME = XX,XXX (UNITS)

Press PRINT and the system will begin printing the report	MMM DD, YYYY HH:MM XM
	INVENTORY REPORT
	T 1: UNLEADED GASOLINE VOLUME = $8518$ GALS ULLAGE = $1482$ GALS 90% ULLAGE = $482$ GALS TC VOLUME = $8492$ GALS HEIGHT = $76.26$ INCHES WATER VOL = 0 GALS WATER = $0.00$ INCHES TEMP = $64.6$ DEG F
	T 2: SUPER UNLEADED VOLUME = 7545 GALS ULLAGE = 2455 GALS 90% ULLAGE = 1455 GALS TC VOLUME = 7569 GALS HEIGHT =67.76 INCHES WATER VOL = 0 GALS WATER = 0.00 INCHES TEMP = 64.4 DEG F

## Leak Test Reports

An In-Tank Leak Test is a 0.10 gph (Annual) or 0.20 gph (Periodic) leak test to determine if the tank is leaking. If averaging was selected during In-Tank setup, the system will generate Average Leak Test Reports instead of In-Tank Test Reports. Averaging takes the last five test rates and averages them to determine the leak rate.

To print In-Tank Test Results for all tanks:

▶ Press FUNCTION until the following message is displayed:

IN-TANK TEST RESULTS PRESS <STEP> TO CONTINUE

## Press PRINT

The report shows whether or not the tanks passed or failed the leak test.

MMM DD, YYYY HH:MM XM
LEAK TEST REPORT
T 1: REGULAR UNLEADED
PROBE SERIAL NUM 105792
TEST STARTING TIME:
MM DD, YYYY HH:MM XM
TEST LENGTH = 4.3 HRS
STRT VOLUME = 3725 GALS
LEAK TEST RESULTS
0.2 GAL/HR TEST PASS

#### Periodic Test Results

A Periodic Test is a 0.20 gph leak test. To view Periodic Test Results:

Press STEP until you see the message:

T#: (Product Name) PER: (Date)(Results)

The system prints the date the test ran and the results (PASS or FAIL) for the selected tank.

- Press PRINT to print the Periodic Test Results
- Press TANK to view the Periodic Test Results for other tanks in the system

#### **Annual Test Results**

An Annual Test is a 0.10 gph leak test. The Annual Test Results show the starting time, test length, starting volume, and test results (PASS or FAIL). Note: Annual Test Results only appear when the tank is equipped with a 0.1 mag probe.

► To view Annual Test Results, press STEP until you see the message:

T#: (Product Name) ANN: (Date)(Results)

To print the Annual Test Results, press PRINT

MMM DD, YYYY HH:MM XM LEAK TEST REPORT T 1: REGULAR UNLEADED PROBE SERIAL NUM 105792 TEST STARTING TIME: MM DD, YYYY HH:MM XM TEST LENGTH = 4.3 HRS STRT VOLUME = 3725 GALS LEAK TEST RESULTS 0.1 GAL/HR TEST PASS

#### In-Tank Leak Results

To access the In-Tank Leak Test Results:

► First access the Diagnostic Mode by pressing MODE until the following message is displayed:

SYSTEM ALARM HISTORY PRESS <PRINT> FOR REPORT

To print a complete In-Tank Leak Test Results Report for each tank in the system:

- Press PRINT
- Pressing STEP will give the user the option of printing results from 0.20 gph leak tests, 0.10 gph leak tests, leak rates, and leak histories for each tank
- Once the desired information is displayed, press PRINT
- To view and print information for other tanks press TANK until the information is displayed for the requested tank

## **Alarm Reports**

Alarm History Reports provide a record of the last three occurrences of each type of alarm or warning condition.

- Press MODE to select Diagnostic Mode
- Press FUNCTION until you display the message:

ALARM HISTORY REPORT PRESS <STEP> TO CONTINUE

▶ Press STEP to continue; the system displays the message:

SYSTEM ALARM HISTORY PRESS <PRINT> FOR REPORT

▶ Press PRINT; the system generates the report

#### In-Tank Alarm History Report

In-Tank Alarm History Reports record alarms for the tank selected.

To print an In-Tank Alarm History Report:

► Press STEP until you display the message:

T#: ALARM HISTORY PRESS <PRINT> FOR REPORT

- Press PRINT to print the report for the tank displayed
- Press TANK to access other tanks in the system

# Hasstech Tank Compliance Center Model 700 Patriot Sensors and Controls Corp. [formerly MagneTek] 7021 Digital Tank Gauge Ronan Engineering Co. X-76 ETM, X-76 ETM-4X

## Equipment Type:

Automatic tank gauging system

## Vendor:

Hasstech 6985 Flanders Dr. San Diego, CA 92121 Phone: 619-457-5880 Fax: 619-457-8115 Internet: www.hasstech.com

Patriot Sensors and Controls Corp. [formerly MagneTek] 1080 N. Crooks Rd. Clawson, MI 48017-1097 Phone: 248-435-0700 or 800-635-0289 Fax: 248-435-8120 Internet: www.patriotsensors.com

Ronan Engineering Co. 21200 Oxnard Street Woodland Hills, CA 91367 Phone: 800-327-6626 Fax: 818-992-6435 Internet: www.ronan.com



#### **Basic System Description:**

No information regarding the Hasstech system was provided by the vendor. The **Patriot Sensors 7021** and **Ronan** systems are virtually identical in terms of appearance and operation. **Patriot Sensors 7021** can be set up utilizing either the 7030 or the 7100 series magnetostrictive probes, though most newer systems utilize the 7100 series. Operation of the **7021** console is not dependent on the probe type. Both systems utilize an alphanumeric liquid crystal display (LCD) that provides instant feedback for up to eight tanks, including product gallons, depth in inches and temperature, as well as alarm warnings and reports. All reports can also be generated in hard copy with the system printer.

#### Certified Leak Rates and Thresholds (with magnetostrictive probes):

- ► Leak rate of 0.2 gph with leak threshold of 0.1 gph
- ► Leak rate of 0.1 gph with leak threshold of 0.05 gph

## HasstechTank Compliance Center Model 700 Patriot Sensors and Controls Corp. 7021 Digital Tank Gauge Ronan Engineering Co. X-76ETM-4X (continued)

## Applicability:

- ► Gasoline, diesel, aviation fuel, fuel oil #4, waste oil, solvents,
- Other substances with a specific gravity > 0.6 and a viscosity < 1500 cp</p>

## Tank Capacity:

- Maximum of 15,000 gallons
- ► Tank must be between 50 and 95% full

## Waiting Time:

- Minimum of 2 hours between delivery and testing
- Minimum of 2 hours between dispensing and testing
- There must be no delivery during waiting time

## **Test Period:**

- Minimum of 2 hours; minimum of 6 hours for 0.1 gph leak rate
- Test data are acquired and recorded by a computer
- Leak rate is calculated from data determined to be valid by statistical analysis
- There must be no dispensing or delivery during test

## **Calibration and Maintenance Requirements:**

- Thermistors and probe must be checked and calibrated in accordance with manufacturer's instructions
- Resistance temperature detectors (RTD) and probe must be checked and calibrated in accordance with manufacturer's instructions (7030 series and X-76ETM-4X)

## **Comments and Limitations:**

- Not evaluated using manifold tank systems
- Tests only portion of tank containing product
- Patriot Sensors and Controls Corp. will no longer manufacture the 7021 Digital Tank Gauge, but will continue to manufacture the sensors
- ▶ Patriot Sensors 7021 housing may bear the names B/W Controls or McGraw Edison
- ► X-76ETM-4X console has different housing that allows it to be mounted outside
- System is not a precision test; users should call for a precision leak test to confirm a suspected leak before taking remedial action

## Hasstech Tank Compliance Center Model 700 Patriot Sensors and Controls Corp. 7021 Digital Tank Gauge Ronan Engineering Co. X-76 ETM, X-76 ETM-4X: Sample Reports

The console for both of these systems is not menu based, thus you can access most features and reports directly from the keypad. The alphanumeric LCD readout displays information such as product gallons, depth in inches, and temperature for each tank in the system. To advance the LCD readout from the current tank to the next consecutive tank in the system, press the TANK NO. key. You can generate system reports by pressing the PRINT key. After pressing the PRINT key, select the number corresponding to the desired report followed by the ENT (enter) key:

- 1. Inventory status
- 2. Shift report
- 3. Product delivery (drop)
- 4. Alarm status
- 5. Last leak test report

## **Inventory/Status Reports**

The Inventory Status Report displays the company site (station) name and address, the measured values in selected tanks (including gallons to full (GTF) and gallons to 95% full (95% FULL)), and the time and date.

To initiate the report:

- Press Print
- Press 1
- Press ENT
- Enter the number of the tank for which the report is needed, followed by ENT (0 = All tanks, 1-8=Individual tanks)

ABC PRODUCTS 123 GRAND RIVER DUKE, MO 12345 STATUS REPORT TANK 1 JP4 12130 GROSS GALLONS 12270 NET GALLONS 68.20 INCHES FUEL 2.0 INCHES FUEL 2.0 INCHES WATER 33.3 °F 2676 GTF 1928 G TO 95% FULL 2:47PM 3/10/92 Hasstech Tank Compliance Center Model 700 Patriot Sensors and Controls Corp. 7021 Digital Tank Gauge Ronan Engineering Co. X-76 ETM, X-76 ETM-4X: Sample Reports (continued)

## Leak Test Reports

The Leak Detect Report lists the last leak test on each tank and records the leak threshold, results, time, and date for each tank.

**Patriot Sensors** 

LAST LEAK DETECT REPORT 7:53 AM 3/10/92	To initiate a Leak Test Report: ▶ Press PRINT ▶ Press 5 ▶ Press ENT	*****
TANK 1 0.20 GPH LD INVALID DUE TO UNSTABLE TEMPERATURE		LAST LEAK DETECT REPORT 3:45 PM 12/27/94 TANK 1 0.20 GPH LD PASSED
TANK 2 0.20 GPH LD PASSED		5:00 AM 12/25/94
TANK 3 0.20 GPH LD PASSED		GAL/HR CHANGE = -0.07

The Manual Leak Test Report (shown below) prints after the manual leak test has been started and stopped.

To start the Manual Leak Test:

- ► Press F
- ► Press 85
- Press ENT
- ► Enter the tank(s) to be tested (1–ENT=Tank 1)

To stop the Manual Leak Test:

- ► Press F
- Press 86
- Press ENT

Once automatic leak detection has been programmed, an Automatic Leak Test Report will print after each test is completed at the programmed intervals. In this example, the system shows no leak rate for Tank 1, thus the tank has passed the leak test.

```
*******LEAK DETECT******
  ******MANUAL MODE*****
        5:00 AM
END:
                  3/11/92
TANK 1
0.20 GPH LD PASSED
GAL/HR CHANGE = 0.00
TANK 1
JP4
HOUR
                GALLONS
2:00 AM
                2692.73
                2692.73
3:00 AM
4:00 AM
                2692.73
                2692.73
5:00 AM
*****
```

Ronan

## Hasstech Tank Compliance Center Model 700 Patriot Sensors and Controls Corp. 7021 Digital Tank Gauge Ronan Engineering Co. X-76 ETM, X-76 ETM-4X: Sample Reports (continued)

## **Alarm Reports**

The Manual Alarm Report records the last high, high-high, low, water, theft, leak, and contact alarms, and lists the time and date for each.

To initiate the report:

- Press PRINT
- Press 4
- Press ENT

\*\*\*\*\*LAST HIGH ALARM\*\*\*\*\* TANK 1 2:00 PM 3/10/92 1:18 PM 3/10/92 TANK 2 TANK 3 1:49 PM 3/10/92 \*\*\*\*\*LAST LOW ALARM\*\*\*\*\* TANK 1 2:03 PM 3/10/92 TANK 3 1:35 PM 3/10/92 \*\*\*\*LAST WATER ALARM\*\*\*\* TANK 3 2:00 PM 3/10/92 \*\*\*\*\*LAST THEFT ALARM\*\*\*\*\* NO PREVIOUS ALARMS \*\*\*LAST CONTACT ALARM\*\*\* 7:51 AM 3/10/92 CNT1 CNT2 7:51 AM CNT3 2:42 PM 7:51 AM 3/10/92 3/10/92 \*\*\*\*LAST HI-HI ALARMS\*\*\*\* NO PREVIOUS ALARMS \*\*\*\*\*LAST LEAK ALARM\*\*\*\*\* NO PREVIOUS ALARM

The system can also generate the following automatic reports: theft, water alarm, high level alarm, high-high level alarm, low level alarm, contact alarm, and leak alarm. These printed reports are accompanied by a flashing letter on the left side of the LCD display. The flashing letter (T = Theft, W = Water, H = High, L = Low, C = Contact, I = leak, h = High-high) will go to a steady display once the SILENCE key has been pressed and will disappear when the alarm condition is removed.

# **INCON Intelligent Controls** Tank Sentinel Series

## **Equipment Type:**

Automatic tank gauging and line leak detection system

## Vendor:

INCON Intelligent Controls, Inc. 74 Industrial Park Road P.O. Box 638 Saco, ME 04072 Phone: 800-872-3455 Fax: 207-238-0158 Internet: www.intelcon.com



## **Basic System Description:**

The **Tank Sentinel** can perform static tank leak detection tests or Statistical Continous Automatic Leak Detection (SCALD), which continuously monitors product level between product dispensing. The **Tank Sentinel** can also generate a Regulatory Report that shows the hardware status of the tank system, what type of equipment has been installed and if it is operational, as well as the results of the last 12 months of one-time and SCALD tank leak detection tests. The **Tank Sentinel** 1001 is suitable for up to 4 tanks, while the **Tank Sentinel** 2001 can accommodate up to 8 tanks.

