HUNTSMAN

Donald A. Lederer, Jr. Regulatory Compliance Specialist 2006 APR 28 All 9:52 201-16248

April 27, 2006

U.S. Environmental Protection Agency P.O. Box 1473 Merrifield, VA. 22116 Attn: Chemical Right-to-Know Program

Re: HPV Challenge Program, AR-201 Oxirane, reaction products with ammonia, distillation residue CAS Registry Number 68953-70-8

Huntsman Petrochemical Corporation is pleased to submit the enclosed Test Plan and Robust Summaries for *Oxirane, reaction products with ammonia, distillation residue,* CAS Registry Number 68953-70-8 as part of our commitment to the EPA High Production Volume Challenge Program, AR-201.

Based on a review of available data elements, including physical/chemical properties and results of biological and toxicological studies, we believe that no further testing is necessary to complete the dossier.

Please contact me at 281-719-4754 if there are questions relating to this submission.

Sincerely yours,

Donald A. Lederer, Jr.



Oxirane, reaction products with ammonia, distillation residue

CAS Number 68953-70-S

USEPA HPV Challenge Program Submission

March 30, 2006

Submitted by:

Huntsman Petrochemical Corporation INEOS Oxide, a division of INEOS Americas LLC

> Prepared by: ToxWorks 1153 Roadstown Road Bridgeton, New Jersey 08302-6640 Phone: 856-453-3478

I. Introduction

Huntsman Petrochemical Corporation and INEOS Oxide, a division of INEOS Americas, LLC have voluntarily committed to develop screening level health effects data, environmental fate and effect data, and physical chemical test data for the distillation residue from the reaction of oxirane with ammonia (CAS # 68953-70-8) under the Environmental Protection Agency's High Production Volume Challenge Program.

This organic amine stream is the resulting distillation residue from alkanolamines production. In this process, ethylene oxide is reacted with ammonia to form mono-, di- and tri- ethanolamines. These fractions are removed by distillation. The remaining distillation residue is CAS# 68953-70-8. This material typically contains at least 80% TEA, less than 1% DEA, with the remainder as higher boiling amine reaction products.

CAS# 68953-70-8 is used mainly as a concrete additive as a corrosion inhibitor for steel reinforcements. Environmental and occupational exposures are expected to be minimal.

	Data	Data	Testing
ŀ	Available	Adeauate	Recommended
Melting point	TEA	Yes	No
Boiling point	Yes	Yes	No
Vapor Pressure	Yes	Yes	No
Partition Coefficient	TEA	Yes	No
Water Solubility	Yes	Yes	No
Stability in Water	TEA	No	No
Transport	TEA	Yes	No
Photodegradation	No	Yes	No
Biodegradation	TEA	Yes	No
Acute Toxicity to Fish	TEA	Yes	No
Acute Toxicity to Invertabrates	TEA	Yes	No
Acute Toxicity to Aquatic Plants	TEA	Yes	No
Acute Tox – oral	Yes	Yes	N o
Acute Tox – inhalation	TEA	Yes	N o
Acute Tox – dermal	Yes	Yes	N o
Gene Tox – MN	Yes	Yes	N o
Gene Tox in vitro - Ames	Yes	Yes	N o
Gene Tox in vitro – UDS	Yes	Yes	N o
Repeat dose- oral, dermal, inhalation	TEA	Yes	N o
Reproductive toxicity	TEA	Yes	N o
Developmental tox	TEA	Yes	N o

Data Availability and Quality Summary

II. Use of Triethanolamine Data for CAS Number 68953-70-8 Endpoints

As described above, **CAS#** 68953-70-8 is the distillation residue from alkanolamines production and it typically contains at least 80% triethanolamine (TEA). Because of this relatively high percentage of TEA, the toxicity of CAS# 68953-70-8 would be expected to be very similar to that of commercial TEA. This data summary and test plan includes available data on CAS# 68953-70-8, compares that data to TEA data for the same endpoints, and uses TEA data as a surrogate for other endpoints.

CAS# 68953-70-8	TEA
372 C	335 c
<0.1 mmHg	<0.1 mmHg
Miscible	Miscible
>5000 mg/kg	>5000 mg/kg
>3000 mg/kg	>2000 mg/kg
Negative	
L	Negative
Negative	Negative
Negative	Negative
	CAS# 68953-70-8 372 C <0.1 mmHg Miscible >5000 mg/kg >3000 mg/kg Negative Negative Negative

III. Test Plan and Rationale

A. Physical Chemical Data

The physical/chemical data for **CAS#** 68953-70-s are found in material safety data sheets. The underlying data were not reviewed, but additional testing is not justified. Transport between environmental compartments has been estimated using EPA software (EPIWIN Level III). The stability of CAS# 68953-70-8 in water has not been tested, but TEA was stable in two river water samples for 7 or 10 days.

Recommended testing: None

B. Ecotoxicity

CAS# 68953-70-8 or TEA lack chromophoric functional groups for participation in photodegradation at environmentally relevant wavelengths; thus there are no photodegradation data and none are needed. Data on biodegradation of CAS# 68953-70-8 are not available; however, in reactions with mixed liquor activated sludge from a municipal wastewater treatment facility, TEA biodegrades with an estimated half-life of 0.02 to 0.1 days. (Because this study was not included in the TEA IUCLID, it is

included in the CAS# 68953-70-8 IUCLID.) Data on acute fish, invertebrate and plant toxicity for CAS# 68953-70-8 were not found, but data on TEA are available to cover this endpoint. Acute fish toxicity studies (*Carassius auratus, Lepomis macrochirus, Leuciscus idus, and Pimephales promelas*) are included in the TEA IUCLID data set; acute fish LC₅₀s are > 450 mg/l to >11,800 mg/l. An acute toxicity study of TEA to *ceriodaphnia dubia* (water flea) was not included in the TEA IUCLID, so is included in the IUCLID for CAS# 68953-70-8; the EC₅₀ for 48 hour exposure was 610 mg/l. The toxicity of TEA to *Scenedesmus subspicatus* (Green algae) was not included in the TEA IUCLID, so is included in the IUCLID for CAS# 68953-70-8; the EC₅₀ for 48 hour exposure, based on decreased biomass, was 470 mg/l in a static cell multiplication inhibition test.

