EPAct Light Duty Vehicle Fuel Effects Program

March 3, 2008



ED_000545A_00002026-00001

EPAct Fuel Matrix



Base Program (EPA) (Fuels 1-16)

Phases 1 and 2:

RFS 2 Subset (EPA/NREL)
(Fuels 17-19)

Phase 3:

Additional Fuels (NREL)
(Fuels 20-29)

E85 (NREL) —

Fuel#		T90	ETOH	RVP	ARO	
	°F	°F	%	psi	%	
1	150	300	10	10	15	
2	240	340	0	10	15	
3	220	300	10	7	15	
4	220	340	10	10	15	
5	240	300	0	7	40	
6	190	340	10	7	15	
7	190	300	0	7	15	
8	220	300	0	10	15	
9	190	340	0	10	40	
10	220	340	10	7	40	
11	190	300	10	10	40	
12	150	340	10	10	40	
13	220	340	0	7	40	
14	190	340	0	7	15	
15	190	300	0	10	40	
16	220	300	10	7	40	
17	215	325	0	9	30	
18	202	325	10	9	25	
19	195	325	15	9	23	
20	150	340	15	10	15	
21	150	300	15	10	40	
22	160	300	20	7	40	
23	160	300	20	10	15	
24	160	340	20	10	40	
25	160	340	20	7	15	
26	190	300	15	7	40	
27	190	340	15	10	40	
28	190	300	15	10	15	
29	TBD	TBD	85	TBD	TBD	

3

ED_000545A_00002026-00003

To: CN=Aron Butler/OU=AA/O=USEPA/C=US@EPA[]

Cc: []

From: CN=CarlR Fulper/OU=AA/O=USEPA/C=US

Sent: Mon 4/14/2008 2:34:49 PM

Subject: RE: Need Help w/ information for CRC Meeting at EPA on April 16

Carl Fulper Aron Butler

Michael Christianson

Carl Fulper Carl Fulper

I'll talk with Connie Hart about this...... you still might be on the hook.

Carl F

Aron Butler/AA/USEPA/US EPA-OAR,OTAQ,ASD Received Date: 04/14/2008 10:10 AM Transmission Date: 04/14/2008 10:10:36 AM

To Michael Christianson/AA/USEPA/US@EPA

cc CarlR Fulper/AA/USEPA/US@EPA, John Koupal/AA/USEPA/US@EPA, Connie

Hart/AA/USEPA/US@EPA

Subject RE: Need Help w/information for CRC Meeting at EPA on April 16

Did this ever get squared away? Are we on the hook to talk about E74b or not? Isn't Connie the lead on this work?

Michael Christianson/AA/USEPA/US EPA-OAR,OTAQ,ASD Received Date: 04/11/2008 03:08 PM Transmission Date: 04/11/2008 03:08:57 PM

To CarlR Fulper/AA/USEPA/US@EPA

cc Aron Butler/AA/USEPA/US@EPA, John Koupal/AA/USEPA/US@EPA
Subject RE: Need Help w/ information for CRC Meeting at EPA on April 16

Carl,

In terms of E-74b, there is nothing that we here at EPA could present. This was a CRC program that we requested at the last minute that they add 2 fuels for us. We have not been involved in the testing since then, although I've seen the ongoing progress reports. If anything, I would think that CRC would be walking us through some slides, not the other way around.

Please let me know if this is what you meant - the way I read it, I thought you were looking for us to put something together.