## Certified Leak Rates and Thresholds (with magnetostrictive probe):

- ► Leak rate of 0.2 gph with leak threshold of 0.1 gph
- ► Leak rate of 0.1 gph with leak threshold of 0.05 gph
- Leak rate of 0.2 gph with leak threshold of 0.1 gph (INCON LL2 probe)
- ► Leak rate of 0.2 gph with leak threshold of 0.058 gph (TS 2000)

## Applicability:

- ► Gasoline, diesel, aviation fuel, fuel oil #4, waste oil (TS 2000 only)
- Other liquids may be tested after consultation with the manufacturer

## Tank Capacity:

- Maximum of 15,000 gallons
- Maximum of 30,000 gallons (INCON LL2 probe)
- Tanks less than 95% full may be tested
- ► Tank must be between 50 and 95% full (TS 2000)
- Minimum product level required based on tank diameter as follows: 48" dia/min 12"; 64" dia/min 14"; 72"dia/min 15"; 96" dia/min 17.5"; 126"dia/min 21.5"; for other diameters, see evaluation report

## Waiting Time:

## Leak rate of 0.2 gph with a leak threshold of 0.1 gph

- Minimum of 6 hours between delivery and testing
- None between dispensing and testing
- There must be no delivery during waiting time

## Leak rate of 0.1 gph with a leak threshold of 0.05 gph

- Minimum of 5 hours and 18 minutes between delivery and testing
- None between dispensing and testing
- There must be no delivery during waiting time

## INCON Intelligent Controls Tank Sentinel Series (continued)

## Leak rate of 0.2 gph with a leak threshold of 0.1 gph (INCON LL2 probe)

- Minimum of 4 hours between delivery and testing
- Minimum of 2 hours between dispensing and testing
- There must be no delivery during waiting time

## Leak rate of 0.2 gph with a leak threshold of 0.058 gph (TS 2000)

- Minimum of 6 hours between delivery and testing
- Minimum of 2 hours between dispensing and testing
- There must be no delivery during waiting time

## **Test Period:**

- Length of test is determined automatically based on the quality of test data
- Test data are acquired and recorded by a microprocessor
- Leak rate is calculated from data determined to be valid by statistical analysis
- There must be no dispensing or delivery during the test
  - Leak rate of 0.2 gph with a leak threshold of 0.1 gph
  - Average data collection time during evaluation was 5 hours and 10 minutes

## Leak rate of 0.1 gph with a leak threshold of 0.05 gph

- Average data collection time during evaluation was 5 hours and 44 minutes
- Leak rate of 0.2 gph with a leak threshold of 0.1 gph (INCON LL2 probe) Average data collection time during the evaluation was 6 hours and 51 minutes
- Leak rate of 0.2 gph with a leak threshold of 0.058 gph (TS 2000)
  - Minimum of 3 hours

## Calibration and Maintenance Requirements:

Thermistors and probe must be checked and calibrated in accordance with manufacturer's instructions

## **Comments and Limitations:**

- Not evaluated using manifold tank systems
- TS1000 and 1001 can support up to 4 tanks
- Tests only portion of tank containing product

## INCON Intelligent Controls Tank Sentinel Series: Sample Reports

The **Tank Sentinel** system displays status/inventory, leak detection, and alarm information on a liquid crystal display (LCD), and can print reports that specifically detail such information. You can access available information by punching in commands on an alphanumeric keypad built into the console. Generally, you will select the desired function by pressing a key and selecting from options displayed on the LCD.

## **Inventory/Status Reports**

You can view a range of tank inventory/status information on the LCD of the **Tank Sentinel** system. To display this information, you will press the key corresponding to the information you desire and press the DOWN key to view information for other tanks, if applicable. A list of keys and the information they call up follows:

- GROSS: gross product volume
- ► LEVEL: level of product
- ► ULLAGE: empty space remaining in tank
- WATER: water level

Alternatively, you can press the TANK key and select the desired tank by pressing the M1 through M4 buttons, then scroll through a list of data options, including gross, net and water volume, ullage, product level, water level, temperature, and percent full.

Additionally, you can print a number of reports which detail the inventory/status of the tank. Below you will find a list of available inventory/status reports and the information they contain.

- Product Inventory Detail Report (shown below): shows the type of product, total tank capacity, tank name, gross product volume, net product volume, days supply remaining (based on use over the last seven days), ullage, and water volume
- Product Inventory Summary Report: shows the combined total gross volume of all products at the site by product type
- Tank Inventory Detail Report: shows the complete and current inventory detail of a tank; tank name, tank number, capacity, product name, gross product volume (not temperature compensated), net product volume, product level, percent full, ullage, temperature of product, water level, and water volume
- ► Tank Inventory Summary Report (shown below): shows the gross product volume of each tank
- Product Delivery Detail Report (shown below): shows product name, tank capacity, tank name, beginning time, and tank conditions before delivery (BEGIN data) and after delivery (END data)
- Product Delivery Summary Report: shows the delivery date and gross volume that was delivered to a given tank
- ▶ Product Delivery History Report: shows product delivery data for the last 10 deliveries
- Product Usage Detail Report: shows the gross and net inventory, days supply remaining, ullage, and last usage (per day, week, and month if so selected by operator)
- Tank Setup Report: shows tank name, alarm limits, liquid probe data, product data, and a strapping table chart
- System Setup Report: shows the full configuration of the Tank Sentinel, including most of the information found in a tank setup report except for special tank strapping tables and information on special tanks or products

## INCON Intelligent Controls Tank Sentinel Series: Sample Reports (continued)

To print a Product Inventory Detail Report:

- Press REPORT
- Press DOWN to view report type
- Press M1 M4 to select desired report
- Press M1 to send the report to the printer
- Press M2 to send the report to a remote fax machine

INCON INTELLIGENT CO P.O. BOX 638 SACO ME 0407	3
08/11/1998	7:26 PM
PRODUCT INVENTORY	DETAIL
UNLD REG	11882.3 GAL
TANK 1	
GROSS NET DAYS SUPPLY ULLAGE WATER VOLUME	7125.3 GAL 7067.0 GAL 3.7 DAYS 4150.1 GAL 12.7 GAL
UNLD PLUS	5092.7 GAL
TANK 2	
GROSS NET DAYS SUPPLY ULLAGE WATER VOLUME	2033.3 GAL 2015.9 GAL 5.3 DAYS 2804.8 GAL 0.0 GAL

To print a Tank Inventory Summary Report:

- Press REPORT
- Press DOWN to view report type
- Press M1 M4 to select desired report
- Press M1 to send the report to the printer
- Press M2 to send the report to a remote fax machine

P.	LLIGENT CONTROLS INC O. BOX 638 CO ME 040722
08/11/1998	7:26 PM
TANK I	NVENTORY SUMMARY
( G	ROSS VOLUME)
TANK 1 TANK 2 TANK 3	11498.6 GAL 4097.6 GAL 4016 GAL

## INCON Intelligent Controls Tank Sentinel Series: Sample Reports (continued)

To print a Product Delivery Detail Report: INCON INTELLIGENT CONTROLS INC Press REPORT P.O. BOX 638 Press DOWN to view report type SACO ME 040722 Press M1 - M4 to select desired report Press M1 to send the report to the printer 08/13/1998 10:16 AM Press M2 to send the report to a remote fax PRODUCT DELIVERY DETAIL machine UNLD REG 11882.3 GAL TANK 1 BEGIN TIME 11:17 PM BEGIN DATE 08/11/1998 BEGIN GROSS 2010.3 GAL BEGIN NET 1995.0 GAL 9264.5 GAL BEGIN ULLAGE BEGIN LEVEL 21.091 IN BEGIN WATER 0.708 IN BEGIN WATER 13.4 GAL BEGIN TEMP 70.786 F END TIME 11:42 PM END DATE 08/11/1998 END GROSS 9391.3 GAL END NET 9313.7 GAL END ULLAGE 1884.7 GAL END LEVEL 68.652 IN END WATER 0.662 IN END WATER 12.1 GAL END TEMP 71.728 F GROSS DEL 7381.0 GAL NET DEL 7318.7 GAL

Delivery reports can help you determine if leak test results might be affected by introduction of product during a test, or you can use this data along with usage data to perform statistical inventory reconciliation to validate the results of in-tank leak detection tests.

## Leak Test Reports

Using the **Tank Sentinel** system, you can manually start a leak detection test, program the system to conduct tests according to a schedule, or you can program the system to conduct a continuous leak detection function, called statistical continuous leak detection (SCALD). You can view the status of a tank or line leak test in progress on the LCD.

To see the status of a tank or line leak test:

- Press TEST
- Press M1; use the DOWN key to view the status of other tank or line leak tests
To manually conduct a leak detection test:

- Press TEST then M2; the LCD screen above the menu select keys (M1 M4) will display tank leak detection test options
- Press M1 M4 under the type of test you want to start
- ► Select the tank or line number by using the M1 M4 keys
- ▶ Press DOWN to see other tank or line numbers from which to choose
- If Report Leak is enabled in system setup, the Leak Test Report will print automatically at the end of the leak detection test

You can print reports of varying levels of detail which show the results of tank and line leak detection tests. A list of available reports and the information they contain follows:

- ► Leak Estimate Report: shows the estimated amount of time to complete a standard tank leak test, as well as the leak rate threshold, confidence level, gross capacity and volume, net volume, product level, product temperature, water volume, and water level
- Leak Test Report: (described and shown below)
- SCALD Test Report: (described and shown below)
- Line Compliance Report: (described and shown below)
- Line Test Report: shows the latest line leak tests of a selected line or all lines; 3 gph test results print first and are followed by the most recent 0.1 gph or 0.2 gph line leak test results of the present day
- ► Regulatory Compliance Report: (described and shown below)

The Leak Test Report shows the date and time that the report is produced, tank name, volume capacity, product name, leak test threshold and confidence level, test start time and date, gross capacity/percent full, beginning and ending gross and net volume, product level, product temperature, water volume and level, and the hourly product temperature and volume; SLOPE figures at the bottom of the report show the calculated leak rate.

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To print a LEAK TEST REPORT:

- Press REPORT
- Press DOWN to view report types
- Press M1 M4 to select desired report
- Press M1 to print report
- Press M2 to send the report to a remote fax machine

If the test results line on the Leak Test Report shows that the tank failed or the test was indeterminate you should investigate further to determine the cause of the unfavorable results in order to confirm a suspected release.

INCON INTELLIGENT P.O. BOX 638 SACO ME 040722	CONTROLS INC		
08/13/1998	10:16 AM		
LEAK TE	ST REPORT		
(TANK NAME) (PRODU	5014.3 GAL CT NAME)		
LEAK TEST LEAK THRESHOLD CONFIDENCE LEVEL TEST STARTED TEST STARTED GROSS CAPACITY BEGIN GROSS BEGIN NET BEGIN LEVEL BEGIN TEMP BEGIN WATER END DATE END GROSS END NET END LEVEL END TEMP END WATER END WATER END WATER	0.100 G/H 0.050 G/H 99.0% 21:45 10/17/98 56.12% 2814.2 GAL 2808.8 GAL 52.630 62.720 F 0.0130 IN 2:39 10/19/98 2814.3 GAL 2808.6 GAL 52.632 IN 62.878 F 0.4 GAL		
HOURLY DATA			
TIME 22:44 23:44 0:44 1:44	DEG FGAL62.7212809.2362.7512808.7862.8852809.0762.8832809.9		
SLOPE SLOPE LOW SLOPE HIGH TEST RESULTS SLOPE EQUALS CALCU	-0.04 GAL/HR -0.04 GAL/HR -0.04 GAL/HR PASSED JLATED LEAK RATE		

The Line Compliance Report shows up to a year's worth of passed 0.2 gph monthly compliance tests for a selected line, or for all lines.

To print a Line Compliance Report:

- Press REPORT
- Press DOWN to view report types
- Press M1 M4 to select desired report
- Press M1 to print report
- Press M2 to send the report to a remote fax machine

INCON INTELLIGENT CONTROLS INC P.O. BOX 638 SACO ME 040722 08/13/1998 10:16 AM LINE COMPLIANCE REPORT LINE NO. 1 REGULAR PASSED MONTHLY TESTS TEST TIME 1:42 AM 08/12/1998 TEST DATE LINE TEST 0.20 GPH 0.00 GPH LEAK RATE TEST TIME 11:12 PM TEST DATE 07/14/1998 LINE TEST 0.20 GPH LEAK RATE 0.00 GPH LINE NO. 2 MID GRAD PASSED MONTHLY TESTS 8:15 AM TEST TIME 08/11/1998 TEST DATE 0.20 GPH LINE TEST 0.00 GPH LEAK RATE TEST TIME 4:41 AM TEST DATE 07/14/1998 LINE TEST 0.20 GPH 0.00 GPH LEAK RATE

The SCALD Test Report records results of SCALD tests conducted between product dispenses. The report shows the date and time that the report was produced, tank name, volume capacity, product name, extent of time (minimum) between dispenses for statistical data collection (called "extent"), minimum percent full before SCALD test will run (called "vol qualify"), test start time and date, sales or product usage rate, amount of product evaporated, amount of product lost out of vent stack, ratio of EXTENT to total test time (called "duty factor"), time and date of the most recently completed SCALD test, and leak rate. Generally, this option is used on tanks which operate 24 hours a day. If Report SCALD is enabled in System Setup, then the **Tank Sentinel** system will automatically print a Scald Test Report when a new report is available.

To manually print a SCALD Test Report:

- Press REPORT
- Press DOWN to view report types
- Press M1 M4 to select desired report
- Press M1 to print report
- Press M2 to send the report to a remote fax machine

If the site employs Stage II vapor recovery, the "evaporated" line will not appear on this report. If you receive test results of increase or failed you should investigate further to determine the cause of the unfavorable results in order to confirm a suspected release.

