

**Bayer Method ET-001-W13-01****An Analytical Method for the Determination of Residues of Ethephon  
in Water Using LC/MS/MS****1.0 SUMMARY**

An analytical method was developed to determine the residues of Ethephon in water.

Residues of ethephon are amended with an isotopic internal standard and analyzed by direct injection. The samples were analyzed for ethephon by LC/MS/MS with quantification based on a comparison of peak areas with those of known standards.

The method limit of quantitation (LOQ) for ethephon is 0.5 ng/mL.

**2.0 BACKGROUND**

The analytical method presented in this report is designed to measure residues of ethephon in water using isotopically labeled internal standards and LC/MS/MS detection.

**3.0 APPARATUS**

(Functional equivalents may be substituted)

- Various general laboratory glassware and utensils
- MicroMan pipettors and tips
- Phenomenex Aqua C18, 150 mm X 4.6 mm, 3 µm particle size, (Part No: 00F-4311-E0)
- ABSciex API 5500 chromatograph/mass spectrometer (LC-MS/MS) equipped with electrospray ionization (ESI) interface, Shimadzu HPLC pumps and a CTC PAL autosampler, and Analyst 1.6.1 data collection software (ABSciex)

**4.0 REAGENTS AND CONSUMABLES**

(Functional equivalents may be substituted)

- Acetonitrile (ACN, Optima Grade, Fisher Part No. A996-4 )
- Formic Acid 99% (Acros, Part no. 14793-0010)
- Water (Optima Grade; Fisher Part No. W7-4)
- 0.1% formic acid in water. Add 1 mL formic acid to 1000 mL water. Mix well.
- 0.1% formic acid in ACN. Add 1 mL formic acid to 1000 mL ACN. Mix well.
- 20 mL glass vial (Fisher Part No. 50-949-406)
- HPLC vials and caps (2-mL, National Scientific, Part Nos. C4011-5W and C4011-55)

## 5.0 PREPARATION OF STANDARD SOLUTIONS

Ethephon analytical standards and the isotopic internal standard ethephon-d<sub>4</sub> are needed. These standards may be obtained from Bayer CropScience, 2 T.W. Alexander Drive, Research Triangle Park, North Carolina, 27709. Additional details about these chemicals are given in Appendix 1.

The toxicities of these chemicals have not been precisely determined. Thus, each chemical must be treated as a potential health hazard. Exposure to these chemicals should be reduced to the lowest reasonable level.

**NOTE:** The following procedure is an example description of how these standard solutions may be prepared. Alternate or additional standards of appropriate weight and volume may be prepared as needed.

Class "A" volumetric glassware or calibrated pipets should be used in the preparation of all analytical standards. All standard stock solutions should be stored in a freezer when not in use and fortification and calibration standard solutions should be stored in a refrigerator when not in use. Solutions should be allowed to warm to room temperature prior to use. Corrections for standard purities should be applied when expressing standard concentrations.

### 5.1 Primary Stock Standard Solution

Prepare a ~100 µg/mL stock solution of ethephon. Standards are typically provided in 9.0 to 12.0 mg aliquots. The standard is quantitatively transferred to a 100 mL volumetric flask using 0.1% formic acid in water and diluted to volume.

### 5.2 Fortification Standard Solutions

#### 10 µg/mL solution

Prepare a 10 µg/mL solution by taking an appropriate volume (~10.0 mL) of the primary stock solution and diluting to 100 mL with 0.1% formic acid in water.

#### 1 µg/mL solution

Transfer 10 mL of the 10 µg/mL standard solution into a 100 mL volumetric flask. Dilute to volume with 0.1% formic acid in water. Mix well.

#### 0.1 µg/mL solution

Transfer 10 mL of the 1 µg/mL standard solution into a 100 mL volumetric flask. Dilute to volume with 0.1% formic acid in water. Mix well.

### 5.3 Isotopic Internal Standard Solutions

Prepare a ~100 µg/mL stock solution of ethephon-d<sub>4</sub>. Standards are typically provided in 2.0 to 5.0 mg aliquots. The standard is quantitatively transferred to a 50 mL volumetric flask using 0.1% formic acid in water and diluted to volume.