Michael G. Christianson
Office of Transportation and Air Quality
U.S. Environmental Protection Agency
2000 Traverwood Drive, Ann Arbor, MI 48105
Phone (734) 214-4624 / Fax (734) 214-4050
christianson.michael@epa.gov

CarlR Fulper/AA/USEPA/US 04/11/2008 10:15 AM

To CarlR Fulper/AA/USEPA/US@EPA

cc Antonio Fernandez/AA/USEPA/US@EPA, Connie Hart/AA/USEPA/US@EPA, Ed Nam/AA/USEPA/US@EPA, James Warila/AA/USEPA/US@EPA, John Koupal/AA/USEPA/US@EPA, Joseph Somers/AA/USEPA/US@EPA, Kathryn Sargeant/AA/USEPA/US@EPA, Marion Hoyer/AA/USEPA/US@EPA, Michael Christianson/AA/USEPA/US@EPA, Paul Machiele/AA/USEPA/US@EPA, Rafal Sobotowski/AA/USEPA/US@EPA

Subject RE: Need Help w/ information for CRC Meeting at EPA on April 16

Corrections:

CarlR Fulper/AA/USEPA/US EPA-OAR,OTAQ,ASD Received Date: 04/11/2008 10:10 AM Transmission Date: 04/11/2008 10:10:13 AM

To John Koupal/AA/USEPA/US

cc Antonio Fernandez/AA/USEPA/US@EPA, Connie Hart/AA/USEPA/US@EPA, Ed Nam/AA/USEPA/US@EPA, James Warila/AA/USEPA/US@EPA, John Koupal/AA/USEPA/US@EPA, Joseph Somers/AA/USEPA/US@EPA, Kathryn Sargeant/AA/USEPA/US@EPA, Marion Hoyer/AA/USEPA/US@EPA, Michael Christianson/AA/USEPA/US@EPA, Paul Machiele/AA/USEPA/US@EPA, Rafal Sobotowski/AA/USEPA/US@EPA

Subject RE: Need Help w/information for CRC Meeting at EPA on April 16

I need your help,

CRC will be visiting on April 16 to establish or continue its communications between EPA and CRC. CRC is looking for a status on our test programs, a quick overview, timeline, issues or preliminary results. Nothing big but some general PDF slides on the test programs

I need to know who will be able to talk about it and provide the information. It would be nice to have a copy of the presentation by Tuesday morning (April 15).

10:00 AM Kansas City (E-69) Carl Fulper/Ed Nam/Jim Warila
10:30 AM Nonroad Pilot (E-70) Carl Fulper, Connie Hart, Jim Warila
11:00 AM E-74b - Evaporative Mike Christianson/Aaron Bulter

11:30 AM E-77 - Evaporative Connie Hart/David Brzenzski/Carl Fulper

12:00 - 1PM Working Lunch (??)

12:30 PM ACES - Joe Somers/Chris Laroo

1:00 PM EPAct work (missing anything?) Carl Scarbro/Connie Hart/Tony Fernadez/Rafal

Sobotowski/Mike Christianson

1:30 PM HDIU Status Rick Wilcox/Chris Laroo

2:00 PM MOVES Evaluation John Koupal/Megan Bearsdley/Ed Nam

2:30 PM EPA Future Projects John Koupal/Carl Fulper/Ed Nam (E-23 Future Work?)

3:00 PM Measurement Panel (December meeeting)

Lab Tour (??)
Other Topics??

Thanks,

Carl Fulper

John Koupal/AA/USEPA/US EPA-OAR,OTAQ,ASD Received Date: 04/07/2008 03:39 PM Transmission Date: 04/07/2008 03:39:52 PM

To John Koupal/AA/USEPA/US@EPA

cc Antonio Fernandez/AA/USEPA/US@EPA, CarlR Fulper/AA/USEPA/US@EPA, Connie Hart/AA/USEPA/US@EPA, Ed Nam/AA/USEPA/US@EPA, James Warila/AA/USEPA/US@EPA, Joseph Somers/AA/USEPA/US@EPA, Kathryn Sargeant/AA/USEPA/US@EPA, Marion Hoyer/AA/USEPA/US@EPA, Michael Christianson/AA/USEPA/US@EPA, Paul Machiele/AA/USEPA/US@EPA, Rafal Sobotowski/AA/USEPA/US@EPA Subject Friday 4/18?

