## CONDITIONAL PERMIT TO COMMENCE CONSTRUCTION AND OPERATE

40 CFR 52.21(i)
Significant Deterioration of Air Quality

Vastar Resources, Inc. 15375 Memorial Drive Houston, Texas 77079

#### I. INTRODUCTION

Vastar Resources, Inc. (hereinafter "the Applicant") proposes to modify emissions limits on two internal combustion engines located at Treating Site #4. The treating site, which is used to treat coal bed methane gas, is located in the Ignacio Blanco Fruitland field in La Plata County, Colorado, which is situated on the Southern Ute Indian Reservation.

Original construction of Treating Site #4 occurred in 1989 with the installation of two 738 horsepower compressor engines, one water injection pump, a small generator, a glycol dehydration unit, and four water tanks with heaters. In 1990, a 1215 horsepower compressor engine and another water injection pump were installed. The original construction of Treating Site #4 was a major stationary source subject to a Prevention of Significant Deterioration (PSD) analysis. The operation of these units will hereinafter be referred to as "the Source."

On December 13, 1995, the Applicant requested that a PSD permit be issued by the U.S. Environmental Protection Agency, Region VIII (hereinafter "the EPA") for its Source pursuant to 40 CFR Section 52.21(i) (Review of Major Stationary Sources and Major Modifications). EPA issued a PSD permit to the Applicant for Treating Site #4 on July 31, 1997.

The Applicant requested a modification of its PSD permit in a letter dated June 15, 1998. The request was for an increase in the NOx emission limit for the uncontrolled 225 and 162 horsepower internal combustion engines, TS4-5 and TS4-6, respectively. The Applicant requested another permit modification for this Source, in a letter dated November 30, 1998. This request was for the replacement of engine TS4-4 (225 hp) with an engine from Treating Site #7, designated as TS7-1 (375 hp). In a letter dated February 17, 1999, the Applicant requested that the original engine at TS4-4 (225 hp) be moved to Treating Site #1 and be designated as TS1-9. The Applicant also requested the ability to operate both water pump engines (TS4-4

and TS4-5) at the same time. An April 15, 1999 letter requested that the original 225 hp engine be removed from Treating Site #4 and put out of service and not moved to Treating Site #1.

The EPA issued a public notice in the <u>Durango Herald</u> (Durango, CO) on April 22, 1999. The notice proposed approval of air quality permit modifications for the source and gave opportunity for public comments during the ensuing 30 calendar days, including opportunity to request a public hearing. The permit modification request letters and the proposed permit with its supporting analysis were made available for public inspection at the La Plata County Clerk's Office in Durango, Colorado, at the Southern Ute Indian Tribe's Tribal Affairs Building (Environmental Programs) in Ignacio, Colorado, and at the U.S. Environmental Protection Agency office, Region VIII, in Denver, Colorado. No comments or concerns were expressed during the public comment period.

#### II. FINDINGS

On the basis of information in the administrative record (see Appendix I), EPA has determined that:

- 1. The Applicant will meet all of the applicable requirements of the PSD regulations (40 CFR Section 52.21).
- 2. No applicable emission standard, PSD increment, or national ambient air quality standard will be violated by the emissions from this Source.
- 3. EPA has good reason to believe that the Applicant can comply with the conditions of this permit. However, by issuing this permit, EPA does not assume any risk of loss which may occur as a result of the operation of the Source by the Applicant, if the conditions of this permit are not met by the Applicant.

#### III. CONDITIONAL PERMIT TO CONSTRUCT AND OPERATE

On the basis of the findings set forth in Section II. above, and pursuant to the authority (as delegated by the Administrator) of 40 CFR Section 52.21(u), EPA hereby conditionally authorizes Vastar Resources, Inc. to modify and operate the Source. This authorization is expressly conditioned as follows:

1. The Applicant shall abide by all representations, statements of intent and agreements contained in the application submitted by Vastar Resources, Inc., dated December 13, 1995, in supplemental information contained in application addendums, dated April 4, 1996, May 3, 1996, May 8, 1996, and June 18, 1996, and

in modification request letters, dated June 15, 1998, November 30, 1998, February 17, 1999, and April 15, 1999.

- Nothing in this authorization shall excuse the Applicant, the owner and/or the operator from complying with all other applicable Federal, State, and Tribal regulations.
- 3. Permit transfers shall be made in accordance with 40 CFR Part 122, Subpart D.
- 4. EPA or its authorized representatives may inspect the Source during normal business hours for purpose of ascertaining compliance with all conditions of this permit.
- 5. The Applicant shall limit emissions from the Source to those shown in Table I.
- 6. At all times, including periods of startup (except for replacement/overhauled engines), shut-down, and equipment malfunction, the Source, to the extent practical, shall be maintained and operated in a manner consistent with good air pollution control practices for minimizing emissions. Determination of whether acceptable operating and maintenance procedures are being used will be based on information available to the Administrator, which may include, but not be limited to monitoring results, review of operating and maintenance procedures, manufacturer's specifications, industry practices, or inspection of the Source.

#### 7. <u>Testing Requirements:</u>

- a) Compliance with emissions limits in Condition 5. above for any engine type may be determined by emission tests, when required by EPA. The engine Testing Protocol approved by EPA and used for the initial compliance tests shall be used by the Applicant during any emission tests, unless the Applicant chooses to use a different engine Testing Protocol. Any other engine Testing Protocols, not approved by EPA, must be submitted to EPA for approval prior to performing emissions tests.
- b) These emissions tests shall be performed in accordance with the test methods specified in 40 CFR Part 60, Appendix A. EPA Reference Method 7 shall be used to measure NOx emissions and EPA Reference Method 10 shall be used to measure CO emissions, unless alternative methods are approved by the Administrator.

TABLE 1.

# VASTAR'S TREATING SITE #4 BACT PERMITTED EMISSIONS LIMITS

*         FACTOR         (pph)         (tpy)         FACTOR         (pph)         (tpy)           738 hp         1.0 g/hp-hr         1.6         7.1         2.0 g/hp-hr         3.3         14.3           1216 hp         1.0 g/hp-hr         2.7         11.7         2.0 g/hp-hr         5.4         23.6           225 hp         2.6 g/hp-hr         2.1         9.4         1.76 g/hp-hr         1.4         6.3           162 hp         2.0 g/hp-hr         11.3         62.1         30.5 g/hp-hr         15.1         66.3           500 MBtu/hr         95.0 lb/MMscf         0.05         0.22         19.96 lb/MMs         0.01         0.06           600 MBtu/hr         96.0 lb/Mmscf         0.05         0.22         19.96 lb/Mms         0.01         0.06           600 MBtu/hr         96.0 lb/Mmscf         0.05         0.22         19.96 lb/Mms         0.01         0.06           600 MBtu/hr         96.0 lb/Mmscf         0.05         0.22         19.96 lb/Mms         0.01         0.06           850 lb/Mmscf         0.05         0.22         19.96 lb/Mms         0.01         0.06           950 lb/Mmscf         0.05         0.22         19.96 lb/Mms         0.01         0.06	742 T	Waukesha F3621-GSI Waukesha F3621-GSI Waukesha L6790-GSI Waukesha F18-GL Waukesha F11-GSI	738 hp 738 hp 1216 hp 375 hp 225 hp	1.0 g/hp-hr 1.0 g/hp-hr 1.0 g/hp-hr 2.6 g/hp-hr 2.6 g/hp-hr	1.6 1.6 1.8 2.7 2.1 11.9			(pph)	(tp)	FACTOR **	(hdd)	( <del>t</del> py)	FACTOR (not)	(haa)	(tpy)	FACTOR	And in the	(tov)
351         738 hp         1.0 g/hp-hr         1.6         7.1         2.0 g/hp-hr         3.3         14.3           351         738 hp         1.0 g/hp-hr         1.6         7.1         2.0 g/hp-hr         3.3         14.3           375 hp         2.6 g/hp-hr         2.7         11.7         2.0 g/hp-hr         1.4         6.3           1         225 hp         24 g/hp-hr         11.8         62.1         30.6 g/hp-hr         15.1         66.3           500 MBtu/hr         95.0 lb/MMscf         0.05         0.22         19.96 lb/MMs         0.01         0.06           600 MBtu/hr         96.0 lb/MMscf         0.05         0.22         19.96 lb/MMs         0.01         0.06           600 MBtu/hr         96.0 lb/MMscf         0.05         0.22         19.96 lb/MMs         0.01         0.06           600 MBtu/hr         96.0 lb/MMscf         0.05         0.22         19.96 lb/MMs         0.01         0.06           600 MBtu/hr         96.0 lb/MMscf         0.05         0.22         19.96 lb/MMs         0.01         0.06           95.0 lb/MMscf         0.05         0.22         19.96 lb/MMs         0.01         0.00           95.0 lb/MMscf         0.06         0.07	2 2 2 2 2 2 2 2 2 2 2 2 2 2 2 2 2 2 2	Waukesha F3521-GSI Waukesha F3521-GSI Waukesha L6790-GSI Waukesha F18-GL Waukesha F11-GSI	738 hp 738 hp 1216 hp 375 hp 225 hp 162 hp	1.0 g/hp-hr 1.0 g/hp-hr 1.0 g/hp-hr 2.6 g/hp-hr 24 g/hp-hr	1.6 1.8 2.7 2.1 11.9		2.0 g/hp-hr 2.0 g/hp-hr 2.0 g/hp-hr	8. 8. 8. 8.	$\overline{}$				╛				(bbu)	
351         738 hp         1.0 g/hp-hr         1.6         7.1         2.0 g/hp-hr         3.3         14.3           351         1216 hp         1.0 g/hp-hr         2.7         11.7         2.0 g/hp-hr         5.4         23.6           1         225 hp         2.6 g/hp-hr         11.3         52.1         34.4         1.75 g/hp-hr         14.4         6.3           1         225 hp         24 g/hp-hr         11.3         52.1         30.5 g/hp-hr         15.1         66.3           500 MBtu/hr         35.0 lb/mMscf         0.05         0.22         19.96 lb/mMs         0.01         0.06           600 MBtu/hr         96.0 lb/mMscf         0.05         0.22         19.96 lb/mMs         0.01         0.06           600 MBtu/hr         96.0 lb/mMscf         0.05         0.22         19.96 lb/mMs         0.01         0.06           600 MBtu/hr         96.0 lb/mMscf         0.05         0.22         19.96 lb/mMs         0.01         0.06           350 MBtu/hr         96.0 lb/mMscf         0.05         0.22         19.96 lb/mMs         0.01         0.06           350 MBtu/hr         96.0 lb/mMscf         0.04         0.16         0.16         0.16         0.01         0.01	784.2 784.3 784.4 784.6	Waukesha F3621-GSI Waukesha L6790-GSI Waukesha F18-GL Waukesha F11-GSI	738 hp 1216 hp 375 hp 226 hp 162 hp	1.0 g/hp-hr 1.0 g/hp-hr 2.6 g/hp-hr 24 g/hp-hr	2.7 2.1 11.9		2.0 g/hp-hr 2.0 g/hp-hr	<b>69</b>		0.005 g/hp-hr	0.0	9.0	0.002 g/hp-hr <0.01	<b>60.04</b>	0.01	0.01 g/hp-hr	0.02	0.07
35I         1216 hp         1.0 g/hp-hr         2.7         11.7         2.0 g/hp-hr         6.4         23.6           1         225 hp         2.6 g/hp-hr         11.3         62.1         30.6 g/hp-hr         1.4         6.3           162 hp         20 g/hp-hr         7.1         31.3         35.0 g/hp-hr         15.6         64.8           600 MBtu/hr         95.0 lb/MMscf         0.05         0.22         19.96 lb/MMs         0.01         0.06           600 MBtu/hr         96.0 lb/MMscf         0.05         0.22         19.96 lb/MMs         0.01         0.06           675 MBtu/hr         96.0 lb/MMscf         0.07         0.3         19.96 lb/MMs         0.01         0.06           600 MBtu/hr         96.0 lb/MMscf         0.05         0.22         19.96 lb/MMs         0.01         0.06           350 MBtu/hr         96.0 lb/MMscf         0.05         0.22         19.96 lb/MMs         0.01         0.06           350 MBtu/hr         96.0 lb/MMscf         0.04         0.16         19.96 lb/MMs         0.01         0.00	784.3 184.6 184.6	Waukesha L6790-GSI Waukesha F18-GL Waukesha F11-GSI Waukesha F11-GSI	1216 hp 375 hp 225 hp 162 hp	1.0 g/hp-hr 2.6 g/hp-hr 24 g/hp-hr	2.1		2.0 g/hp-hr		14.3	0.005 g/hp-hr	0.01	9.	0.002 g/hp-hr	6.0	0.01	0.01 g/hp-hr	0.02	0.07
375 hp 2.6 g/hp-hr 2.1 9.4 1.75 g/hp-hr 1.4 6.3 1.25 hp 2.9 g/hp-hr 11.9 62.1 30.5 g/hp-hr 15.1 66.3 1.62 hp 20 g/hp-hr 7.1 31.3 35.0 g/hp-hr 12.5 64.8 600 MBtu/hr 95.0 lb/MMscf 0.05 0.22 19.96 lb/MMs 0.01 0.06 675 MBtu/hr 95.0 lb/MMscf 0.07 0.3 19.96 lb/MMs 0.01 0.06 600 MBtu/hr 95.0 lb/MMscf 0.07 0.3 19.96 lb/MMs 0.01 0.06 600 MBtu/hr 95.0 lb/MMscf 0.05 0.22 19.95 lb/MMs 0.01 0.06 350 MBtu/hr 95.0 lb/MMscf 0.04 0.15 19.95 lb/MMs 0.01 0.06	T\$4.4 T\$4.5 T\$4.6	Waukesha F18-GL Waukesha F11-GSI Waukesha F1197-G	375 hp 226 hp 162 hp	2.6 g/hp-hr 24 g/hp-hr	11.9		4 70 m/hm hr	4.0	23.6	0.005 g/hp-hr	9.0	90.0	0.002 g/hp-hr	60.0	0.02	0.01 g/hp-hr	0.03	0.12
11-GSI         226 hp         24 g/hp-hr         11.9         62.1         30.6 g/hp-hr         16.1         66.3           1197-G         162 hp         20 g/hp-hr         7.1         31.3         35.0 g/hp-hr         12.6         64.8           #1         600 MBtu/hr         95.0 ib/MMscf         0.05         0.22         19.96 ib/MMs         0.01         0.06           #3         676 MBtu/hr         95.0 ib/MMscf         0.07         0.3         19.96 ib/MMs         0.01         0.06           #4         600 MBtu/hr         95.0 ib/MMscf         0.05         0.22         19.96 ib/MMs         0.01         0.06           350 MBtu/hr         95.0 ib/MMscf         0.04         0.16         19.86 ib/MMs         0.01         0.06		Waukesha F11-GSI	225 hp 162 hp	24 g/hp-hr	11.9	-	Traduo 1.1	7	6.3	0.013 g/hp-hr	6.0	90.0	0.002 g/hp-hr	60.07	0,0	0.01 g/hp-hr	0.01	9.0
#1 600 MBtuhr 95.0 ib/MMscf 0.05 0.22 19.95 ib/MMs 0.01 0.05 #2.8		Wankesha F1197.G	162 hp	1 1 1	,	52.1	30.5 g/hp-hr	15.1	66.3	0.007 g/hp-hr	<b>*0.04</b>	0.02	0.002 g/hp-hr	<b>60.04</b>	<b>*0.03</b>	0.01 g/hp-hr	<b>60.07</b>	0.02
#1 600 MBtuhr 95.0 ib/MMscf 0.05 0.22 19.96 ib/MMs 0.01 0.06			-	The Britain	:	<u>ن</u>	35.0 g/hp-hr	12.6	8.48	0.014 g/hp-hr	60.04	0.02	0.002 g/hp-hr	6.0	60.0	0.01 g/hp-hr	6.04	0.02
#2 600 MBtu/hr 96.0 ib/MMscr 0.05 0.22 19.96 ib/MMs 0.01 0.05 #3 675 MBtu/hr 96.0 ib/MMscr 0.07 0.3 19.96 ib/MMs 0.01 0.06 #4 600 MBtu/hr 96.0 ib/MMscr 0.05 0.22 19.96 ib/MMs 0.01 0.05 350 MBtu/hr 96.0 ib/MMscr 0.04 0.15 19.86 ib/MMs 0.01 0.03	TS4-7	Tank Heater #1	500 MBtu/hr	95.0 lb/MMscf	90.0		19.96 Ib/MMs	0.04		0.04 Ib/MMscf	<0.01	<u>60.0</u>	0.57 lb/MMscf	<b>60.04</b>	€0.04	11.4 lb/MMscf	6.0	0.03
#3 676 MBtu/hr 96.0 ib/MMscf 0.07 0.3 19.96 ib/MMs 0.01 0.06		Tank Heater #2	500 MBtu/hr	96.0 lb/MMscf	9.05		19.95 ID/MMs	0.0	90.0	0.04 Ib/MMscf	<0.01	60.07	0.67 lb/MMscf	<b>60.04</b>	€0.01	11.4 Ib/MMscf	0.0	0.03
#4 600 MBtu/hr 96.0 lb/MMscf 0.05 0.22 19.96 lb/MMs 0.01 0.05 350 MBtu/hr 96.0 lb/MMscf 0.04 0.15 19.86 lb/MMs 0.01 0.03		Tank Heater #3	675 MBtu/hr	95.0 lb/MMscf	0.07		19.96 Ib/MMs	0.01	90.0	0.04 lb/MMscf	40.04	6,0	0.57 lb/MMscf	<b>60.04</b>	<0.01	11.4 Ib/MMscf	0.0	9.
350 MBtu/hr 95.0 lb/MMscf 0.04 0.15 19.86 lb/MMs 0.01 0.03	TS4-10	Tank Heater #4	600 MBtu/hr		90.0		19.95 lb/MMs	0.0	90.0	0.04 lb/MMscf	<b>6</b> 0.04	<b>6</b> .04	0.57 lb/MMscf	<b>60.0</b>	<b>60.04</b>	11.4 lb/MMscf	0.0	0.03
	TS4-11	Reboller #1	350 MBtu/hr	95.0 lb/MMscf	9.0		19.96 lb/MMs	0.01		0.04 lb/MMscf <0.01	<b>60.04</b>	<b>c</b> 0.01	0.57 Ib/MMscf	60.01	<b>c</b> 0.01	11.4 lb/MMscf	60.0	0.02
	TS4-12	Fugitives				_				see applicatio	0.19	0.82						
TOTALS 27.26 119.81 41.06 179.74		TOTALS			27.26	119.81		41.05	179.74		0.23	1.05		0	0.05		0.12	0.49

