

# THE MOVES APPROACH TO MODELING EVAPORATIVE EMISSIONS

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The logo for MOVES, featuring the word "MOVES" in a stylized, metallic, 3D font with a glowing effect, set against a dark, gradient background.

## Acknowledgements

- **Connie Hart, EPA**
- **Prashanth Gururaja, EPA**
- **Jarrold Brown, EPA**
- **David Brzezinski, EPA**
- **John Koupal, EPA**

## Evaporative emissions a combination of many processes

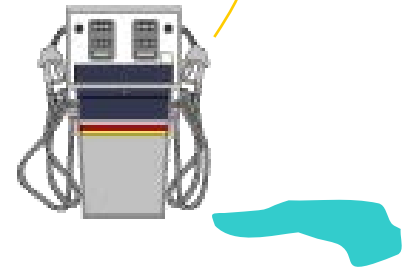
Fuel Permeation

Fuel Vapor Venting



Liquid Leaks

Refueling Vapor

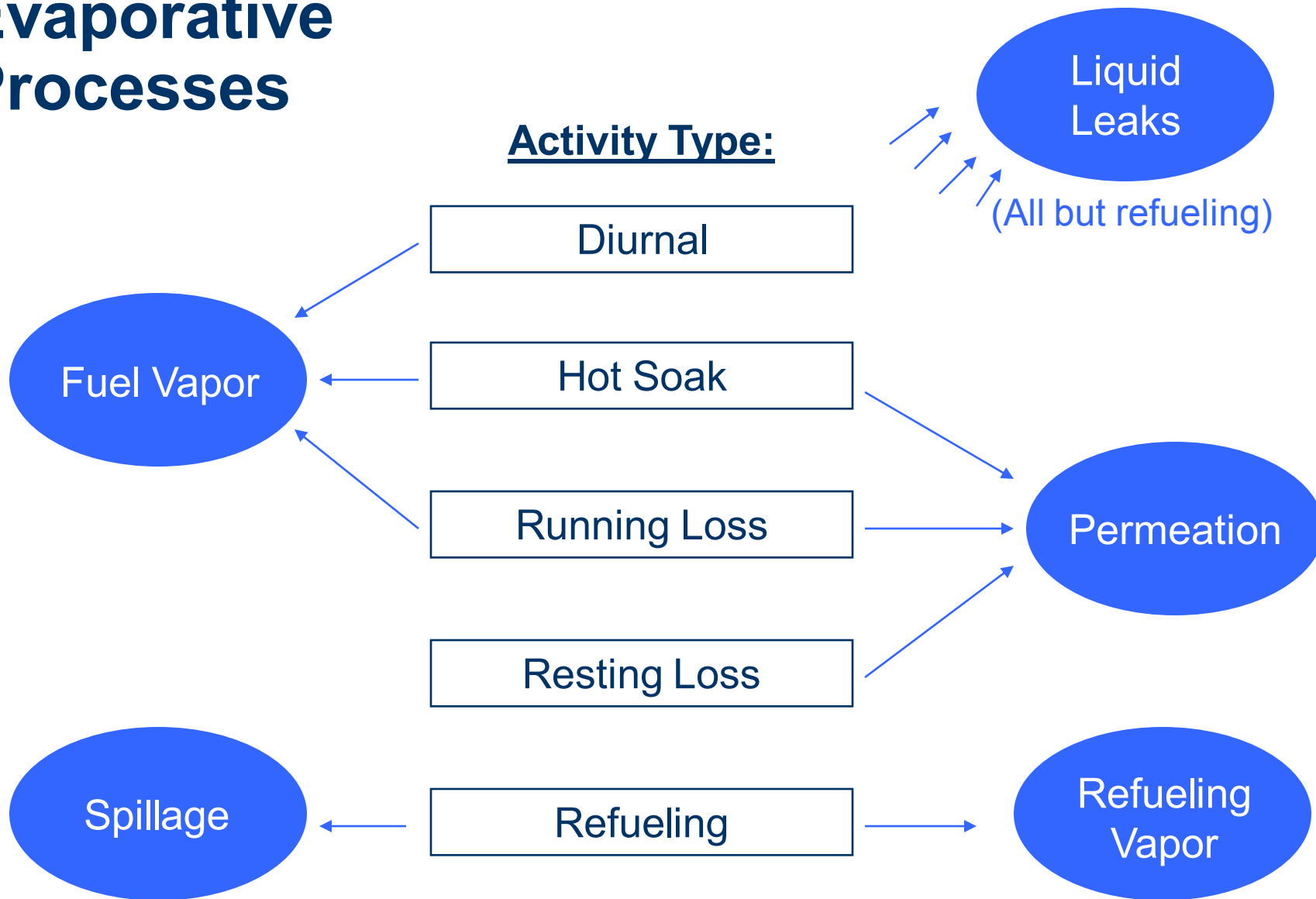


Refueling Spillage

# Objectives for MOVES evaporative component

- **Use most recent data**
  - CRC E-77 suite of programs
- **Better allocation of evaporative emissions by space and time**
  - Evaporative emissions no longer coupled to VMT
- **Dynamically consistent activity information**
  - Trip starts, trip ends, soak times, trip times by hour
- **Explicit treatment of Ethanol permeation**
  - Important for Renewable Fuel Standard (RFS)