Still working out dates - how many do we lose if we met with CRC Friday 4/18? please let me know if that is your

flex day

John Koupal
Director, Air Quality & Modeling Center
Assessment & Standards Division
U.S. EPA Office of Transportation & Air Quality
2000 Traverwood Drive Ann Arbor, MI 48105
(734) 214-4942 koupal.john@epa.gov

John Koupal/AA/USEPA/US EPA-OAR,OTAQ,ASD Sent by: John Koupal Received Date: 04/07/2008 11:53 AM Transmission Date: 04/07/2008 11:53:20 AM

To Rafal Sobotowski/AA/USEPA/US, Connie Hart/AA/USEPA/US, Antonio Fernandez/AA/USEPA/US, Ed Nam/AA/USEPA/US, James Warila/AA/USEPA/US, CarlR Fulper/AA/USEPA/US, Joseph Somers/AA/USEPA/US, Michael Christianson/AA/USEPA/US, Marion Hoyer/AA/USEPA/US

cc Kathryn Sargeant/AA/USEPA/US@EPA, Paul Machiele/AA/USEPA/US@EPA

Subject CHECK SCHEDULES: meet with Chris/Brent of CRC 4/16?

Chris Tennant and Brent Bailey of CRC would like to visit the lab next week to coordinate on our various projects, including E-69, E-70, E-74b, E-77, ACES and our EPAct work (missing anything?). I am proposing we block off 10am - 3pm next Wednesday 4/16 to cover all of these. We can shuffle the agenda so that you only need to be there for discussion of your project, but if you cannot make it at all during this time please let me know ASAP so I can get back to Chris - also let me know if Thursday the 17th would then be an option.

John Koupal
Director, Air Quality & Modeling Center
Assessment & Standards Division
U.S. EPA Office of Transportation & Air Quality
2000 Traverwood Drive Ann Arbor, MI 48105
(734) 214-4942 koupal.john@epa.gov

To: CN=Paul Machiele/OU=AA/O=USEPA/C=US@EPA;CN=Ed

Nam/OU=AA/O=USEPA/C=US@EPA;CN=Antonio

Fernandez/OU=AA/O=USEPA/C=US@EPA;CN=Aron

Butler/OU=AA/O=USEPA/C=US@EPA;CN=Michael

Christianson/OU=AA/O=USEPA/C=US@EPA[]; N=Ed

Nam/OU=AA/O=USEPA/C=US@EPA;CN=Antonio

Fernandez/OU=AA/O=USEPA/C=US@EPA;CN=Aron

Butler/OU=AA/O=USEPA/C=US@EPA:CN=Michael

Christianson/OU=AA/O=USEPA/C=US@EPA[]; N=Antonio

Fernandez/OU=AA/O=USEPA/C=US@EPA;CN=Aron

Butler/OU=AA/O=USEPA/C=US@EPA:CN=Michael

Christianson/OU=AA/O=USEPA/C=US@EPA[]; N=Aron

Butler/OU=AA/O=USEPA/C=US@EPA;CN=Michael

Christianson/OU=AA/O=USEPA/C=US@EPA[]; N=Michael

Christianson/OU=AA/O=USEPA/C=US@EPA[]

Cc: CN=Connie Hart/OU=AA/O=USEPA/C=US@EPA;CN=Carl

Scarbro/OU=AA/O=USEPA/C=US@EPA[]; N=Carl Scarbro/OU=AA/O=USEPA/C=US@EPA[]

From: CN=Rafal Sobotowski/OU=AA/O=USEPA/C=US

Sent: Tue 5/13/2008 8:34:55 PM

Subject: Communications with NREL on EPAct

FYI, email exchange below.

In addition, NREL has just received additional funds for use in the EPAct Program, in addition to the \$2M they already have. It looks like the additional amount is of the order of \$1M. However, a part of it will be used to fund several smaller, alternative fuel related projects.