10 µg/mL internal standard solution

Prepare a 10 µg/mL internal standard solution by taking an appropriate volume (~10.0 mL) of the ethephon-d<sub>4</sub> primary stock internal standard solution and diluting to 100 mL with 0.1% formic acid in water.

1 µg/mL internal standard solution

Transfer 10 mL of the 10 µg/mL internal standard stock standard solution into a 100 mL volumetric flask. Dilute to volume with 0.1% formic acid in water. Mix well.

**5.4 Calibration Standard Solutions**

Prepare working calibration solutions consisting of 0.2, 0.8, 2, 5, 10, and 50 ng/mL diluted to 50 mL with 0.1% formic acid in water. Before bringing the calibration solutions to volume, add by pipet 0.5 mL of the 1 µg/mL internal standard solution to each of the calibration solutions.

Concentration of Standard Solution used for dilution (µg/mL)	Concentration of Internal Standard Solution used for dilution (µg/mL)	Aliquot Native mix Taken (mL)	Aliquot Internal Standard Taken (mL)	Dilution Volume (mL)	Concentration of Calibration Solution (ng/mL)	Concentration of Internal Standard (ng/mL)
10	1	0.25	0.5	50	50	10
1	1	0.50	0.5	50	10	10
1	1	0.25	0.5	50	5	10
1	1	0.10	0.5	50	2	10
0.1	1	0.40	0.5	50	0.8	10
0.1	1	0.10	0.5	50	0.2	10

Further calibration solutions may be prepared as needed. Depending on the analytical range for the samples, at least six calibration standards are needed.

**6.0 PROCEDURE****6.1 Sample extraction**

Appendix 2 shows the analytical scheme for the analysis of ethephon in water. The detailed stepwise procedure is as follows:

1. Transfer 10 mL of water into a suitable stoppered container.
2. Add 0.050 mL of formic acid to each sample. (Samples must be acidified prior to fortification to ensure no degradation of compounds.)
3. Fortify the recovery samples at the desired fortification level with the appropriate

- standard solution. For fortifications at the LOQ add, by pipet, 0.050 mL of the 0.1 µg/mL mixed fortification solution.
4. Add, by pipet, 0.1 mL of the 1.0 µg/mL internal standard solution. Stopper the container and shake well.
5. Transfer an aliquot to a vial for LC/MS/MS analysis.

## 7.0 ANALYSIS BY LC-MS/MS

### 7.1 Analytical Procedure

Step 1. Using the recommended procedures listed below, analyze an aliquot of each of the calibration standard solutions (if necessary, additional standard solutions may be added).

Step 2. Analyze an aliquot of each of the analytical samples.

**Note:** Up to 20 sample analyses can be made after the analysis of the standard solutions. In the case of over 20 samples, extra standard solutions could be added between sample analyses.

Step 3. Again, analyze an aliquot of each of the calibration standard solutions (and, if necessary, additional standard solutions).

### 7.2 HPLC Conditions

**Note:** The analyst should optimize chromatographic conditions to obtain satisfactory chromatography. The following recommended conditions were used on an ABSciex API 5500 instrument.

**Isocratic**

95% Mobile Phase A: 0.1% formic acid in water

5% Mobile Phase B: 0.1% formic acid in acetonitrile

HPLC column: Phenomenex Aqua C18, 150 mm X 4.6 mm, 3 µm particle size

Flow rate: 1.0 mL/min

Injection volume: 20 µL (Adjust for LC/MS/MS system being used)

Column Temp: 60°C

Runtime: 4 minutes

Analyte	Approx Retention Time (min)
Ethephon	2.7

### 7.3 Mass Spectrometer Conditions

Note: The analyst should optimize the mass spectrometer conditions to obtain satisfactory system response. The following conditions were used on a ABSciex API 5500 instrument.

#### Negative ion mode

CUR: Curtain Gas	30
CAD: Collision Gas	12
GS1: Ion Source Gas 1	60
GS2: Ion Source Gas 2	70
TEM: Source Temp.	600°C
IS: Ion Transfer Voltage	-4500

### 7.4 Mass Spectrometer Data Collection

**Note:** The analyst should optimize the mass spectrometer data collection to obtain satisfactory system response. As the HPLC column ages, the retention times of the analytes will change. A standard solution should be analyzed before each set of samples to confirm the data collection parameters.