# Mapping Evaporative Processes



# Activity Approach

- **Time basis for activity**
  - Source hours parked (SHP)
    - Split into “cold soak”, “hot soak” modes
  - Source hours operating (SHO)
    - For “running” mode
- **Allocated independently of VMT**
  - Distribution of hours parked (when, how long) calculated within MOVES via sample trip data
  - Geographic allocation factor can account for commute and parking patterns

## Fuel Tank Temperature is Central

- Fuel temperature main driver for permeation and vapor venting emissions
- Depends on day-to-day vehicle operating pattern
- MOVES estimates real-world fuel temperature based on sample trips
- Hourly averages by mode (cold soak, hot soak, operating) used to calculate emissions

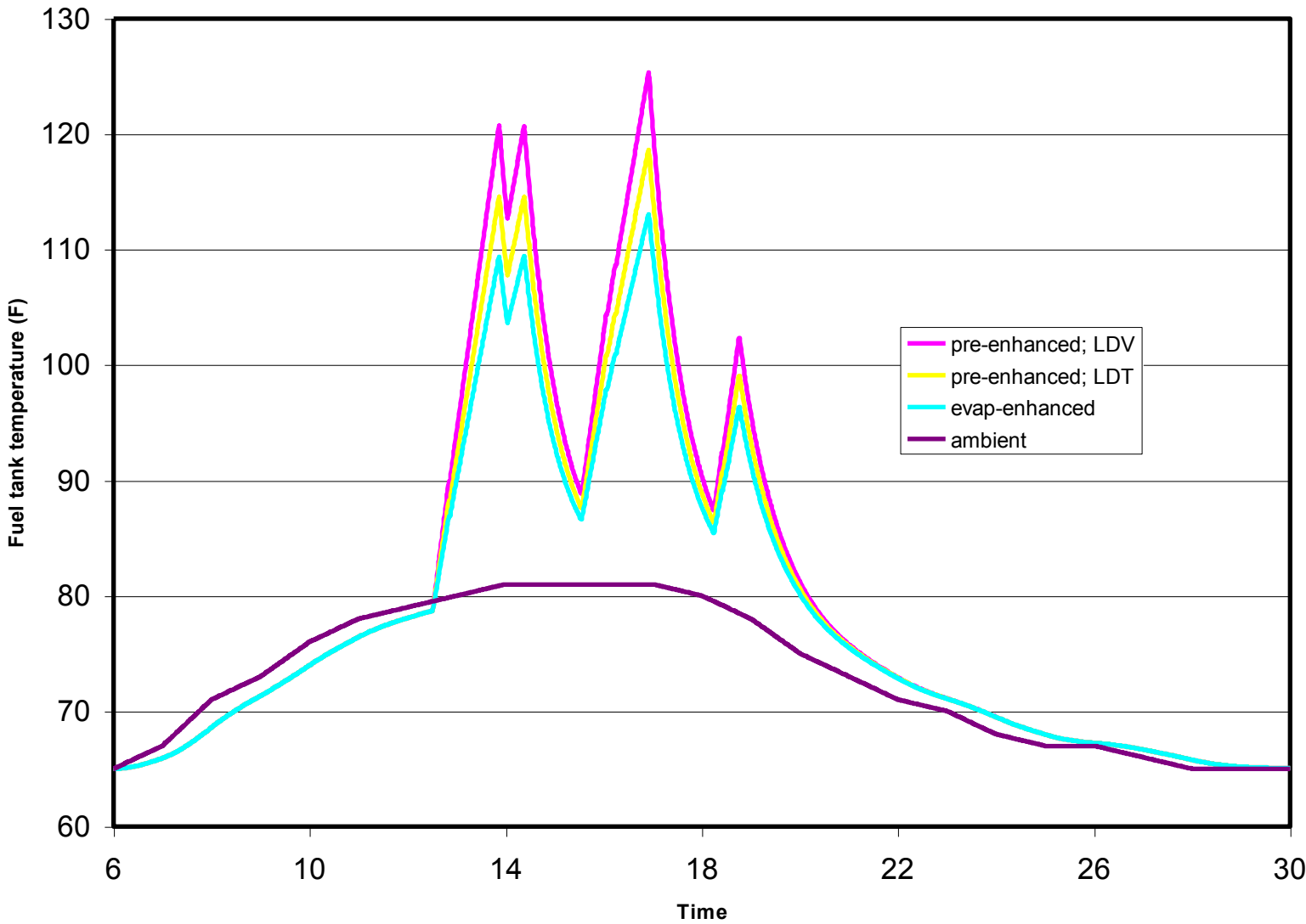
# Fuel Tank Temperature Algorithm

- **Data and background obtained from**
  - CRC E-35
  - SAE 930078 “Running Loss Temperature Profiles”
  - Certification Fuel Tank Temperature Profiles
- **Parked (cold soak & hot soak)**
  - tank temp related to ambient by linear, first-order differential equation
  - Initial temp for each soak needed
    - Ambient if start of day
    - Ending temperature of previous trip if hot soak
- **Operating**
  - Depends on length of trip, model year group, vehicle type, temperature at end of previous soak period
  - The degree of temperature rise varies inversely with start temp

