Harley-Davidson Motor Company Operations, Inc.

York, Pennsylvania

The Road to Reuse...

Harley-Davidson Motor Company Operations, Inc. (Harley-Davidson) has owned and operated a motorcycle manufacturing facility on the former 230-acre Former York Naval Ordnance Plant site since 1973.

The United States Department of the Navy operated the ordnance plant-manufacturing nonexplosive ordnance items, such as guns and gun mounts—on the property for over a half century. In January 1995, Harley-Davidson and the United States entered into an agreement whereby both parties agreed to share the costs for investigation and remediation of any releases or potential releases of hazardous constituents at the facility. The U.S. Environmental Protection Agency (EPA) and the Pennsylvania Department of **Environmental Protection** (PADEP) confirmed that the

Approximate Acres in Reuse: 172

Current Use: Manufacturing, visitor center

Proposed Use for Unused 58acre parcel: Commercial/Industrial

Harley-Davidson York Facility was the first in the nation to volunteer and enroll in the One Cleanup Program. Under this agreement, the state and federal governments worked closely to streamline and accelerate the cleanup of the affected soil and groundwater at the Former York Naval Ordnance Plant. Under the new One Cleanup Program, Harley-Davidson, EPA, and PADEP expedited the completion of the property investigation and reached a final solution that protects human health and the environment.

Established as a manufacturing facility, the Harley-Davidson Vehicle Operations in York, Pennsylvania covered more than 230 acres and had over 1.5 million square feet under roof. Harley-Davidson sold 58 acres in July 2012 to further maximize potential reuse of the area west of current operations, leaving 172 acres with 650,000 square feet under roof. A variety of manufacturing operations—from fabrication and painting to assembly-are performed at the facility. The facility assembles the Touring, Trike, and Softail® models, as well as limited production, factorycustom motorcycles. Harley-Davidson offers visitors exhibits that detail the plant's history and guided tours through the manufacturing and assembly processes. Over the years, thousands of Harley-Davidson enthusiasts have made the journey to York, Pennsylvania to witness a legend in the making.



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