Recommended ecotoxicity testing: None

C. Mammalian Toxicity

Reliable acute toxicity tests are available on CAS# 68953-70-8 and TEA. CAS# 68953-70-8 is practically nontoxic following acute oral exposure in a test that meets OECD and EPA test guidelines; the LD_{50} is >5000 mg/kg. The dermal LD_{50} is >3000 mg/kg, in a test that meets OECD and EPA test guidelines. LD_{50} s for TEA were similar. No further testing is recommended.

Repeated dose testing of CAS# 68953-70-8 data are not available, but subchronic (1-3 month) studies of TEA by oral, inhalation, and dermal exposure are available. A one month inhalation study of TEA is included in the TEA IUCLID (p. 33); exposure of rats 6 hr/d, 5 d/wk for 4 wk to an aerosol of TEA at 20, 100 and 500 mg/m³ revealed no adverse effects except slight inflammation of mucosa of the larynx. TEA in the feed of rats for 91 days at up to 1000 mg/kg body weight (included in TEA IUCLID, p. 35) resulted in no treatment-related effects. Dermal application (studies included in TEA IUCLID, p. 37, 41) of TEA to rats at 125 to 2000 mg/kg/day for 91 days or mice at 250 to 4000 mg/kg/day for 91 days resulted in no systemic toxicity, but slight inflammation at the exposure site. No further testing is recommended.

CAS# 68953-70-8 was negative in an Ames (in vitro bacterial mutation) assay, **a** rat hepatocyte UDS (in vitro DNA damage and repair) assay and a micronucleus (in vivo genotoxicity) assay in mice. TEA was also negative in five Ames assays, two *Bacillus subtilis* recombination assays, two E. **coli** mutation assays, one *Saccharomyces cerevisae* mutation assay, two *in vitro* chromosomal aberration assays, one *in vitro* sister **chromatid** exchange assay, two *in vitro UDS* assays, one *in vitro* CHO cell transformation assay, and one *in vivo* sex-linked recessive lethal mutation assay in *Drosophila melanogaster*. No further testing is recommended.

TEA has been reported not to increase tumors in rats in a 2 yr drinking water study (TEA IUCLID, p. 50) or in an 18 month study in mice (TEA IUCLID, p. 51). No increase in tumors was found in mice exposed to TEA for two years at 40 or 450

mg/kg/day body weight in the feed (TEA IUCLID, p. 51). No increase in tumors was found following dermal application for 14-18 months in two separate studies (TEA IUCLID, p. 49).

No reproduction studies have been found for either **CAS#** 68953-70-8 or TEA; however, no toxicity to reproductive organs has been reported in any of the repeated-dose toxicity studies of TEA. Therefore, reproductive toxicity is unlikely for CAS# 68953-70-8. No further testing is recommended.

No change in maternal mortality, number of viable litters, litter size, percent survival of pups, or birth weight or weight gain of pups was found when mice were dosed with TEA by gavage at 1125 mg/kg on gestation days 6-15 and evaluated on post pat-turn day 3 (TEA IUCLID, p. 53). No increase in malformations was seen when hair dyes containing TEA (30 mg/kg/day) were applied to the skin of rats on gestation days 1, 4, 7, 10, 13, 16, and 19 (TEA IUCLID, p. 54). No further testing is recommended.

Recommended Testing: None



2006 APR 28 AM 9: 52 201 - 14248B

IUCLID

Data Set

Existing Chemical CAS No.	: ID: 68953-70-a : 68953-70-a
Producer related part Company Creation date	: ToxWorks : 01.11.2005
Substance related part Company Creation date	: ToxWorks : 01.11.2005
Status Memo	
Printing date Revision date Date of last update	01.12.2005 01.12.2005
Number of pages	: 22
Chapter (profile) Reliability (profile) Flags (profile)	 Chapter: 1, 2, 3, 4, 5, 6, 7, 8, 10 Reliability: without reliability, 1, 2, 3, 4 Flags: without flag, confidential, non confidential, WGK (DE), TA-Luft (DE), Material Safety Dataset, Risk Assessment, Directive 67/548/EEC, SIDS

Id 68953-70-8 1. General Information Date 01.12.2005 1.0.1 APPLICANT AND COMPANY INFORMATION manufacturer Туре : Huntsman Corp Name Mr. Ray Papciak Contact person Date - - - 10003 Woodloch Forest Drive Street 77380 The Woodlands, Texas United States 281-719-6094 Town Country Phone Telefax : Telex : Cedex : Email : Homepage : 01.11.2005 : manufacturer Type INEOS Americas LLC Name Contact person • Ms. Dana Morisse-Arnold 2305 **Brazosport** Blvd. 77541 Freeport, TX United States 979-415-8511 Date Street Town Country Phone Telefax Telex : Cedex . Email Homepage : 01.11.2005 1.0.2 LOCATION OF PRODUCTION SITE, IMPORTER OR FORMULATOR 1.0.3 IDENTITY OF RECIPIENTS 1.0.4 **DETAILS ON CATEGORY/TEMPLATE** 1.1.0 SUBSTANCE IDENTIFICATION IUPAC Name : Oxirane, reaction products with ammonia, distn, residue Smiles Code Molecular formula : Molecular weight : Petrol class ÷