\* Engine ratings are based on the maximum manufacturer's horsepower.

<sup>\*\*</sup> VOC emission factors shown are adjusted for the fraction of VOC's in the fuel gas.

The Applicant shall provide EPA with at least 30 (thirty) calendar days prior notice (in writing) of any emissions test required by this permit, in order to give EPA the opportunity to observe the test; unless a shorter timeframe is agreed upon by the Applicant and EPA.

#### 8. Monitoring Requirements:

- a) The Applicant shall measure NOx and CO emissions from the controlled (Units TS4-1, TS4-2, TS4-3, and TS4-4) engines at least once every calendar quarter beginning the first calendar quarter after the Applicant's submittal of initial compliance test results to EPA. Upon demonstration of compliance with the permit limits set forth in Table I for six (6) consecutive calendar quarters, the Applicant may conduct the NOx and CO monitoring for these engines on a semi-annual basis.
- b) The Applicant shall measure NOx and CO emissions from the uncontrolled (Units TS4-5 and TS4-6) engines at least once every semi-annual period (January 1 June 30 and July 1 December 31) beginning the first semi-annual period after the Applicant's submittal of initial compliance test results to EPA.
- c) To meet the monitoring requirements above, the Applicant shall measure the NOx and CO emissions from each engine using a portable analyzer and the monitoring protocol approved by EPA.
- d) The Applicant shall not conduct NOx and CO emissions monitoring on the engines identified in Sections III 8. a) and b) above that have not been operated during the specified monitoring period. The Applicant must certify that the engine(s) did not operate during the specified monitoring period and maintain this certification in accordance with the recordkeeping requirements listed in Section III 9. of this permit.

#### 9. Recordkeeping Requirements:

- a) The Applicant shall keep a record of all emissions monitoring and compliance tests required by this permit. The record shall include:
  - (i) The date, place, and time of sampling or monitoring;
  - (ii) The date(s) the analyses were performed;

- (iii) The company or entity that performed the analyses;
- (iv) The analytical techniques or methods used;
- (v) The results of such analyses; and
- (vi) The operating conditions that existed at the time of sampling or monitoring.
- b) The Applicant shall keep records of the maintenance activities performed at the Source and make them available for review. Such records should be sufficient to establish the level of maintenance performed and may be maintained at either the field location or at the Applicant's nearest regularly manned facility.

#### 10. Reporting Requirements:

- a) The Applicant shall submit a written report of any initial compliance test results for replacement/overhauled engines installed at the Source and for any engine compliance tests required by EPA. This emissions test report shall be submitted to EPA along with the next semiannual monitoring results report due to be submitted and referenced in Condition III.10.b) below.
- b) The Applicant shall submit a written report containing the emissions monitoring results for Units TS4-1, TS4-2, TS4-3, TS4-4, TS4-5 and TS4-6. This report shall be submitted semi-annually to EPA by January 31 and July 31 of each year.
- c) Except for replacement/overhauled engines which are addressed under Condition 13.b), the Applicant shall keep a record of any excess emissions that occur during periods of startup, shut-down, equipment malfunction, or upset conditions, for any reason. Malfunction is defined as any sudden, infrequent, and not reasonably preventable failure of air pollution control equipment, process equipment, or a process to operate in a normal or usual manner. Failures that are caused in part by poor maintenance or careless operation are not malfunctions.

For each occurrence of excess emissions, all of the following shall be provided to EPA in writing and submitted with the semi-annual reports referenced in Condition 10.b) above:

i) The identity of the stack or emission point where excess emissions occurred;

- ii) The magnitude of excess emissions expressed in terms of permit conditions;
- iii) The time and duration of excess emissions;
- iv) The reason(s) for the excess emissions;
- v) Steps and procedures taken to minimize excess emissions;
- vi) Steps and procedures taken or anticipated to be taken to prevent reoccurrence of the excess emissions.

Even if the reporting and other requirements of this section are satisfied, the Source will be considered to be in violation of the permit if EPA determines that the information submitted does not evidence a malfunction, upset condition, startup, or shut-down and the Source exceeded the emission limits shown in Table I.

#### 11. <u>Emissions Inventory:</u>

- a) The Applicant shall submit an annual emission inventory for the Source to EPA by March 1 of each year for all <u>point source</u> air emissions released during the period January 1 to December 31 of the previous year.
- b) The emissions inventory shall contain the information listed in Table II. (attached)
- 12. All records, reports, notifications, and support information (i.e. testing, monitoring, measurements, observations, maintenance activities, etc.) compiled in accordance with this permit must be maintained by the Applicant as a permanent business record for at least five (5) years following the date of the record/report, must be available at the Applicant's nearest regularly manned facility for inspection by EPA, and must be submitted to EPA upon request.

#### 13. <u>Compressor Engine Replacement/Overhaul:</u>

a) The Applicant may replace an existing permitted engine requiring a complete overhaul with a new or overhauled engine of the same make, model, horsepower rating, and configuration. Such a like-kind replacement engine will be configured for operation in the same manner as the engine being replaced. Each like-kind replacement engine shall have equivalent types of air emissions control devices installed as the engine being replaced including, but not limited to, non-selective catalytic reduction (NSCR) devices and air-to-fuel ratio controllers.

- b) The Applicant shall be allowed to operate the replacement/overhauled engine without the use of the catalytic converter assembly for a period not to exceed 200 hours from engine startup, unless a longer time period has been approved by EPA, in writing. The Applicant shall keep a record of the number of hours of operation of the uncontrolled replacement/overhauled engine and submit this information to EPA with the initial compliance demonstration test report per Condition 10.
- c) The Applicant shall conduct a compliance demonstration test on the replacement/overhauled engine. The compliance demonstration shall measure NOx and CO emissions from the replaced/overhauled engine using a portable analyzer and a monitoring protocol approved by EPA. This demonstration shall be conducted within 60 (sixty) calendar days of engine start-up.
- d) The Applicant shall provide notice to EPA of such compliance demonstration testing in accordance with the provisions of Condition 7. c). The Applicant shall adhere to the recordkeeping and reporting requirements of Conditions 9. and 10. respectively, for the compliance demonstration of the replacement/overhauled engine.
- 14. The Applicant shall send all required notifications and reports to:

Mr. Richard R. Long, Director
Air & Radiation Program (8P-AR)
U.S. Environmental Protection Agency, Region VIII
999 18th Street, Suite #500
Denver, Colorado 80202-2466

#### IV. GENERAL

This permit is issued in reliance upon the accuracy and completeness of the information set forth in the Applicant's application and its addendums to EPA. On the effective date of this permit, the conditions herein become enforceable by EPA pursuant to any remedies it now has or may have in the future, under the Clean Air Act. Each and every condition of this permit is a material part thereof, and is not severable. This permit is effective thirty (30) days after receipt of the permit, unless you notify this Regional Office, in writing, that this permit or a term or condition of it is rejected. Such notice should be made within thirty (30) days of receipt of the permit, include the reason or reasons for rejection and should be sent to Mr. Long at the address shown in Condition 14 of Section III. above.

UNITED STATES ENVIRONMENTAL PROTECTION AGENCY REGION-VIII

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BY:

Kerrigan G. Clough

Assistant Regional Administrator Office of Partnerships and

Regulatory Assistance

DATE:

#### TABLE II.

#### EMISSION INVENTORY DATA ELEMENTS

- 1) Year of record for emissions
- 2) Plant name

- 3) Plant location/street address
- 4) City, State, and zip code
- 5) Plant latitude
- 6) Plant longitude
- 7) UTM description (section, township, range)
- 8) Primary SIC code
- 9) SCC number
- 10) Principal product
- 11) Plant contact and telephone number
- 12) Estimated hours of operation per year of each point source
- 13) Estimated amount of fuel consumed by each point source
- 14) Stack height (ft) of each point source
- 15) Stack diameter (ft) of each point source
- 16) Temperatures of exit gases (degrees F) from engine stacks
- 17) Exhaust gas flow rate (ACFM) from each engine stack
- 18) Exit gas velocity (ft/sec) from each engine stack
- 19) CAS code for each pollutant
- 20) Measured emissions (lbs/day and TPY) for each point source that is tested
- 21) Calculated emissions (lbs/day and TPY) for each point source not tested
- 22) Emission factors used to calculate emissions
- 23) Permit emission limits (lbs/day and TPY) for each point source
- 24) Point source design capacity (i.e. engine brake horsepower and burner Btu rating)
- 25) Actual average point source capacity operation (i.e. engine's derated brake horsepower)
- 26) Type of control device and its efficiency for each point source (if applicable)
- 27) Hours of uncontrolled operation of engines due to engine replacement/overhaul

#### CONTENTS

#### APPENDIX I

NO.	DOCUMENT	<u>DATE</u>
1.	EPA's Revised Statement of Basis	4/12/99
2.	Vastar Resource, Inc.'s PSD Modification Request Letters (3)	6/15/98, 11/30/98, 2/17/99 4/15/99

REVISED: 4/12/99

## VASTAR RESOURCES, INC. PSD PERMIT APPLICATION MODIFICATIONS ANALYSES (Statement of Basis)

#### A. Applicability Determination

Vastar Resources, Inc. operates several facilities (treating sites) used to treat coal bed methane gas production. The treating facilities are located in the Ignacio Blanco Fruitland field in La Plata County, Colorado. The Ignacio Blanco Fruitland field is situated on the Southern Ute Indian Tribe reservation.

This Statement of Basis discusses the background and analyses of the PSD permits for seven of Vastar's treating sites located in the Ignacio Blanco Fruitland (IBF) field. Figure 1 illustrates the Ignacio Blanco Fruitland field and the various Vastar treating sites. The seven treating sites subject to PSD are Nos. 1, 2, 4, 5, 6, 7, and 9. Potential carbon dioxide (CO) emissions exceeding 250 tons per year (TPY) make each of the Vastar treating sites a major stationary source as defined under the August 7, 1980 PSD regulations or under 40 CFR § 52.21(b)(1)(i)(b). Emissions of nitrogen oxides (NOx) are also significant (greater than 40 TPY) and subject to the PSD requirements. A brief summary of each subject treating site, its emissions units, and its PSD applicability follows.