INCON INTELLIGENT CONTROLS INC P.O. BOX 638		
SACO ME 0407	22	
08/13/1998	10:16 AM	
SCALD TEST REPORT		
TANK 1	11882.3 GAL	
(PRODUCT NAM	IE)	
LEAK TEST LEAK THRESHOLD EXTENT VOL QUALIFY TEST STARTED TEST STARTED SALES RATE EVAPORATED LOST DUTY FACTOR UPDATED UPDATED	0.200 GPH 0.100 GPH 18.0 HRS 0.0% 12:22 PM 08/07/1998 54.731 GPH 1.781 GAL 0.327 GAL 0.31 12:40 AM 08/10/1998	
SLOPE TEST RESULT SLOPE EQUALS CALCULATED	-0.002 GAL/HR PASSED	

The Regulatory Compliance Report shows the hardware status of the tank system, the last 12 months of passed static and SCALD tests, and passed 0.2 gph line leak detection tests.

To print a Regulatory Compliance Report:

- Press REPORT
- Press DOWN to view report types
- Press M1 M4 to select desired report
- Press M1 to print report
- Press M2 to send the report to a remote fax machine

This report will show only passed leak detection test results. If the test results fail to show that a tank or line passed for any of the 12 months prior to the report, then the operator of the site should have taken appropriate action to confirm the suspected release. INCON INTELLIGENT CONTROLS INC P.O. BOX 638 SACO ME 040722 08/13/1998 10:16 AM REGULATORY REPORT HARDWARE STATUS TS-CIM NOT INSTALLED NOT INSTALLED TS-ROM NOT INSTALLED NOT INSTALLED TS-SEM 1 IO MOD 1 PRINTER OPERATIONAL FAX/MOD OPERATIONAL PROBES PROBE 1 OPERATIONAL PROBE 2 OPERATIONAL SENSORS SENSOR 1 OPERATIONAL SENSOR 2 OPERATIONAL SENSOR 3 OPERATIONAL LINES LINE NO. 1 OPERATIONAL LINE NO. 2 OPERATIONAL AUXILIARY INPUTS AUX IN 1 OPERATIONAL AUX IN 2 OPERATIONAL PASSED LEAK TESTS TANK 1 7:42 PM 08/26/1998 LEAK TEST 0.20 -0.03 SLOPE (PASSED LEAK TESTS, PASSED SCALD TESTS, and PASSED LINE TEST REPORT results are all presented in the format used for the PASSED LEAK TEST for TANK 1, shown above)

#### Alarm Reports

The **Tank Sentinel** system can show alarm status on the LCD or print reports that detail current or historical alarm conditions. Alarm indicators will automatically appear on the LCD, above the menu command keys (M1 - M4), as shown below:



To view details of alarm indicators:

- Press M1 M4 under the warning or alarm listed on the LCD
- Press UP or DOWN to view other alarms in the alarm list

You can also print reports of active, cleared, and historical alarm conditions for the system itself, the tank, sensors, or lines. ALL reports show active, cleared, or historical alarm conditions for the system, tank, sensors, and lines. A list of available reports and their contents appears below:

#### System Alarm Reports

- Active System Alarms Report: shows active system alarms and warnings, including software or hardware failures and faults
- Cleared System Alarms Report: shows cleared system alarms
- ► System Alarm History Report: shows all active, cleared, or transient alarms

#### Tank Alarm Reports

- ► Active Tank Alarms Report: shows active tank alarms by tank
- Cleared Tank Alarms Report: shows cleared tank alarms
- Tank Alarm History Report: shows all active cleared and transient tank alarms

#### Sensor Alarm Reports

- ► Active Sensor Alarms Report: shows all active sensor alarms
- Cleared Sensor Alarms Report: reports all cleared sensor alarms
- Sensor Alarm History Report: shows all active, cleared, and transient sensor alarms

#### Line Alarms Reports

- Active Line Alarms Report: reports active line alarms
- Cleared Line Alarms Report: shows line alarms and faults that have cleared
- ▶ Line Alarm History Report: reports all active, cleared, and transient line alarms

#### All Alarms Reports

- To print an (All) Active Alarms Report:
- Press REPORT
- Press DOWN to view report types
- Press M1 M4 to select desired report
- Press M1 to print report
- Press M2 to send the report to a remote fax machine

INCON INTELLIGENT CONTROLS, SACO, ME 04072	INC	
08/11/1998	8:27	PM
ACTIVE ALARMS		
08/11/1998 LOW BRINE LEVEL SENSOR 8 SENSOR NO. 8	8:26	PM
08/11/1998 PRINTER OUT OF PAPER	8:26	PM
08/11/1998 STANDARD SENSOR SENSOR 7 SENSOR NO. 7	8:26	РМ
08/11/1998 HIGH PRODUCT LIMIT TANK NO. 1	7:05	РМ

If no alarms are currently active, the **Tank Sentinel** will report NO ALARMS, as shown below:

INCON INTELLIGENT CONTROLS, INC SACO, ME 04072 08/13/1998 8:27 PM ACTIVE ALARMS

NO ALARMS

You can see a history of up to 50 of the most recent active, cleared, and transient alarms for alarm types. This report is called an (All) Alarm History Report and is shown below.

- Press REPORT
- Press DOWN to view report types
- Press M1 M4 to select desired report
- Press M1 to print report
- Press M2 to send the report to a remote fax machine

INCON INTELLIGENT CONTROLS SACO ME 04072	
08/12/1998	9:51 AM
ALARM HISTORY	
08/11/1998 LOW LOW PRODUCT LIMIT TANK NO. 1	5:49 PM
08/09/1998 POWER UP	8:46 AM
08/09/1998 POWER DOWN	8:46 AM
08/06/1998 0.10 GPH LINE TEST ABORTED REGULAR LINE NO. 1	1:48 PM
08/06/1998 0.10 GPH LINE TEST ABORTED REGULAR LINE NO. 1	1:47 PM
08/06/1998 POWER UP	1:19 PM
08/06/1998 CONTROL UNIT COMM FAIL SUPER LINE NO. 3	1:18 PM
08/06/1998 CONTROL UNIT COMM FAIL MID GRAD LINE NO. 2	1:18 PM

# Keekor Environmental Products TankTite

#### Equipment Type:

Automatic tank gauging system

#### Vendor:

[No picture provided by vendor]

Keekor Environmental Systems 14806 N. 74<sup>th</sup> St. Scottsdale, AZ 85267 Phone: No longer doing business

#### **Basic System Description:**

No information regarding this system was provided by the vendor

#### Certified Leak Rates and Thresholds (with magnetostrictive probe):

Leak rate of 0.2 gph with leak threshold of 0.1 gph

#### Applicability:

► Gasoline, diesel, aviation fuel, fuel oils #4 and #6, waste oil, solvents

#### Tank Capacity:

- Maximum of 15,000 gallons
- ► Tank must be between 50 and 90% full

#### Waiting Time:

- Minimum of 8 hours and 6 minutes between delivery and testing
- Minimum of 15 minutes after a maximum dispensing rate of 50 gallons per minute
- There must be no delivery during waiting time

#### **Test Period:**

- Minimum of 3 hours
- Test data are acquired and recorded by a computer
- Leak rate is calculated as the average of subsets of all data collected
- There must be no dispensing or delivery during test

#### **Calibration and Maintenance Requirements:**

- Execution of probe check diagnostic routine is recommended prior to leak detect tests to ensure sensor is fully operational and in calibration
- Annual preventative maintenance should be performed per manufacturer's instructions

#### **Comments and Limitations:**

- Not evaluated using manifold tank systems
- Tests only portion of tank containing product

#### [No sample reports were provided by vendor]

# Marley Pump Red Jacket RLM System

#### **Equipment Type:**

Automatic tank gauging system

#### Vendor:

[No picture provided by vendor]

Marley Pump Co. 500 East 59th Street P.O. Box 3888 Davenport, IA 52807 Phone: 319-391-8600 Fax: 319-391-3619 Internet: www.marleypump.com

#### **Basic System Description:**

Automatic computerized system which utilizes in-tank magnetostrictive probe technology to monitor underground storage tanks for inventory control and tank tightness.

#### Certified Leak Rates and Thresholds (with magnetostrictive probe):

- Leak rate of 0.2 gph with leak threshold of 0.1 gph
- ► Leak rate of 0.1 gph with leak threshold of 0.058 gph

#### **Applicability:**

Gasoline, diesel, aviation fuel, solvents

#### **Tank Capacity:**

- Maximum of 15,000 gallons
- Tank must be between 50 and 95% full

#### Waiting Time:

- Minimum of 6 hours between delivery and testing
- There must be no dispensing or delivery during waiting time

#### **Test Period:**

- Minimum of 3 hours
- Test data are acquired and recorded by a computer
- Leak rate is calculated from all data collected
- There must be no dispensing or delivery during test

#### **Calibration and Maintenance Requirements:**

 Temperature sensors and probe must be checked and calibrated in accordance with manufacturer's instructions

#### **Comments and Limitations:**

- Not evaluated using manifold tank systems
- Tests only portion of tank containing product

## Marley Pump Red Jacket RLM System: Sample Reports

The RLM system will store and print the last attempted test results. To access this report the following keystrokes should be used:

- 1. Press the 3 or the "REPRT" key.
- 2. Scroll through the print menu using the down key located immediately rightof the "REPRT" key
- 3. When "LEAK" is displayed press the "ENTER" key.
- 4. Reports may be printed for all tanks by entering a zero then pressing the "ENTER" key again.

RETAIL FUEL O	-	I	Print-Out Co	ontinued
1234 MAIN ST ANY TOWN, U SITE NUMBER	SA		HOURLY DATA	
04/18/2000	11:23 AM	TIME 1:59 AM	DEG F 50.484	
LEAK TEST RE	-	2:59 AM 3:59 AM	50.493 50.500	8689.24 8689.31
TANK NO. 1 UNLEADED	1000 GAL	4:59 AM	50.507	8689.29
THRESHOLD CONFIDENCE LEVEL TEST STARTED LAST DELIVERY LAST DELIVERY %GROSS CAPACITY BEGIN GROSS BEGIN NET BEGIN LEVEL BEGIN WATER BEGIN WATER END TIME END DATE END GROSS END NET END LEVEL END TEMP END WATER END WATER	0.20 GAL/HR 95.0% 1:00 AM 04/17/2000 7:25 PM 04/17/2000	SLOPE LOW SLOPE HIGH TEST RESULTS		-0.05 GAL/HR -0.05 GAL/HR PASSED

# Marley Pump Prolink System

#### Equipment Type:

Automatic tank gauging system

#### Vendor:

Marley Pump Co. 500 East 59th Street P. O. Box 3888 Davenport, IA 52807 Phone: 319-391-8600 Fax: 319-391-3619 Internet: www.marleypump.com



#### **Basic System Description:**

An automated sensor network which is capable of utilizing in-tank Ultrasonic or Magnetostrictive Probe Technology to monitor Underground Storage Tanks for inventory control and tank tightness. A ProLink system may contain one or both types of nodes or cards [i.e., Magnetostrictive Sensor Node (part no. RE125-155); Ultrasonic Sensor Node (part no. RE125-189)].

#### **Certified Leak Rates and Thresholds:**

#### Using magnetostrictive probe:

- Leak rate of 0.2 gph with leak threshold of 0.1 gph
- Leak rate of 0.1 gph with leak threshold of 0.05 gph

#### Using ultrasonic probe:

- Leak rate of 0.2 gph with leak threshold of -0.116 gph to declare a leak or 0.084 to declare gain
- Leak rate of 0.1 gph with leak threshold of -0.065 gph to declare a leak or 0.035 gph to declare a gain

#### Applicability:

#### Using magnetostrictive probe:

- ► Gasoline, diesel, aviation fuel, fuel oils #4 and #6, waste oil, solvents
- Other liquids may be tested after consultation with the manufacturer

#### Using ultrasonic probe:

- Gasoline, diesel fuel
- Other liquids may be tested after consultation with the manufacturer

#### Tank Capacity:

#### Using magnetostrictive probe:

- ► Tank must be between 25% and 95% full
- Minimum product level required is based on tank diameter as follows: 48" dia./ min. 16"; 64" dia./ min. 21"; 72" dia./ min. 24"; 126" dia./ min. 41"
- ► For other diameters, see evaluation report

#### Using ultrasonic probe:

- Maximum tank size of 73,530 gallons for 0.2 test
- Maximum of 18,000 gallons for 0.1 test
- ► Tanks must have a minimum of 15 inches of product and 25% full in order to test

### Marley Pump Prolink System (continued)

#### Waiting Time:

#### Using magnetostrictive probe:

- ▶ 0.1 minimum of 19 hours and 33 minutes between delivery and testing
- ▶ 0.2 minimum of 16 hours and 24 minutes between delivery and testing

#### Using ultrasonic probe:

► Computer tests following a delivery, minimum wait of 9.1 hrs.

#### **Test Period:**

#### Using magnetostrictive probe:

- Minimum of 4 hours and 31 minutes (6 hours and 39 minutes for 0.1 gph leak rate)
- Test data are acquired and recorded by the system's computer
- Leak rate is calculated from all the data collected during entire test period
- There must be no dispensing or delivery during testing

#### Using ultrasonic probe:

Minimum of 2 hours and 15 minutes (test time determined by the computer)

#### Calibration and Maintenance Requirements:

Temperature sensors and probe must be checked and calibrated in accordance with manufacturer's instructions

#### **Comments and Limitations:**

#### Using magnetostrictive probe:

- ► System has a bias of -0.016 gph (-0.015 at 0.1 gph leak rate)
- Not evaluated using manifold tank systems
- Tests only portion of tank containing product

#### Using ultrasonic probe:

 Recently evaluated for continuous test capabilities as well as application to manifold tank configurations. Currently being evaluated by the National Work Group on Leak Detection Evaluations.