The daughter ions used in this method were chosen due to their optimum sensitivity on the ABSciex API 5500 instrument used for this study. The following recommended ion transitions and conditions were example conditions used on an ABSciex API 5500 instrument:

Analyte Name	Polarity	Q1 Mass (amu)	Q3 Mass (amu)	Dwell (msec)	DP	EP	CE	CXP
Ethephon	-	142.9	107.0	100	-51	-10	-12	-7
Ethephon IS	-	146.9	111.0	100	-51	-10	-12	-7
Ethephon Confirmatory	-	106.8	78.8	100	-51	-10	-12	-7

## 8.0 CALCULATION OF RESULTS

The example calculation displayed below was used by the laboratory developing this method. Alternate calculation procedures appropriate to the reporting requirements may be substituted.

Residue concentrations were determined using calibration curves which were generated after each analysis using Analyst software (version 1.6) using linear regression with 1/x weighting.

The standards were fit to the linear equation:

$$Y = MX + B \text{ with } 1/x \text{ weighting.}$$

where: X is the concentration of the reference standard in ng/mL  
M is the calibration line slope  
B is the calibration line intercept  
Y is the native peak area: isotopic peak area ratio

After regression coefficients were calculated, the residue in ng/mL was determined using the following equation,

$$\text{Residue found (ng/mL)} = \frac{(Y-B)}{M}$$

Analyst software was used to calculate the amount of ethephon in ng/mL for each sample and the percent recovery for the spiked samples.

## 8.1 Fortification Experiments

Note: Fortification experiments may be performed as needed to monitor method efficiency and reproducibility, but are not required when analysis of samples is performed for tolerance enforcement. Fortification experiments are intended to be used for data collection methods or establishing and validating method efficiency.

With each sample set, analyze an untreated control sample and one or more fortified control samples. Calculate recoveries using the following equation:

$$\text{Recovery (\%)} = \frac{(R - S)}{T} \times 100$$

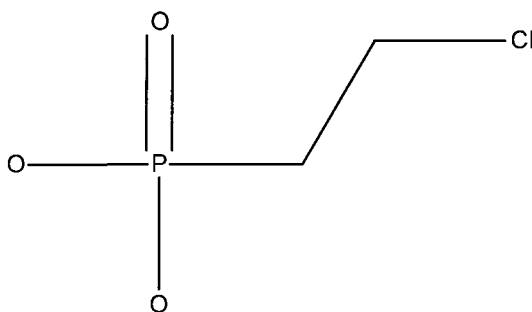
Where: R = ppb of target analyte found in fortified sample  
S = ppb of target analyte found in control sample, real or apparent  
T = theoretical ppb in fortified sample

Recoveries are determined by analyzing fortified control samples alone or in conjunction with a sample set. Samples may be fortified prior to extraction at the LOQ of 0.5 ng/mL or other appropriate level with fortification solutions. Calculate the final residue for the control (S) and fortified control (R) samples.

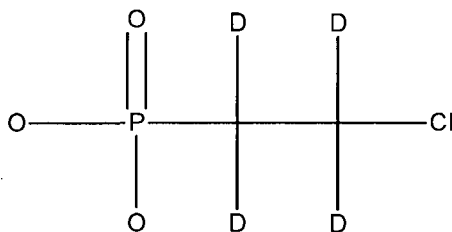
**Appendix 1 Test and Reference Substances**

The toxicities of these chemicals have not been precisely determined. Thus, each chemical must be treated as a potential health hazard. Exposure to these chemicals should be reduced to the lowest reasonable level.

Code Name: Ethephon  
Molecular Formula:  $C_2 H_6 Cl O_3 P$   
Molecular Weight: 144.5 g/mol



Code Name: Ethephon-d<sub>4</sub>  
Molecular Formula:  $C_2 H_2 Cl D_4 O_3 P$   
Molecular Weight: 148.5 g/mol



**Appendix 2 Extraction Scheme for Water Samples**