01.11.2005

1. General Informati	ON Id 6 Date 0	8953-70-8 1.12.2005
1.1.1 GENERAL SUBSTAN	CE INFORMATION	
Purity type Substance type Physical status Purity Colour Odour Remark 01.11.2005	 organic liquid amber to dark brown slight ammonia Product is a distillation residue which contains at least 80 triethanolamine, less than 1% diethanolamine, and the re higher amines. 	% mainder being
1.1.2 SPECIRA		
1.2 SYNONYMS AND T	RADENAMES	
Alkanolamine 5503		
01.12.2005		
Amine 1-N		
01.11.2005		
1.3 IMPURITIES		
Purity CAS-No EC-No EINECS-Name Molecular formula Value 01 .1 1.2005	typical for marketed substance	
1.4 ADDITIVES		
1.5 TOTAL QUANTITY		
1.6.1 LABELLING		
1.6.2 CLASSIFICATION		
1.6.3 PACKAGING		

1. General Information	Id 68953-70-8 Date 01.12.2005
1.7 USE PATTERN	
1.7.1 DETAILED USE PATTERN	
1.7.2 METHODS OF MANUFACTURE	
1.8 REGULATORY MEASURES	
1.8.1 OCCUPATIONAL EXPOSURE LIMIT VALUES	
1.8.2 ACCEPTABLE RESIDUES LEVELS	
1.8.3 WATER POLLUTION	
1.8.4 MAJOR ACCIDENT HAZARDS	
1.8.5 AIR POLLUTION	
1.8.8 LISTINGS E.G. CHEMICAL INVENTORIES	
1.9.1 DEGRADATION/TRANSFORMATION PRODUCTS	
1.9.2 COMPONENTS	
08. 11. 2005	
1.10 SOURCE OF EXPOSURE	
1.11 ADDITIONAL REMARKS	
1.12 LAST LITERATURE SEARCH	
1.13 REVIEWS	

cm³ at 20°C
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at 20 °C
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2. Physico-Chemical	Data	Date 01.12.2005
Solubility in Value	Water at °C	
pH value concentration : Temperature effects :	at °C	
Examine different pol. pKa Description Stable	at 25 °C	
Remark 01.11.2005	completely soluble in water; fro	m MSDS
2.6.2 SURFACE TENSION		
2.7 FLASH POINT		
2.6 AUTO FLAMMABILITY	,	
2.9 FLAMMABILITY		
2.10 EXPLOSIVE PROPER	TIES	
2.11 OXIDIZING PROPERT	IES	
2.12 DISSOCIATION CONS	TANT	
2.13 VISCOSITY		
2.14 ADDITIONAL REMARI	(S	

3. Environmental Fate and Pathways

3.1.1 PHOTODEGRADATION

3.1.2 STABILITY IN WATER

Type Deg. product Method Year GLP Test substance	<pre>abiotic at °C at °C at °C at °C at °C ges other TS: TEA</pre>
Method Result	 As part of biodegradation study of TEA in two river water samples, control samples containing TEA and formaldehyde to deactivate microorganisms. Samples were analyzed for TEA over 7 or 10 days. Recovery of added radioactive TEA was greater than 90% up to 7 days in a water sample from one river and greater than 95% in the sample from
Reliability 01.12.2005	 another river after 10 days. pH in both river samples was 7.7 (2) valid with restrictions Control samples from biodegradation study; conducted under GLP, but not according to standard water stability study.
3.1.3 STABILITY IN	SOIL
3.2.1 MONITORING 3.2.2 FIELD STUDIE	DATA S
3.3.1 TRANSPORT	BETWEEN ENVIRONMENTAL COMPARTMENTS
Type Media Air Water Soil Biota Soil Method Year	fugacity model level III .0266 % (Fugacity Model Level I) 45.9 % (Fugacity Model Level I) 54 % (Fugacity Model Level I) % (Fugacity Model Level II/III) .0766 % (Fugacity Model Level II/III) 2005
Remark Reliability 01.12.2005 3.3.2 DISTRIBUTIO	 Model based on TEA. (2) valid with restrictions EPA model calculations (2)

3. Environmental Fate and Pathways

3.4 MODE OF DEGRADATION IN ACTUAL USE

3.5 **BIODEGRADATION**

Type Inoculum Concentration	 aerobic industrial sewage .6 mg/l related to Test substance 5.4 mg/l related to Test substance
Contact time Degradation Result Deg. product Method Year GLP Test substance	(±) % after inherently biodegradable yes 1992 yes other TS: TEA
Method Result	 The biodegradation of TEA was tested in the presence of activated sewage sludge from a wastewater treatment plant. The sludge was aerated for 48 hours before use. After the addition of the activated sludge mixed liquor and TEA, the sample tubes were sealed with rubber stoppers with carbon dioxide traps. Cultures were analyzed periodically for the disappearance of TEA and formation of degradation products, including carbon dioxide. Recovery of applied radioactive TEA was between 74 and 92%. Cultures were sampled until all TEA had disappeared. Half-life = 0.02 to 0.1 day. The rate of degradation was 1500 mg TEA/mg solids/ hr for the low TEA concnetration and 4800 mg TEA/mg solids/ hr for the high TEA concnetration.
	Also tested biodegradation in sandy loam surface soil \cdot half life = 0.5 to 1.8 days for concentrations of 1.4 to 2000 mg/kg.
Reliability	 Biodegradation in two river waters: average half-life = 1.2 days for TEA concentrations of 0.099 and 0.489 mg/l. : (1) valid without restriction Standard methodology; well reported.
01.12.2000	(14)