# Marley Pump Prolink System: Sample Reports

ProLink is a modular system. Depending on the options desired by the computer, reports may be printed on site if the system has a remote printer. Reports may also be available if the system utilizes a PC, either remotely or connected directly. Sample test reports of both types follow.

Station Status Report RETAIL FUEL OUTLET 1234 MAIN STREET ANY TOWN, USA SITE NUMBER 1 Phone: 555-1212 04/18/2000 08:48 \*\*\*\*\*\*Current Status\*\*\*\*\* UNLEADED Regular Height Gross Net Water Temp 57.4 7706.2 7669.6 0.9 67.1 Last Test Date End Time Rate Result 04-17-00 04:33 -0.01 PASS ATG

\*\*\*Notes\*\*\* Remote printer reports may be configured differently depending on customer requirements

# Marley Pump Red Jacket ST

#### Equipment Type:

Automatic tank gauging system

#### Vendor:

Marley Pump Co. 500 East 59th Street P. O. Box 3888 Davenport, IA 52807 Phone: 319-391-8600 Fax: 319-391-3619 Internet: www.marleypump.com



#### **Basic System Description:**

Automatic computerized system, which uses in-tank ultrasonic probe technology to monitor underground storage tanks for inventory control and tank tightness.

#### Certified Leak Rates and Thresholds (with ultrasonic probe):

- ► Leak rate of 0.2 gph with leak threshold of 0.1 gph
- ► Leak rate of 0.1 gph with leak threshold of 0.05 gph

#### Applicability:

- ► Gasoline, diesel, aviation fuel, solvents
- Other liquids may be tested after consultation with the manufacturer

#### Tank Capacity:

- ▶ 0.2 gph: maximum of 73,530 gallons: tanks must be between 50 and 95% full
- ▶ 0.1 gph: maximum of 18,000 gallons: tanks must be a minimum of 25% full

#### Waiting Time:

- Minimum of 10 hours between delivery and testing (12 hours for 0.1 gph leak rate)
- None between dispensing and testing
- There must be no delivery during waiting time

#### **Test Period:**

- Minimum of 2 hours and 21 minutes
- Test data are acquired and recorded by the system's computer
- Leak rate is calculated from all the data collected during entire test period
- Operating software should terminate a test if a delivery occurs

#### **Calibration and Maintenance Requirements:**

Temperature sensors and probe must be checked and calibrated in accordance with manufacturer's instructions

#### **Comments and Limitations:**

- ► 0.2 gph (ATGS): certified for manifold tanks
- Tests only portion of tank containing product

## Marley Pump Red Jacket ST System: Sample Reports

The ST series automatic tank gauge can store and print up to 400 of the last test attempts. This will usually constitute several months of individual tank tests depending on system setup and site activity.

Systems running version 4.0 meg software can easily print out the last passed tests for all configured tanks using the following keystrokes:

- 1. From "SELECT DISPLAY" press the right arrow key  $\Rightarrow$  "Print Menu" will be displayed.
- 2. Press the down arrow key ↓ "Last Pass Test" will be displayed.
- 3. Press the "P" key, "Tanks?" will be displayed.
- 4. Press the "O" key twice, all configured tanks will be listed.
- 5. Press the "P" key again and the report will print as follows.

RED JACKET LEAK DETECTION SYSTEMS VERSION ST4MEG\_1.0J RETAIL FUEL OUTLET 1234 MAIN STREET ANY TOWN, USA SITE NUMBER 1 LAST PASS TEST \*\*\*\*\* 18JAN00 14:32:43 \* \* \* \* \* \* \* \* \* \* \* \* \* \* TANK 1 UNLEADED REG CONTINUOUS TEST ALARM LEAK RATE 0.200 GAL/H PROBABILITY OF DETECTION 99.9% PRODUCT HEIGHT 42.23 INCHES PRODUCT VOLUME 5180.2 GALLONS LEAK DET START TIME14APR00 18:50:30LEAK DET END TIME15APR00 05:46:48LEAK DET PERIOD10 HRS 56 MINS LEAK DET START WATER 0.00 INCHES LEAK DET END WATER 0.02 INCHES LAST DELIVERY 17APR00 17:52:11 LINE 1 UNLEADED TEST NOT AVAILABLE END OF REPORT

\*\*\*Note\*\*\* Last Pass Test Report is available only on units with 4.0 MEG version J or higher software. Units with 1 MEG, 14.0 - 14.4 software will print, "Test not available", if this report is requested. HISTORY tank reports are available on 1 MEG units, however dates must be specified.

# **NESCO** [formerly Arizona Instrument Corp.] Encompass MTS and USF

#### Equipment Type:

Automatic tank gauging system

#### Vendor:

[No picture provided by vendor]

NESCO [formerly Arizona Instrument Corp.] 4720 S. Ash Street Tempe, AZ 85282 Phone: 800-229-2930 Internet: www.nesco-usa.com

#### **Basic System Description:**

The Encompass ATG system is a Windows<sup>™</sup> PC based inventory and leak detection sytem that provides graphical display of current and historical tests.

#### **Certified Leak Rates and Thresholds:**

- ► Magnetostrictive probe (MTS): leak rate of 0.2 gph with leak threshold of 0.1 gph
- ► Ultrasonic probe (USF): leak rate of 0.2 gph with leak threshold of 0.1 gph. Leak rate of 0.1 gph with threshold of 0.05 gph available for non-manifold tanks

#### Applicability:

- ► Magnetostrictive probe: gasoline, diesel, aviation fuel, fuel oils #4 and #6, waste oil, solvents
- Ultrasonic probe: gasoline, diesel, aviation fuel
- Other liquids may be tested after consultation with the manufacturer

#### Tank Capacity:

- Magnetostrictive probe: maximum of 15,000 gallons
- ► Ultrasonic probe: maximum of 15,000 gallons (single tank), 40,500 gallons (manifold tank pair)
- ► Tank must be between 50 and 95% full

#### Waiting Time:

- Magnetostrictive probe: minimum of 2 hours between delivery and testing
- Ultrasonic probe: minimum of 6 hours between delivery and testing
- There must be no dispensing or delivery > 500 gph during waiting time

#### **Test Period:**

- Magnetostrictive probe: 4 hours
- Ultrasonic probe: 4 hours for 0.2 gph leak rate; 7 hours for 0.1 gph leak rate
- Test data are acquired and recorded by a computer
- Leak rate is calculated from data determined to be valid by statistical analysis
- There must be no dispensing or delivery during test

#### Calibration and Maintenance Requirements:

- ► The probes require no periodic calibration
- Maintenance must be performed in accordance with manufacturer's instructions

# NESCO [formerly Arizona Instrument Corp.] Encompass MTS and USF (continued)

#### **Comments and Limitations:**

- ► The Magnetostrictive probe is not used in manifold tanks
- The Ultrasonic probe has been evaluated for use with manifold tank systems
- Encompass software provides for remote access capabilities
- Tests only portion of tank containing product

#### Leak Test Reports:

Leak test reports may be displayed by selecting "Reports" and then "Completed Tank Test Results" from the Windows<sup>™</sup> menu bar. A list of completed tests is then presented which may be displayed by clicking the desired test and then the "View" button with the mouse.

# Omntec/Electro Levels Mfg., Inc. OEL 8000

#### Equipment Type:

Automatic tank gauging and interstitial leak detection system

#### Vendor:

For technical information: Omntec/Electro Levels Mfg., Inc. 1993 Pond Rd. Ronkonkoma, NY 11779 Phone: 516-981-2001 Fax: 516-981-2007

For sales information: XERXES Corporation 7901 Xerxes Avenue South Minneapolis, Minnesota 55431 Phone: 612-887-1890 Fax: 612-887-1882 Internet: www.xerxescorp.com



#### **Basic System Description:**

The **OEL 8000** is a comprehensive tank gauging and leak detection system that can simultaneously monitor product levels, water levels, temperatures, and leaks in up to 8 tanks. Typical uses of the system are aboveground and underground tank gauging, monitoring of interstitial spaces, sumps, double-wall piping, dispenser pans, containment dikes and observation wells. Up to 8 magnetostrictive tank gauging probes and 24 leak detection sensors can be monitored. The **OEL 8000** indicates system functions and alarm conditions via a 4-line by 40 character backlit liquid crystal display (LCD). Standard features are an audible horn and a series of lights on the controller that indicate system status. The optional printer can be programmed to print a report automatically when an alarm occurs or on command.

#### Certified Leak Rates and Thresholds (with magnetostrictive probe):

- Leak rate of 0.2 gph with leak threshold of 0.1 gph
- ► Leak rate of 0.1 gph with leak threshold of 0.05 gph

#### Applicability:

- ► Gasoline, diesel, aviation fuel, fuel oil #4, waste oil, solvents
- Other liquids may be tested after consultation with the manufacturer

#### **Tank Capacity:**

- Maximum of 15,000 gallons
- ► Tank must be between 50 and 95% full

#### Waiting Time:

- Minimum of 6 hours and 30 minutes between delivery and testing
- There must be no delivery during waiting time

#### **Test Period:**

- Minimum of 4 hours
- Test data are acquired and recorded by a computer
- Leak rate is calculated from data determined to be valid by statistical analysis
- There must be no dispensing or delivery during test

#### Calibration and Maintenance Requirements:

Thermistors and probes must be checked and calibrated in accordance with manufacturer's instructions

#### **Comments and Limitations:**

- Not evaluated using manifold tank systems
- Tests only portion of tank containing product

# Omntec/Electro Levels Mfg., Inc. OEL 8000: Sample Reports

The **OEL 8000** LCD displays a number of menus that provide different types of information and options for you to select. Because some menus have too many options to fit on the LCD, they are divided into separate screens. You can advance from one screen to the next by pressing the arrow beneath MORE. To select a function from any menu, press the arrow key beneath it.

The Main Menu is divided into four screens, and provides access to all other menus and functions. Screen #1 provides access to the sub-menus.

To access Screen #2, press the arrow key beneath MORE on Screen #1. Screen #2 allows the generation of two reports, Print All (a complete system report), and Alarm Log (detailing up to 125 alarm events). Screen #2 is shown below:

FR 07/17/9	8 15:30:00	*STATUS:	NORMAL
TIME	PRINT ALL	ALARM LOG	MORE

#### Inventory/Status

Print All:

Press the arrow beneath PRINT ALL and the system will print the current date and time, product type, water height, temperature compensated product volume, gross volume, water volume, present temperature, and ullage for each tank

FR 01/12/96 15:30:00
Tank 1
Product Type: DIESEL
H2O: 2.39 in.
Product: 26.74 in.
T.C.: 636.17 Gal.
Gross: 639.28 Gal.
H2O: 66.28
Temp. 70.55 deg F
Ullage: 360.72 Gal.
FR 01/12/96 15:30:00
Level Probe 2 Disabled
FR 01/12/96 15:30:00
Level Probe 3 Disabled

From Screen #1 of the Main Menu, press the arrow beneath STATUS. The Status Sub-menu is divided into five screens, providing information about the contents of each tank in systems utilizing magnetostrictive probes. On each Status Sub-menu screen selecting NEXT will display the same information for the next tank in the system. Selecting MORE will display other status information for a particular tank.

You can see the product type and the height of the product in inches on Sub-screen #1:

FR 07/17/98 15:30:00\*STATUS: NORMALTank 1Product Type: DIESELHEIGHT PRODUCT: 26.17"WATER: 4.17"NEXTPREVPRINTMORE

You can see product and water volume data on Sub-screen #2:

 FR 07/17/98 15:30:00
 \*STATUS: NORMAL

 VOLUME
 Prod: 1641.15 Gal.

 Tank 1
 Water: 161.17 Gal.
 Gross: 1802.32

 NEXT
 PREV
 PRINT

You can see ullage and volumetric leak detection data on Sub-screen #3. LT: DONE shows that a volumetric leak test (LT) was completed. DELTA is the difference in product gallons between the time the test was started. ST shows the start time of the test shown as day, date, and time:

 FR 07/17/98 15:30:00
 \*STATUS: NORMAL

 Tank 1 Ullage: 363.65 Gal. LT: DONE

 Delta: 0.000
 ST: WE 07/15/98
 13:11:54

 NEXT
 PREV
 PRINT
 MORE

You can see data from the last Volumetric Leak Detection (VLD) Test that was run on the tank on Subscreen #4. ET refers to the elapsed time (i.e., how long it took for the test to be completed). The third line shows if that specific tank has passed or failed based on leak rates of 0.1 gph and 0.2 gph:

 FR 07/17/98 15:30:00
 \*STATUS: NORMAL

 LT: DONE
 ET: 04:30:00 -0.040 G/H

 .1 Test:
 PASSED
 .2 Test:

 NEXT
 PREV
 PRINT

You can see information on the present temperature of the tank being viewed and the temperature compensated (TC) product volume on Subscreen #5 (not shown).

While in the Status Sub-menu, you can print any of the information displayed on the LCD by selecting the arrow beneath PRINT. To return to the Main Menu press the MENU (DEL) key.

#### Leak Test Reports

From Screen #3 of the Main Menu, selecting the arrow beneath VLD will display the Volumetric Leak Detection (VLD) Sub-menu:

FR 07/17/98 15:30:00\*STATUS: NORMALSet Leak Test Tank#, (1-8, 0 for All)ENTERPRNT LOGPRNT LOGPRNT LAST

- Select ENTER to run the VLD test once a tank number (1-8, or 0) has been entered on line 3
- Select PRNT LOG to generate a printout of the last 32 system-wide VLD tests
- Select PRNT LAST to print the last VLD test for a specific tank

Tank 1 in this example has a leak rate of -0.051 gph. Since this is below the limits of 0.1 gph (annual) and 0.2 gph (monthly) the report indicates that the system has passed the leak test.