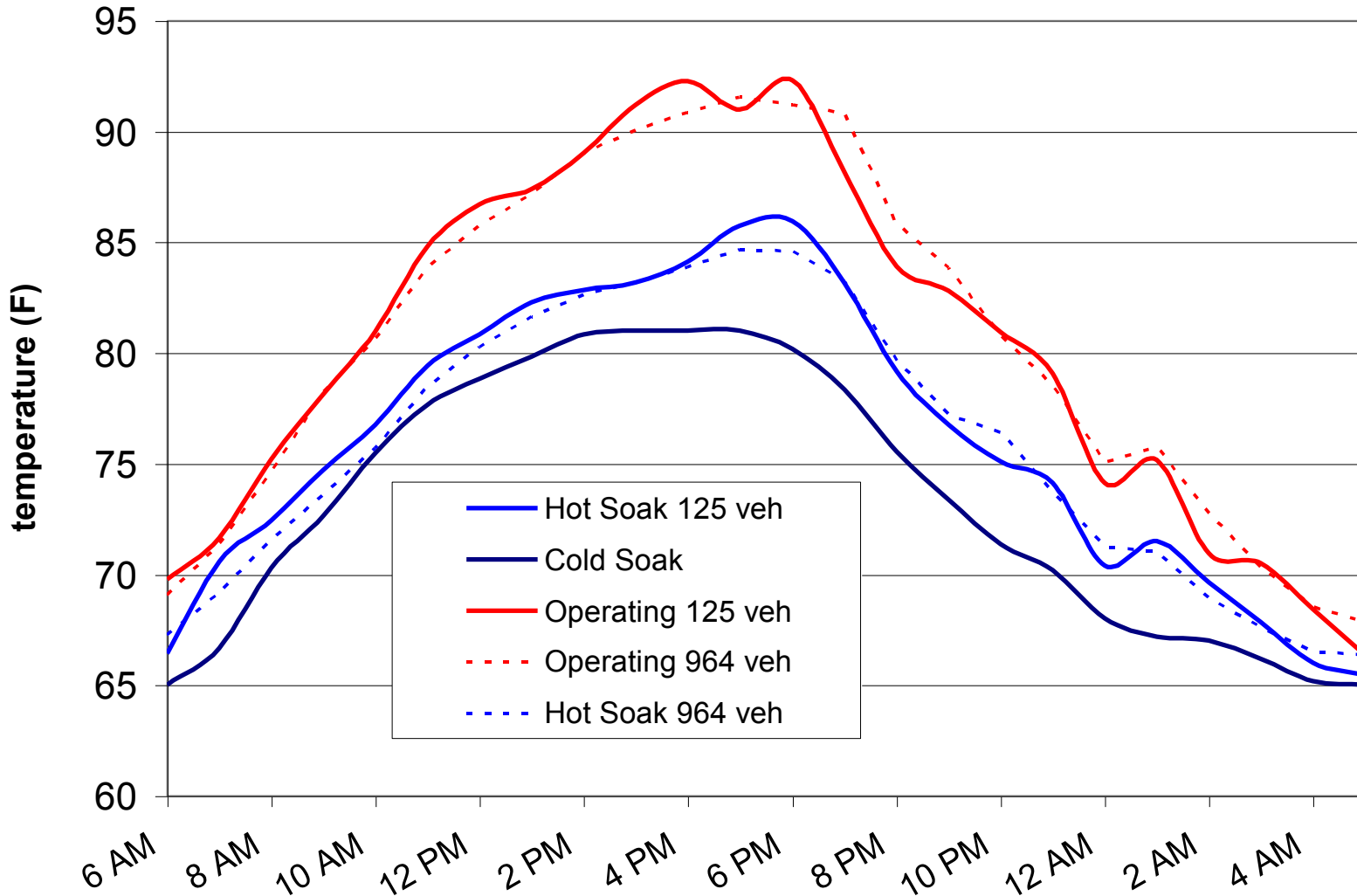


# Estimated Fuel Tank Temperature Profile For a Single Vehicle

Washtenaw County Typical July Day



# Estimated Average Fuel Tank Temperature Based on Sample Trips Washtenaw County Typical July Day



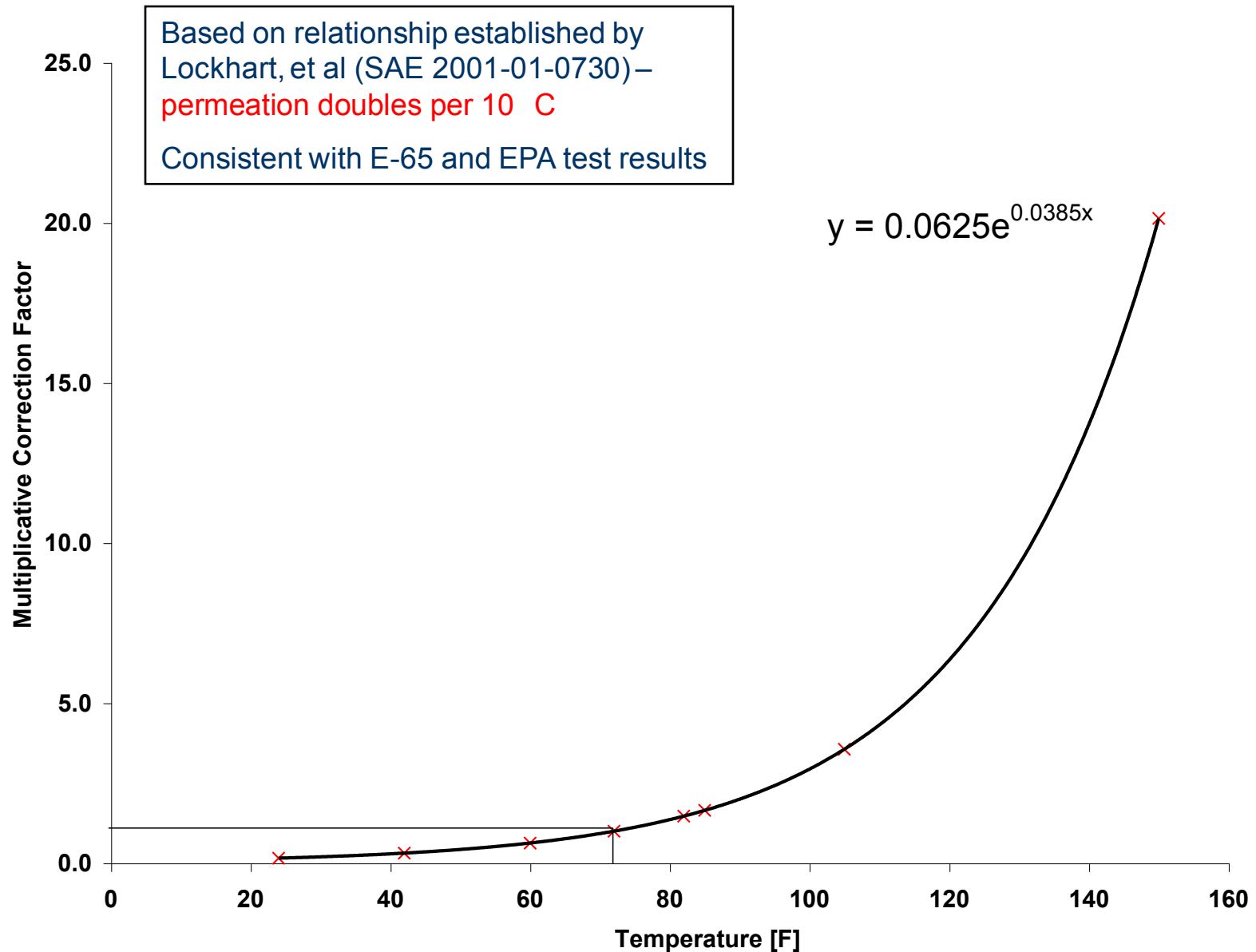
# Evaporative Emission Sources

- **Historical EPA Testing (Mobile Source Observation Database)**
- **Recent CRC Programs**
  - E-9, E-35, E-41, E-65, E-77