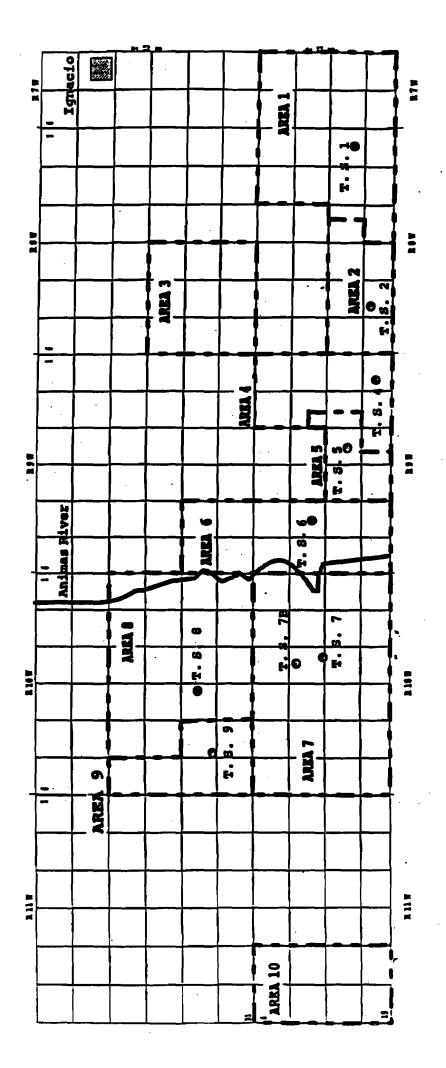
#### Current Permit Action

The Applicant requested permit modifications to its PSD permits for Treating Sites No. 1, 4, 5, 6, and 7 in letters dated June 15, 1998, November 30, 1998, February 17, 1999, and April 15, 1999. In general, the Applicant requested a relaxation of the NOx permit limits for several of the smaller uncontrolled engines located at these sites. The November 30, 1998 letter also requested the replacement of a water injection plant engine at Treating Site #4 with a water injection plant engine from Treating Site #7. Each of the specific permit modifications being proposed for each site are discussed under the appropriate site heading below.

#### Treating Site #1

Treating Site #1 is located in the lower southeast corner of the IBF field, near the New Mexico border. The facility consists of two compressor engines, a small water injection pump, a small generator, two water tanks with tank heaters, and a glycol dehydration unit. All units, except the generator, were installed in June/July of 1989. The generator was installed in January 1992.

IGNACIO BLANCO FRUITLAND FIELD



The two compressor engines are Waukesha VHP series, Model L5790 GSI engines with a maximum site-rating of 1215 horsepower. Upon its construction, Treating Site #1 was a major stationary source subject to the PSD permitting requirements, since the potential to emit of CO emissions was greater than 250 TPY. Based on Waukesha Best Power emission factors of 28.0 grams/horsepower-hour (g/hp-hr) for CO, 7.0 g/hp-hr for NOx and an 8760 hours per year operation, the potential CO emissions exceeded 600 TPY and the potential NOx emissions exceeded 150 TPY. No major modifications have been made to the site. Table 1 shows the potential emissions from all emissions units at Treating Site #1. All emissions are based on unit operations of 24 hours per day, 365 days per year.

Permit Modifications (6/15/98, 2/17/99, & 4/15/99): A June 15, 1998 request for an increase in the NOx emission limit for the uncontrolled 105 horsepower internal combustion engine, TS1-4. A February 17, 1999 request that the original engine at TS4-4 (225 hp, Waukesha F11-GSI) be moved to Treating Site #1 and be designated as TS1-9. An April 15, 1999 letter to withdraw the request to move the 225 hp engine (TS4-4) to Treating Site #1 and instead remove this engine from Treating Site #4 and put it out of service. The April letter also requested permission to install a 375 hp lean burn engine (Waukesha F18-GL) and designate it as TS1-9.

#### Treating Site #2

Treating Site #2 is located in the lower southeast quadrant of the IBF field, near the New Mexico border. The facility consists of two compressor engines, a small electric water transfer pump, a small generator, two water tanks with tank heaters, and a glycol dehydration unit. All units were installed in June 1990.

The two compressor engines are Waukesha VHP series, Model L5790-GSI engines with a maximum site-rating of 1215 horsepower. Upon its construction, Treating Site #2 was a major stationary source subject to the PSD permitting requirements, since the potential to emit of CO emissions was greater than 250 TPY. Based on Waukesha Best Power emission factors of 28.0 g/hp-hr for CO, 7.0 g/hp-hr for NOx and an 8760 hours per year operation, the potential CO emissions exceeded 600 TPY and the potential NOx emissions exceeded 150 TPY. No major modifications have been made to the site. Table 2 shows the potential emissions from all emissions units at Treating Site #2. All emissions are based on unit operations of 24 hours per day, 365 days per year.

#### Treating Site #4

Treating Site #4 is located in the lower southeast quadrant of the IBF field, near the New Mexico border. The facility consists of three compressor engines, two small water

TABLE 1

## VASTAR'S TREATING SITE #1 UNCONTROLLED POTENTIAL EMISSIONS

UNIT	UNIT	CAPACITY	EMISSION	NOx	MOx	FMIRRION	CO	CO	EMISSION	VOC	VOC	EMISSION	802	802	ENGISSION	T 2000	D
						H	1	Ι .		1	1	]	1			PM10.	PM19
<u></u>	DESCRIPTION		FACTOR	(pph)	(tpy)	FACTOR	(pph)	(tpy)	FACTOR **	(pph)	(tpy)	FACTOR	(pph)	(typy)	FACTOR	(pph)	(tpy)_
T\$1-1	Waukesha L5788-GSI	1122 tp	7.9 g/kp-hr	17.3	76.8	28.6 g/tq-hr	69.2	303.4	0.027 g/tq-hr	0.07	8.20	0.002 g/hp-lar	< 9.81	0.02	0.01 gdsp-hr	0.02	0.11
T81-2	Waukesha L5780-G\$1	1122 hp	7.5 g/kp-kr	17.3	75.8	20.0 g/tp-lar	69.2	303.4	9.927 gito-iu	4.87	8.28	0.002 g/hp-hr	< 9.81	9.02	9.91 g/hp-hr	9.92	0.11
T\$1-3	Waukesha VRG330	50 top	7.5 g/kp-kr	0.80	4.2	45.0 g/hp-lur	. 6.9	25.2	0.036 gittp-for	< 8.81	0.02	9.90Z g/tsp-hr	< 0.01	< 0.01	0.01 g/hp-hr	< 0.51	<b>9</b> .01
T81-4	Waukesha F11-G	. 88 to	9.3 g/hp-hr	1.8	7.1	34.9 g/kp-hr	8.7	20.2	0.053 g hp-hr	9.81	0.05	0.002 g/kp-hr	< 0.81	< 0.01	0.01 g/hp-hr	< 8.01	0.01
T81-5	Tank Heater #1	500 MBtufhr	15.8 h/MMee1	0.05	4.22	19.85 h/MMacf	0.01	0.05	0.181 P./MMac1	<0.81	<0.01	9.57 Ib/Millisof	< 0.01	< 0.01	11.4 to/MMeet	0.01	0.03
T81-6	Tenk Heater #2	500 MBtuhr	\$5.8 h/MMool	8.05	9.22	19.95 lb/MMacf	0.01	0.05	0.101 L/MMaof	< 0.01	< 9.01	0.57 h/MMoef	< 9.61	< 0.01	11.4 to Millest	0.01	4.63
T81-7	Rebeller #1	500 MStufu	95.9 b/MMacl	9.05	9.22	18.85 B/MMeet	9.01	0.05	6.101 h/MMoof	< 0.01	<0.01	0.57 h/MMesi	<0.01	<0.01	11.4 te/Milloci	8.81	0.03
T\$1-8	Fugitives		ĽJ			L			see application	9.4	1.74				[		٠,
	TOTALS			37.31	103.0		150.0	881.4		0.55	2,30		< 9.81	9.94		0.07	0.33
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<sup>\*</sup> Horsepower engine ratings shown are derated due to elevation.

<sup>\*\*</sup> VOC emission factors shown are adjusted for the fraction of VOC's in the fuel gas.

TABLE 2

# VASTAR'S TREATING SITE #2 UNCONTROLLED POTENTIAL EMISSIONS

UNIT	UNIT	CAPACITY	ENISSION	MOx	NOx	EMISSION	CO	CO	EMISSION	AOC	VOC	EMISSION .	302	802	EMISSION	PMIO	PM10
	DESCRIPTION	•	FACTOR	(pph)	(tpy)	FACTOR	(abl)	(tpy)	FACTOR **	(pph)	(tpy)	FACTOR	(pph)	(tpy)	FACTOR	(oph)	(tpy)
T82-1	Waukesha 15798-GSi	1123 hp	7.0 g/hp-hr	17.3	75.0	20.0 g/hp-hr	<b>89.3</b>	303.0	9.084 g/hp-br	0.01	8.84	0.002 g/hp-hr	<0.01	9.82	0.01 g/hp-hr	0.82	0.11
T82-2	Waukosha L5700-Q81	1123 hp	7.8 g/hp-hr	17.3	75.0	20.0 g/tsp-ter	69.3	303.9	0.004 g/kp-br	0.01	0.04	0.002 php-hr	< 6.61	0.02	0.01 g/kp-kr	0.02	0.11
T\$2-3	Waukesha VRG330	58 hp	7.5 g/t <del>p-lu</del>	9.96	4.2	45.9 g/hp-hr	5.0	25.2	0.905 g/t <del>y-l</del> ur	< 0.01	< 0.01	0.902 g/kp-hr	< 0.01	< 0.01	0.01 g/kp-kr	< 0.81	0.81
T\$2-4	Tunk Heater #1	500 MB1u/hr	95.0 lb/MMacf	0.05	0.22	19.95 (b/MM++f	0.01	9.05	0.014 th/MMoof	< 0.01	< 9.01	0.57 th/Millori	<0.01	< 0.01	11.4 (b/MMisof	0.01	0.03
T82-5	Tank Heater #2	500 MBtiefter	95.9 Ib/MMoof	8.86	0.22	19.95 b/MMeef	0.81	9.05	0.014 Ib/MMeef	< 0.01	< 0.01	0.57 fb/MMeet	<0.01	< 0.01	11.4 th/MMeet	0.01	0.03
T82-6	Reboiler #1	512 MBtufhr	95.0 lb/MMeef	0.05	0.22	19.95 Ib/MMacf	0.01	0.65	0.914 IbMMeet	< 0.01	<0.01	0.57 B/MMeet	<0.01	< 0.01	11.4 b/MMsof	0.81	0.03
T\$2-7	Fugitives						<u></u>		see application	9.84	0.16				٠	_	
	TOTALS			35.71	168.7		144.4	632.0		0.06	9.24		< 0.01	0.84		0.07	0.32
								<u> </u>									

<sup>\*</sup> Horsepower engine ratings shown are derated due to elevation.

<sup>\*\*</sup> VOC emission factors shown are adjusted for the fraction of VOC's in the fuel gas.

injection pumps, a small generator, four water tanks with tank heaters, and a glycol dehydration unit. All units, except the largest compressor engine (Model L5790-GSI) and the Unit B water transfer pump, were installed in June/July of 1989. The largest compressor engine and the Unit B water transfer pump were installed in February 1990.

Two of the compressor engines are Waukesha VHP series, Model F3521-GSI engines with maximum site-ratings of 738 The third compressor engine is a Waukesha VHP series, Model L5790-GSI engine with a maximum site-rating of 1215 horsepower. Upon its construction, Treating Site #4 was a major stationary source subject to the PSD permitting requirements, since the potential to emit of CO emissions was greater than 250 TPY. Based on Waukesha Best Power emission factors of 28.0 g/hphr for CO, 7.0 g/hp-hr for NOx and an 8760 hours per year operation, the potential CO emissions exceeded 450 TPY and the potential NOx emissions exceeded 100 TPY. The 1990 addition of another compressor engine and a water transfer pump was a major modification to a major stationary source; and therefore also subject to PSD. The major modification consisted of potential CO emissions greater than 300 TPY (significant CO level at 100 TPY) and NOx emissions greater than 85 TPY (significant NOx level at 40 TPY). Table 3 shows the potential emissions from all emissions units at Treating Site #4. All emissions are based on unit operations of 24 hours per day, 365 days per year.

Permit Modifications (6/15/98, 11/30/98, & 4/15/99): A June 15, 1998 request for an increase in the NOx emission limit for the uncontrolled 225 and 162 horsepower internal combustion engines, TS4-4 and TS4-6, respectively. A November 30, 1998 request for the replacement of engine TS4-4 (225 hp) with an engine from Treating Site #7, designated as TS7-1 (375 hp). A February 17, 1999 request that the original engine at Treating Site #4, TS4-4 (225 hp) be moved to Treating Site #1 and be designated as TS1-9 and that both water pump engines, TS4-4 and TS4-5, be allowed to operate at the same time. An April 15, 1999 request that the original 225 hp engine be removed from Treating Site #4 and put out of service and not be moved to Treating Site #1.

#### Treating Site #5

Treating Site #5 is located in the lower southeast quadrant of the IBF field, near the New Mexico border. The facility consists of four compressor engines, a small electric water transfer pump, a small generator, two water tanks with tank heaters, and a glycol dehydration reboiler. All units, except the largest compressor engine (Model L5790-GSI), the 738 hp (Model F3521-GSI) engine, and the glycol dehydration unit, were installed in May 1989. The largest compressor engine was installed in May 1990, the 738 hp engine was installed in February 1990, and the glycol reboiler was installed in February 1993.