Best regards.....Rafal

Rafal A. Sobotowski
Assessment and Standards Division
U.S. Environmental Protection Agency
2000 Traverwood Drive
Ann Arbor, MI 48105
sobotowski.rafal@epa.gov
734/214-4228 fax 734/214-4050

---- Forwarded by Rafal Sobotowski/AA/USEPA/US on 05/13/2008 01:56 PM ----

"Lawson, Doug" < Doug_Lawson@nrel.gov>

Sent by: "Lawson, Doug" <Doug_Lawson@nrel.gov>

Received Date:

05/13/2008 01:11 PM

Transmission Date:

05/13/2008 01:11:36 PM

To Rafal Sobotowski/AA/USEPA/US@EPA

cc "Clark, Wendy" <wendy_clark@nrel.gov>, Connie Hart/AA/USEPA/US@EPA, Carl

Scarbro/AA/USEPA/US@EPA, "Lawson, Doug" <doug_lawson@nrel.gov>

Subject RE: Fuels 18 and 19_ An Update

Rafal, I just heard back from Wendy, and she concurs with the current path. If she concurs, so do !! --

Doug

From: Sobotowski.Rafal@epamail.epa.gov [mailto:Sobotowski.Rafal@epamail.epa.gov]

Sent: Wednesday, May 07, 2008 11:40 AM

To: Lawson, Doug

Cc: Clark, Wendy; Hart.Connie@epamail.epa.gov; Scarbro.Carl@epamail.epa.gov

Subject: Fuels 18 and 19_ An Update

Wendy and Doug,

As you know, back in March we had requested that Haltermann modify the recipes of fuels 18 and 19 to bring the T60 - T90 segments of their distillation curves in line with Fuel 17 (E0). During several weeks that followed, the attempts to alter these distillation curves failed, so in the past two weeks we (EPA) have used the distillation curve prediction model provided to us by the "oil company" to achieve the desired results. Attached below is a plot which shows the distillation curves of Fuels 17 (bulk blend), 18 (Adj C hand blend) and 19 (Adj R hand blend).

Fuel 17 is currently being tested by SWRI, Fuel 18 being blended and Fuel 19 is awaiting approval for bulk blending. Fuel 17 meets all requirements of the original specification.

T50, T90 and aromatic content of Fuel 18 Adj C are slightly out of spec (by 2 deg. F (T50 and T90) and by 1.1% (aromatics)).

T50 of Fuel 19 Adj R is out of spec by 12 deg.F, its T90 by 5 deg.F and its aromatic content by 2.5%.

We believe that the distillation curves of Fuel 18 Adj C and Fuel !9 Adj R now have the desired shape and are positioned correctly relative to Fuel 17. See attached Chevron data for splash blended fuels. We do not attach too much importance to the T50 target for Fuel 19 as it was a linear extrapolation of E0 and E10 data into nonlinear space. In addition, the distillation curve prediction model provided by the "oil company" does not predict the effect of ethanol and any further redesigns would be very time consuming.

In summary, we support bulk blending of Fuels 18 Adj C and 19 Adj R, especially because SWRI is getting ready to test them.

Please let us know if you concur with our current path.

We are also working with the "oil company" to obtain access to a commercially available fuel blending model which will enable us to design EPAct test fuels much more accurately than the tools which are available to us right now. We should have the model loaded onto one of our computers within a week and start designing the remaining 26 fuels shortly thereafter. For those fuels we will strictly stick to the original EPAct specification.

Please confine the information contained in this note to its recipients.