- **EPA Compliance Data (enhanced evap)**
- **E-77 suite of programs**
  - Pilot program to focus on aging enhanced vehicles
  - Includes permeation testing, “off-cycle” diurnal
- **Ethanol effects on permeation**
  - Updated in MOVES2010a with E-77-2 and 2b data

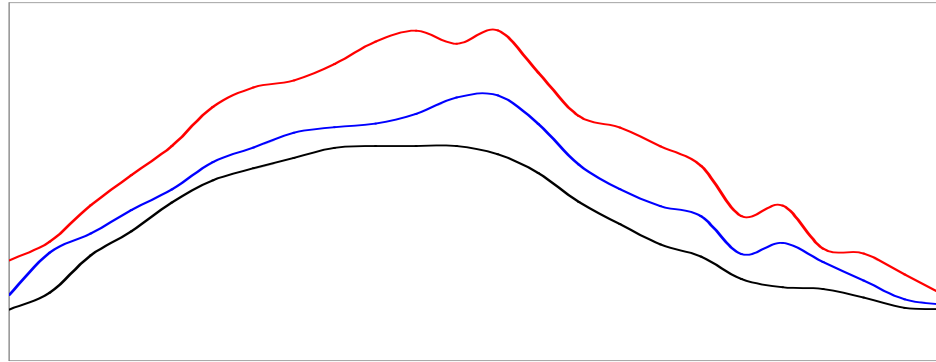
# Permeation

- **Base rates @ fuel temp = 72**
  - Same base rate for Cold, Hot soak, and Operating
- **Adjustments: fuel temp, EtOH**
  - Data provided from CRC E-77 programs