TABLE 3

## VASTAR'S TREATING SITE #4 UNCONTROLLED POTENTIAL EMISSIONS

UNIT.	UMIT	CAPACITY	EMISSION	MOx	NOx	EM18810N	S	CO	EMISSION	Aoc	VDC	EMIOSION	802	802	EMIGSION	PM10	PM18
	DESCRIPTION	•	FACTOR	(eph)	(tpy)	FACTOR	(sph)	(tpy)	FACTOR **	(pph)	(tpy)	FACTOR	(pph)	(tpy)	FACTOR	(pph)	(tpy)
T84-1	Waukeshe F3521-GSI	676 hp	7.8 g/hp-hr	10.5	45.0	28.0 g/kp-kr	41.9	183.9	0.011 g/bp-br	0.02	0.07	9.992 g/hp-hr	<6.61	0.01	0.01 g/hp-hr	0.81	9.67
T84-2	Waukesha F3521-GSI	678 kp	7.8 g/hp-hr	18.5	45.0	26.6 g/to-ter	41.0	183.0	0.011 g/bp-br	0.92	0.97	0.002 g/hp-hr	< 0.01	0.01	9.81 g/kp-hr	9.81	8.87
T\$4-3	Waykesha L5780-Q81	1110 kp	7.8 g/hp-br	17.3	75.4	26.6 g/kp-ter	50	382.3	0.011 g/bp-br	0.83	0.11	0.002 g/bp-hr	< 0.01	0.02	9.81 g/hp-hr	0.92	8.11
1	Waukesha F11-G8I	267 kp	6.6 g/hp-hr	3.7	10	30.5 g/to-ter	13.9	6.03	0.887 g/bp-hr	< 6.01	0.01	8.082 g/hp-hr	<b>10.0</b>	< 0.01	0.01 g/hp-hr	< 0.01	0.02
T84-5	Waukasha F11-G8I	207 hp	8.0 g/hp-hr	3.7	10	30.5 g/kp-tr	13.0	50.0	0.007 g/hp-hr	< 0.81	0.01	0,002 g/tip-fur	< 0.01	< 0.01	0.01 g/hp-hr	< 0.01	0.02
T84-6	Waukesha F1167-0	136 lp	8.5 g/hp-hr	2.8	11.2	35.0 g/bp-br	10.5	45.9	9.014 g/kp-lu	< 0.91	0.92	0.002 g/kp-tar	< 0.01	< 0.01	0.01 g/hp-hr	< 0.01	0.01
	Tank Heater #1	508 MBtw/kr	95.0 Ib/Milleof	0.05	0.22	19.95 lb/MM/scf	0.01	8.05	0.84 b/MMsel	< 0.91	< 8.01	0.57 th/MMeet	< 0.01	< 0.01	11.4 lb/MMissf	0.01	0.03
i I	Tank Heater #2	500 MBtalbr	96.9 Ib/MMset	0.05	0.22	19.95 lb/MMecf	0.01	0.05	0.54 b/MMccf	< 0.01	< 0.01	0.57 Ib/MMeef	< 0.01	< 0.01	11.4 lb/Millsef	0.91	0.03
T84-9	Tank Heater /3	675 MBtuffyr	95.0 lb/MMoof	0.87	6.3	19.35 lb/MMscf	0.91	9.08	0.64 Ib/Millisef	<0.01	< 8.01	0.57 lb/Millaci	< 0.01	< 0.01	11.4 lb/MMsef	0.01	0.04
T84-10	Tank Hester #4	500 MStuffer	95.0 Ib/MMss1	8.85	0.22	19.85 lb/MMeef	0.01	8.95	9.04 th/MMeet	<0.01	< 0.01	0.57 lb/MMsof	<b>10.0</b> >	< 0.01	11.4 lb/MMeef	0.51	0.03
	Reboller #1	350 MStufbr	95.8 lb/MMecf	0.04	0.15	19.95 lb/MM=ef	0.01	8.63	9.64 lt.MMsci	< 0.91	< 0.81	0.57 Ib/MMset	< 0.01	< 0.01	11.4 ib/MMeet	< 0.01	0.02
TS4-12	Fugitives					<u> </u>			see application	0.19	0.02						
	TOTALS			48.50	211.7		191.1	837.A		0.20	1.11		< 0.01	0.84	1	9.94	0.45
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<sup>\*</sup> Horsepower engine ratings shown are derated due to elevation.

<sup>\*\*</sup> VOC emission factors shown are adjusted for the fraction of VOC's in the fuel gas.

Two of the compressor engines are Waukesha VHP series, Model F2895-G engines with maximum site-ratings of 421 The third compressor engine is a Waukesha VHP horsepower. series, Model L5790-GSI engine with a maximum site-rating of 1215 The fourth engine is a Waukesha VHP series, Model F3521-GSI engine with a rating of 738 hp. Upon its construction, Treating Site #5 was **not** a major stationary source subject to the PSD permitting requirements, since the potential to emit of CO emissions was less than 250 TPY. The 1990 addition of the 738 and 1215 horsepower compressor engines  ${\bf was}$  a modification that was major in and of itself. That is, the potential CO emissions from these two engines were greater than 250 TPY; making the source a major stationary source subject to PSD. Based on Waukesha Best Power emission factors of 28.0 g/hp-hr for CO, 7.0 g/hp-hr for NOx and an 8760 hours per year operation, the potential CO emissions exceeded 450 TPY and the potential NOx emissions exceeded 100 TPY for these two engines. Table 4 shows the potential emissions from all emissions units at Treating Site #5. All emissions are based on unit operations of 24 hours per day, 365 days per year.

Permit Modification (6/15/98): Request for an increase in the NOx emission limit for the uncontrolled 421 and 108 horsepower internal combustion engines, TS5-2 and TS5-5, respectively.

#### Treating Site #6

Treating Site #6 is located in the lower middle section of the IBF field, near the New Mexico border. The facility consists of three compressor engines, two small water injection pumps, a small generator, four water tanks with tank heaters, and two glycol dehydration units. All units, except the 1478 hp compressor engine and the #2 glycol dehydration reboiler, were installed in March/April of 1990. Both the 1478 hp engine and the #2 glycol reboiler were installed in March 1995.

Two of the compressor engines are Waukesha VHP series, Model L5790-GSI engines with maximum site-ratings of 1215 horsepower. The third compressor engine is a Waukesha VHP series, (Model 7042-GL) lean burn engine with a maximum siterating of 1478 horsepower. Upon its construction, Treating Site #6 was a major stationary source subject to the PSD permitting requirements, since the potential to emit of CO emissions was greater than 250 TPY. Based on Waukesha Best Power emission factors of 28.0 g/hp-hr for CO, 7.0 g/hp-hr for NOx and an 8760 hours per year operation for the two original compressor engines, the potential CO emissions exceeded 600 TPY and the potential NOx emissions exceeded 150 TPY. The installation of the 1478 hp lean burn engine and glycol reboiler in 1995 was not a major modification. Table 5 shows the potential emissions from all emissions units at Treating Site #6. All emissions are based on unit operations of 24 hours per day, 365 days per year.

TABLE 4

## VASTAR'S TREATING SITE #5 UNCONTROLLED POTENTIAL EMISSIONS

UNIT	UNIT	CAPACITY	EMISSION	MOx	MOx	EMISSION	CO	CO	EMISSION	VOC	VOC	ENTIS STORE	\$02	<b>802</b>	ENIBRION	PM10	PM10
]	DESCRIPTION	•	FACTOR	(pph)	(tpy)	FACTOR	(pph)	(tpy)	FACTOR **	(pph)	(tpy)	FACTOR_	(pph)	(tpy)	FACTOR	(pph)	(tpy)
T\$5-1	Waukesha F2895-G	356 kp	7.8 g/lip-for	6.6	24.Z	28.8 g#\p.e-	<b>ZZ.1</b>	06.0	0,885 g/kp-hr	< 0.01	<b>0.0</b> 2	0.002 g/kp-hr	<9.01	9.91	0.01 g/kp-hr	9.91	0.03
T85-2	Waukesha F2895-G	358 hp	7.0 g/hp-hr	5.5	24.2	20.0 g/to-lur	22.1	56.5	0.005 g/bp-hr	< 1.01	8.82	0.882 o/hp-hr	< 9.01	0.01	0.61 g/hp-hr	0.81	0.63
T85-3	Watekesha L5790-GSI	1136 hp	7.0 g/bp-hr	17.4	78.4	20.0 g/hp-hr	68.0	305.5	0.005 g/bp-br	0.01	9.59	0.002 g/bp-hr	<0.01	0.92	9.01 g/hp-hr	0.02	0.11
TS5-4	Waukeche F3621-G81	686 tq	7.8 g/kp-hr	10.6	46.4	28.0 g/hp-hr	42.A	185.5	0.905 g/kp-hr	0.01	9.83	0.002 g/tip-tur	<0.01	0.01	0.01 gibp-hr	0.02	9.67
T\$5-5	Waukesha F817-G	92 hp	7.6 g/hp-lur	1.4	6.2	34.9 g/kp-lv	8.0	30.Z	2.005 g/kp-kr	< 0.01	<0.01	9.842 g/bp-hr	<0.01	<0.01	0.01 g/bp-hr	< 0.01	9.01
T\$5-8	Tank Heater #1	500 MBtuftir	95.8 b/MMecf	8.05	0.22	19.95 <b>b/MM</b> eef	0.01	8.05	0.02 h/Miller	<0.01	< 0.01	0.57 th/Milleri	< 0.01	< 0.81	11.4 h/MMest	0.61	0.63
T\$5-7	Tenk Heater #2	500 MBtuffer	95.8 lb/MMeef	0.95	0.22	19.95 <b>b/MM</b> eet	0.01	8.05	0.92 b/Milleof	< 0.01	<1.01	0.57 lb/Militeri	< 0.01	< 0.01	11.4 to Miller	9.91	0.03
TS5-8	Rebolier #3	500 MStuffer	85.à <b>II./M</b> Mee1	0.05	0.22	18.95 tb/MMee/	0.01	8.85	0.02 William	<0.01	<8.01	8.57 h/MMeel	< 9.91	< 0.01	11.4 th/MMeef	8.01	0.63
T\$5-8	Fugitives.					<u> </u>			see application	0.02	0.04						<u> </u>
	TOTALS			40.55	170.1		163.3	716		9.04	0.10		< 0.01	0.05		0.00	0.34
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<sup>\*</sup> Horsepower engine ratings shown are derated due to elevation.

<sup>\*\*</sup> VOC emission factors shown are adjusted for the fraction of VOC's in the fuel gas.

TABLE 5

## VASTAR'S TREATING SITE #6 UNCONTROLLED POTENTIAL EMISSIONS

UNIT	UANT	CAPACITY	EMISSION	#Ox	MOx	EMISSION	CO	CO	EMISSION	VOC	VOC	EMISSION	802	802	EMISSION	PM10	PM10
JAN.	DESCRIPTION	•	FACTOR	(pph)	(tpy)	FACTOR	(ppH)	(tpy)	FACTOR **	(pph)	(фу)	FACTOR	(pph)	(tpy)	FACTOR	(ppin)	(фу)
T86-1	Waukesha L5780-681	1130 HP	7.0 g/hp-hr	17.A	78.A	28.0 g/hp-hr	69.8	305.5	5.002 g/tp-hr	< 0.01	0.02	9.882 g/tp-kr	< 8.1	0.02	9.81 g/hp-hr	0.02	0.11
	Waukesha L5780-631	1138 MP	7.8 g/hp-hr	17.4	70.4	26.6 g/tip-hr	68.8	306.5	0.062 g/t-phr	< 0.81	0.02	0.992 g/kp-kr	< 0.1	0.02	8.01 g/hp-br	0.02	0.11
	Waukesha 7042-GL	1331 hp	1.5 ghp-hr	4.4	18.3	2.65 g/kp-hr	7.0	34,1	9.007 g/hp-hr	6.62	30.0	8.882 g/hp-hr	0.81	0.03	8.81 g/hp-hr	0.03	8.13
N., I	Weukesha F18-GL	336 hp	2.8 g/to-br	1.8	8.5	1,75 g/kp-hr	1.3	5.7	0.000 gito tu	< 0.01	0.02	0.882 g/t <del>p-l</del> ar	< 9.01	0.81	0.81 g/hp-hr	0.01	0.03
11 1	Waukesha F11-08i	218 to	8.9 g/tp-kr	3.7	16.2	30.5 g/tp-br	14.1	B1.8	8.002 g/hp-hr	< 0.01	< 0.81	0.002 g/kp-lur	< 0.01	< 0.01	0.01 g/hp-hr	< 0.81	0.02
11 1	Waukesha VRG330	58 kp	7.5 g/hp-kr	8.95	4.2	45.0 g/hp-hr	<b>5.0</b>	25.2	9.063 g/tip-tir	< 0.01	< 0.01	0.002 g/tq-lur	< 0.01	< 0.01	9.91 g/hp-fvr	< 0.01	0.01
T86-7	Tank Heater #1	500 MBtu/hr	95.0 Ib/MM=ef	0.05	6.22	18.95 lb/MMsef	0.01	0.05	0.000 b/MMeel	< 0.01	<0.01	0.67 lb/MMac1	< 8.81	< 0.01	11A b/MMscl	0.01	0.83
T58-8	Tank Heater #2	500 MBtwhr	15.8 H/MMeef	0.05	8.22	18.85 h/MMsef	0.81	9.05	0.000 th/M/Macl	<u1< td=""><td>&lt;0.01</td><td>8.57 lb/MMLec!</td><td>&lt; 0.91</td><td>&lt; 0.01</td><td>11.A Ib/MiMee!</td><td>0.01</td><td>9,83</td></u1<>	<0.01	8.57 lb/MMLec!	< 0.91	< 0.01	11.A Ib/MiMee!	0.01	9,83
TSE-S	Tank Heater 💋	500 MBtufhr	95.0 th/Million	9.95	0.22	19.95 tb/MM=cf	0.01	0.05	0.000 th/M/Mee!	< 0.01	< 0.01	0.57 lb/MMec1	< 0.01	< 0.01	11.4 b/MM=c1	0,01	0.03
T86-10	Tenk Hester #4	506 MBtu/fu	95.9 b/MMeef	0.05	6.22	19.85 lb/MMeet	0.01	0.05	0.000 lb/MMecf	<0.01	< 0.01	P.57 Sh/Million1	< 0.01	< 0.01	11.4 Ib/MMscf	0.81	0.83
TS8-11	Rebailer #1	512 MBtu/hr	95.0 lb/MM==1	8.05	0.22	19.95 lb/MMsef	9.81	6.95	0.905 ib/MMcof	< 0.01	< 0.01	0.57 <b>th/MM</b> eef	< 0.81	< 0.01	11.4 <b>b/MM</b> =of	0.01	0.03
T\$6-12	Rebolier #2	050 MBtufter	25.0 lb/MMec1	0.00	0.37	19.95 b/MMscf	0.02	8.05	0.000 tb/MMee!	< 0.01	< 0.01	0.57 th/MMscf	< 0.81	< 0.01	11.4 lb/MMeet	9.01	0.94
T\$6-13	Fugitives				<u> </u>				see application	0.01	0.04	<u></u>				<u></u>	<u> </u>
	TOTALS			46.1	202.5		168.7	736.2		0.03	0.10		0.01	9.05		0.14	0.0
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<sup>\*</sup> Horsepower engine ratings shown are derated due to elevation.

<sup>\*\*</sup> VOC emission factors shown are adjusted for the fraction of VOC's in the fuel gas.

Permit Modifications (6/15/98 & 2/17/99): A June 15, 1998 request for an increase in the NOx emission limit for the uncontrolled 225 horsepower internal combustion engine, TS6-5. A February 17, 1999 request to operate both water pump engines, TS6-4 and TS6-5, at the same time.

#### Treating Site #7

Treating Site #7 is located in the lower southwest quadrant of the IBF field, near the New Mexico border. The facility consists of three compressor engines, two small water injection pumps, a small generator, four water tanks with tank heaters, and a glycol dehydration reboiler. All units, except the Unit B water injection pump, the largest compressor engine (1215 hp), the glycol reboiler, and the #3 and #4 tank heaters, were installed from May-July of 1989. The Unit B injection pump was installed in April 1990 and the #3 and 4 tank heaters were installed in February 1993. The glycol reboiler and the 1215 hp compressor engine were installed in January 1990.

Two of the compressor engines are Waukesha VHP series, Model F2895-G engines with maximum site-ratings of 421 horsepower. The third and largest engine is a Waukesha VHP series, Model L5790-GSI engine with a maximum site-rating of 1215 horsepower. Upon its construction, Treating Site #7 was not a major stationary source subject to the PSD permitting requirements, since the potential to emit of CO emissions was less than 250 TPY. The 1990 addition of the 1215 horsepower engine and the Unit B water injection pump was a modification that was major in and of itself. That is, the potential CO emissions from these two engines were greater than 250 TPY; making the source a major stationary source subject to PSD. Based on Waukesha Best Power emission factors of 28.0 q/hp-hr for CO, 7.0 g/hp-hr for NOx and an 8760 hours per year operation, the potential CO emissions exceeded 300 TPY and the potential NOx emissions exceeded 70 TPY for just the 1215 horsepower engine. Table 6 shows the potential emissions from all emissions units at Treating Site #7. All emissions are based on unit operations of 24 hours per day, 365 days per year.