VLD Results Tank 1 WE 01/10/96 Start Time 11:13:54 Elapsed Time 04:00:02 Start Temp. 70.76 Deg. End Temp. 70.76 Deg. Start Water: 7.787 Gal. End Water: 7.787 Gal. Start Level: 32.407 In. End Level: 32.352 In. Start Vol.: 646.486 Gal. End Vol.: 646.286 Gal. Delta Gals. 0.400 Gal. Rate: -0.051 .1 GPH Test PASSED .2 GPA Test PASSED

#### **Alarm Reports**

While in Screen #1 of the Main Menu, you can select the arrow beneath ALARMS to display the Alarms Sub-menu. The display will provide information pertaining to any warning or alarm situations that might exist:

FR 07/17/98 15:30:00

\*STATUS: NORMAL

PRINT ALRM

To view current alarm information:

 Press the arrow beneath PRINT ALARM; if no alarm conditions exist, the system will provide a printout of the site information SITE INFORMATION: ABC GAS CO. 1234 MAIN ST. RONKONKOMA, NY 11779 SITE MANAGER: JOE SMITH PHONE: 555-1234 IDENTIFICATION # 135790

If an alarm condition exists, the LCD will first display a screen indicating how many alarm conditions exist:

FR 07/17/98 15:30:00 \*STATUS: ALARM 1 ALARM CONDITION(S) EXISTS PRINT

The system will then display a separate screen for each alarm. After displaying the last alarm, it repeats the cycle:

FR 07/17/98 15:30:00 \*STATUS: ALARM HIGH WATER LEVEL ALARM IN TANK 1 5.1 IN. ALARM POINT 5 IN. PRINT

- Press the arrow beneath PRINT and the system will provide a printout detailing the current alarms, and the date and time the report was requested
- To obtain a printout of all events and when they occurred, go to Screen #2 of the main menu and press the arrow beneath ALARM LOG
- Press the ACK key to silence the horn and return to the Main Menu

ALARM !!! 5/30/95 11:24:56 ALARM POINT 5 IN. 5.1 INCHES HIGH WATER IN TANK 1 SITE INFORMATION: ABC GAS CO. 1234 MAIN ST. RONKONKOMA, NY 11779 SITE MANAGER: JOE SMITH PHONE: 555-1234 IDENTIFICATION #

Alarm Log:

- Press the arrow beneath ALARM LOG and the system will print data on over 125 alarm entries. The entries will show if an alarm occurred, if it was acknowledged, and the date and time when it occurred.
- Pressing any key immediately after selecting ALARM LOG will abort printing the log

```
Time of Event
MO 12/14/95 10:49:55
Leak Alarm
Conductance
Sensor Number 2
Tank Number 1
Gas
```

Time of Event MO 12/14/95 10:50:25 ALARM ACKNOWLEDGE

# Patriot Sensors and Controls Corp. 7021 Digital Tank Gauge

See system description on page 61

# Petro Vend, Inc. Site Sentinel Model II and III

#### **Equipment Type:**

Automatic tank gauging and interstitial leak detection system

#### Vendor:

Petro Vend, Inc. 6900 Santa Fe Dr. Hodgkins, IL 60525-9909 Phone: 708-485-4200 Fax: 708-485-7137 Internet: www.petrovend.com



#### **Basic System Description:**

The **Site Sentinel II** manages up to 128 probes or sensors connected to a series of up to eight Smart Modules. The system can provide continuous leak detection and accept input from a variety of sensors: liquid, vapor, sump, reservoir, liquid phase, and interstitial. The system also interfaces with cathodic protection and line leak detection systems, and provides an audible alarm in addition to a visual alarm indicator on the controller face panel. The **Site Sentinel II** is operated via a built-in keypad and display, an on-site terminal or PC, or with a modem, via an off-site terminal or PC. The system may include a factory installed printer for generating hard copy reports. The **Site Sentinel III** offers the same capabilities, but utilizes a compact desktop controller, instead of a built-in keypad and display. This configuration is designed for remote and unattended monitoring applications. No information on the **Petrosonic III** model was provided by the vendor.

#### Certified Leak Rates and Thresholds (with magnetostrictive probe):

- ► Leak rate of 0.2 gph with leak threshold of 0.1 gph
- Leak rate of 0.1 gph with leak threshold of 0.06 gph

#### Applicability:

► Gasoline, diesel, aviation fuel, solvents

#### **Tank Capacity:**

- Maximum of 15,000 gallons
- ► Tank must be between 50 and 95% full (minimum of 90% full for 0.1 gph leak rate)

#### Waiting Time:

- Minimum of 12 hours between delivery and testing
- There must be no dispensing or delivery during waiting time

#### **Test Period:**

- Minimum varies from 2 hours to 4 hours
- Test data are acquired and recorded by a computer
- Leak rate is calculated from the difference between the first and last data collected
- There must be no dispensing or delivery during test

# Petro Vend, Inc. Site Sentinel Model II and III (continued)

#### **Calibration and Maintenance Requirements:**

 Resistance temperature detectors (RTD) and probe must be checked and calibrated in accordance with manufacturer's instructions

#### **Comments and Limitations:**

- Not evaluated using manifold tank systems
- The Petrosonic III system is obsolete
- Tests only portion of tank containing product

## Petro Vend, Inc. Site Sentinel Model II and III: Sample Reports

The functionality of both models is nearly identical. The main differences are in the hardware. The **Model II** utilizes a backlit, liquid crystal screen to display tank information, while the **Model III** displays tank information on a normal computer monitor. You will see the same menu screens and reports regardless of the type of display. You will generate printed reports on the built-in printer (**Model II**), if it has been installed, or a printer attached to the PC or terminal controller.

The keypad (**Model II**) has several multi-function keys. The CLEAR/NO key either erases an entry or field, or answers NO to a prompt. The ENTER/YES key either finishes an entry or answers YES to a prompt. The HELP key may not be functional on some models. The CANCEL key will back you out of the current menu, or cancel the previous command. You print most screens by pressing the ?\*-/0 key on the keypad, or by typing P at the terminal. Only screens with PRINT on the bottom can be printed.

Selecting REPORTS (option 3) from the Main Menu will access the Reports Menu:

SITE SENTINEL OCT 25, 1994 8:36 2 REPORTS MENU	AM	
1. REPORT OUTPUT SETUP		
CURRENT 2. CONTROLLER STATUS 3. TANK, PROBE & SENSOR STATUS GRAPHS 4. TANK INVENTORY 5. SENSOR LEVELS 6. WARNINGS IN PROGRESS		
SAVED EVENTS 7. SENSOR, PROBE, INPUT, & HW FAILURE 8. SENSOR, PROBE, & INPUT 9. HARDWARE FAILURE 10. INDIVIDUAL		
11. SAVED TANK INVENTORIES		
12. I/O MODULE STATUS REPORT		
Enter #, C/CANCEL, H/HELP or 0/PRINT:		

## Petro Vend, Inc. Site Sentinel Model II and III: Sample Reports (continued)

The Reports Menu allows you to print numerous current and saved event reports. The Individual Events Menu (Option 10) allows you to view reports on 17 specific events: overflow, low product, high water, bad temperatures, thefts, deliveries, sales, timed leak test, high sensor levels, low sensor levels, I/O module inputs, input #1 contact closures, input #2 contact closures, probe failures, module failures, printer failures, and power failures. Once you have made a selection from the Reports Menu or Individual Events Menu, the system will display the appropriate report. To print the displayed report, you should press "?\*-/0" on the keypad or type "P" at the terminal.

#### **Inventory/Status Reports**

An Inventory Report (option 4) can be displayed and printed for each tank, showing the current values of gross measured product, water, and tank levels; temperature-corrected product, water, and tank volumes; amount of product needed to fill the tank completely (ullage); and average product temperature. When a level reading is not applicable to a type of measurement, it is noted as NA.

To generate an Inventory Report:

- ► Type 4 at the Reports Menu prompt
- Press Enter
- Press ?\*-/0 on the keypad or type P at the terminal to print the report

SITESENTINEL INTEGRATED MONITORING SYSTEM BY PETRO VEND, INC. 708/485-4200			
TANK INVENTO	RY REPORT		
TANK INVI	ŢΝΨOPV		
MODULE: 1 POSITION: A			
DESCRIPTION: NORTH.TA	NK		
PRODUCT: GASOLINE			
	HEIGHT VOLUME		
MEASURED	(IN) (GAL)		
PRODUCT :	26.83 1093.45		
WATER :	0.00 0.00		
	26.84 1093.45		
TEMPERATURE CORRECTED			
PRODUCT :	1081.22		
WATER :	0.00		
TOTAL TANK	1081.22		
ULLAGE - TO FILL TANK			
ADD :	906.55		
TO 90 PERCENT ADD :			
AVERAGE TEMPERATURE:	76.3 F		
END OF REPORT			

# Petro Vend, Inc. Site Sentinel Model II and III: Sample Reports (continued)

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#### Leak Test Reports

The Individual Events Menu (option 10) allows you to view reports on 17 specific events: overflow, low product, high water, bad temperatures, thefts, deliveries, sales, timed leak test, high sensor levels, low sensor levels, I/O module inputs, input #1 contact closures, input #2 contact closures, probe failures, module failures, printer failures, power failures. Option 8 will generate the timed leak test report. This report provides both the leak rate of a particular tank and an indication of whether a leak has been detected.

To generate a Timed Leak Test Report:

- Type 8 at the Individual Events Menu prompt
- ► Press Enter
- Press ?\*-/0 on the keypad or type
   P at the terminal to print the report

TIMED LEA	
MODULE : 1 POSITION :	
DESCRIPTION: NORTH.TAN	K
PRODUCT : GASOLINE	
START MEAS	UREMENT
JAN 7, 1999	
PRODUCT LEVEL	: 31.8763 IN : -0.0341 IN
WATER LEVEL	: -0.0341 IN
AVG PRODUCT TEMP	: 76.9824 F
NET CORRECTED PROD	: 1330.0675 GAL
GROSS MEASURED PROD NET CORRECTED TANK	: 1345.7399 GAL
NET CORRECTED TANK	: 1330.0675 GAL
GROSS MEASURED TANK	: 1345.7399 GAL
GROSS MEASURED TANK VOLUME LEFT IN TANK GROSS WATER	: 654.2601 GAL
GROSS WATER	: 0.0000 GAL
END MEASU	REMENT
JAN 7, 1999	11:15 AM
PRODUCT LEVEL	: 31.8739 IN
PRODUCT LEVEL WATER LEVEL	: -0.0349 IN
AVG PRODUCT TEMP	: 75.5379 F
NET CORRECTED PROD	: 1331.2882 GAL
GROSS MEASURED PROD	: 1345.6223 GAL
NET CORRECTED TANK	
GROSS MEASURED TANK	: 1345.6223 GAL
VOLUME LEFT IN TANK	
	: 0.0000 GAL
LEAK R	ATE
NET TANK LEAK RATE	: 0.6104 GAL/H
TEMPERATURE CHANGE TEST DURATION	: -1.4445 F
TEST DURATION	: 2 HRS 0 MINS
LEAK INDI	CATED
END OF R	EPORT

This example report indicates a leak rate of 0.6104 gph for the tank in question. Since the leak rate exceeds the 0.2 gph regulatory limit, the tank has failed the leak test and the report displays LEAK INDICATED. You should not excavate your tank based only on the evidence of the timed leak test. Further testing should be conducted to confirm the results of the timed leak test. The owner and operator must also comply with the procedures of 40 CFR Section 280.50 for reporting suspected releases.

# Pneumercator Company, Inc. TMS 2000, TMS 3000

#### Equipment Type:

Automatic tank gauging, line leak detection, and interstitial leak detection system

#### Vendor:

Pneumercator Company, Inc. 120 Finn Court Farmingdale, NY 11735 Phone: 516-293-8450 Fax: 516-293-8533 Internet: www.pneumercator.com



#### **Basic System Description:**

The **TMS 2000** can support 1 or 2 precision, dual float magnetostrictive level probes, and monitor up to 8 discrete sensor inputs including interstitial, overfill, and line leak devices. The **TMS 3000** can support up to 12 precision, dual float magnetostrictive level probes, and monitor up to 40 discrete sensor inputs. Both systems can be remotely monitored and programmed, and may include an optional printer for generating automatic and on-demand reports.

#### Certified Leak Rates and Thresholds (with magnetostrictive probe):

- ► Leak rate of 0.2 gph with leak threshold of 0.1 gph
- Leak rate of 0.1 gph with leak threshold of 0.05 gph

#### Applicability:

- Gasoline, diesel, aviation fuel
- Other liquids may be tested after consultation with the manufacturer

#### **Tank Capacity:**

- Maximum of 20,000 gallons
- ► Tank must be between 20 and 95% full

#### Waiting Time:

- Minimum of 8 hours between delivery and testing
- Minimum of 20 minutes between dispensing and testing
- There must be no delivery during waiting time

#### **Test Period:**

- Minimum of 2 7 hours depending on configuration
- Test data are acquired and recorded by a computer
- Leak rate is calculated from data determined to be valid by statistical analysis
- There must be no dispensing or delivery during test

#### **Calibration and Maintenance Requirements:**

Thermistors and probe must be checked and calibrated in accordance with manufacturer's instructions

#### **Comments and Limitations:**

- Not evaluated using manifold tank systems
- Tests only portion of tank containing product

[No sample reports were provided by vendor]

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# Ronan Engineering Co. X-76 ETM, X-76 ETM-4X

See system description on page 61

# **Tidel Engineering, Inc. Environmental Monitoring System**

#### Equipment Type:

Automatic tank gauging, line leak detection, and interstitial leak detection system

#### Vendor:

Tidel Engineering, Inc. 2310 McDaniel Dr. Carrollton, TX 75006 Phone: 800-678-7577 Fax: 972-484-1014 Internet: www.tidel.com



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#### **Basic System Description:**

The **EMS-3500** controller enables the user to read or print inventory data, and review both current and historical system information. The system can monitor up to eight tanks, and can receive input from a wide array of probe applications: automatic tank gauging (ATG) probes; line integrity probes; interstitial monitoring probes; sump, pipe trench and dispenser pan probes; and monitoring well probes. The system can be used in three modes: normal mode consists of day-today operating functions, ATG leak test mode is used to manually start and stop leak checks, and maintenance mode is used to program tank parameters, alarm thresholds, and automatic leak test start and stop times. A key switch on the front panel toggles between these three modes. Only information on the **EMS-3500** was provided by the vendor.