Best regards,

Rafal A. Sobotowski
Assessment and Standards Division
U.S. Environmental Protection Agency
2000 Traverwood Drive
Ann Arbor, MI 48105
sobotowski.rafal@epa.gov
734/214-4228 fax 734/214-4050

To: CN=Paul Machiele/OU=AA/O=USEPA/C=US@EPA;CN=Ed

Nam/OU=AA/O=USEPA/C=US@EPA;CN=Antonio

Fernandez/OU=AA/O=USEPA/C=US@EPA;CN=Aron

Butler/OU=AA/O=USEPA/C=US@EPA;CN=Michael

Christianson/OU=AA/O=USEPA/C=US@EPA[]; N=Ed

Nam/OU=AA/O=USEPA/C=US@EPA;CN=Antonio

Fernandez/OU=AA/O=USEPA/C=US@EPA;CN=Aron

Butler/OU=AA/O=USEPA/C=US@EPA:CN=Michael

Christianson/OU=AA/O=USEPA/C=US@EPA[]; N=Antonio

Fernandez/OU=AA/O=USEPA/C=US@EPA;CN=Aron

Butler/OU=AA/O=USEPA/C=US@EPA:CN=Michael

Christianson/OU=AA/O=USEPA/C=US@EPA[]; N=Aron

Butler/OU=AA/O=USEPA/C=US@EPA;CN=Michael

Christianson/OU=AA/O=USEPA/C=US@EPA[]; N=Michael

Christianson/OU=AA/O=USEPA/C=US@EPA[]

Cc: CN=Connie Hart/OU=AA/O=USEPA/C=US@EPA;CN=Carl

Scarbro/OU=AA/O=USEPA/C=US@EPA[]; N=Carl Scarbro/OU=AA/O=USEPA/C=US@EPA[]

From: CN=Rafal Sobotowski/OU=AA/O=USEPA/C=US

Sent: Tue 5/13/2008 8:34:55 PM

Subject: Communications with NREL on EPAct

FYI, email exchange below.

In addition, NREL has just received additional funds for use in the EPAct Program, in addition to the \$2M they already have. It looks like the additional amount is of the order of \$1M. However, a part of it will be used to fund several smaller, alternative fuel related projects.

Best regards.....Rafal

Rafal A. Sobotowski
Assessment and Standards Division
U.S. Environmental Protection Agency
2000 Traverwood Drive
Ann Arbor, MI 48105
sobotowski.rafal@epa.gov
734/214-4228 fax 734/214-4050

---- Forwarded by Rafal Sobotowski/AA/USEPA/US on 05/13/2008 01:56 PM ----

"Lawson, Doug" < Doug_Lawson@nrel.gov>

Sent by: "Lawson, Doug" <Doug_Lawson@nrel.gov>

Received Date:

05/13/2008 01:11 PM

Transmission Date:

05/13/2008 01:11:36 PM

To Rafal Sobotowski/AA/USEPA/US@EPA

cc "Clark, Wendy" < wendy_clark@nrel.gov>, Connie Hart/AA/USEPA/US@EPA, Carl

Scarbro/AA/USEPA/US@EPA, "Lawson, Doug" <doug_lawson@nrel.gov>

Subject RE: Fuels 18 and 19_ An Update

Rafal, I just heard back from Wendy, and she concurs with the current path. If she concurs, so do !! --

Doug

From: Sobotowski.Rafal@epamail.epa.gov [mailto:Sobotowski.Rafal@epamail.epa.gov]

Sent: Wednesday, May 07, 2008 11:40 AM

To: Lawson, Doug

Cc: Clark, Wendy; Hart.Connie@epamail.epa.gov; Scarbro.Carl@epamail.epa.gov

Subject: Fuels 18 and 19_ An Update

Wendy and Doug,

As you know, back in March we had requested that Haltermann modify the recipes of fuels 18 and 19 to bring the T60 - T90 segments of their distillation curves in line with Fuel 17 (E0). During several weeks that followed, the attempts to alter these distillation curves failed, so in the past two weeks we (EPA) have used the distillation curve prediction model provided to us by the "oil company" to achieve the desired results. Attached below is a plot which shows the distillation curves of Fuels 17 (bulk blend), 18 (Adj C hand blend) and 19 (Adj R hand blend).

Fuel 17 is currently being tested by SWRI, Fuel 18 being blended and Fuel 19 is awaiting approval for bulk blending. Fuel 17 meets all requirements of the original specification.