Permit Modifications (6/15/98 & 11/30/98): A June 15, 1998 request for an increase in the NOx emission limit for the uncontrolled 225, 108, and 421 horsepower internal combustion engines, TS7-2, TS7-3, and TS7-4, respectively. A November 30, 1998 request for the removal of the controlled 375 horsepower engine, designated as TS7-1. (Engine TS7-1 was moved to Treating Site #4 and used to replace unit TS4-4.)

#### Treating Site #9

Treating Site #9 is located in the northwest quadrant of the IBF field. The facility consists of three compressor engines, a small generator, two water tanks and two paraffin sales tanks with tank heaters, an electric water transfer pump,

TABLE 6

## VASTAR'S TREATING SITE #7 UNCONTROLLED POTENTIAL EMISSIONS

UNIT	UNIT	CAPACITY	EMISSION	MOx	NOx	EMISSION	CO	CO	EMISSION	AOC	VOC	EMISSION	802	\$02	EMISSION	PM18	PM10
	DESCRIPTION	•	FACTOR	(pph)	(tpy)	FACTOR	(pph)	(tpy)	FACTOR **	(pph)	(tpy)	FACTOR	(pph)	(tpy)	FACTOR	(pph)	(tpy)
T87-1	Waykesha F18-St	338 hp	2.6 g/tp-lu	1.0	0,5	1.76 g/hp-hr	1.3	5.7	9.913 g/hp-hr	0.01	0.04	0.002 g/hp-hr	< 0.81	0.01	0.01 g/hp-hr	0.01	0.03
T87-2	Waukesha F11-GSI	210 hp	8.8 g/hp-hr	3.7	16.2	38.5 g/hp-hr	14.1	51.0	9.664 g/hp-lur	< 0.01	0.01	0.002 g/hp-hr	< 0.01	< 0.01	9.01 g/hp-hr	< 0.01	0.02
T\$7-3	Waukesha F017-G	93 kp	7.0 g/kp-kr	1.4	6.3	34.0 g/hp-hr	6.0	30.5	0.905 g/hp-hr	< 0.01	< 9.81	0.082 g/hp-hr	<0.81	< 0.01	0.01 g/hp-hr	< 0.01	0.01
T87-4	Waukesha F2885-G	360 tp	7.8 g/kp-hr	6.5	24.3	28.0 g/kp-kr	22.2	17.3	0.965 g/bp-lv	< 0.01	0.02	0.002 g/hp-hr	< 0.01	0.01	0.01 g/hp-hr	0.81	0.03
T87-5	Waukesha F2895-0	300 kp	7.0 g/tq-frr	E.S	24.3	20.0 g/hp-hr	22.2	87.3	0.005 g/bp-hr	< 0.01	0.02	0.002 g/hp-hr	< 0.01	0.01	0.01 g/hp-hr	0.01	8.03
T87-8	Waukesha L5789-681	1133 lp	7,0 g/hp-hr	17.5	70.7	20.0 g/hp-hr	70	306.6	0.006 g/hp-hr	0.81	80.0	0.982 g/hp-hr	< 0.01	0.02	0.01 g/hp-hr	0.63	0.11
T\$7-7	Tunk Heater #1	500 MBtufur	SS.0 lb/MMisef	0.05	0.22	19.85 th/MMccf	0.81	0.05	0.02 b/Millsof	<0.01	< 8.91	0.57 lb/MMoef	< 0.81	< 0.01	11.4 lb/MMeet	0.01	6.63
T87-8	Tank Heater #2	500 MC tu/hr	85.0 b/MMeet	0.05	0.22	19.95 ib/MMoof	9.01	8.65	0.02 b/MMsef	< 0.81	< 0.81	0,57 th/Mildeof	< 0.81	< 0.01	11.4 tb/MMeet	8.01	0.03
T\$7-8	Tank Heater #3	500 MBtufhr	95.0 tb/MMeet	0.05	6.22	18.95 tb/Mildeef	0.01	0.05	0.02 lb/Milliact	< 0.01	< 0.01	9.57 tb/MMIsel	< 0.01	< 0.81	11.4 lb/Mildisef	0.01	0.03
T\$7-10	Tank Heater #4	500 MBtufur	95.9 lb/MMec1	8.05	0.22	19.95 to/Miles!	0.81	0.05	0.02 lb/Mildeef	<0.01	< 0.01	0.57 lb/Millioof	< 0.01	<0.01	11.4 b/Milleof	0.01	0.03
T87-11	Rebailer #2	600 MBtuffer	95.8 b/MMeef	9.06	0.20	19.95 lb/MMeef	0.01	0.96	0.02 lb/Mildeof	< 0.01	< 0.01	8.57 Ib/MMeet	< 0.01	< 0.01	11.4 b/MMsof	9.01	0.03
T87-12	Fugitives					<u>.                                    </u>			oce application	0.01	0.04					<u> </u>	<u> </u>
	TOTALS			35.70	157.4		136,5	549.6		9.63	0.10		< 0.01	8.95		0.11	0.38
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<sup>\*</sup> Horsepower engine ratings shown are derated due to elevation.

<sup>\*\*</sup> VOC emission factors shown are adjusted for the fraction of VOC's in the fuel gas.

and a glycol dehydration unit. All units, except one of the 738 horsepower compressor engines, the #3 tank heater, and the #4 tank heater were installed in November 1991. The Unit C, 738 horsepower engine was installed in October 1992, the #3 tank heater was installed in June 1992, and the #4 tank heater was installed in June 1994.

All three of the compressor engines are Waukesha VHP series, Model F3521-GSI engines with maximum site-ratings of 738 horsepower. Upon its construction, Treating Site #9 was a major stationary source subject to the PSD permitting requirements, since the potential to emit of CO emissions was greater than 250 Based on Waukesha Best Power emission factors of 28.0 g/hphr for CO, 7.0 g/hp-hr for NOx and an 8760 hours per year operation for the engines, the potential CO emissions exceeded 350 TPY and the potential NOx emissions exceeded 90 TPY. 1992 addition of the third 738 horsepower engine was a major modification to a major stationary source; and therefore also subject to PSD. The major modification consisted of potential CO emissions greater than 180 TPY (significant CO level at 100 TPY) and NOx emissions greater than 45 TPY (significant NOx level at 40 TPY). Table 7 shows the potential emissions from all emissions units at Treating Site #9. All emissions are based on unit operations of 24 hours per day, 365 days per year.

#### Emissions Calculations:

The potential emission estimates (uncontrolled) for NOx, CO, and VOC emissions from the natural gas-fired internal combustion engines for each treating site were calculated using Waukesha Best Power emission factors. The January 1995 version of AP-42 lists no emission factors for  $SO_2$  emissions for uncontrolled natural gas-fired pipeline compressor engines. The  $SO_2$  emission factors used in the Vastar applications were based on a version of AP-42 prior to January 1995. The  $PM_{10}$  emissions calculated in Vastar's applications were based on EPA Speciate Database AFSEF for internal combustion engines. The TSP emissions were assumed to be 100 percent. The horsepower ratings for each engine have been derated due to the elevation; deration was based on manufacturer's data.

The uncontrolled emissions from the tank heaters and the dehydration unit reboilers were calculated using AP-42 factors (Tables 1.4-1 through 1.4-3) for uncontrolled commercial boilers (0.3 - 10 MMBtu/hr) burning natural gas. The January 1995 AP-42 version was used. The factors have been corrected for the estimated fuel gas heating value, 950 Btu/scf.

Emission factors prepared by the American Petroleum Institute for equipment leaks from natural gas production facilities were used to calculate the potential process fugitive emissions. (API Publication Number 4615, Emission Factors for Oil and Gas Operations, January 1995.) The number of process components is required since these process fluid leaks occur from

TABLE 7

## VASTAR'S TREATING SITE #9 UNCONTROLLED POTENTIAL EMISSIONS

UNIT	TINU	CAPACITY	EMISSION	NOx	MOx	EMISSION	CO	CO	EMISSION	VOC	Aoc	EMISSION	<b>80</b> 2	802	EM/SSION	PM10	PM10
<u> </u>	DESCRIPTION	•	FACTOR	(pph)	(tpy)	FACTOR	(pph)	(tpy)	FACTOR **	(pph)	(tpy)	FACTOR	(pph)	(tpy)	FACTOR	(pph)	(tpy)
T88-1	Waukeshe F3521-G81	874 hp	7.0 g/hp-hr	19.4	45.5	28.0 g/sp-hr	41.5	182.2	4.024 g/hp-hr	9.04	0.15	0.002 g/hp-hr	< 0.01	9.01	6.61 g/hp-hr	0.01	0.07
T88-2	Waukeeha F3521-G81	674 hp	7.0 g/lq-lu	18.4	45.8	20.0 g/kp-lv	41.0	182.2	0.024 g/hp-kr	0.04	0.15	0.002 p/hp-hr	< 0.01	9.91	9.01 g/bp-hr	0.61	9.07
T89-3	Waukesha F3521-G81	\$74 tip	7.6 g/kp-kr	10.4	45.6	28.8 g/hp-lar	41.8	182.2	0.024 g/kp-kr	9.84	0.15	9.90Z g/hp-hr	< 9.01	9.01	9.91 g/hp-hr	9.91	0.67
T\$9-4	Waukosho VRQ336	50 hp	7.5 g/hp-hr	0.83	4.1	45.0 g/hp-far	5.6	24.3	6.832 g <del>lisp lu</del> r	< 6.81	0.02	8,682 g/bp-hr	< 0.01	< 0.01	0.01 g/hp-hr	< 0.01	0.81
T89-5	Tank Heater #1	500 MBtufhr	95.9 %/Militeef	9.95	0.22 <b> </b>	10.95 <b>b/MM</b> eet	9.91	0.65	e.es ib/MMeef	< 6.01	< 0.81	0.57 ISMMed	< 0.01	< 0.01	11.4 Ib/Millisef	0.01	0.03
T\$8-5	Tank Heater #2	590 MBtu/hr	95.9 b/MMeet	0.05	0.22	19,95 <b>b/M</b> M=c1	0.01	0.05	9.09 ib/MMeet	< 0.01	< 0.81	0.57 Ib/MMscf	< 0.01	< 0.01	11.4 lb/MMact	9.81	9.03
T88-7	Tank Heater #3	375 MBtufhr	05.0 lb/Mildest	9.64	0.10	19.95 <b>b/MM</b> sef	9,01	0.63	8.89 lb/Milded	< 0.01	< 0.81	0.57 lb/MMcol	< 0.01	< 0.01	11.4 lb/MMecf	< 0.01	0.02
T89-8	Funk Heater #4	375 MBtu/tu	95.0 b/MMsef	0.04	0.18	19.25 <b>%/MM</b> eef	0.01	0.63	0.00 lb/MMacf	< 0.01	< 0.81	9.57 lb/MMac1	< 0.01	< 0.01	11.4 lb/MMsst	< 9.81	0.02
T88-9	Reboiler #1	341 MBtw/hr	95.9 Ib/MMsef	60.0	0.15	19.95 <b>It/Milli</b> eef	10.0	0.63	9.00 ib/MMeel	10.0>	< 8.81	8.57 b/MMac1	< 0.81	< 8.81	11.4 lb/MMset	< 0.01	9.92
T\$9-10	Fugitives								esa application	0.12	0,52	L			L		LI
	TOTALS			32.34	141.0		130.4	571.1		0.24	0.00		< 0.01	0,03.		0.95	0.34
					· .	L											

<sup>\*</sup> Horsepower engine ratings shown are derated due to elevation.

<sup>\*\*</sup> VOC emission factors shown are adjusted for the fraction of VOC's in the fuel gas.

valves, flanges, connections, relief valves, open-ended lines, pump seals, and compressor seals. Vastar's "Emission Rate Calculations" section of its applications details the gas analysis summary or the VOC fraction and the number of components (i.e. valves, flanges, pump seals, etc.).

Below are three sample calculations. Equation 1) is for determining CO emissions from a gas-fired reciprocating internal combustion engine, equation 2) is for calculating NOx emissions from external combustion units (heaters and reboilers), and equation 3) is for calculating process fugitive VOC emissions.

Internal Combustion Engine - 1215 hp: CO emissions

- 1) Emission factor = 28.0 g CO/hp-hr
  - (28.0 g CO/hp-hr) (1215 hp) (1b/453.6 g) = 75.0 lb CO/hr
  - (75.0 lb/hr) (365 day/yr) (24 hrs/day) (ton/2000 lb) = 328.5 TPY

External Combustion - 0.5 MMBtu/hr heat input: NOx emissions

- 2) Emission factor = 95.0 lb NOx/MMscf
  - (95 lb NOx/MMscf) (0.5 MMBtu/hr) (MMscf/950 MMBtu)
    - = 0.05 lb NOx/hr
  - (.05 lb/hr) (24hr/day) (365 day/yr) (ton/2000 lb) = 0.22 TPY

Process Fugitives - Component (200 valves): VOC emissions

- 3) API Emission factor = 0.13900 lb/hr-component
  - (0.13900 lb/hr-comp) (200 components) (VOC fraction-0.97%)
    - = 0.27 lb/hr VOC
  - (0.27 lb/hr VOC) (8760 hrs/yr) (ton/2000 lbs) = 1.18 TPY

#### B. Stack Height

The applicant's proposed stack heights for its various compressor engines located at the seven PSD compressor station sites do not exceed 31.08 feet or 9.5 meters.

Good engineering practices (GEP) stack height regulations under 40 CFR Section 51.100(ii) consider 65 meters the de minimus level; therefore, Vastar meets the requirement of GEP for each of the stacks located at the seven sites.

#### C. Best Available Control Technology Review

In general, the BACT requirement is defined as an emission limitation based on the maximum degree of reduction for each pollutant which would be emitted from any major source or modification which the Administrator, on a case-by-case basis, taking into account energy, environmental, and economic impacts and other costs, determines is achievable for such source or modification through application of production processes or available methods, systems, and techniques, including fuel cleaning or treatment or innovative fuel combustion techniques for control of such pollutant. This definition includes the requirement that the determination be made on what is achievable. Therefore, it also involves a determination about what is "not achievable" on the basis of energy, environmental, and economic impacts and other costs to eliminate a technically feasible control from consideration. BACT must also be at least as stringent as any New Source Performance Standard (NSPS) found in 40 CFR Part 60.