# Permeation Tank Temperature Adjustment



# Illustration of Permeation Calculation - Washtenaw County Example

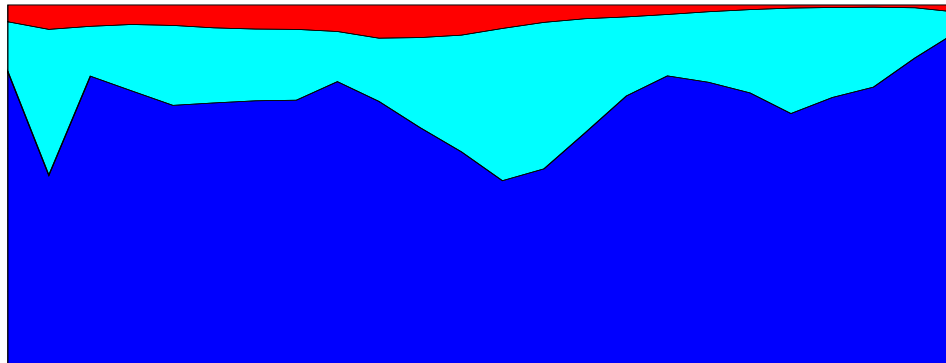


Average Fuel Temp

**operating**

**hot soak**

**cold soak**

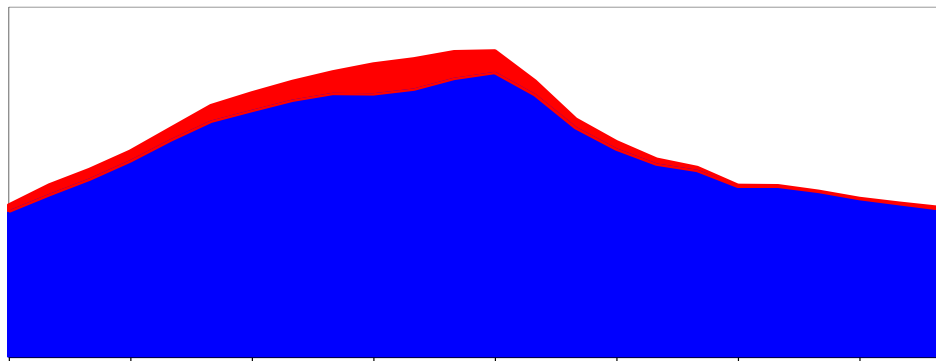


Activity Distribution

**operating**

**hot soak**

**cold soak**



Total Permeation HC

**operating**

**parked**

6 AM 9 AM 12 PM 3 PM 6 PM 9 PM 12 AM 3 AM

# Fuel Vapor Venting

- **Hot Soak & Running**

- Average available gram/hour emission test results
- Hot Soak Emissions<sub>hour</sub> = SHP \* hot soak rates
- Running Emissions<sub>hour</sub> = SHO \* running rates

- **Cold Soak (diurnal)**

- Tank Vapor Generated (TVG)  $\approx$  f ( $\Delta$  temp, RVP, EtOH)
  - Reddy, SAE Paper 892089
- Cumulative HC emissions  $\approx$  f (TVG)
- Cold Soak Emissions<sub>hour</sub> =

$$\text{SHP} * \sum_{\text{Initial hour}} (\text{cumHC}_{\text{hour}} - \text{cumHC}_{\text{initial hour}}) * \text{fraction of soaks starting in initial hour}$$