3.6 BOD5, COD OR BOD5/COD RATIO

3.7 BIOACCUMULATION

3.8 ADDITIONAL REMARKS

	Date 01.12.2005
4.1 ACUTE/PROLONGEI	D TOXICITY TO FISH
4.2 ACUTE TOXICITY	TO AQUATIC INVERTEBRATES
Type Species Exposure period Unit EC50 Analytical monitoring Method Year	<pre>static Ceriodaphnia sp. (Crustacea) 48 hour(s) mg/l = 610 calculated no other: NSW EPA procedure 1999</pre>
GLP Test substance	no data tother TS: TEA
Reliability 01.12.2005	(1) valid without restriction Well-reported and uses standard procedure (13)
4.3 TOXICITY TO AQU/	ATIC PLANTS E.G. ALGAE
Species Endpoint Exposure period Unit EC10 EC50 Limit test Analytical monitoring Method Year GLP Test substance	 Scenedesmus subspicatus (Algae) growth rate 48 hour(s) mg/l = 110 calculated = 750 calculated no other: Din 38 412, Part 9, 1988 1988 no data other TS: TEA
Method Reliability 01.12.2005	Culture medium was seeded with 1000 algae cells/ml and incubated at 25 C for 48 hours under controlled lighting. TEA was added at 16-2000 mg/l. : (2) valid with restrictions No data on GLP; method and results described briefly. (5)
4.4 IUNIGITY TO MICH	ROURGANISHIS E.G. DACIERIA
4.5.1 CHRONIC TOXICITY	(TO FISH
4.5.2 CHRONIC TOXICITY	Y TO AQUATIC INVERTEBRATES

4. Ecotoxicity

4.6.2 TOXICITY TO TERRESTRIAL PLANTS

4.6.3 TOXICITY TO SOIL DWELLING ORGANISMS

4.6.4 TOX. TO OTHER NON MAMM. TERR. SPECIES

4.7 BIOLOGICAL EFFECTS MONITORING

4.6 BIOTRANSFORMATION AND KINETICS

4.9 ADDITIONAL REMARKS

5. Toxicity

5.0 TOXICOKINETICS, METABOLISM AND DISTRIBUTION

5.1.1 ACUTE ORAL TOXICITY

Type Value Species Strain Sex Number of animals Vehicle Doses Method Year GLP Test substance	 LD50 > 5000 mg/kg bw rat Sprague-Dawley male/female 10 5000 mg/kg OECD Guide-line 401 "Acute Oral Toxicity" 1990 yes as prescribed by 1.1 - 1.4
Method Result	 Five male (209-229 g) and 5 female (145-177 g) Sprague-Dawley rats were fasted overnight and dosed by gavage with 1000 mg/kg of the undiluted test material. They were observed for signs of toxicity at 1 and 4 hours after dosing and once daily for the next 14 days. Body weights were recorded on days 0, 7, and 14. After 14 days all rats were euthanized by carbon dioxide inhalation and necropised. Signs of toxicity included piloerection, salivation and diarrhea in 1 to 3 rats on the day of dosing. Poor grooming was seen in up to 5 rats through day 3. No rats died during the 14 days of observation. Body weights on days 7 and 14 post-dosing appeared normal. Mottled kidneys were observed in males at necropsy: no vishle lesions were seen in females
Reliability	 (1) valid without restriction Meets guidelines and GLP requiements.
Type Value Species Strain Sex Number of animals Vehicle Doses Method Year GLP Test substance	 LD50 > 2000 mg/kg bw rat Fischer 344 female 3 2000 mg/kg 1995 no data as prescribed by 1.1 • 1.4
Method Result Reliability 01.12.2005	 The study used common methodology, but did not describe in sufficient detail to ascribe to a published standard. Animals were administered the test material by gavage and observed for 14 days. There was no effect on body weight and no clinical signs of toxicity were seen. There were no deaths. (2) valid with restrictions The report does not identify a Guideline or GLP status, but corresponds with another GLP study.
0.1.12.2000	(4)

5. Toxicity

ld 68953-70-8 Date 01.12.2005

5.1.2 ACUTE INHALATION TOXICITY

5.1.3 ACUTE DERMAL TOXICITY

Type Value Species Strain Sex Number of animals Vehicle Doses Method Year GLP Test substance	LD50 > 3000 mg/kg bw rabbit New Zealand white male/female 10 3000 mg/kg OECD Guide-line 402 "Acute dermal Toxicity 1990 yes as prescribed by 1 .1 • 1.4
Method	: Approximately 24 hours before dosing, the fur was removed from the trunks of 5 male and 5 female rabbits weighing between 2147 and 2586 grams. The test substance was spread evenly (area not specified) on intact skin and covered with gauze. The trunk was wrapped with rubber dam and an elastic bandage for 24 hours
Result	 Diarrhea was observed in 3 of 10 rabbits on days 1 and 2 after dosing; no other signs of toxicity were seen. Moderate to severe erythema was present at the test site in all animals upon removal of the test site coverings, One female had necrosis of the skin. No erythema was present by day 3. There were no deaths during the 14 days of observation. Body weights on days 7 and 14 post-dosing appear normal. No lesions were seen during necropsy.
Reliability	: (1) valid without restriction Maeta guideling and CLP requirements
03.11.2005	(6)

5.1.4 ACUTE TOXICITY, OTHER ROUTES

5.2.1 SKIN IRRITATION

Species Concentration Exposure Exposure time Number of animals Vehicle PDII Result Classification Method Year GLP Test substance	 rabbit undiluted Occlusive 24 hour(s) 6 1.62 slightly irritating not irritating EPA OPP 81-5 1990 yes as prescribed by 1.1 - 1.4
Method	Trunks of 3 male and 3 female rabbits (2246 • 2645 grams) were clipped free of hair. The test material was applied to 1 abraded and 2 intact sites on the dorsal trunk of each rabbit. Exposure at 1 intact site was for 4 hours; exposure at the other intact site and the abraded site was for 24 hours. Sites were scored for erythema and edema at 24, 48 and 72 hours after the 12/22