The BACT analysis for each of the seven sites is located in the Control Technology section and supported by Appendices A and B of each application. An additional BACT analysis was also included in the June 20, 1996 Vastar submittal. This submittal conducted a BACT analysis for the smaller horsepower engines at each of the sites.

An NSPS standard does not exist for gas-fired compressor engines. A review of the RACT/BACT/LAER Clearinghouse establishes BACT limits of at least 2.0 g/hp-hr for NOx and 2.0 to 3.0 g/hp-hr for CO. The BACT Clearinghouse data can be found in Appendix B of the applications.

Vastar's BACT analysis included only an analysis of non-selective catalytic reduction (NSCR) coupled with an air/fuel ratio control system. Other engine control technologies to be considered in a BACT determination are selective catalytic reduction (SCR) and lean burn engines. An analysis of each option follows.

#### Selective Catalytic Reduction

Selective catalytic reduction is usually considered to be the top control technology for reducing engine emissions of NOx and CO. However, SCR has been determined to have significant environmental concerns. These environmental concerns being emissions of toxic air contaminants due to ammonia slip and generation of hazardous wastes from catalyst disposal. There are also potential hazards in transporting, handling, and storing large quantities of ammonia. Due to the environmental problems and the high cost for compressor engine application, SCR is not considered to be BACT.

#### Lean Burn Engine Technology

Lean burn engine technology uses a precombustion chamber to enclose a rich mixture of air and fuel; the mixture is then ignited in this chamber. The resulting ignition-front then fires into the larger main area of the cylinder which contains a much leaner fuel mixture. Staging the combustion and burning a leaner fuel mixture keeps peak flame temperatures lower. Because the combustion temperature is cooler, the NOx concentration in the exhaust gas stream is lower; however, excess air in the fuel mixture can produce increased CO emissions.

The lean burn engine technology is not as economical as retrofitting NSCR with an air/fuel ratio controller for achieving similar emissions reduction, and therefore is not considered to be BACT for this application.

#### Non-Selective Catalytic Reduction & Air/Fuel Controller

An NSCR unit controls NOx emissions by using the CO and the residual hydrocarbons in the exhaust of a rich burn engine as a reducing agent for NOx. In the presence of oxygen, the hydrocarbons will be oxidized instead of reacting with NOx. As the excess hydrocarbons and NOx pass over a honeycomb or monolithic catalyst, usually plated with a combination of noble metals such as platinum, palladium, and/or rhodium, the reactants are reduced to  $N_2$ ,  $H_2O$ , and  $CO_2$ . The noble metal catalyst usually operates between 800 and 1,200 degrees Fahrenheit; therefore, the unit would normally be mounted near the engine exhaust to maintain a high enough temperature to allow the various reactions to occur. A rich fuel mixture is usually burned, in order to achieve the desired NOx reduction.

In order to provide for the most effective use of the catalyst, it is necessary to install an electronic air/fuel ratio controller. This device maintains the proper air/fuel ratio which will optimize the degree of reducing agents, thus providing for the maximum emission reduction while simultaneously minimizing agents that can poison the catalyst.

Vastar's application addressed a three-way non-selective catalytic reduction converter and an AccuNox air/fuel ratio control system. Vastar claims that together, the NSCR and the air/fuel ratio control system reduce emissions below what can be achieved with lean burn engine technology. At full operation, NSCR and air/fuel ratio control can achieve a 90% reduction in NOX, 80% reduction in CO, and a 50% reduction in VOC emissions for Vastar's Waukesha engines. This converts into NOX emissions of 1.0 g/hp-hr, CO emissions of 2.0 g/hp-hr, and VOC emissions of 1.0 g/hp-hr. These controls meet or exceed the BACT limits for similar internal combustion engines as established by the RACT/BACT/LAER Clearinghouse.

EPA concludes that the Applicant's proposed control technology of retrofitting the applicable engines at the seven different sites with NSCR and air/fuel ratio control to be the best available control technology or achievable emission rates.

Following is a summary of the engines at each site that are required to incorporate the NSCR and air/fuel ratio control BACT. The Applicant applied such controls to the listed engines prior to January 1996. Testing of the listed engines according to EPA methods will be required in the PSD permits.

Site	Emission <pre>Point No.</pre>	Horsepower	Emission Unit Description
1	TS1-1	1215	Waukesha L5790-GSI
1	TS1-2	1215	Waukesha L5790-GSI
2	TS2-1	1215	Waukesha L5790-GSI
2	TS2-2	1215	Waukesha L5790-GSI
4	TS4-1	738	Waukesha F3521-GSI
4	·TS4-2	738	Waukesha F3521-GSI
4	TS4-3	1215	Waukesha L5790-GSI
5	TS5-3	1215	Waukesha L5790-GSI
5	TS5-4	738	Waukesha F3521-GSI
6	TS6-1	1215	Waukesha L5790-GSI
6	TS6-2	1215	Waukesha L5790-GSI
7	TS7-6	1215	Waukesha L5790-GSI
9	TS9-1	738	Waukesha F3521-GSI
9	TS9-2	738	Waukesha F3521-GSI
9	TS9-3	738	Waukesha F3521-GSI

\* BACT was also applied at site #5 on emission point no. TS5-1 for a 421 horsepower Waukesha F2895-G engine and at site #7 on emission point no. TS7-5 for a 421 horsepower Waukesha F2895-G engine.

The BACT engine emission factors used to calculate the permit emission limits are as follows:

- 1) 1.0 g/hp-hr for NOx,
- 2) 2.0 g/hp-hr for CO, and
- 3) 1.0 g/hp-hr for VOC's.

The VOC emission factors have been adjusted to account for the fraction of VOC's in the fuel gas. The pollutant emissions limits are based on the maximum manufacturer's horsepower for each engine.

#### Permit Modifications (6/15/98, 11/30/98, 2/17/99, & 4/15/99):

A BACT analysis was conducted by the Applicant for the smaller horsepower engines (105 hp, 162 hp, and 225 hp) in a June 18, 1996 submittal to the original PSD applications for the seven (7) Treating Sites. The Applicant determined that the cost associated with the amount of NOx emission reductions for the smaller engines was too high compared to the retrofit costs associated with the larger horsepower engines. Therefore, it was determined that no additional controls are appropriate for the smaller engines and that the manufacturer's emission factors for each of the small engine types will be considered BACT for this application.

Tables 8 through 14 show the controlled emissions limits based on BACT and the permit modifications, respectively for each of the subject Treating Sites.

#### D. Air Quality Models

The Applicant's air quality analysis is contained in the application addendums dated April 4th, May 3rd, and May 8th of 1996. The Industrial Source Complex Short-Term (ISCST3) model, version 95200, was used by the Applicant to predict the annual and 1-hour averaging period concentrations of NOx and the 1-hour and 8-hour averaging period concentrations of CO for both the surrounding Class II area and the nearby Class I areas. Tables 2-1 and 2-3 of the April 4th application addendum contain the stack parameters and emission rates used in the ISCST3 model. Table 3-1 lists the ISCST3 model options used in the NOx model run.

The ISCST3 model was also used to predict the Class II  $NO_2$  increment consumption and the Class I increment for the Weminuche Wilderness area and the Mesa Verde National Park.

#### E. Air Quality Analysis

An air quality dispersion modeling analysis was performed to estimate the maximum off-property ground-level concentrations of  $NO_2$  and CO due to point source emissions from Treating Site #9. Instead of performing seven air quality analyses, the Applicant's air quality analysis was performed using only the data from the treating site with the greatest controlled potential emissions of NOx and CO. Treating Site #9 is the site with the highest controlled potential emissions of NOx and CO, and thus was chosen to represent all of the treating sites.

Meteorological data measured at a Southern Ute Indian Tribe meteorological station outside of Ignacio, Colorado for 1994 was used as input for the ISCST3 model. This data was combined with upper air data from Grand Junction, Colorado.

## **TA B LE** 8

## VASTAR'S TREATING SITE #1 BACT PERMITTED EMISSIONS LIMITS

UNIT	UNIT	CAPACITY	EMISSION	NOx	NOx	EMISSION	СО	co	EMISSION	voc	voc	EMISSION	SO2	SO2	EMISSION	PM10	PM10
	DESCRIPTION	*	FACTOR	(pph)	(tpy)	FACTOR	(pph)	(tpy)	FACTOR **	(pph)	(tpy)	FACTOR	(pph)	(tpy)	FACTOR	(pph)	(tpy)
TS1-1	Waukesha L5790-GSI	1215 hp	1.0 g/hp-hr	2.7	11.7	2.0 g/hp-hr	5.4	23.5	0.013 g/hp-hr	0.03	0.15	0.002 g/hp-hr	<0.01	0.02	0.01 g/hp-hr	0.03	0.12
TS1-2	Waukesha L5790-GSI	1215 hp	1.0 g/hp-hr	2.7	11.7	2.0 g/hp-hr	5.4	23.5	0.013 g/hp-hr	0.03	0.15	0.002 g/hp-hr	<0.01	0.02	0.01 g/hp-hr	0.03	0.12
TS1-3	Waukesha VRG330	68 hp	7.5 g/hp-hr	1.1	4.9	45.0 g/hp-hr	6.7	29.5	0.036 g/hp-hr	<0.01	0.02	0.002 g/hp-hr	<0.01	<0.01	0.01 g/hp-hr	<0.01	0.01
TS1-4	Waukesha F11-G	105 hp	20.7 g/hp-hr	4.8	21	34.0 g/hp-hr	7.9	34,5	0.053 g/hp-hr	0.01	0.05	0.002 g/hp-hr	<0.01	<0.01	0.01 g/hp-hr	<0.01	0.01
TS1-5	Tank Heater #1	500 MBtu/hr	95.0 lb/MMscf	0.05	0.22	19,95 lb/MMs	0.01	0.05	0.101 lb/MMs	<0.01	<0.01	0.57 lb/MMscf	<0.01	<0.01	11.4 lb/MMscf	0.01	0.03
TS1-6	Tank Heater #2	500 MBtu/hr	95.0 lb/MMscf	0.05	0.22	19.95 lb/MMs	0.01	0.05	0.101 lb/MMs	<0.01	<0.01	0.57 lb/MMscf	<0.01	<0.01	11.4 lb/MMscf	0.01	0.03
TS1-7	Reboiler #1	500 MBtu/hr	95.0 lb/MMscf	0.05	0.22	19.95 lb/MMs	0.01	0.05	0.101 lb/MMs	<0.01	<0.01	0.57 lb/MMscf	<0.01	<0.01	11.4 lb/MMscf	0.01	0.03
TS1-8	Fugitives								see applicatio	0.4	1.74						
TS1-9	Waukesha F18-GL	375 hp	2.6 g/hp-hr	2.1	9.4	1.75 g/hp-hr	1.4	6.3	0.013 g/hp-hr	0.01	0.05	0.002 g/hp-hr	<0.01	0.01	0.01 g/hp/hr	0.01	0.04
	TOTALS			13.55	59.36		26.83	117.45		0.48	2.16		<0.01	0.04		0.1	0.39
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<sup>\*</sup> Engine ratings are based on the maximum manufacturer's horsepower.

<sup>\*\*</sup> VOC emission factors shown are adjusted for the fraction of VOC's in the fuel gas.

TABLE 9

## VASTAR'S TREATING SITE #2 BACT PERMITTED EMISSIONS LIMITS

UNIT	. UNIT	CAPACITY	EMISSION	NOx	NOx	EMISSION	CO	CO	EMISSION	Aoc	VOC	EMISSION	802	802	EMISSION	PM10	PM10
]	DESCRIPTION	•	FACTOR	(oph)	(tpy)	FACTOR	(pph)	(tpy)	FACTOR **	(pph)	(tpy)	FACTOR	(pph)	(tpy)	FACTOR	(pph)	(tpy)
T82-1	Waukesha L5780-GS1	1215 hp	1.0 g/hp-hr	2.7	11.7	2.0 g/hp-hr	5.4	23.5	0.802 g/hp-hr	< 0.01	0.02	0.002 g/hp-hr	< 0.81	0.02	9.01 g/hp-hr	0.03	0.12
T\$2-2	Waukesha L5790-GSI	1215 hp	1.0 a/hp-hr	2.7	11.7	2.0 g/tip-hr	5.4	23.5	8.002 g/hp-hr	< 0.01	0.02	8.002 g/hp-hr	< 0.01	0.92	0.01 g/hp-hr	0.03	0.12
T\$2-3	Waukesha VRG330	80 hp	7.5 g/tip-for	1.1	4.0	45.9 g/hp-hr	6.7	28.5	0.005 g/hp-hr	< 0.01	< 0.01	8.902 g/hp-hr	< 0.01	< 0.01	0.01 g/hp-hr	< 0.01	0.01
T82-4	Tank Heater #1	500 MBtufhr	95.9 tb/Millioof	0.05	9.22	19.95 lb/MMscf	0.01	0.05	9.014 b/MMac!	< 0.01	< 9.01	0.57 lb/MMeet	< 0.81	< 0.01	11.4 ib/MMeef	9.0i	0.03
T82-5	Tank Heater #2	50 <b>0 MB</b> w/br	95.0 lb/MMsef	9.05	0.22	19.95 Ib/MMsef	0.01	0.05	0.014 lb/MMscf	< 0.01	< 0.01	6.57 lb/MMsef	< 0.01	< 0.01	11.4 lb/MMsef	0.01	0.03
T82-6	Rebailer #1	512 MBtu/hr	95.0 tb/MMsc1	0.05	0.22	19.95 lb/MMacf	0.01	0.05	0.014 Ib/MMeef	< 0.01	< 0.01	0.57 lb/MMeet	< 0.01	< 0.01	11.4 lb/MMscf	0.01	0.03
TS2-7	Fugitives				· .				see application	0.04	0.16	<u> </u>			<u> </u>		
	TOTALS			0.85	26.90		17.53	70.65		0.04	0.2		< 0.01	0.04		0.09	0.34
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<sup>\*</sup> Engine ratings are based on the maximum manufacturer's horsepower.

<sup>\*\*</sup> VOC emission factors shown are adjusted for the fraction of VOC's in the fuel gas.