T50, T90 and aromatic content of Fuel 18 Adj C are slightly out of spec (by 2 deg. F (T50 and T90) and by 1.1% (aromatics)).

T50 of Fuel 19 Adj R is out of spec by 12 deg.F, its T90 by 5 deg.F and its aromatic content by 2.5%.

We believe that the distillation curves of Fuel 18 Adj C and Fuel !9 Adj R now have the desired shape and are positioned correctly relative to Fuel 17. See attached Chevron data for splash blended fuels. We do not attach too much importance to the T50 target for Fuel 19 as it was a linear extrapolation of E0 and E10 data into nonlinear space. In addition, the distillation curve prediction model provided by the "oil company" does not predict the effect of ethanol and any further redesigns would be very time consuming.

In summary, we support bulk blending of Fuels 18 Adj C and 19 Adj R, especially because SWRI is getting ready to test them.

Please let us know if you concur with our current path.

We are also working with the "oil company" to obtain access to a commercially available fuel blending model which will enable us to design EPAct test fuels much more accurately than the tools which are available to us right now. We should have the model loaded onto one of our computers within a week and start designing the remaining 26 fuels shortly thereafter. For those fuels we will strictly stick to the original EPAct specification.

Please confine the information contained in this note to its recipients.

Best regards,

Rafal A. Sobotowski
Assessment and Standards Division
U.S. Environmental Protection Agency
2000 Traverwood Drive
Ann Arbor, MI 48105
sobotowski.rafal@epa.gov
734/214-4228 fax 734/214-4050

Proposed CRC Addition to EPA Fuel Effects Study

CRC Emissions Committee Meeting May 22, 2008

Concern About Extreme Combination of T50 and T90

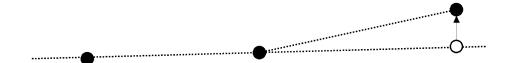
- 190 degree difference between T50 and T90
- Potential maldistribution across distillation curve
- Not clear what constitutes a "representative" distribution

Experimental Design Impact

- Linear model
 - Relationship completely determined by extreme points
 - Abnormal responses are distributed across the entire range



- Non-linear model
 - Limits impact of abnormal response
 - Increases confidence in representation of effect



CRC Addition

- Evaluated addition of one or two fuels within the existing matrix
 - Goal is to enable the addition of a nonlinear (squared) T90 effect to the model
 - Takes advantage of the three EPA RFS2 fuels
- Fuels chosen to maximize G-efficiency of the total matrix for model that includes T90 squared

To: "Kevin Whitney" [kwhitney@swri.org]

Cc: CN=Connie Hart/OU=AA/O=USEPA/C=US@EPA;CN=Antonio

Fernandez/OU=AA/O=USEPA/C=US@EPA;"Lawson, Doug" [Doug_Lawson@nrel.gov];

N=Antonio Fernandez/OU=AA/O=USEPA/C=US@EPA;"Lawson, Doug"

[Doug_Lawson@nrel.gov]; Lawson, Doug" [Doug_Lawson@nrel.gov]; N=Aron

Butler/OU=AA/O=USEPA/C=US@EPA[]

From: CN=Rafal Sobotowski/OU=AA/O=USEPA/C=US

Sent: Wed 11/12/2008 8:57:05 PM

Subject: Updated EPAct Fuel Development Protocol

EPAct Fuel Development Protocol.doc

Appendix 1 to EPAct Fuel Development Protocol_Detailed Test Fuel Specification_Version 9-22-

2008.xls

Kevin, Doug and others,

Please review and comment by COB on Thursday, 11/13.