#### Certified Leak Rates and Thresholds (with ultrasonic probe):

► Leak rate of 0.2 gph with leak threshold of 0.1 gph

#### Applicability:

- ► Fuel oil #2
- Other liquids may be tested after consultation with the manufacturer

#### Tank Capacity:

- Maximum of 15,000 gallons
- ► Tank must be between 50 to 95% full

#### Waiting Time:

- Minimum of 2 hours and 29 minutes between delivery and testing
- Minimum of 15 minutes after dispensing
- There must be no delivery during waiting time

#### **Test Period:**

- Varies from 2 to 4 hours minimum
- ► Test data are acquired and recorded by the microprocessor contained within the EMS console
- Leak rate is calculated from data determined to be valid by statistical analysis
- ► There must be no dispensing or delivery during test

#### **Calibration and Maintenance Requirements:**

Temperature sensors and ultrasonic probe must be checked and calibrated in accordance with manufacturer's instructions

# Tidel Engineering, Inc. Environmental Monitoring System (continued)

#### **Comments and Limitations:**

- Water sensor, temperature sensor, and product level monitor are contained in a single ultrasonic probe
- Not evaluated using manifold tank systems
- Tidel no longer manufactures the Environmental Monitoring Systems
- Tests only portion of tank containing product

## Tidel Engineering, Inc. Environmental Monitoring System: Sample Reports

The keypad of the **EMS-3500** consists of control keys (gray or red background) and data entry keys (white background). The control keys are used to display information for selected tank(s) or a manifold group of tanks, and to obtain printed reports. The data entry keys are used for requesting information on a particular tank or event. The CLEAR key is used to remove data entered into the system and to silence audible alarms. The FUNCT. key is used to shift the data entry keys from numeric to data for viewing tank information on the liquid crystal display (LCD). The TANK key is used to designate a specific tank for viewing information, or starting ATG leak checks.

The key switch on the **EMS-3500** control panel is used to select one of the three operating modes of the system: Normal, ATG Leak Test, and Maintenance. When the **EMS-3500** is in the normal operating mode, the LCD will continuously display the current time in hours, minutes, and seconds using a 24-hour format. When requested, the LCD can display the current tank readings, last delivery information, current alarm conditions, and the time and date.

To display tank information:

- Press TANK, followed by the tank number (using the number keys)
- Press FUNCT., followed by the function key (the number keys) corresponding to the desired tank information (e.g., product level, temperature, alarms)

#### **Inventory/Status Reports**

The Status Report contains the current information on the status of all the probes in the system. It will also contain current inventory information if the system utilizes ATG probes, as well as any current alarm/warning conditions. You may print a Status Report any time the console is in the normal mode of operation.

To print a Status Report: ► Press PRINT	STATUS REPORT
	ID # 54321
	12:16:20 03/12/93
	TANK 1 PRODUCT GRADE SUL
	CURRENT STATUS
Level indicates inches of product in the tank. Net gallons indicates the temperature compensated volume of product. Ullage is the amount of fuel in gross gallons that can be added to the tank.	LEVEL 47.41 GROSS GALLONS 4741 NET GALLONS 4703 ULLAGE 5258 AVERAGE 72.0°F TEMPERATURE WATER 0.11
Sample Status Report (continued)

	LAST DELIVERY
	DATE 03/11/93
	TIME 12:08:35
	GROSS GALLONS 5196
	NET GALLONS 5168
	INITIAL LEVEL 43.18
	END LEVEL 87.00
	END LEVEL 87.00
	CURRENT IN-TANK ALARMS
	WATER 1.25 IN
	TANK 2
	PRODUCT GRADE DSL
Current tank status	CURRENT STATUS
information will be printed in	
succession.	LEVEL 47.81
	GROSS GALLONS 5025
	NET GALLONS 4998
	ULLAGE 5050
	AVERAGE TEMPERATURE
	68.5°F
	=======================================
	MANIFOLD GROUP 1 UNL
	TANKS 3,4
	GROSS GALLONS 6540
	NET GALLONS 6510
	ULLAGE 13610
	LAST DELIVERY
	DATE 01/22/93
	TIME 08:57:02
	GROSS GALLONS 8434
	NET GALLONS 8329
	=======================================
	=======================================

Sample Status Report (continued)

```
EXTERNAL PROBE STATUS

Channel 1------

Sump -Pr:01*

Alarm/Fuel -REG

Well Monitor -Pr:02

Normal

Channel 4-----

Line Monitor -Pr:01

Normal2

.1PASS CT=1

Prev Mo CT=2

END OF REPORT (-012r)
```

\*Designates probe in alarm condition

#### Leak Test Reports

The **EMS-3500** provides four methods in which the console may run automatic tank gauge leak tests: manual, timed leak test (TLT), automatic leak test (ALT), and remote. Regardless of the means of activation, the leak test will be terminated automatically by the the **EMS-3500** console.

#### Manual Leak Test

When you put a tank into leak check mode from the console keypad, the test for each tank must be started individually. This allows some tanks to remain in operation while other tanks are being tested. The system will automatically end and print out the results of the leak tests once they have been started. The user may also choose to manually end the leak test, though this may lead to inconclusive results.

To start the Manual Leak Test:

- ► Turn the key switch to the ATG LEAK TEST position
- Press TANK, followed by the desired tank number; the display will show the tank number, followed by an N overlaid by a blinking cursor
- Press the 0(ON) key; Y will appear on the display and a Leak Test Enable Report will be printed; if the automatic leak test or timed leak test features are enabled, the message, ALT ACTIVE or TLT ACTIVE, will be displayed and no other action will be taken by the system; these automatic and timed tests will test the system during quiet (down) time and at regular intervals; reports will be printed by the system at the completion of these tests
- Return the key switch to the NORMAL position; if the automatic or timed test features have not been enabled, the system will run the leak test and automatically end the test once completed; examples of the Leak Test Enable Report and Disable Report (printed at the completion of the test or when the test has been disabled) are shown below:

LEAK TEST ENAN REPORT	3LE
ID # 4701	
23:00:00	03/15/93
TANK 1 PRODUCT GRADE	SUL
LEAK TEST ON	
LEVEL GROSS GALLONS NET GALLONS TEMPERATURE WATER LEVEL	69.710 7985.6 7891.0 77.5°F 0.576
END OF REPORT	(-012R)

LEAK TEST DISABLE REPORT ID # 4701 23:00:00 03/15/93 TANK 1 PRODUCT GRADE SUL LEAK TEST OFF LEAK TEST ENDED AUTOMATICALLY 69.698 LEVEL GROSS GALLONS 7984.2 NET GALLONS 7890.7 TEMPERATURE 77.3°F WATER LEVEL 0.573 5:21 DURATION LEVEL CHANGE -0.012 TEMP. CHANGE -0.18°F LEAK RATE -0.050 LEAK RATE BY HOUR -0.049-0.093 -0.086 -0.087-0.050DIAG DATA 0.0092-0.0111 -0.575 -0.0002 - 0.0004 - 0.00700.1/0.2 GALLON/HOUR TEST NO LEAK DETECTED END OF REPORT (-012R)

In this example, the leak rate of -0.050 for the tank in question is below the regulatory thresholds of 0.1 gph (annual) and 0.2 gph (monthly), thus the system indicates that no leak has been detected.

You can program the **EMS-3500** to run leak tests at defined start and stop times (TLT), or to automatically begin leak tests during quiet times when no fuel is being dispensed or delivered (ALT). If the system has been unable to perform an automatic test, you can configure the system to notify the operator that a conclusive leak test has not been performed on a particular tank and that adequate down time must be provided to allow a test to run.

The system can also generate theft detection reports based on programmed time intervals, self test reports (detailing the internal diagnostic routine), and an automatic power outage report.

#### Alarm Reports

The **EMS-3500** does not produce a unique alarm report, but does generate alarm information with the History Report. History Reports provide seven categories of historical data for each tank: delivery history, ATG probe alarm history, external probe alarm/warning history, ATG leak test history, power off/on history, theft mode history, and self test history.

To anist a lifetane Demont	
<ul> <li>To print a History Report:</li> <li>Press TANK, followed by the desired tank number</li> </ul>	HISTORY REPORT
Press FUNCT., followed by	ID # 54321
the ON key; a history report for the tank selected will	10:04:29 03/19/93
automatically be printed	TANK 1
	PRODUCT GRADE SUL
The first section of the history	
report shows the last 10	LAST 10 DELIVERIES DATE 03/18/93
deliveries received into the	TIME 08:52:11
tank.	GROSS GALLONS 4368
	NET GALLONS 4343
	INITIAL LEVEL 46.32
	END LEVEL 80.75 INITIAL TEMP 60.02
	$\begin{array}{ccc} \text{INITIAL LEMP} & 60.02 \\ \text{END TEMP} & 65.73 \end{array}$
<b>-</b>	
The second section indicates the last three occurrences for	IN-TANK PROBE HISTORY
each warning or alarm condition.	WATER DETECT WARNING NONE
	LOW PRODUCT WARNING
	12:26:18 03/12/93
	08:22:39 01/26/93
	01:08:09 12/25/92 LEAK ALARM
	NONE
	HIGH PRODUCT ALARM
	10:23:15 03/14/93
	THEFT ALARM
	THEFT ALARM NONE

History Report (continued)

The external probe section contains the last three alarm conditions for each probe.

Channel four supports the systems line integrity probes. The History Report shows the number of 0.1 gph tests passed during the last 12 months.

EXTERNAL	PROBE	IS
Channel Probe 0 None Probe 0 04:14 Alarm 12:22 Alarm 16:51 Error	1 233 /Wet :09 /Fuel :00	01/01/93 11/22/92 10/11/92
Jan 3 Dec 5 Nov 9 Oct 0 Sep 0 Aug 0 Jul 0 Jun 0 May 0 Apr 0 Mar 0 Feb 0 02:22 Alarm Probe 0	1 - SU 1 Pass :31 : /Leak 2 - UN 1 Pass 4	SCt=3 L1/01/92 Pr NL

The ATG leak test history will show a summary of the number, as well as the results, of the tests run during the current month. It will also show the last 3 tests and a history of the tests run during the prior twelve months.

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AUTOMATIC TANK GAUGE LEAK TEST HISTORY
1 LEAK TEST(S) HAVE BEEN PERFORMED ON THIS TANK IN JAN 0 INFLOWS 0.0% 1 PASSED 100.0%
0 LEAKS 0.0% LAST 3 TESTS START: 01/01/93 01:00:00
END: 01/01/93 02:02:00 PERFORMED AT 47% CAPACITY NO LEAK DETECTED

PRIOR Y	TD SUN	MARY	
MO. YR.	PASS	ALARM	ATV
Feb	0	0	
Mar	0	0	
Apr	0	0	
May	0	0	
Jun	0	0	
Jul	0	0	
Aug	0	0	
Sep	0	0	
Oct	0	0	
Nov	9	0	
Dec	5	0	
SAVE TH	IS REE	PORT FO	OR
YOUR RE	GULATO	DRY AGI	ENCY

The power off/on section shows the time and date that power was interrupted to the console and the time and date power was restored.

	POWER OFF/	ON LOG
-	-01/11/93	
Off	-01/11/93	20:59:53
On	-01/11/93	01:05:00
Off	-01/11/93	01:04:52
On	-01/11/93	01:03:42
Off	-01/11/93	00:40:06

The theft mode history shows THEFT MODE HISTORY the last theft condition recognized by the system. BEGAN: 23:00:00 12/28/92 ENDED: 06:30:34 12/29/92 INITIAL LEVEL 46.32 46.00 END LEVEL BEGIN VOLUME 6115.1 END VOLUME 6099.5 THEFT DETECT TIME 02:15:92 12/29/92 GALLONS LOST 015.6 \_\_\_\_\_ SELF TEST HISTORY The self test history section LAST TESTED shows the time, date, and 08:32:20 01/11/93 results of the last system self test. The manufacturer MEMORY TEST PASS recommends performance of a self test at least once a IN-TANK PROBE TEST month to maintain system PROBE 1 PASS integrity. PROBE 2 PASS PROBE 3 PASS PROBE 4 PASS EXTERNAL PROBE TEST Channel 1 Probe 01 PASS Probe 02 PASS Probe 03 PASS Probe 04 PASS Probe 05 PASS Probe 06 PASS Probe 07 PASS Probe 08 PASS Probe 09 PASS Channel 2 Probe 01 PASS END OF REPORT

History Report (continued)

# Universal Sensors and Devices, Inc. TICS-1000

Equipment Type: Automatic tank gauging system

#### Vendor:

Universal Sensors and Devices, Inc. 9205 Alabama Ave., Unit C Chatsworth, CA 91311 Phone: 800-899-7121 Fax: 818-998-7147 Internet: members.aol.com/unisensors



#### Basic System Description:

The **TICS-1000** gathers information on system leaks, product level, water level, delivery, and inventory status for up to eight tanks. Information for each tank monitored can be viewed on a 32 character liquid crystal display (LCD), printed on an optional built-in printer, and/or transferred to a remote printer or computer. The **TICS-1000** can also monitor up to 16 sensors including in-ground hydrocarbon detectors, interstitial tank monitors, fuel line leak detectors, and pump/generator status.

