

Manufacturer: Val-Pak Products  
Model: 63-400 Squeeze Cap  
ASTM Type: IB

Description:

This is a one-piece plastic continuously-threaded closure (Figure 1).



Figure 1

The closure is opened by squeezing two designated points (indicated by 4 vertical ridges in Figure 2A) on the sides of the closure and simultaneously turning it counterclockwise. The two squeeze points are 180° apart and 90° away from the squeeze points are two lugs on the bottom of the closure, which are 180° apart. The two lugs on the bottom of the closure (black arrow in Figure 2B) locks into the bayonets (aqua arrow in Figure 2B) on the container neck finish to keep the package closed.



Figure 2A



Figure 2B

The manufacturer's instructions on the closure are below (Figure 3):

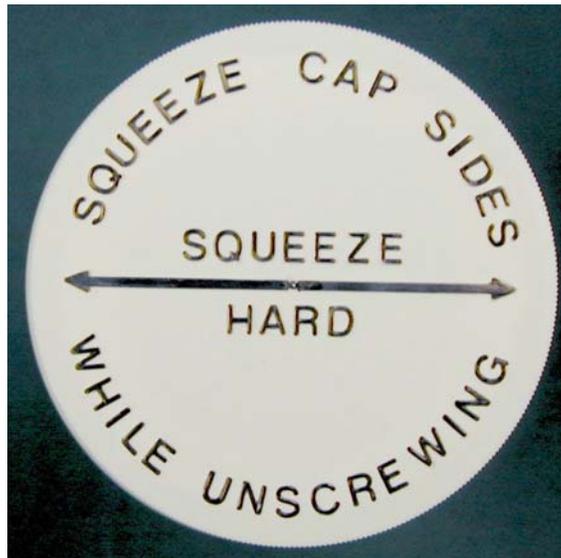


Figure 3

SQUEEZE CAP SIDES

SQUEEZE  
(two arrows pointing to squeeze points 180° apart)  
HARD

WHILE UNSCREWING