5. Toxicity	ld 68953-70-8
,	Date 01.12.2005
	end of the exposure periods. The 4 hour exposure was in compliance with
	OECD method 404 and the 24 hour exposure in compliance with EPA 81-
Result	Following 4 hours of exposure, there was very slight erythema on 2 of 6 rabbits, but no edema. After 72 hours, no erythema or edema was seen, The PII for 4 hours of exposure to intact sites was 0.25. Following 24 hours of exposure, slight to severe erthema was observed on all rabbits; there
	sites by 48 hours, but did not completely clear from the abraded sites in all animals until day 9. The PII from 24 hours of exposure (intact and abraded
Reliahility	combined) Was 1.62. · (1) valid without restriction
Kenability	Meets guideline and GLP requirements
23.11.2005	(8)
Species	: rabbit
Concentration	: undiluted
Exposure	
Exposure time Number of animals	24 nour(s)
Vehicle	
PDII	
Result	: slightly irritating
Classification	not irritating
Method	
Year	
GLP Test substance	as prescribed by 1.1 - 1.4
Method	Test material applied to intact skin for 5 consecutive days and to abraded
	skin 3 times. Sites were observed for irritation.
Result	: No erythema or edema was seen at the intact site and slight erythema was seen at the adraded site.
Reliability	: (2) valid with restrictions
	The report does not provide sufficient details to determine if a Guideline or
22 11 2005	GLP were tollowed
23.11.2005	(3
5.2.2 EYE IRRITATION	
Enociae	· rahhit
Concentration	
Dose	: .1 ml
Exposure time	
Comment	: not rinsed
Number of animals	: 6
Venicie	: none
Classification	· irritating
Method	FPA OPP 81-4
Year	: 1991
GLP	: yes
Test substance	as prescribed by 1.1 • 1.4
Method	: 0.1 ml test material instilled in lower eyelid; eyelids held closed for approximately 1 second. Eyes were not washed. Scored after 24, 48 and 72 hours according to Draiza scale. Number of rabbits scored as positive
	according to US Federal Hazardous substances Act Regulations at 16 CFF
Posult	There was no corneal opacity in any rabbit at any time Iris irritation was