## Cold Soak (Diurnal) Cont.

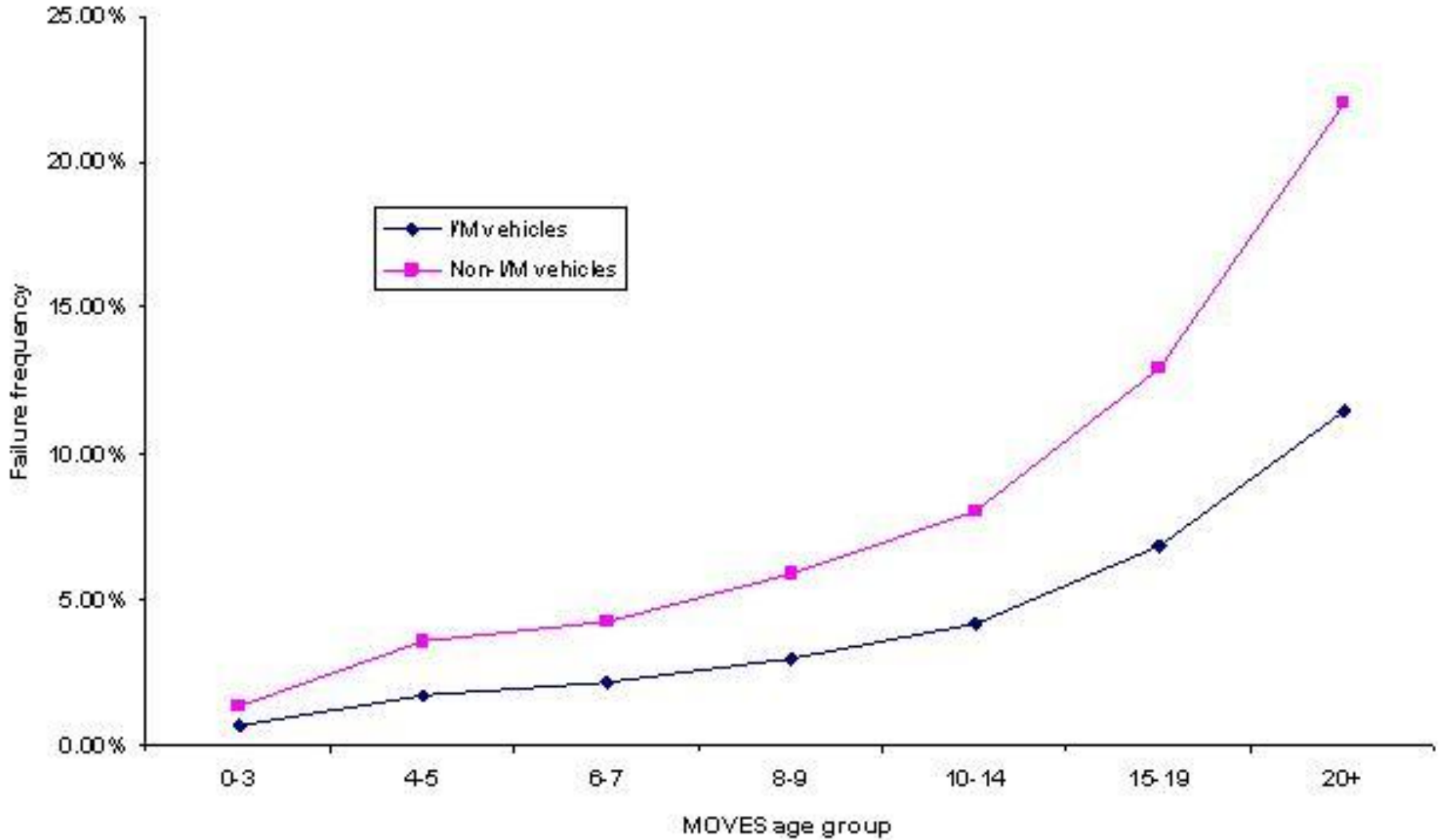
- **Tank Vapor Generated (TVG)**
- **Tank Vapor Vented (TVV)**
  - Canister Breakthrough
  - Vapor Leaks
  - Other non-liquid fuel vapor losses