#### Certified Leak Rates and Thresholds (with magnetostrictive probe):

► Leak rate of 0.2 gph with leak threshold of 0.1 gph

#### Applicability:

► Gasoline, diesel, aviation fuel, solvents

#### Tank Capacity:

- Maximum of 15,000 gallons for a single tank
- ► Tank must be minimum 90% full

#### Waiting Time:

- Minimum of 8 hours between delivery and testing
- No wait time between dispensing and testing
- There must be no delivery during testing

#### **Test Period:**

- Minimum of 6 hours
- Test data are acquired and recorded by a microprocessor
- Leak rate is calculated from average of subsets of all data collected
- There must be no dispensing or delivery during test

#### **Calibration and Maintenance Requirements:**

 Resistance temperature detectors (RTD) and probe must be checked and calibrated in accordance with manufacturer's instructions

#### **Comments and Limitations:**

- Not evaluated using manifold tank systems
- Universal Sensors and Devices no longer manufactures the TICS-1000
- Tests only portion of tank containing product

Once the system is set up properly, all standard system reports (e.g., inventory, leak alarm) can print automatically. You can view tank and fuel information at any other time by using the keypad. The system display typically shows no activity (for which the system displays the current date and time, an alarm condition, or a command in progress). While in the no activity or normal mode, you can display information on tank levels, volume, etc. While an alarm condition is being displayed, the system will accept no commands other than ALARM RESET.

The keypad is organized with the command keys in the right-most column. When you need system information (e.g., tank levels), press DATA. When you want to begin or end a leak test, press LEAK CHECK. Press ALARM RESET to clear the alarm being displayed. The \* key is reserved for special functions and will otherwise be ignored by the monitor.

To use the keypad, press and hold the desired key until the system recognizes it. The keypad will function better if the keys are held down longer.

Press the DATA key to access one of the modes of operation. The system will request a category number between 1 and 5:

- 1. Display commands
- 2. Print commands
- 3. Report commands
- 4. Profile commands
- 5. Diagnostic commands

You can view tank information on the local display by selecting mode 1. This mode of operation will enable you to select from the following information for each tank to display:

- 1. Product level
- 2. Water level
- 3. Average temperature
- 4. Product volume
- 5. Combined tank data
- 6. Contact monitor status

The system will prompt you for the tank number for which the data is requested.

You can print tank information on the internal strip printer by selecting mode 2 (print mode). The system will accept two commands in this mode (depending on software version, the system may not accept Command 1):

- 1. Combined tank information
- 2. Tank volume table

When you select either command, the system will request the tank number for which the information is requested. When selected, the combined tank information command will prompt the system to continuously print new tank information (product volume, water volume, ullage, product level, water level, and temperature) for the selected tank. You must press CLEAR or ENTER to stop printing. The key must be pressed and held down until the system recognizes it (the system stops printing or the screen goes blank).

When you select the tank volume table command, the system prints a table showing the adjusted volume of the tank at inch increments. The system adjusts the volume to compensate for tank tilt. It is suggested that you print this report for each tank immediately after startup, and file the report as a permanent reference, which can be used if the system is unavailable for any reason or the system is reconfigured.

You can print all system reports at any time by issuing commands in Mode 3: Report Mode.

- ► From the default display, press DATA; the system will prompt the user for a mode number
- ▶ Press 3; the display will then prompt the user for a command:

Report Mode Enter Command: ?

The system will accept commands for the following reports:

- 1. Inventory (Current)
- 2. Delivery
- 3. Product Thruput
- 4. Leak Test
- 5. Alarm History
- 6. Inventory (Captured)

#### **Inventory/Status Reports**

To generate the Inventory Report, first put the system in Report Mode (see above):

- Enter 1 at the command prompt
- Press ENTER; the system will indicate that it is printing the inventory report

After the report finishes, the system will prompt you for the next command. You can use the CLEAR key to exit the Report Mode, or you can select the next Report Mode command.

#### 

TICS-1000 Station 85282 Phone (818) 998-7121 September 15, 1986 10:05:31 PM

Inventory as of September 15 10:05 PM

```
*****Tank 1: Regular
10,000 gallons size
6,832 gallons product
3,126 gallons ullage
*****Tank 2: Unleaded
10,000 gallons size
9,634 gallons product
```

63 gallons ullage

Regular 6,832 galls 3,126 ullage

Unleaded 9,634 galls

63 ullage

#### **Leak Test Reports**

You can configure the system to run leak tests automatically, or you can manually start a leak test. To start the leak test manually, ensure the system is displaying the default screen (system time and date) and press the LEAK CHECK key. The system may prompt you for a PIN code if the system has been set up to prevent unauthorized access. After you enter a PIN code and press ENTER, the system begins the leak test. The display shows a running clock to indicate proper system function in place of the system date and time.

The leak test will run until either 24 hours elapse, or the test is stopped manually. If the test has been started manually, you must stop it manually. Once a leak test has been started manually, the system disables scheduled automatic testing until the next day (midnight).

After the leak test finishes, the Leak Report will print automatically. The information in this report represents the results of the last leak test completed and will not be released until another leak test completes. An example Leak Report is shown below.

TICS-1000 Station 85282 Phone (818) 998-7121 September 15, 1986 10:37:21 PM Leak Test Data: September 14 09:30 PM \*\*\*\*\*Tank 1: Regular 9,128.40 product net 31.80 water net 54.60 F \*\*\*\*\*Tank 2: Unleaded 9,630.40 product net 25.80 water net 53.40 F Tank1 Tank2 Tank3 Tank4 -0.10 -0.20 -0.00 -0.00 -0.32 -0.10 -0.00 -0.00 +0.12 -0.10 -0.00 -0.00 -0.24 -0.10 -0.00 -0.00 -0.16 -\*\*\*\* -0.00 -0.00 -0.00 -9.80 -0.00 -0.00 +0.16 -0.10 -0.00 -0.00 +0.24 -0.10 -0.00 -0.00

Test results are given on an hourly basis (gallons leaked for one hour)(+x.xx = gallons into the tank, -x.xx = gallons out of tank, \*\*\*\* = out of range (more than 9.99)). Note: The test in the example shown was run for only eight hours, thus only eight lines of data are displayed.

Following the hourly data, the system prints the end values for the test, including the end date and time, and a test summary detailing the highest leak rate per minute, the average leak rate per hour for the entire test, and the test status.

```
September 16, 1986
05:45 AM
*****Tank 1: Regular
9,128.10 product net
   31.80 water net
   53.60 F
*****Tank 2: Unleaded
9,602.40 product net
   25.80 water net
   51.40 F
      ***Gallons
    High/ Avg/ Test
Tank Minute Hour Stat
    -0.30 -0.04 01
1
 2
     -**** -3.50
                 90
      *****
```

Once the report is printed, you should verify that it appears correct.

You should:

- Check the start and stop times. Are they correct?
- ► Verify that the start and end volumes and temperatures for each tank appear correct.
- Check the number of hours the test ran (if the test ran for more than 55 minutes during any hour, that should be considered an hour. The number of lines printed in the hourly data section should equal the number of hours. If the wrong amount of lines are present, check if the power failed (check the test status).
- Check the test status listed at the end of the report. If the status is other than 01, the test may be invalid for small leaks. Status codes of 90 (product loss), 91 (product gain), or 92 (water change), may still indicate a leak if the code cannot be explained by a condition which occurred during the test (such as product was dispensed).
- Check each line of hourly data per tank to verify that all the hourly leak rates appear reasonable. (If a line shows -9.55 gallons for that hour, product was either dispensed, which invalidates the test, or a major leak occurred).
- Check the high leak rate per minute listed at the end of the test. If it is much different than any of the hourly leak rates, then fuel may have been delivered or dispensed during the test, which invalidates the test.
- ► If all test data appear normal, the average leak rate at the end of the test and the test status should be used as a leak indicator.

In the sample report above, Tank 1 shows an average leak rate of -0.04 gallons per hour during the 8 hour test. Since this is within the limits of a 0.2 gph test, this tank is probably not leaking. Since this is not guaranteed, further testing should be used to verify the results (by running the same test again and/or looking at other leak indicators). Tank 2, however, shows an average leak rate of -3.50 gallons per hour for 8 hours or a loss of 28 gallons from the tank. This would indicate that either a very large leak exists or that 28 gallons of fuel was dispensed (or stolen) during the test. The user must resolve the reason for the loss.

Positive leaks can exist. A leak of +0.10 for 8 hours may indicate that 0.8 gallons of water leaked INTO the tank. This can occur if the tank leak is below the groundwater level.

During the leak test, the system will monitor conditions which can invalidate the test. These conditions will be printed in the form of status codes at the end of the test. The possible test status codes are:

- 01 = No test errors detected
- 20 = Calculation overflow error (during leak rate calculations)
- 90 = Product loss error
- 91 = Product gain error (a delivery was detected)
- 92 = Water change error
- 93 = Power failed during test

If the following errors occur, the gallons/hour high and average information will not be printed on the report:

- 94 = Not used
- 95 = Temperature deviation error
- 96 = Level deviation error
- 97 = Level probe fail
- 98 = Tank profile error
- 99 = Test did not run for more than 1 hour

You can also request a Leak Report while in report mode. At the command prompt, enter 4 and press ENTER. The system will print a leak report detailing the results of the last leak test completed. Regardless of how it is generated (following a leak test, or manually), all leak reports are identical in appearance.

#### **Alarm Reports**

Up to eight alarms per tank, four alarms per contact monitor input, and ten general system alarms can be stored into the monitor memory for summary via the Alarm History Report. This report identifies the alarm and the time it occurred, but not the date. You should erase alarms daily to prevent confusion. You can only do this by running the Automatic Alarm History Report.

To select the report manually:

- Press 5 while the system is in report mode
- Press ENTER

TICS-1000 Station 85282 Phone (818) 998-7121 September 15, 1986 10:36:43 PM Alarm History: \*\*\*\*\* Tank 1: Regular 01:25 \*Product loss \* 06:32 \*Low product \* 07:15 \*Lo-Lo product\* \*\*\*\*\* Tank 2: Unleaded 22:23 \*High water 22:31 \*High product \* \*\*\*\*\* Tank 3: Premium no alarms \*\*\*\*\* Monitors: 22:32 \*Contact 1 on \* 22:33 \*Contact 1 off\* \*\*\*\*\* System: 00:00 \*Clock invalid\* 

# USTest, Inc. USTest2001

## Equipment Type:

Automatic tank gauging system

#### Vendor:

USTest, Inc. 100 Mineral Rd. Broussard, LA 70518 Phone: 337-839-1070 Fax: 337-839-8378 Internet: www.ustest.com



#### **Basic System Description:**

The **USTest2001** Site Monitor combines ultrasonic precision tank level measurement, precision leak detection, external sensor monitoring, alarm monitoring, and remote management access. The system is configured with an embedded 486 DX/2 66 PC, and includes a monitor and keyboard that allows the user to access and view the information maintained by the system. The **USTest2001** is capable of monitoring up to 16 tanks and 48 external sensors. The automatic tank gauging (ATG) software that enables the user to operate the system is written as both a Windows 3.1 and DOS program. Users can navigate the system using either a mouse or a combination of the Alt key and the first letter of the main menu selection.

#### Certified Leak Rates and Thresholds (with ultrasonic probe):

► Leak rate of 0.1 gph with leak threshold of 0.05 gph

#### Applicability:

- Gasoline, diesel, aviation fuel
- Other liquids may be tested after consultation with the manufacturer

#### Tank Capacity:

- ► Maximum of 15,000 gallons for a single tank
- Tank must be between 50 and 95% full

#### Waiting Time:

- Minimum of 4 hours between delivery and testing
- Minimum of 15 minutes between dispensing and testing
- There must be no delivery during waiting time

#### **Test Period:**

- Minimum of 1 hour
- Test data are acquired and recorded by a computer
- Leak rate is calculated from data determined to be valid by statistical analysis
- There must be no dispensing or delivery during test

#### **Calibration and Maintenance Requirements:**

► Probe must be checked regularly in accordance with manufacturer's instructions

#### **Comments and Limitations:**

- Not evaluated using manifold tank systems
- Tests only portion of tank containing product

## USTest, Inc. USTest2001: Sample Reports

The Site Monitor system software starts automatically when the Site Monitor's power switch is turned on. If at any time the software is not running, you can restart it at the DOS prompt by following the steps below:

- ► From the C:\ prompt, change directories by typing CD\UST2001D
- Press enter
- ► Type ATG, then press enter; the tanks inventory screen will appear

#### Inventory/Status Reports

The tanks inventory screen will be displayed on the system monitor for the majority of the time the system is operating. This screen has been designed to display various tank and system information at a single glance. Information will be provided on the inventory screen for each tank in the format below:

TANK 1 - UNLEADED Level Water 163.7 3.7 Volume Ullage 19581.2 34318.8 TC Volume Sales 34605.6 0.0 OK

In addition to the numeric information on the right, the system displays a graphical representation of the fluid volume in the tank on the left hand side of each frame. The colors used to represent the fluid follow the conventions of a stop light. When the tank is in normal range, the fluid is shown as green. If the volume reaches the reorder or high level thresholds, the fluid will be shown as yellow. Should the fluid reach the overfill or low inventory thresholds, the fluid is depicted as red and the computer will sound an audible alarm. Water appears at the bottom of the tank illustration as blue.