observed in 4 of 6 rabbits 1 hour after instillation, but was not any rabbits after 24 hours. Conjunctival redness, grade 2 or 3 observed in all 6 rabbits after 1 hour, in 5 rabbits after 24 hours after 48 hours, but not after 72 hours. Conjunctival seveling, phigher, was observed in all six rabbits 1 hour after dosing, but present after 24 hours. The mean score using the Draize scale possible 110. Reliability (1) valid without restriction Meets guideline and GLP requirements 01.12.2005 : rabbit Concentration Species : rabbit Concentration 0.112.2005 : none Result Species : rabbit Comment : . 1nnt Exposure time : 1 hour(s) Comment : . none Result : slightly irritating Classification : norit mothed : . none Year : 1995 GLP : no data Test substance : as prescribed by 1 .1-1.4 Method : Ype : Slight out with with extrictions This was a limited study that did not meet guidelines and no of .12.2005 5.3 SENSITIZATION Type : Buehler Test Species Guinea pig Concentration : 1 ^m / ₁ Classification : not sensiti	53-70-8 12.2005
01.12.2003 Species : rabbit Concentration : undiluted Dose : 1 ml Exposure time : 1 hour(s) Comment : none Number of animals : 1 Vehicle : none Result : slightly irritating Method : Year : 1995 GLP : no data Test substance : as prescribed by 1 .1 - 1.4 Method : Year : 1995 GLP : no data Test substance : as prescribed by 1 .1 - 1.4 Method : Result : Slight conjunctival redness and swelling for first 24 hours. Not washed after 1 hr. Result : Slight conjunctival redness and swelling for first 24 hours. Not 48 or 72 hours. Reliability : (2) valid with restrictions This was a limited study that did not meet guidelines and no of 01.12.2005 5.3 SENSITIZATION Type : Buehler Test Species : guinea pig Concentration : 1*: Induction undiluted occlusive epicutaneous 3** 2** <td< td=""><td>It present in 3, was burs, in 1 rabbi grade 2 or ut was not ile was 18.2 of</td></td<>	It present in 3, was burs, in 1 rabbi grade 2 or ut was not ile was 18.2 of
Species : rabbit Concentration : undiluted Dose : 1 hour(s) Comment : Number of animals : 1 hour(s) Comment : Wehicle : none Result : slightly irritating Classification : not irritating Method : Year : 1995 GLP : no data Test substance : as prescribed by 1 .1-1.4 Method : Result : Slight conjunctival redness and swelling for first 24 hours. Not washed after 1 hr. Result : Slight conjunctival redness and swelling for first 24 hours. Not was a limited study that did not meet guidelines and not of 01.12.2005 5.3 SENSITIZATION Type : Buehler Test Species : guinea pig Concentration : 1*: Induction undiluted occlusive epicutaneous 2** 2** : Challenge undiluted occlusive epicutaneous 3**	(0
Comment i Number of animals : 1 Vehicle : none Result : slightly irritating Classification : not irritating Method : Year : 1995 GLP : no data Test substance : as prescribed by 1 .1 - 1.4 Method : Method : Result : Slight conjunctival redness and swelling for first 24 hours. Not washed after 1 hr. Result : Slight conjunctival redness and swelling for first 24 hours. Not 48 or 72 hours. Reliability : (2) valid with restrictions This was a limited study that did not meet guidelines and not or 01.12.2005 5.3 SENSITIZATION Type : Buehler Test Species : guinea pig Concentration : 1 st . Induction undiluted occlusive epicutaneous 2 st . Challenge undiluted occlusive epicutaneous 3 st . Number of animals : 35 Vehicle : Result : not sensitizing Classification : not sensitizing Method : EPA OPP 81-6 Year : as prescribed by 1.1 - 1.4	
Method : 1995 GLP : no data Test substance : as prescribed by 1 .1 - 1.4 Method : Instilled into both eyes, one washed after 30 seconds; the ot washed after 1 hr. Result : Slight conjunctival redness and swelling for first 24 hours. Not 48 or 72 hours. Reliability : (2) valid with restrictions This was a limited study that did not meet guidelines and not of 01.12.2005 5.3 SENSITIZATION Type : Buehler Test guinea pig Concentration : 1 st . Induction undiluted occlusive epicutaneous 3 rd . Number of animals : 35 Vehicle : Result : not sensitizing Classification : not sensitizing Classification : not sensitizing Classification : as prescribed by 1.1 - 1.4 Method : EPA OPP 81-6 Year : 1990 GLP : yes Test substance : as prescribed by 1.1 - 1.4 Method : Male and female Hartley Guinea pigs (300 to 500 grams) weight from USDA registered dealer and housed according to NRC The left shoulder of each animals held in restrainers underly production of 0.3 ml of the undiluted set material or D chloro-2.4-dinitrobenzene)	
Type : Buehler Test Sight conjunctival redness and swelling for first 24 hours. Not 48 or 72 hours. Reliability : (2) valid with restrictions This was a limited study that did not meet guidelines and not 01.12.2005 5.3 SENSITIZATION Type : Buehler Test Species : guinea pig Concentration : 1 st . Induction undiluted occlusive epicutaneous 2 nd . Challenge undiluted occlusive epicutaneous 3 rd . Number of animals : 35 Vehicle : Result : not sensitizing GLP : yes Test substance : as prescribed by 1.1 - 1.4 Method : Wethod : EPA OPP 81-6 'ear : 1990 GLP : yes Test substance : as prescribed by 1.1 - 1.4 Method : Male and female Hartley Guinea pigs (300 to 500 grams) wei from USDA registered dealer and housed according to NRC The left shoulder of each animal was clipped free of hair 24 h weekly application of 0.3 ml of the undiluted test material or D chloro-2,4-dinitrobenzene) and the animals held in restrainers	
Method Instance from bour object, one washed after 1 hr. Result Slight conjunctival redness and swelling for first 24 hours. No. 48 or 72 hours. Reliability : (2) valid with restrictions 01.12.2005 This was a limited study that did not meet guidelines and no or 01.12.2005 3 SENSITIZATION Type : Buehler Test Species : guinea pig Concentration : 1 st . Induction undiluted occlusive epicutaneous 2 rd . Challenge undiluted occlusive epicutaneous 3 rd . Number of animals : 35 Vehicle : Result : not sensitizing Classification : not sensitizing GLP : yes Test substance : as prescribed by 1.1 - 1.4 Method : EMA OPP 81-6 : weekly application of 0.3 ml of the undiluted test material or D : Male and female Hartley Guinea pigs (300 to 500 grams) wee from USDA registered dealer and housed according to NRC The left shoulder of each animal was clipped free of hair 24 h weekly application of 0.3 ml of the undiluted test material or D chloro-2,4-dinitrobenzene) and the animals held in restrainers	other was
Reliability : (2) valid with restrictions Type : Buehler Test Species : guinea pig Concentration : 1 st . Induction undiluted occlusive epicutaneous 2 nd . Challenge undiluted occlusive epicutaneous 35 Number of animals : 35 Vehicle : Result : not sensitizing Classification : not sensitizing Method : EPA OPP 81-6 Year : 1990 GLP : yes Test substance : as prescribed by 1.1 - 1.4 Method : Male and female Hartley Guinea pigs (300 to 500 grams) weiltow weekly application of 0.3 ml of the undiluted test material or D chloro-2,4-dinitrobenzene) and the animals held in restrainers	Junei was
This was a limited study that did not meet guidelines and no of 01.12.2005 3.3 SENSITIZATION Type : Buehler Test Species : guinea pig Concentration : 1 st : Induction undiluted occlusive epicutaneous 2 nd : Challenge undiluted occlusive epicutaneous 3 rd : Number of animals : 35 Vehicle : Result : not sensitizing Classification : not sensitizing GLP : yes Test substance : as prescribed by 1.1 - 1.4 Method : Male and female Hartley Guinea pigs (300 to 500 grams) weifrom USDA registered dealer and housed according to NRC The left shoulder of each animal was clipped free of hair 24 h weekly application of 0.3 ml of the undiluted test material or D chloro-2,4-dinitrobenzene) and the animals held in restrainers	
5.3 SENSITIZATION Type : Buehler Test Species : guinea pig Concentration : 1 st : Induction undiluted occlusive epicutaneous 2 rd : Challenge undiluted occlusive epicutaneous 3 rd : Number of animals : 35 Vehicle : Result : not sensitizing Classification : not sensitizing Method : EPA OPP 81-6 Year : 1990 GLP : yes Test substance : as prescribed by 1.1 - 1.4 Method : Male and female Hartley Guinea pigs (300 to 500 grams) weiltig from USDA registered dealer and housed according to NRC The left shoulder of each animal was clipped free of hair 24 hild weekly application of 0.3 ml of the undiluted test material or D chloro-2,4-dinitrobenzene) and the animals held in restrainers	data on GLP
Type: Buehler TestSpecies: guinea pigConcentration: 1 st : Induction undiluted occlusive epicutaneous 2 nd : Challenge undiluted occlusive epicutaneous 3 rd :Number of animals: 35Vehicle:Result: not sensitizing ClassificationClassification: not sensitizing 900GLP: yes Test substanceTest substance: as prescribed by 1.1 - 1.4Method: Male and female Hartley Guinea pigs (300 to 500 grams) wer from USDA registered dealer and housed according to NRC The left shoulder of each animal was clipped free of hair 24 h weekly application of 0.3 ml of the undiluted test material or D chloro-2,4-dinitrobenzene) and the animals held in restrainers	
Species Concentrationguinea pig 1st Induction 2nd 3rd Challenge ard Challenge undiluted occlusive occlusive epicutaneous ard epicutaneous 3rd classificationNumber of animals Vehicle Result Classification Method GLP Test substance: not sensitizing 1990 is prescribed by 1.1 - 1.4Method Wethod: EPA OPP 81-6 yes rest substanceMethod Classification: not sensitizing yes is prescribed by 1.1 - 1.4Method: EPA OPP 81-6 yes rest substanceMethod row: EPA OPP 81-6 yes is prescribed by 1.1 - 1.4Method: Lead female Hartley Guinea pigs (300 to 500 grams) weil from USDA registered dealer and housed according to NRC The left shoulder of each animal was clipped free of hair 24 hill weekly application of 0.3 ml of the undiluted test material or D chloro-2,4-dinitrobenzene) and the animals held in restrainers	
Number of animals 35 Vehicle	
Venicle : Result : not sensitizing Classification : not sensitizing Method : EPA OPP 81-6 Year : 1990 GLP : yes Test substance : as prescribed by 1.1 - 1.4 Method : Male and female Hartley Guinea pigs (300 to 500 grams) wer from USDA registered dealer and housed according to NRC The left shoulder of each animal was clipped free of hair 24 hi weekly application of 0.3 ml of the undiluted test material or D chloro-2,4-dinitrobenzene) and the animals held in restrainers	
Test substance : as prescribed by 1.1 - 1.4 Method : Male and female Hartley Guinea pigs (300 to 500 grams) were from USDA registered dealer and housed according to NRC The left shoulder of each animal was clipped free of hair 24 his weekly application of 0.3 ml of the undiluted test material or D chloro-2,4-dintrobenzene) and the animals held in restrainers	
Method : Male and female Hartley Guinea pigs (300 to 500 grams) were from USDA registered dealer and housed according to NRC. The left shoulder of each animal was clipped free of hair 24 here weekly application of 0.3 ml of the undiluted test material or D chloro-2,4-dinitrobenzene) and the animals held in restrainers	
exposure. The test material was applied to 10 males and 10 beneath a 25 mm Hill Top Chamber (Hill Top Research, Inc. OH) and covered with a dental dam. DNCB, positive control a in ethanol/20% water, was aplied similarly to 2 males and 3 f patch and dam were held in place with clips attached to the si animal restrainer. After 6 hours, the dams and patches were	ere obtained Guidelines. hrs before DNCB (1- 's during) females c., Cincinnati, at 0.3% in 80° females. The sides of the e removed.