TABLE 10

## VASTAR'S TREATING SITE #4 BACT PERMITTED EMISSIONS LIMITS

UNIT	TINU	CAPACITY	EMISSION	NOx	NOx	EMISSION	СО	co	EMISSION	voc	voc	EMISSION	SO2	SO2	EMISSION	PM10	PM10
	DESCRIPTION	*	FACTOR	(pph)	(tpy)	FACTOR	(pph)	(tpy)	FACTOR **	(pph)	(tpy)	FACTOR	(pph)	(tpy)	FACTOR	(pph)	(tpy)
TS4-1	Waukesha F3521-GSI	738 hp	1.0 g/hp-hr	1.6	7.1	2.0 g/hp-hr	3.3	14.3	0.005 g/hp-hr	0.01	0.04	0.002 g/hp-hr	<0.01	0.01	0.01 g/hp-hr	0.02	0.07
TS4-2	Waukesha F3521-GSI	738 hp	1.0 g/hp-hr	1.6	7.1	2.0 g/hp-hr	3.3	14.3	0.005 g/hp-hr	0.01	0.04	0.002 g/hp-hr	<0.01	0.01	0.01 g/hp-hr	0.02	0.07
TS4-3	Waukesha L5790-GSI	1215 hp	1.0 g/hp-hr	2.7	11.7	2.0 g/hp-hr	5.4	23.5	0.005 g/hp-hr	0.01	0.06	0.002 g/hp-hr	<0.01	0.02	0.01 g/hp-hr	0.03	0.12
TS4-4	Waukesha F18-GL	375 hp	2.6 g/hp-hr	2.1	9.4	1.75 g/hp-hr	1.4	6.3	0.013 g/hp-hr	0.01	0.05	0.002 g/hp-hr	<0.01	0.01	0.01 g/hp-hr	0.01	0.04
TS4-5	Waukesha F11-GSI	225 hp	24 g/hp-hr	11.9	52.1	30.5 g/hp-hr	15.1	66.3	0.007 g/hp-hr	<0.01	0.02	0.002 g/hp-hr	<0.01	<0.01	0.01 g/hp-hr	<0.01	0.02
TS4-6	Waukesha F1197-G	162 hp	20 g/hp-hr	7.1	31.3	35.0 g/hp-hr	12.5	54.8	0.014 g/hp-hr	<0.01	0.02	0.002 g/hp-hr	<0.01	<0.01	0.01 g/hp-hr	<0.01	0.02
TS4-7	Tank Heater #1	500 MBtu/hr	95.0 lb/MMscf	0.05	0.22	19.95 lb/MMs	0.01	0.05	0.04 lb/MMscf	<0.01	<0.01	0.57 lb/MMscf	<0.01	<0.01	11.4 lb/MMscf	0.01	0.03
TS4-8	Tank Heater #2	500 MBtu/hr	95.0 lb/MMscf	0.05	0.22	19.95 lb/MMs	0.01	0.05	0.04 lb/MMscf	<0.01	<0.01	0.57 lb/MMscf	<0.01	<0.01	11.4 lb/MMscf	0.01	0.03
TS4-9	Tank Heater #3	675 MBtu/hr	95.0 lb/MMscf	0.07	0.3	19.95 lb/MMs	0.01	0.06	0.04 lb/MMscf	<0.01	<0.01	0.57 lb/MMscf	<0.01	<0.01	11.4 lb/MMscf	0.01	0.04
TS4-10	Tank Heater #4	500 MBtu/hr	95.0 lb/MMscf	0.05	0.22	19,95 lb/MMs	0.01	0.05	0.04 lb/MMscf	<0.01	<0.01	0.57 lb/MMscf	<0.01	<0.01	11.4 lb/MMscf	0.01	0.03
TS4-11	Reboiler #1	350 MBtu/hr	95.0 lb/MMscf	0.04	0.15	19.95 lb/MMs	0.01	0.03	0.04 lb/MMscf	<0.01	<0.01	0.57 lb/MMscf	<0.01	<0.01	11.4 lb/MMscf	<0.01	0.02
TS4-12	Fugitives								see applicatio	0.19	0.82						
	TOTALS			27.26	119.81		41.05	179.74		0.23	1.05		0	0.05		0.12	0.49

<sup>\*</sup> Engine ratings are based on the maximum manufacturer's horsepower.

<sup>\*\*</sup> VOC emission factors shown are adjusted for the fraction of VOC's in the fuel gas.

## TABLE 11

## VASTAR'S TREATING SITE #5 BACT PERMITTED EMISSIONS LIMITS

UNIT	UNIT	CAPACITY	EMISSION	NOx	NOx	EMISSION	co	CO	EMISSION	Voc	voc	EMISSION	SO2	SO2	EMISSION	PM10	PM10
	DESCRIPTION	*	FACTOR	(pph)	(tpy)	FACTOR	(pph)	(tpy)	FACTOR **	(pph)	(tpy)	FACTOR	(pph)	(tpy)	FACTOR	(pph)	(tpy)
TS5-1	Waukesha F2895-G	421 hp	1.0 g/hp-hr	0.9	4.1	2.0 g/hp-hr	1.9	8.1	0.003 g/hp-hr	<0.01	0.01	0.002 g/hp-hr	<0.01	0.01	0.01 g/hp-hr	0.01	0.04
TS5-2	Waukesha F2895-G	421 hp	18.0 g/hp-hr	16.7	73.2	28.0 g/hp-hr	26	113.8	0.005 g/hp-hr	<0.01	0.02	0.002 g/hp-hr	<0.01	0.01	0.01 g/hp-hr	0.01	0.04
TS5-3	Waukesha L5790-GSI	1215 hp	1.0 g/hp-hr	2.7	11.7	2.0 g/hp-hr	5.4	23.5	0.003 g/hp-hr	0.01	0.04	0.002 g/hp-hr	<0.01	0.02	0.01 g/hp-hr	0.03	0,12
TS5-4	Waukesha F3521-GSI	738 hp	1.0 g/hp-hr	1.6	7.1	2.0 g/hp-hr	3.3	14.3	0.003 g/hp-hr	<0.01	0.02	0.002 g/hp-hr	<0.01	0.01	0.01 g/hp-hr	0.02	0.07
TS5-5	Waukesha F817-G	108 hp	16.0 g/hp-hr	3.8	16.7	34.0 g/hp-hr	8.1	35.5	0.005 g/hp-hr	<0.01	0.01	0.002 g/hp-hr	<0.01	<0.01	0.01 g/hp-hr	<0.01	0.01
TS5-6	Tank Heater #1	500 MBtu/hr	95.0 lb/MMscf	0.05	0.22	19.95 lb/MMscf	0.01	0.05	0.02 lb/MMscf	<0.01	<0.01	0.57 lb/MMscf	<0.01	<0.01	11.4 lb/MMscf	0.01	0.03
TS5-7	Tank Heater #2	500 MBtu/hr	95.0 lb/MMscf	0.05	0.22	19.95 lb/MMscf	0.01	0.05	0.02 lb/MMscf	<0.01	<0.01	0.57 lb/MMscf	<0.01	<0.01	11.4 lb/MMscf	0.01	0.03
TS5-8	Reboiler #3	500 MBtu/hr	95.0 lb/MMscf	0.05	0,22	19.95 lb/MMscf	0.01	0.05	0.02 lb/MMscf	<0.01	<0.01	0.57 lb/MMscf	<0.01	<0.01	11.4 lb/MMscf	0.01	0.03
TS5-9	Fugitives					<u> </u>		<u> </u>	see applicatio	0.02	0.06						
	TOTALS			25,85	113.46		44.73	195.35		0.03	0.1		<0.01	0.05		0.1	0.37
					<u> </u>												

<sup>\*</sup> Engine ratings are based on the maximum manufacturer's horsepower.

<sup>\*\*</sup> VOC emission factors shown are adjusted for the fraction of VOC's in the fuel gas.

TABLE 12

## VASTAR'S TREATING SITE #6 BACT PERMITTED EMISSIONS LIMITS

UNIT	UNIT	CAPACITY	EMISSION	NOx	NOx	EMISSION	СО	CO	EMISSION	voc	voc	EMISSION	SO2	SO2	EMISSION	PM10	PM10
	DESCRIPTION	*	FACTOR	(pph)	(tpy)	FACTOR	(pph)	(tpy)	FACTOR **	(pph)	(tpy)	FACTOR	(pph)	(tpy)	FACTOR	(pph)	(tpy)
TS6-1	Waukesha L5790-GSI	1215 hp	1.0 g/hp-hr	2.7	11.7	2.0 g/hp-hr	5.4	23.5	0.001 g/hp-hr	<0.01	0.01	0.002 g/hp-hr	<0.01	0.02	0.01 g/hp-hr	0.03	0.12
TS6-2	Waukesha L5790-GSI	1215 hp	1.0 g/hp-hr	2.7	11.7	2.0 g/hp-hr	5.4	23.5	0.001 g/hp-hr	<0.01	0.01	0.002 g/hp-hr	<0.01	0.02	0.01 g/hp-hr	0.03	0.12
TS6-3	Waukesha 7042-GL	1478 hp	1.5 g/hp-hr	4.9	21.4	2.65 g/hp-hr	8.6	37.8	0.007 g/hp-hr	0.02	0.1	0.002 g/hp-hr	0.01	0.03	0.01 g/hp-hr	0.03	0.14
TS6-4	Waukesha F18-GL	375 hp	2.6 g/hp-hr	2.1	9.4	1.75 g/hp-hr	1.4	6.3	0.006 g/hp-hr	<0.01	0.02	0.002 g/hp-hr	<0.01	0.01	0.01 g/hp-hr	0.01	0.04
TS6-5	Waukesha F11-GSI	225 hp	24.0 g/hp-hr	11.9	52.1	30.5 g/hp-hr	15.1	66.3	0.002 g/hp-hr	<0.01	<0.01	0.002 g/hp-hr	<0.01	<0.01	0.01 g/hp-hr	<0.01	0.02
TS6-6	Waukesha VRG330	68 hp	7.5 g/hp-hr	1.1	4.9	45.0 g/hp-hr	6.7	29.5	0.003 g/hp-hr	<0.01	<0.01	0.002 g/hp-hr	<0.01	<0.01	0.01 g/hp-hr	<0.01	0.01
TS6-7	Tank Heater #1	500 MBtu/hr	95.0 lb/MMscf	0.05	0.22	19.95 lb/MMs	0.01	0.05	0.009 lb/MMs	<0.01	<0.01	0.57 lb/MMscf	<0.01	<0.01	11.4 lb/MMscf	0.01	0.03
TS6-8	Tank Heater #2	500 MBtu/hr	95.0 lb/MMscf	0.05	0.22	19.95 lb/MMs	0.01	0.05	0.009 lb/MMs	<0.01	<0.01	0.57 lb/MMscf	<0.01	<0.01	11.4 lb/MMscf	0.01	0.03
TS6-9	Tank Heater #3	500 MBtu/hr	95.0 lb/MMscf	0.05	0.22	19.95 lb/MMs	0.01	0.05	0.009 lb/MMs	<0.01	<0.01	0.57 lb/MMscf	<0.01	<0.01	11.4 lb/MMscf	0.01	0.03
TS6-10	Tank Heater #4	500 MBtu/hr	95.0 lb/MMscf	0.05	0.22	19.95 lb/MMs	0.01	0.05	0.009 lb/MMs	<0.01	<0.01	0.57 lb/MMscf	<0.01	<0.01	11.4 lb/MMscf	0.01	0.03
TS6-11	Reboiler #1	512 MBtu/hr	95.0 lb/MMscf	0.05	0.22	19.95 lb/MMs	0.01	0.05	0.009 lb/MMs	<0.01	<0.01	0.57 lb/MMscf	<0.01	<0.01	11.4 lb/MMscf	0.01	0.03
TS6-12	Reboiler #2	850 MBtu/hr	95.0 lb/MMscf	0.09	0.37	19.95 lb/MMs	0.02	0.08	0.009 lb/MMs	<0.01	<0.01	0.57 lb/MMscf	<0.01	<0.01	11.4 lb/MMscf	0.01	0.04
TS6-13	Fugitives					L	L		see applicatio	0.01	0.04						( '
	TOTALS			25.74	112.67		42.67	187.23		0.03	0.18		0.01	0.08		0.16	0.64

<sup>\*</sup> Engine ratings are based on the maximum manufacturer's horsepower.

<sup>\*\*</sup> VOC emission factors shown are adjusted for the fraction of VOC's in the fuel gas.

TABLE 13

## VASTAR'S TREATING SITE #7 BACT PERMITTED EMISSIONS LIMITS

UNIT	UNIT	CAPACITY	EMISSION	NOx	NOx	EMISSION	CO	co	EMISSION	VOC	VOC	EMISSION	SO2	SO2	EMISSION	PM10	PM10
	DESCRIPTION	*	FACTOR	(pph)	(tpy)	FACTOR	(pph)	(tpy)	FACTOR **	(pph)	(tpy)	FACTOR	(pph)	(tpy)	FACTOR	(pph)	(tpy)
										,							
TS7-2	Waukesha F11-GSI	225 hp	24.0 g/hp-hr	11.9	52.1	30.5 g/hp-hr	15.1	66.3	0.004 g/hp-hr	<0.01	0.01	0.002 g/hp-hr	<0.01	<0.01	0.01 g/hp-hr	<0.01	0.02
TS7-3	Waukesha F817-G	108 hp	16.0 g/hp-hr	3.8	16.7	34.0 g/hp-hr	8.1	35.4	0.005 g/hp-hr	<0.01	0.01	0.002 g/hp-hr	<0.01	<0.01	0.01 g/hp-hr	<0.01	0.01
TS7-4	Waukesha F2895-G	421 hp	18.0 g/hp-hr	16.7	73.2	28.0 g/hp-hr	26	113.8	0.006 g/hp-hr	<0.01	0.02	0.002 g/hp-hr	<0.01	0.01	0.01 g/hp-hr	0.01	0.04
TS7-5	Waukesha F2895-G	421 hp	1.0 g/hp-hr	0.9	4.1	2.0 g/hp-hr	1.9	8.1	0.003 g/hp-hr	<0.01	0.01	0.002 g/hp-hr	<0.01	0.01	0.01 g/hp-hr	0.01	0.04
TS7-6	Waukesha L5790-GSI	1215 hp	1.0 g/hp-hr	2.7	11.7	2.0 g/hp-hr	5.4	23.5	0.003 g/hp-hr	0.01	0.04	0.002 g/hp-hr	<0.01	0.02	0,01 g/hp-hr	0.03	0.12
TS7-7	Tank Heater #1	500 MBtu/hr	95.0 lb/MMscf	0.05	0.22	19.95 lb/MMscf	0.01	0.05	0.02 lb/MMscf	<0.01	<0.01	0.57 lb/MMscf	<0.01	<0.01	11.4 lb/MMscf	0.01	0.03
T 57-8	Tank Heater #2	500 MBtu/hr	95.0 lb/MMscf	0.05	0.22	19.95 lb/MMscf	0.01	0.05	0.02 lb/MMscf	<0.01	<0.01	0.57 lb/MMscf	<0.01	<0.01	11.4 lb/MMscf	0.01	0.03
TS7-9	Tank Heater #3	500 MBtu/hr	95.0 lb/MMscf	0.05	0.22	19,95 lb/MMscf	0.01	0,05	0.02 lb/MMscf	<0.01	<0.01	0.57 lb/MMscf	<0.01	<0.01	11.4 lb/MMscf	0.01	0.03
TS7-10	Tank Heater #4	500 MBtu/hr	95.0 lb/MMscf	0.05	0.22	19.95 lb/MMscf	0,01	0.05	0.02 lb/MMscf	<0.01	<0.01	0.57 lb/MMscf	<0.01	<0.01	11.4 lb/MMscf	0.01	0.03
TS7-11	Reboiler #2	600 MBtu/hr	95.0 lb/MMscf	0.06	0.26	19.95 lb/MMscf	0.01	0.06	0.02 lb/MMscf	<0.01	<0.01	0.57 lb/MMscf	<0.01	<0.01	11.4 lb/MMscf	0.01	0.03
TS7-12	Fugitives	 			<u> </u>				see applicatio	0.01	0.04						
	*** TOTALS			36.26	158.94		56,55	247.36		0.02	0.13		<0.01	0.04		0.1	0.42
			_			<u> </u>	<u> </u>					<u> </u>					

<sup>\*</sup> Engine ratings are based on the maximum manufacturer's horsepower.