Best regards......Rafal

Rafal A. Sobotowski
Assessment and Standards Division
U.S. Environmental Protection Agency
2000 Traverwood Drive
Ann Arbor, MI 48105
sobotowski.rafal@epa.gov
734/214-4228 fax 734/214-4050

cd7aae2f-31f9-40d5-84c4-1d18964eb77f /Expanded EPAct Fuel Matrix]

Appendix 1 to EPAct Fuel Development Protocol

Test Fuel Specification

November 12, 2008

E0/E10 Fuels

	UNIT	METHOD	BLENDING TOLERANC E	TEST FUELS												
PROPERTY				1	2	3	4	5	6	7	8	9	10	11	12	13
Relative Density, 60/60°F	-	D4052	NA	Report	Report	Report	Report	Report	Report	Report	Report	Report	Report	Report	Report	Report
API Gravity, 60°F	°API	D4052	NA	Report	Report	Report	Report	Report	Report	Report	Report	Report	Report	Report	Report	Report
Ethanol Content	vol. %	D5599	E0: < 0.1; E10: ± 0.5; E15: ± 0.5; E20: ±0.5; E85: ±2	10	0	10	10	0	10	0	0	0	10	10	10	0
Total Content of Oxygenates Other than Ethanol	vol. %	D5599	-	<0.1	<0.1	<0.1	<0.1	<0.1	<0.1	<0.1	<0.1	<0.1	<0.1	<0.1	<0.1	<0.1
Т10	۰F	D86	-	<158	<158	<158	<158	<158	<158	<158	<158	<158	<158	<158	<158	<158
T50	٥F	D86	± 4	150	240	220	220	240	190	190	220	190	220	190	150	220
Т90	٥F	D86	± 5	300	340	300	340	300	340	300	300	340	340	300	340	340
FBP	۰F	D86	-	<437	<437	<437	<437	<437	<437	<437	<437	<437	<437	<437	<437	<437
DVPE	psi	D5191	± 0.15	10.0	10.0	6.65	10.0	6.65	6.65	6.65	10.0	10.0	6.65	10.0	10.0	6.65
Aromatics	vol. %	D1319	± 1.5	15	15	15	15	35	15	15	15	35	35	35	35	35
Olefins	vol. %	D1319	± 1.5	7	7	7	7	7	7	7	7	7	7	7	7	7
Benzene	vol. %	D3606	± 0.15	0.62	0.62	0.62	0.62	0.62	0.62	0.62	0.62	0.62	0.62	0.62	0.62	0.62
S	mg/kg	D5453	± 5	25	25	25	25	25	25	25	25	25	25	25	25	25
(R + M)/2	-	Calc.	-	≥ 87.0	≥ 87.0	≥ 87.0	≥ 87.0	≥ 87.0	≥ 87.0	≥ 87.0	≥ 87.0	≥ 87.0	≥ 87.0	≥ 87.0	≥ 87.0	≥ 87.0
C (Part of D4809)	mass %	D5291	-	Report	Report	Report	Report	Report	Report	Report	Report	Report	Report	Report	Report	Report
H (Part of D4809)	mass %	D5291	-	Report	Report	Report	Report	Report	Report	Report	Report	Report	Report	Report	Report	Report
0	mass %	D5599	-	Report	Report	Report	Report	Report	Report	Report	Report	Report	Report	Report	Report	Report
Water Content	mg/kg	E1064	-	Report	Report		Report	<u> </u>	Report		<u> </u>	Report			Report	_
Net Heat of Combustion	MJ/kg	D4809	-		Report	Report		Report	Report		Report			Report		Report
Oxidation Stability	minute	D525	-	>240	>240	>240	>240	>240	>240	>240	>240	>240	>240	>240	>240	>240
Copper Strip Corrosion, 3h at 122°F	-	D130	-	<no. 1<="" td=""><td><no. 1<="" td=""></no.></td></no.></td></no.></td></no.></td></no.></td></no.></td></no.></td></no.></td></no.></td></no.></td></no.></td></no.></td></no.>	<no. 1<="" td=""><td><no. 1<="" td=""></no.></td></no.></td></no.></td></no.></td></no.></td></no.></td></no.></td></no.></td></no.></td></no.></td></no.></td></no.>	<no. 1<="" td=""><td><no. 1<="" td=""></no.></td></no.></td></no.></td></no.></td></no.></td></no.></td></no.></td></no.></td></no.></td></no.></td></no.>	<no. 1<="" td=""><td><no. 1<="" td=""></no.></td></no.></td></no.></td></no.></td></no.></td></no.></td></no.></td></no.></td></no.></td></no.>	<no. 1<="" td=""><td><no. 1<="" td=""></no.></td></no.></td></no.></td></no.></td></no.></td></no.></td></no.></td></no.></td></no.>	<no. 1<="" td=""><td><no. 1<="" td=""></no.></td></no.></td></no.></td></no.></td></no.></td></no.></td></no.></td></no.>	<no. 1<="" td=""><td><no. 1<="" td=""><td><no. 1<="" td=""><td><no. 1<="" td=""><td><no. 1<="" td=""><td><no. 1<="" td=""><td><no. 1<="" td=""></no.></td></no.></td></no.></td></no.></td></no.></td></no.></td></no.>	<no. 1<="" td=""><td><no. 1<="" td=""><td><no. 1<="" td=""><td><no. 1<="" td=""><td><no. 1<="" td=""><td><no. 1<="" td=""></no.></td></no.></td></no.></td></no.></td></no.></td></no.>	<no. 1<="" td=""><td><no. 1<="" td=""><td><no. 1<="" td=""><td><no. 1<="" td=""><td><no. 1<="" td=""></no.></td></no.></td></no.></td></no.></td></no.>	<no. 1<="" td=""><td><no. 1<="" td=""><td><no. 1<="" td=""><td><no. 1<="" td=""></no.></td></no.></td></no.></td></no.>	<no. 1<="" td=""><td><no. 1<="" td=""><td><no. 1<="" td=""></no.></td></no.></td></no.>	<no. 1<="" td=""><td><no. 1<="" td=""></no.></td></no.>	<no. 1<="" td=""></no.>
Solvent-Washed Gum Content	mg/100 ml	D381	-	< 5	< 5	< 5	< 5	< 5	< 5	< 5	< 5	< 5	< 5	< 5	< 5	< 5