At the bottom of the frame for each tank, the tank and probe alarm status message will be displayed. If the tank is at a normal level and the probes are responding correctly, the OK message will be displayed. Other messages that may be displayed include:

- ► Faulty Probe: wire connecting the ATG board or probe has been disconnected
- ► No Water Re.: probe is unable to detect bottom of tank
- ► Water Present: water has been detected at the tank bottom
- Overfill: overfill threshold has been exceeded
- ► High Level: high level threshold has been exceeded
- ▶ Reorder: reorder threshold has been exceeded
- ► Low Inventory: low inventory threshold has been exceeded
- To access the system reporting functions:
- ► Select the REPORT (ALT+R) option from the main menu

## USTest, Inc. USTest2001: Sample Reports (continued)

A pull-down menu will appear with the following options: CURRENT INVENTORY, MONTHLY INVENTORY, RAW INVENTORY, PRECISION TEST, EXTERNAL SENSORS, SYSTEM SETUP. The first selection on the report pull-down menu is CURRENT INVENTORY. A Current Inventory Report can be generated by pressing the F2 key (when the system is displaying the tanks inventory screen), using the down arrow keys or clicking on the Current Inventory selection. An example screen displaying a Current Inventory Report is shown below:

John's Quick Serve 1234 Pinhook Rd.				Phone:	804-448-0666
Lafayette, VA 22546	Tank In	ventory	Report		
Date: 07/31/96 Time: 08:50 AM					
<u>Tank Inventory</u> :					
TKDescription1Diesel2Diesel3Diesel4Diesel5KeroseneTank Status:TKStatus Message1OK2OK3OK		Volume <u>(gal)</u> 4982 5054 4561 880 0	Ullage <u>(gal)</u> 14965 14893 15386 19067 4034	19947 19947 19947	<u>(in)</u> <u>(gal)</u> 0.18 462594 0.00 95397 0.15 55012
4 OK 5 Faulty Probe					
OK		Ļ	PRINT	Γ	

The next selection on the reports pull-down menu is Monthly Inventory. From the Monthly Inventory Reports dialog box, you can generate three different reports: Inventory, Delivery, and Down Time. For each report, you must select the tank and month for which the information is requested.

## USTest, Inc. USTest2001: Sample Reports (continued)

#### Leak Test Reports

The Precision Test program generates leak rates for each monitored tank. The software can generate three different reports: monthly, yearly, and combined. The reports display all tank particulars and test results.

To generate a Precision Test Report:

- Select REPORTS from the main menu (Alt+R)
- Select PRECISION TEST from the pull-down menu; after selecting PRECISION TEST, a dialogue box will appear
- To generate and view a monthly Precision Test Report, select the desired month with the mouse or tab key; although a tank selection is available, no selection is necessary since the system will generate leak rates for all the tanks
- Click the MONTHLY command button to generate the report; an example screen displaying a sample monthly Precision Test Report is shown below:

John's Quick Serv 1234 Pinhook Rd.			Phone: 804	-448-0666
Lafayette, VA 225				
MONTHLY PR	ECISION TANK 7	IGHTNESS TEST	REPORT (V 2.20	C )
Tank Information:	-	2	2	
Tank Number	1	2	3	4
Description	-	Plus Unleade		
Fuel Type		Gasoline-Med		Diesel
Diameter (in)		96	96	96
Capacity (gal)		9954		6016
Fuel Level (in)		29.86		55.41
Percent Full	70	27	34	60
Tank Results:				
Start Date	12/07/96	12/08/96	12/07/96	12/04/96
Start Time	03:31:28	06:18:58		
Duration	01:15:00	01:24:04	01:21:05	01:29:58
Temp Rate (F/hr)	-0.009	-0.000	0.006	-0.004
Threshold(gal/hr)		+/-0.10		+/-0.10
Leak Rate(gal/hr)			0.003	-0.002
Pass/Fail		Passed	Passed	Passed
Operator:	Sign	ature:	Date:	12/09/96
	OK	PRI	T	

## USTest, Inc. USTest2001: Sample Reports (continued)

In order to pass a monthly test, a tank's leak rate may be no higher than +/-0.2 gallons per hour. In the example above, all leak rates are below this threshold; therefore, all the tanks have passed. If N/A appears on the report, not enough data was collected to successfully run a valid precision leak rate test.

At any time during the month, the system may replace a previous precision test. A test will only be replaced if the tank's leak rate is within the set threshold and the product volume is higher than that of the previous test. At the beginning of each new month, the previous monthly report will be saved.

# Veeder-Root TLS-250

See system description on page 46

# Veeder-Root TLS-300, TLS-300C, and TLS-300i

See system description on page 54

# Veeder-Root TLS-350, TLS-350R

#### Equipment Type:

Automatic tank gauging, interstitial leak detection, and line leak detection system

#### Vendor:

Veeder-Root 125 Powder Forest Dr. Simsbury, CT 06070-2003 Phone: 860-651-2700 Fax: 860-651-2719 Internet: www.veeder-root.com



#### **Basic System Description:**

The **TLS-350** utilizes advanced magnetostrictive probe technologies offering 0.2 gph monthly monitoring and 0.1 gph volumetric tank testing for up to eight tanks. The system is also capable of providing automatic line leak detection, as well as monitoring double-wall tanks, containment sumps, and wet and dry wells. The system can manage up to 64 sensors for interstitial and sump leak detection, and up to 40 wells for vapor and groundwater monitoring. The system is also capable of conducting Continuous Statistical Leak Detection (CSLD), which provides 24-hour automatic leak detection without shutting the tank down. The **TLS-350R** has all the operating, reporting, leak detection, and alarm features of the **TLS-350**, but adds a business inventory reconciliation capability.

#### Certified Leak Rates and Thresholds (with magnetostrictive probe):

- Leak rate of 0.2 gph with leak threshold of 0.126 gph
- Leak rate of 0.1 gph with leak threshold of 0.071 gph

#### Applicability:

- ► Gasoline, diesel, aviation fuel
- Other liquids may be tested after consultation with the manufacturer

#### Tank Capacity:

- ▶ Maximum of 20,000 gallons for a single tank (30,000 gallons for some configurations)
- Tanks less than 95% full may be tested
- Minimum product level required is based on tank diameter as follows: 48" dia./min 18"; 64" dia./min. 21"; 72" dia./min. 24"; 96" dia./min. 30"; 126: dia./min. 39"; 132" dia./min. 39"; for other diameters, see evaluation report

#### Waiting Time:

- Minimum of 8 to 11 hours between delivery and testing depending on configuration
- Minimum of 30 minutes between dispensing and testing
- There must be no delivery during waiting time

#### **Test Period:**

- Minimum of 2 hours
- Test data are acquired and recorded by the system's computer
- ► Leak rate is calculated from the difference between the first and last data collected
- There must be no dispensing or delivery during test

## Veeder-Root TLS-350, TLS-350R (continued)

#### **Calibration and Maintenance Requirements:**

Thermistors and probes must be checked and calibrated in accordance with manufacturer's instructions

#### **Comments and Limitations:**

- Not evaluated using manifold tank systems
- Tests only portion of tank containing product

## Veeder-Root TLS-350, TLS-350R: Sample Reports

The console keypad has operating keys and alphanumeric keys. The operating keys allow you to display and print information, start and stop tests, program the system, test system operation, and review diagnostics. You can use the Alphanumeric keys to enter information when prompted by the system.

The ALARM/TEST key silences the alarm. It does not clear the message from the display or disable the alarm. FUNCTION accesses functions within a mode (operating, setup, or diagnostic). STEP moves from one procedure to the next within a Function. BACKUP lets the user move backward through Steps, Functions, and Modes to access past data or entries.

#### **Inventory/Status Reports**

The In-Tank Inventory feature lets you view and print information about how much product is contained in each tank.

To select In-Tank Inventory:

Press FUNCTION until the following message is displayed:

IN-TANK INVENTORY PRESS <STEP> TO CONTINUE

• Press STEP to view the tank inventory for the first tank:

```
T1: (PRODUCT NAME)
VOLUME = XX,XXX (UNITS)
```

The system displays the fuel volume in gallons or liters.

To view how much inventory is in the next tank:

Press TANK

To print an Inventory Report for all tanks in a system:

• Press PRINT while the monitor is displaying the status message:

DATE TIME ALL FUNCTIONS NORMAL

You may also print an Inventory Report while viewing the inventory information.

T1: (PRODUCT NAME)
VOLUME = XX,XXX (UNITS)

<ul> <li>Press PRINT to begin printing the Inventory Report</li> </ul>	MMM DD, YYY	Y HH:MM	M XM
	INVENTORY R	REPORT	
	T 1: UNLEAD	DED GAS	OLINE
	VOLUME	= 8518	GALS
	ULLAGE	= 1482	GALS
	90% ULLAGE	= 482	GALS
	TC VOLUME	= 8492	GALS
	HEIGHT	=76.26	INCHES
	WATER VOL	= 0	GALS
	WATER	= 0.00	INCHES
	TEMP	= 64.6	DEG F
	T 2: SUPER	UNLEAD	ED
	VOLUME	= 7545	GALS
	ULLAGE	= 2455	GALS
	90% ULLAGE	= 1455	GALS
	TC VOLUME	= 7569	GALS
	HEIGHT		INCHES
	WATER VOL	-	GALS
	WATER		INCHES
	TEMP	= 64.4	DEG F

#### Leak Test Reports

An In-Tank Leak Test is a 0.10 gph (annual) or 0.20 gph (periodic) leak test to determine if the tank is leaking. Note: If Averaging was selected during In-Tank setup, the system generates Average Leak Test Reports instead of In-Tank Test Reports. Averaging takes the last five test rates and averages them to determine the leak rate.

To print In-Tank Test Results for all tanks:

Press FUNCTION until you display the message:

IN-TANK TEST RESULTS PRESS <step> TO CONTINUE</step>
MMM DD, YYYY HH:MM XM
LEAK TEST REPORT
T 1: REGULAR UNLEADED PROBE SERIAL NUM 105792
TEST STARTING TIME: MM DD, YYYY HH:MM XM
TEST LENGTH = 4.3 HRS STRT VOLUME = 3725 GALS
LEAK TEST RESULTS 0.2 GAL/HR TEST PASS

Press PRINT

The report shows whether or not the tanks passed or failed the leak test.

#### **Gross Test Results**

A Gross Test is a 3.0 gph leak test.

To view Gross Test results: • Press STEP until you see the message:

> T#: (Product Name) GRS: (Date)(Results)

**Periodic Test Results** A Periodic Test is a 0.20 gph leak test.

To view Periodic Test Results:

▶ Press STEP until you see the message:

T#: (Product Name) PER: (Date)(Results)

The system displays the date the test ran and the results (PASS or FAIL) for the selected tank.

- Press PRINT to print the Periodic Test Results
- ▶ Press TANK to view the Periodic Test Results for other tanks in the system

#### Annual Test Results

An Annual Test is a 0.10 gph leak test. The Annual Test Results show the starting time, test length, starting volume, and test results (PASS or FAIL). Note: Annual Test Results only appear when the tank is equipped with a 0.1 magnetostrictive probe.

To view Annual Test Results:

Press STEP until you see the message:

T#: (Product Name) ANN: (Date)(Results)

To print the Annual Test Results:

Press PRINT

MMM DD, YYYY HH:MM XM LEAK TEST REPORT T 1: REGULAR UNLEADED PROBE SERIAL NUM 105792 TEST STARTING TIME: MM DD, YYYY HH:MM XM TEST LENGTH = 4.3 HRS STRT VOLUME = 3725 GALS LEAK TEST RESULTS 0.1 GAL/HR TEST PASS

#### **CSLD Test Results**

CSLD Tests calculate a leak rate statistically using data accumulated between dispensing cycles. The system constantly evaluates all new and existing data to get a highly accurate 0.20 gph leak test. CSLD is an option and may not be installed on all systems. Test results are provided automatically every 24 hours. Users may also obtain current CSLD leak test results by pressing PRINT from within the CSLD Test Results function.

To view CSLD Leak Results:

Press FUNCTION until you display the message:

CSLD TEST RESULTS PRESS <STEP> TO CONTINUE

To print out a CSLD Report for tanks specified during system setup: Press PRINT

CSLD TEST RESULTS
DD-MM-YY HH:MM XM
T 2:SUPER UNLEADED
PROBE SERIAL NUM 123002 0.2 GAL/HR TEST PER: DD-MM-YY PASS

The system can also provide information on and generate reports for the following tests: pressurized line leak detection test (gph test report and history report), wireless pressurized line leak detection test, volumetric line leak detection test (TLS-350R only), liquid status reports, vapor sensor status, groundwater sensor status, and 2-Wire and 3-Wire CL (Current Loop) sensor status. Each of these tests or status reports can be accessed by pressing FUNCTION until the requested feature is displayed.

#### Alarm Reports

Alarm History Reports provide a record of the last three occurrences of each type of alarm or warning condition.

- ▶ Press MODE to select Diagnostic Mode
- ▶ Press FUNCTION until you display the message:

SYSTEM ALARM HISTORY PRESS <STEP> TO CONTINUE

 Press STEP to continue. The system displays the message:

> SYSTEM ALARM HISTORY PRESS <PRINT> FOR REPORT

▶ Press PRINT to generate the report

#### In-Tank Alarm History Report

In-Tank Alarm History Reports record alarms for the tank selected. To print an In-Tank Alarm History Report:

Press STEP until you display the message:

T#: ALARM HISTORY PRESS <PRINT> FOR REPORT

- Press PRINT to print the report for the tank displayed
- Press TANK/SENSOR to access other tanks in the system