5. Toxicity	ld 68953-70-a Date 01.12.2005
	Thirteen days after the third induction exposure, each animal was challenged by 0.3 ml undiluted test material, or 0.3% DNCB in acetone on a naive site on the left flank as described above. 24 hours after the challenge exposure, the test sites were depilated with Neet Cream Hair Remover for 30 minutes. After 2 hours, the sites were graded. The grading was repeated 24 hours later.
Result	 Scores greater than slight patchy erythema were regarded as evidence of sensitization. All five positive control (DNCB) guinea pigs showed evidence of sensitization (severe erythema). No erythema was evident in any guinea pig following 3 induction and 1 challenge exposure to undiluted test material. Thus the test material is considered not a sensitizer.
Reliability 03.11.2005	: (1) valid without restriction meets guideline and GLP requirements (1)
5.4 REPEATED DOSE	TOXICITY
5.5 GENETIC TOXICIT	'Y 'IN VITRO
Type System of testing Test concentration Cycotoxic concentr. Metabolic activation Result Method Year GLP Test substance	: Ames test : TA98, TA100, TA1538 : 167, 500, 1670, 5000, 7500, and 10,000 ug/plate : >10,000 ug/plate : with and without : negative : EPA OPPTS 870.5265 : 1990 : yes : as prescribed by 1 .1 - 1.4
Method	The test material or positive control was mixed with top agar and poured over minimal glucose plates in triplicate for each dose tested. Plates were incubated in the dark at 37 C for 48 hr. Plates were scored for revertant colonies. Positive controls were as follows: -S9: TA1 00 and TA1535 . sodium azide; TA1537 . 9-aminoacridine; TA98 and TA1538 . 2- nitrofluorene;
Result	A positive result was defined as a dose-dependent statistically significant increase in revertants with at least one concentration that is double the value of the negative control. All positive controls produced more than double the mutant frequencies of the negative controls. Statistically significant increases that were less than double and not dose dependent were seen with the test material in strains TA100 and TA1535 without activation and in TA1538 with activation. In repeated tests, they did not produce increases. Thus, the laboratory
Reliability	: (1) valid without restriction
01.12.2005	meets guideline and GLP requirements (12)
Type System of testing Test concentration Cycotoxic concentr. Metabolic activation	: Unscheduled DNA synthesis Rat heaptocyte primary culture 0.5, 5, 25, 50, and 5000 ug/ml 750 ug/ml n : without