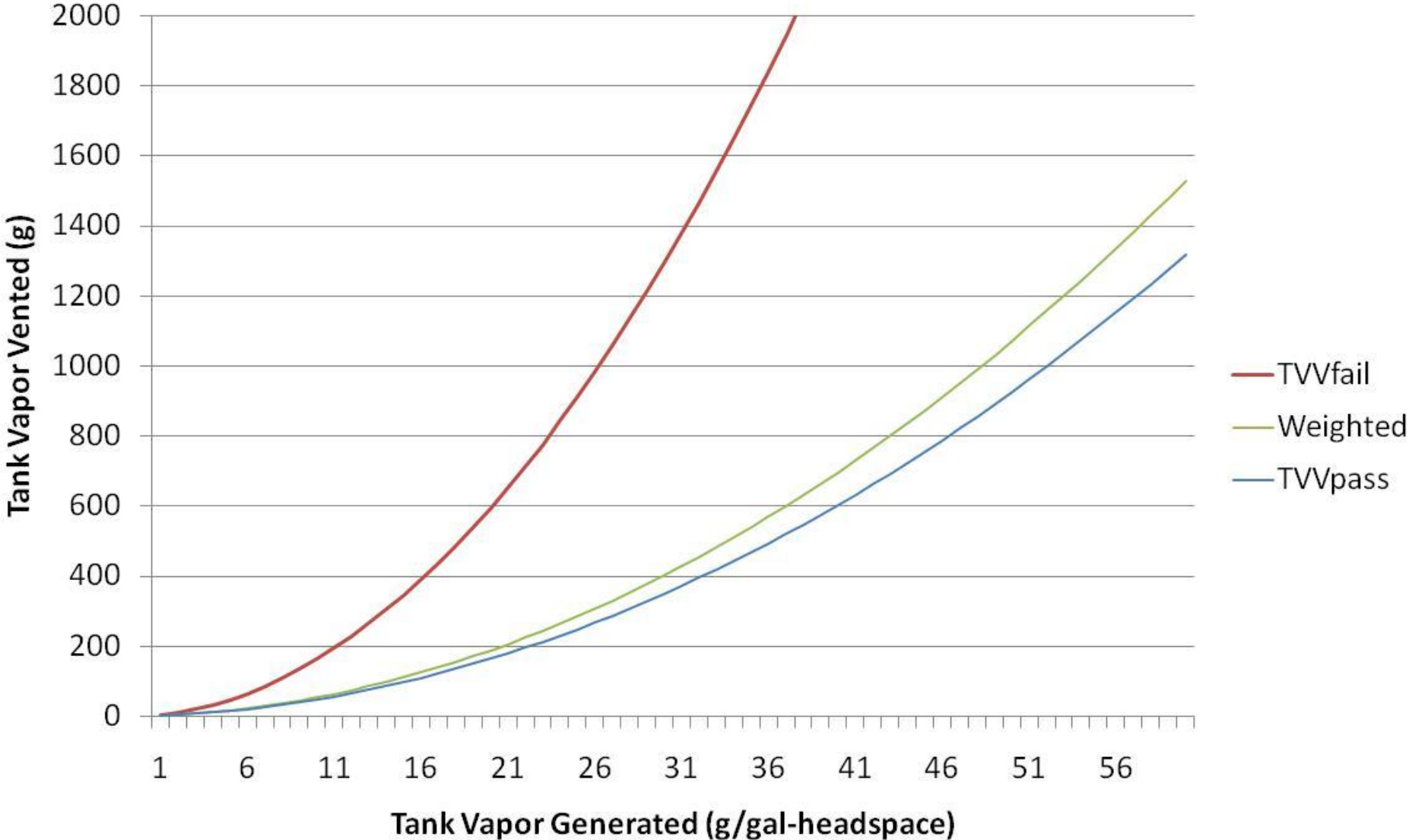
# Fuel Vapor Venting for I/M

- **Two base rates for Cold Soak and Hot Soak**
  - Non I/M and I/M
- **Develop I/M weighting based on types of tests performed at I/M stations**
  - pressure test failure, gas cap failure & non-gross liquid leak rates for pre-OBD vehicles
    - Sources: BAR roadside studies, CRC E-9/35/41, API/CRC liquid leak survey

# Evaporative failure frequencies for I/M and non-I/M vehicles in the Phoenix area. This figure shows model years 1978 to 1995.



# Illustration of MOVES Tank Vapor Venting Rates and Weighting



# Liquid Leaks

- **Gross leaks – i.e. dripping fuel**
  - Less severe leaks accounted for in Vapor Venting rates
- **Small frequency but very high emissions**
- **Rates in MOVES account for absolute emissions & frequency**
- **Absolute emission rates from confirmed leakers found in 1990's CRC evap programs**
  - Independent of model year (a drop is a drop)

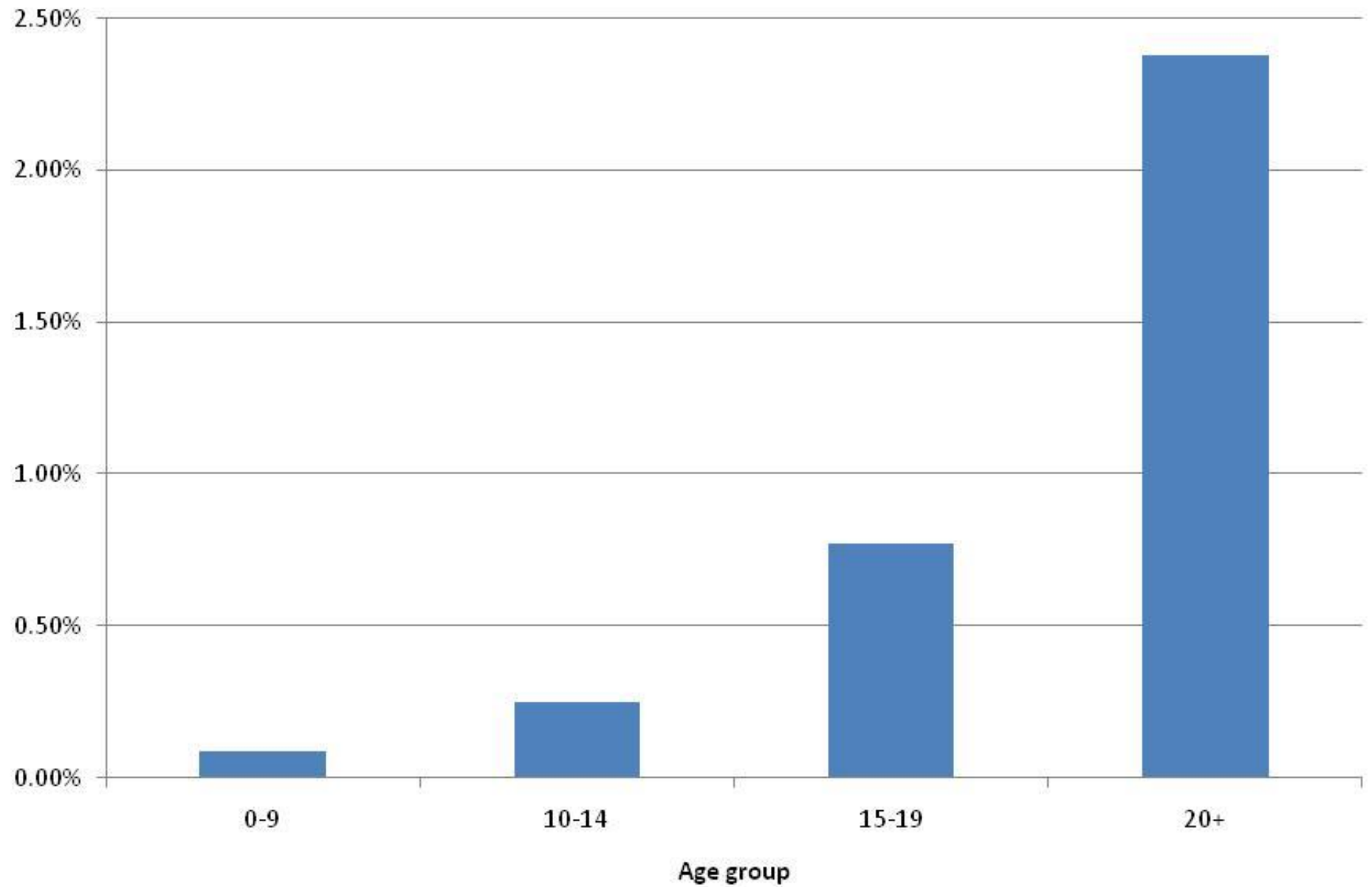
Cold Soak g/hr	Hot Soak g/hr	Operating g/hr
9.85	19.0	178

