

Estimating and Tracking SF₆ Nameplate Capacity for Electric Power Systems

Paul Stewart
ICF International

***EPA's SF₆ Emission Reduction
Partnership for Electric Power
Systems Partner Meeting***

**May 13-14, 2010
Energy Plaza
Dallas, Texas**



Overview

- Nameplate Capacity and SF₆ Emissions Reporting/Why a Presentation on SF₆ Nameplate Capacity?
- How Much Gas is in a Piece of Equipment
- Total System-wide Nameplate Capacity
- Challenges

Nameplate Capacity and SF₆ Emissions Reporting

- Ways to think of NPC:
 - NPC of an individual piece of equipment
 - System-wide NPC
 - Year-to-year changes in system-wide NPC

Why a Presentation on Nameplate Capacity?

- Huge effect on the overall emission rate, which is key relative performance indicator
 - Values that influence emission rate:
 - Total NPC of new equipment (D10)
 - Total NPC of retiring equipment (D11)
 - Total NPC in system
 - optional for Partnership reporting
- In proposed Mandatory Reporting Rule, reporting threshold is based on system-wide NPC

Why a Presentation on Nameplate Capacity? (cont.)

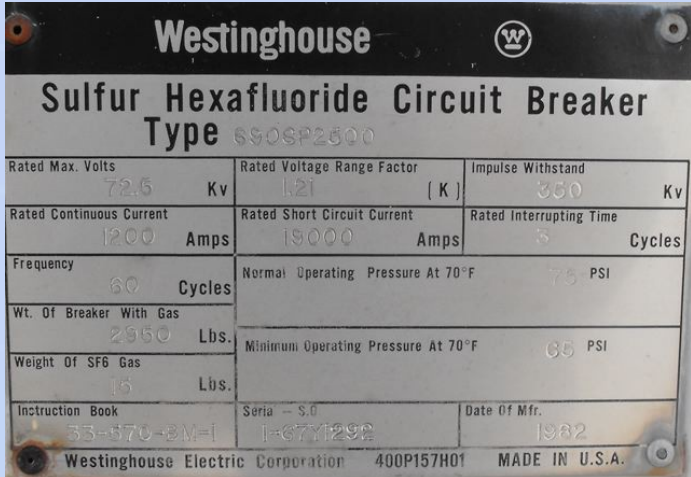
- Large Partners have found that system-wide NPC estimates were off up to 40%
- Varying levels of estimation and tracking methods among Partners
 - Some not fully aware of system-wide NPC (optional reporting parameter)
 - Some have been inventorying for years with assistance of asset management software
- So, very good opportunity for information sharing among Partners!


Options for Tracking Equipment Inventory

- Excel spreadsheet
- Computerized Maintenance Management System (CMMS)/Enterprise Asset Management (EIA)
 - e.g., Maximo
- Cost Accounting Management Software
 - e.g., Cascade
- The more tracking systems in place at one time the better → enables cross-checks.

How Much is in a Piece of Equipment?

- Capacity of SF₆ in lbs is affixed to equipment or provided in specs
- Measuring SF₆ charged into equipment
 - Mass flow meters
 - weighing cylinders before and after filling equipment
 - Temperature, pressure, and internal volume



Westinghouse 

Sulfur Hexafluoride Circuit Breaker
Type 690SP2500

Rated Max. Volts 72.5 Kv	Rated Voltage Range Factor 1.21 [K]	Impulse Withstand 300 Kv
Rated Continuous Current 1200 Amps	Rated Short Circuit Current 19000 Amps	Rated Interrupting Time 5 Cycles
Frequency 60 Cycles	Normal Operating Pressure At 70°F 75 PSI	
Wt. Of Breaker With Gas 2950 Lbs.	Minimum Operating Pressure At 70°F 65 PSI	
Weight Of SF6 Gas 15 Lbs.	Instruction Book 33-870-0M-1	Serial - S.O. 1-67Y1292
Westinghouse Electric Corporation 400P157H01		Date Of Mfr. 1982 MADE IN U.S.A.

Total System-wide Nameplate Capacity

- All SF₆-containing equipment should be included in total, including sealed-pressure
 - In current proposed rule it is not excluded
- Be careful about assuming all makes and models have same NPC
 - Different vintages can have different capacities

Year-to-Year System-wide Nameplate Capacity

Tracking year-to-year NPC:

– Most practical method:

- *Current year NPC = previous year NPC + new nameplate – retiring nameplate*

– Most rigorous method:

- Bottom-up assessment of equipment at each substation

Year-to-Year System-wide Nameplate Capacity (cont.)

Best balance of practicality and rigor?

- Will vary with system. Relatively new systems will typically require less attention.
- Asset Management Software will help squeeze out errors over time, making audits less necessary.
- Have any particular errors been found that could indicate more widespread problem?
- Measure amount of gas inside equipment when opportunities arise.

Year-to-Year System-wide Nameplate Capacity (cont.)

And the worst method is...

doing bottom-up assessment in first year of tracking and then adding/subtracting nameplate capacity changes indefinitely without ever auditing again.

Why?

- Small discrepancies each year can add up
- Original assessment could have been wrong



Challenges

1. Equipment has been delivered but will not be commissioned immediately
 - For mass-balance to work properly:
 - the equipment must not be accounted for as new nameplate until it is energized.
 - gas inside equipment must be considered as storage inventory until equipment is energized
 - Just think of the equipment not yet commissioned as a storage container

Challenges (cont.)

2. How much SF6 is in sealed-pressure equipment?

- Not always provided with equipment
- On the smaller equipment, OEMs may not even know
- Crucial to communicate with OEMs



Challenges (cont.)

3. How much SF6 does old equipment contain?
 - Labeling can be imprecise, hard to read, or non-existent. Specs might not be on-hand.
 - Talk to OEMs. At a minimum, they can make calculations based on internal volumes, temperature, and pressure.

Challenges (cont.)

4. Internal structure of the equipment is altered through refurbishment or upgrade.
 - Change in NPC should be accounted for
 - Change in internal volume can be used to calculate new NPC, and OEMs should provide new NPC if performing job
 - Or, new amount of SF₆ that equipment holds could be weighed (more reliable, equipment needs to be refilled from scratch anyway)

Questions or Comments?



Thank you for your attention

Paul Stewart

ICF International

1-202-862-1135

pstewart@icfi.com