5. Toxicity	ld 68953-70-8
	Date 01.12.2005
Result	: negative
Method	: EPA OPPTS 870.5550
Year	: 1991
GLP Tost substance	: yes
Test substance	. as prescribed by 1.1 • 1.4
Method	The liver of an anesthetized male F344 rat was perfused with EGTA, followed by collagenase. The liver was excised, the capsular membrane opened and hepatocytes detached by gently brushing with a camel's hair brush. Cells were centrifuged and suspended in calf serum. Aliquots of 1 x 10^5 viable hepatocytes were inocuclated into 12 well cluster dishes and allowed to attach to coverslips for 2 hours. The cultures were incubated for 18-20 hours with the test material and [3H]-thymidine. Cells were swollen and washed; then dipped in NTB-2 photographic emulsion in the dark and stored in the dark for 1 week. Autoradiographs were developed in D19 and stained with Harris Alum hematoxylin. Slides were evaluated for a net increase in black silver grains over the nucleus by counting 150
Result	The dose levels of 750 to 5000 ug/ml were not scored as there was excess cytotoxicity. At 100 and 500 ug/ml , the net nuclear grain (NNG) counts were slightly greater than the negative control values: 0.5+/-6.2 and 2.4+/- 6.1, respectively. NNG between O-5 are generally considered a marginal response. The test was repeated at concentrations between 50 and 600 ug/ml . None had increased NNG counts. The investigators concluded that the test was negative
Reliability	: (1) valid without restriction
	meets quideline and GLP requirements
03.11.2005	(11
03.11.2005 5.6 GENETIC TOXICI	(11 TY 'IN VIVO'
03.11.2005 5.6 GENETIC TOXICI Type	(11 TY 'IN VIVO' : Micronucleus assay
03.11.2005 5.6 GENETIC TOXICI Type Species	 (11 TY 'IN VIVO' : Micronucleus assay : mouse
03.11.2005 5.6 GENETIC TOXICI Type Species Sex	(11 TY 'IN VIVO' : Micronucleus assay : mouse : male/female
03.11.2005 5.6 GENETIC TOXICI Type Species Sex Strain	(11 TY 'IN VIVO' Micronucleus assay mouse male/female CD-I
03.11.2005 5.6 GENETIC TOXICI Type Species Sex Strain Route of admin.	(11 TY 'IN VIVO' Micronucleus assay mouse male/female CD-1 i.p.
03.11.2005 5.6 GENETIC TOXICI Type Species Sex Strain Route of admin. Exposure period	(11 TY 'IN VIVO' Micronucleus assay mouse male/female CD-1 i.p. single dose; assayed at 24, 48 and 72 hours post dosing 1000 ma/ka
03.11.2005 5.6 GENETIC TOXICI Type Species Sex Strain Route of admin. Exposure period Doses Result	(11 TY 'IN VIVO' Micronucleus assay mouse male/female CD-1 i.p. single dose; assayed at 24, 48 and 72 hours post dosing negative
03.11.2005 5.6 GENETIC TOXICI Type Species Sex Strain Route of admin. Exposure period Doses Result Method	(11 TY 'IN VIVO' Micronucleus assay mouse male/female CD-1 i.p. single dose; assayed at 24, 48 and 72 hours post dosing 1000 mg/kg negative EPA OTS 798.5395
03.11.2005 5.6 GENETIC TOXICI Type Species Sex Strain Route of admin. Exposure period Doses Result Method Year	 (11 TY 'IN VIVO' Micronucleus assay mouse male/female CD-I i.p. single dose; assayed at 24, 48 and 72 hours post dosing 1000 mg/kg negative EPA OTS 798.5395 1990
03.11.2005 5.6 GENETIC TOXICI Type Species Sex Strain Route of admin. Exposure period Doses Result Method Year GLP	 (11 TY 'IN VIVO' Micronucleus assay mouse male/female CD-I i.p. single dose; assayed at 24, 48 and 72 hours post dosing 1000 mg/kg negative EPA OTS 798.5395 1990 yes
03.11.2005 5.6 GENETIC TOXICI Type Species Sex Strain Route of admin. Exposure period Doses Result Method Year GLP Test substance	(11 TY 'IN VIVO' Micronucleus assay mouse male/female CD-I i.p. single dose; assayed at 24, 48 and 72 hours post dosing 1000 mg/kg negative EPA OTS 798.5395 1990 yes as prescribed by 1.1 - 1.4
03.11.2005 5.6 GENETIC TOXICI Type Species Sex Strain Route of admin. Exposure period Doses Result Method Year GLP Test substance Method	 (11 TY 1N VIVO' Micronucleus assay mouse male/female CD-1 i.p. single dose; assayed at 24, 48 and 72 hours post dosing 1000 mg/kg negative EPA OTS 798.5395 1990 yes as prescribed by 1.1 - 1.4 A preliminary toxicity test was conducted using 2 male and 2 female CD-I mice at 500, 750, 1000, 1500 amd 5000 mg/kg ip in distilled water. 1 of 4 dosed at 1500 and 3 of 4 dosed at 5000 mg/kg died. Fifteen males and 15 female 8-week old CD-I mice were dosed once ip at 1000 mg/kg; 5 of each sex were sacrificed after 24, 48, and 72 hours. Five males and 5 females were also exposed to 0.5 mg/kg triethylenemelamine in saline by ip injection, as positive controls. Following sacrifice, both femurs were removed from each mouse and marrow removed into fetal bovine serum. The suspension was centrifuged and a small drop of the cell pellet was smeared on a glass slide, dried and stained with modified Wrights Stain Pak 4481. Slides were evaluated for micronuclei in 1000 polychomatic

5. Toxicity	Id 68953-70-8 Date 01 .12.2005
Reliability 01.12.2005	material at 1000 mg/kg and sacrificed after 24, 48, and 72 hours, respectively. The test material did not change the ratio fo PCEs to NCEs . : (1) valid without restriction meets guideline and GLP requirements (10)
5.8.1 TOXICITY TO FE	RTILITY
5.8.2 DEVELOPMENTA	
5.8.3 TOXICITY TO R	EPRODUCTION, OTHER STUDIES
5.9 SPECIFIC INVES	TIGATIONS
5.10 EXPOSURE EXP	ERIENCE
5.11 ADDITIONAL REI	MARKS

6. Analyt. Meth. for Detection and Identification	ld 68953-70-8 Date 01.12.2005
6.1 ANALYTICAL METHODS	
6.2 DETECTION AND IDENTIFICATION	

7.1 FUNCTION

- 7.2 EFFECTS ON ORGANISMS TO BE CONTROLLED
- 7.3 ORGANISMS TO BE PROTECTED
- 7.4 USER
- 7.5 RESISTANCE

8. N	leas. Nec. to Prot. Man, Animals, Environment Id 68953-70-8 Date 01.12.2005
8.1	METHODS HANDLING AND STORING
8.2	FIRE GUIDANCE
8.3	EMERGENCY MEASURES .
8.4	POSSIB. OF RENDERING SUBST. HARMLESS
8.5	WASTE MANAGEMENT
8.8	SIDE-EFFECTS DETECTION
8.7	SUBSTANCE REGISTERED AS DANGEROUS FOR GROUND WATER

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8.8 REACTIVITY TOWARDS CONTAINER MATERIAL

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	ences Id 68953-70-8 Date 01.12.2005
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(1.4)	West, R.J., Gonsior, S.J. (1996). Biodegradation of triethanolamine. Environ. Toxicol.

10.1 END POINT SUMMARY

10.2 HAZARD SUMMARY

10.3 RISK ASSESSMENT