<sup>\*\*</sup> VOC emission factors shown are adjusted for the fraction of VOC's in the fuel gas.

TABLE 14

# VASTAR'S TREATING SITE #9 BACT PERMITTED EMISSIONS LIMITS

UNIT	UNIT	CAPACITY	EMISSION	NOx	MOx	EMISSION	CO	CO	EMISSION	VOC	VOC	EMISSION	802	802	EMISSION .	PM10	PM10
) Unui	DESCRIPTION	•	FACTOR	(pplv)	(tpy)	FACTOR	(pph)	(tpy)	FACTOR **	(aph)	(tpy)	FACTOR	(pph)	(tpy)	FACTOR	(pph)	(tpy)
T89-1	Waukesha F3521-G81	738 hp	1.0 g/hp-hr	1.8	7.1	2.0 g/hp-hr	3.3	14.3	9.612 g/hp-hr	0.02	D0.0	0.002 g/hp-hr	< 0.01	0.81	9.01 g/hp-hr	0.02	0.07
	Waukesha F3521-GSI	738 hp	1.0 g/hp-hr	1.0	7.1	2.0 g/hp-hr	3.3	14.3	0.012 g/hp-hr	0.02	0.05	0.002 g/kp-hr	< 0.01	0.01	9.01 g/hp-hr	0.02	9,07
11	Waukesha F3521-GSI	738 hp	1.0 g/hp-hr	1.0	7.1	2.0 g/hp-hr	3.3	14.3	9.812 g/hp-hr	9.02	89.0	0.802 g/hp-hr	< 0.01	0.01	0.01 g/hp-hr	0.02	0.87
	Waukesha VRG330	60 hp	7.5 g/hp-hr	1.1	4.0	45.0 g/hp-hr	0.7	29.5	0.032 g/hp-hr	< 0.01	0.02	0.002 g/hp-hr	< 0.01	< 0.01	0.01 g/hp-lu	101	9.01
TS9-5	Tank Heater #1	500 MBtufhr	95.0 th/MMscf	0.05	0.22	18.95 lb/MMsef	0.01	0.05	0.09 Ib/MMsef	< 0.01	< 0.91	0.57 lb/MMsc1	< 0.01	< 0.01	11.A lb/MMscf	0.01	0.03
(l )	Tank Heater #2	500 MBtuffer	95.0 %/MMsef	0.05	0.22	19.95 lb/MMacf	0.01	0.05	9.08 th/MMecf	< 0.01	< 0.01	9.57 tb/MMscf	< 0.01	< 0.01	11.4 lb/MMssf	0.01	0.83
	Tank Heater #3	375 MBtu/hr	05.0 lb/MMscf	0.04	0,18	19.95 tb/MMscf	0.01	0.03	0.09 th/MMeef	< 0.01	< 0.01	6.57 Ib/MMsef	< 0.01	< 0.01	11.A lb/MMacf	< 0.01	0.02
	Tank Heater #4	375 MBtu/hr	05.0 %/MM=ef	0.04	0.16	19.95 tb/MMscf	0.01	0.03	0.09 lb/MMecf	< 0.01	< 8.01	9.57 lb/MMaei	< 0.01	< 0.01	11.4 lb/MMscf	< 0.01	0.02
T38-8	Reboiler #1	341 MBtuffer	05.9 Ib/MM==1	0.03	0.15	19.95 lb/MMecf	0.01	0.03	0.99 lb/MMsof	< 0.01	< 0.01	0.57 b/MMsef	< 0.01	< 0.01	11.4 lb/MMscf	< 0.01	0.02
M 1	Fugitives								see application	0.12	9.52			لا	<u></u>	<u> </u>	L
	TOTALS			0.11	27.11		10.05	72.50		0.10	8.01		< 0.01	0.03		9.68	0.34
					_					<u> </u>					L	<u> </u>	[]
	IUIALS			9.11	27.11		,50	,									=

\*\* VOC emission factors shown are adjusted for the fraction of VOC's in the fuel gas.

<sup>\*</sup> Engine ratings are based on the maximum manufacturer's horsepower.

Figure 3-1 of the April 4, 1996 application addendum shows a wind rose for this meteorological data.

An annual average ambient  $NO_2$  concentration of 7.008 micrograms per cubic meter  $(ug/m^3)$  was used as the background level. This background  $NO_2$  concentration was measured in 1994 at the Ignacio, Colorado weather station. Since the annual ambient  $NO_2$  concentration is less than the annual significant monitoring concentration of 14.0  $ug/m^3$ , the Applicant did not conduct any "pre-construction" monitoring for  $NO_2$ . In this case, the Applicant commenced construction, completed construction, and operated the source prior to receipt of the appropriate PSD permits, thus pre-construction monitoring was not possible. However, since the annual average  $NO_2$  concentration background is only one-half of the significant monitoring concentration, no additional monitoring was required.

Modeling results showed that there were no predicted violations of the 100 ug/m³ annual National Ambient Air Quality Standard (NAAQS) for  $NO_2$ . The maximum annual predicted  $NO_2$  concentration impact, including background concentration, was 26.9 ug/m³ using the Ozone Limiting Method (OLM).

Modeling results showed that there were no predicted violations of the 40,000 ug/m³ 1-hour NAAQS for CO or the 10,000 ug/m³ 8-hour NAAQS for CO. The maximum 1-hour predicted CO concentration impact was 5671.80 ug/m³ and the maximum 8-hour predicted CO concentration impact was 2976.65 ug/m³.

The predicted off-property ground-level concentrations of  $NO_2$  and CO yielded by this air quality analysis represent maximum estimates of off-property, ground-level concentrations surrounding the other six treating sites as well.

#### Permit Modification:

Due to the small increases in emissions proposed for the treating site modifications and the fact that the average concentration impact for NOx is less than 30% of the NAAQS, no additional air quality analysis was required of the Applicant.

#### F. Ambient Air Increments

The maximum allowable incremental increase in ambient pollutant concentrations that is allowed to occur above a baseline concentration for a given pollutant is defined as the PSD increment. Treating Site #9 is located in a Class II area where the allowable annual PSD increment for  $NO_2$  is 25.0  $ug/m^3$ . The baseline area for NOx is the entire state of Colorado and the minor source baseline date was triggered March 30, 1989. The Applicant predicted a maximum annual Class II  $NO_2$  increment of 19.9  $ug/m^3$ . No PSD increments exist for carbon monoxide for any of the three different classes.

The Class I area impact analysis section (Section I) that follows, contains the Class I increment analysis for the Weminuche Wilderness Area and the Mesa Verde National Park.

#### Permit Modification:

No additional Class II increment analysis was performed due to the small increase in emissions for NOx.

#### G. Source Information

The PSD application submitted on December 13, 1995 and the application addendums, dated April 4, 1996, May 3, 1996, and May 8, 1996 were concluded to be incomplete by EPA Region VIII in a May 17, 1996 letter to Vastar Resources, Inc. The Applicant responded to the incomplete determination by submitting another application addendum, dated June 18, 1996. This addendum contained revised emission estimates for Treating Sites #4,.6, and 7, and a BACT analysis for four different engines ranging in horsepowers from 68 to 225. On June 28, 1996, EPA determined the application to be complete as of the date the last addendum was received (June 20, 1996). The above information was used to make the determination that all requirements of the PSD regulations would be satisfied.

#### Permit Modifications:

The Applicant submitted an initial request to modify the NOx permitted emissions limits for its uncontrolled engines in a letter dated June 15, 1998. November 30, 1998 and February 17, 1999 letters were also submitted by the Applicant requesting that engines be moved from one site to another and that water pump engines be allowed to run simultaneously.

#### H. Additional Impact Analysis

Section 52.21(o) of the federal PSD regulations requires that each PSD permit application include an additional impact analysis for impairment to visibility, soils, and vegetation that would occur in the impact area as a result of emissions from the proposed sources and emissions from associated commercial, residential, and industrial growth.

The additional impact analysis is detailed in Section 6 of the April 4, 1996 application addendum. The Applicant focused on the impact to growth, local soils and vegetation, and visibility that resulted from the construction of the seven treating sites. One conclusion from the analysis was that the construction of the treating sites did not result in a growth of the workforce in nearby communities or a growth in industrial and commercial development.

The construction and operation of the seven sites showed no impact on the local soils and vegetation during the years the sites were operated without BACT. The installation of BACT and reduction in emissions will only negate any unforeseen impacts to the soils and vegetation.

Visibility impairments are caused by emissions of nitrogen oxides, particulates, primary nitrogen dioxide, soot, and primary sulfate. The impact area for NO2 extends no more than 2.2 kilometers from Treating Site #9. There are no airports, scenic vistas, or national forests located in the impact area to justify a detailed visibility analysis for the The NOx emissions from Treating Site #9 have been Class II area. reduced by approximately 117 TPY upon the application of BACT. There has been no visibility degradation in the impact area since the start up of the source, thus a decrease in emissions will reduce the impact on any potential visibility impairment. Emissions from the remaining six sites have also been reduced, thus further reducing any potential visibility impairment for the area.

#### Permit Modification:

No additional impact analysis was performed due to the small increase in emissions for NOx.

#### I. Class I Area Impact Analysis

EPA is required under 40 CFR §52.21(p) to provide written notice to the Federal Land Manager (FLM) concerning any permit application for a proposed major stationary source or major modification, in which the emissions "may affect" a Class I area. EPA policy has interpreted "may affect" to include at least all major sources or major modifications which propose to locate within 100 km of a Class I area. The Applicant is required to conduct an analysis of the emissions impact on the Class I air quality related values (AQRV's) and the Class I increments. Class I AQRV's include visibility, flora, fauna, water, soil, odor, and cultural/archeological resources. Sources located more than 100 km from a Class I area may also be required to conduct these analyses if the FLM is concerned about potential emission impacts from these sources.

The Class I areas within 100 km of the Applicant's treating sites are the Mesa Verde National Park (36.8 km) and the Weminuche Wilderness Area (43 km). The National Park Service is the FLM for the Mesa Verde National Park and the U.S. Forest Service is the FLM for the Weminuche Wilderness Area.

A copy of the Vastar PSD permit application and air quality analysis for Treating Site #9 was sent on May 17, 1996 to the Permit Review Branch of the National Park Service in Denver, Colorado and the Rocky Mountain Region of the U.S. Forest Service

in Lakewood, Colorado. A June 17, 1996 letter from the U.S. Forest Service confirmed that **controlled** (installed w/BACT) emissions from the treating sites will not have adverse impacts on the AQRV's in the Weminuche wilderness. A June 17, 1996 telephone conversation with Ms. Cathy Rhodes of the National Park Service also confirmed that the AQRV's of the Mesa Verde National Park should not be affected by the **controlled** treating sites emissions.

As was done for the air quality analysis, emissions data from Treating Site #9 were used by the Applicant to determine the amount of NOx increment consumed in the Class I areas. The annual Class I increment for NOx is 2.5 ug/m³. (As stated earlier, no Class I increments exist for CO.) The maximum predicted annual average NO<sub>2</sub> concentration (based on the Ozone Limiting Method) from Treating Site #9 is 0.0028 ug/m³ and 0.0038 ug/m³ for the Weminuche Wilderness Area and Mesa Verde National Park, respectively. The predicted NO<sub>2</sub> impacts are well below the Class I increment.

Maximum predicted 1-hour average CO concentrations were 3.47 ug/m³ and 24.3 ug/m³ respectively, for the Weminuche Wilderness and Mesa Verde Park. The maximum predicted 8-hour average CO concentrations were 0.67 ug/m³ and 3.04 ug/m³ for the Weminuche Wilderness and Mesa Verde Park, respectively.

A visibility analysis was done using Level I of the VISCREEN model. VISCREEN is a conservative screening model used to evaluate the visual impact from pollutant plumes of particulate, nitrogen oxides, soot, primary nitrogen dioxide, and primary sulfate. The maximum short-term emission rates of particulate and nitrogen oxides for all sources at Treating Site #9 were used in the VISCREEN model to provide a worst-case estimate of visibility impairment from each of the seven treating sites. Tables 6-2 and 6-3 of the April 4, 1996 application addendum show the maximum visual impacts inside the Class I area and outside the Class I area. Adverse visibility impairment is not expected in either of the Class I areas, because the predicted maximum visual impacts are below the two screening criteria.

#### Permit Modification:

No additional Class I impact analysis was performed due to the small increase in emissions for NOx and the fact that the emissions from the treating sites showed minimal impacts during the original PSD Class I impact analysis.

#### J. <u>Initial Compliance Test</u>

Initial compliance tests were conducted by the Applicant on thirteen (13) of the permitted engines during the timeframe from November 10-20, 1997. The thirteen engines were representative of other like kind engines (same make, model, horsepower, etc.)

for all seven treating sites. The initial compliance test report was submitted by the Applicant in a report dated January 20, 1998. The test report indicated that the compliance testing was done in accordance with the protocol submitted to EPA for approval. All of the engines tested in compliance with both the pounds per hour and the tons per year permit limits for both the NOx and CO emissions.

#### K. Public Participation

The application, analysis, and proposed permit were made available for public inspection at the EPA Regional Office in Denver, Colorado, the Southern Ute Indian Tribe's Environmental Programs Office in Ignacio, Colorado, and the La Plata County Clerk's Office in Durango, Colorado. Public notices were published in the Durango Herald and the Southern Ute Drum on April 11, 1997, giving opportunity for public comment on our proposed action and the opportunity to request a public hearing.

EPA received comments from Vastar Resources, Inc. concerning enforcement discretion issues, testing requirements for the Waukesha VRG 330 engines, and several commence construction issues. These comments have been addressed in the final permits and/or EPA's response to comments in Appendix I.

#### Permit Modifications (6/15/98, 11/30/98, 2/17/99, & 4/15/99):

The modification request letters, analysis, and proposed modified permits were made available for public inspection at the EPA Regional Office in Denver, Colorado, the Southern Ute Indian Tribe's Environmental Programs Office in Ignacio, Colorado, and the La Plata County Clerk's Office in Durango, Colorado. A public notice was published in the Durango Herald giving opportunity for public comment on our proposed action.