# Liquid Leak Frequencies

- Frequencies do depend on age
- Data sources:
  - API study (1997)
  - California Bureau of Automotive Repair
    - Smog Check program conducts visual inspection

Age 0-9	Age 10-14	Age 15-19	Age 20+
0.09%	0.25%	0.77%	2.38%

# Liquid Leak Frequency



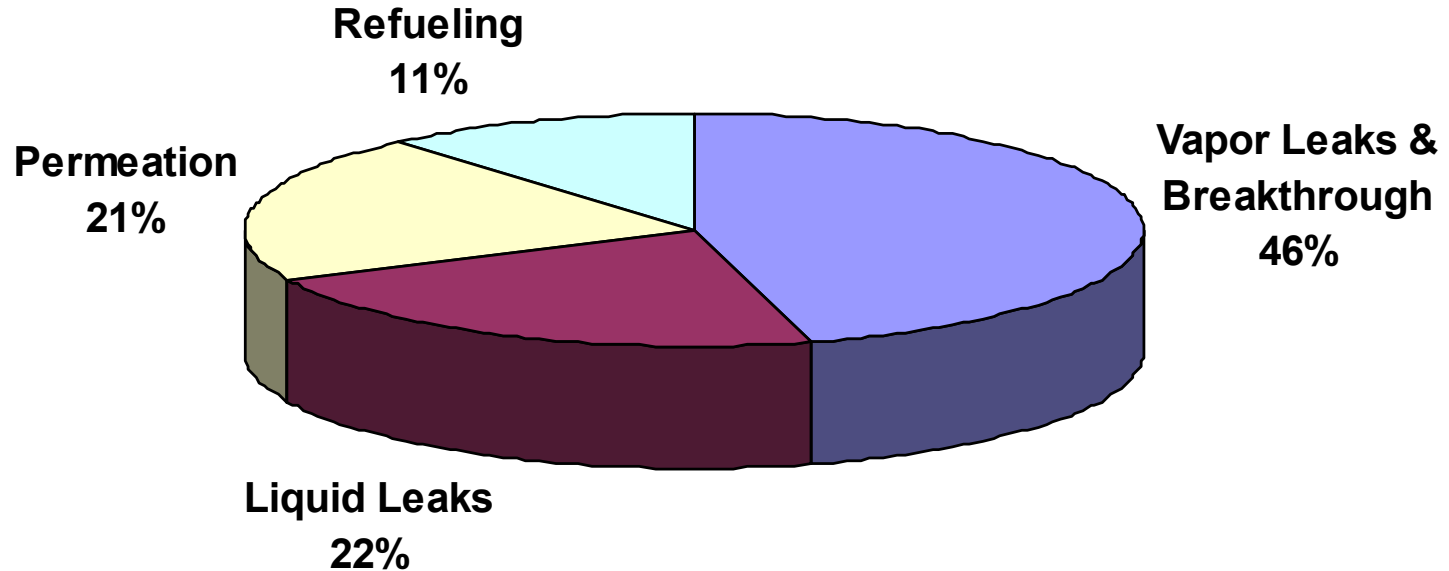
# Refueling

- **Tank Vapor Displacement & Spillage**
- **g/gallon emission rates \* fuel consumption**
  - allows refueling emissions to reflect changes in fuel consumption as estimated by MOVES
- **Adjusted by model year (Onboard Refueling Vapor Recovery) and location (Stage II Vapor Recovery)**

# Projected Evap Inventory Breakdown

July 2022 Ozone Episode

Wilmington, NC (modeled with 7 RVP E10)



Source: MOVES2010a



# Future MOVES Evap

- **Key improvements**

- Model vapor venting to reflect multiple day diurnals
  - How Tier 2 vehicles load and break through canister
  - How many vehicles are soaking for extended diurnals
- Refine deterioration rates for Tier 2 vehicles
  - Vapor leaks (emission rate, and prevalence)
  - Liquid leaks (emission rate, and prevalence)
- Understand insufficient vapor canister purge
  - How do vehicles purge the canister during real world driving?

# Evaporative Emissions Modeling in MOVES

- **Located at:**

- <http://www.epa.gov/otaq/models/moves/movesback.htm>

- **Contact:**

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- 734-214-4760

**Thank You!**