^{*} Fuel No. 29 must be blended using "typical" US gasoline, e.g. fuel No. 17. Its RVP may be adjusted using butane. The properties of the gasoline component must be approved by EPA WAM

This specification is identical to file Detailed Test Fuel Specification Version 9-22-2008.xls/Expanded EPAct Feul Matrix, except for aromatics (changed from 40 to 35), RON and MON (eliminated), octane index (specification changed to \geq 87.0), and the addition of C and H content by D5291 which are measured as a part of D4809.

ED_000545A_00003750-00001

			E15/E20 Fuels								E85	CRC Fuels		
TEST FUELS														
14	15	16	20	21	22	23	24	25	26	27	28	29*	30	31
Report	Report	Report	Report	Report	Report	Report	Report	Report	Report	Report	Report	Report	Report	Report
Report	Report	Report	Report	Report	Report	Report	Report	Report	Report	Report	Report	Report	Report	Report
0	0	10	20	20	20	20	20	20	15	15	15	81	10	20
<0.1	<0.1	<0.1	<0.2	<0.2	<0.2	<0.2	<0.2	<0.2	<0.15	<0.15	<0.15	<2.0	<0.1	<0.2
<158	<158	<158	<158	<158	<158	<158	<158	<158	<158	<158	<158	Report	<158	<158
190	190	220	160	160	160	160	160	160	150	190	190	Report	150	160
340	300	300	300	300	300	340	340	340	340	340	300	Report	325	325
<437	<437	<437	<437	<437	<437	<437	<437	<437	<437	<437	<437	Report	<437	<437
6.65	10.0	6.65	6.65	6.65	10.0	6.65	10.0	10.0	10.0	6.65	6.65	6.65	10.0	6.65
15	35	35	15	35	15	15	15	35	35	15	35	Report	35	35
7	7	7	7	7	7	7	7	7	7	7	7	Report	7	7
0.62	0.62	0.62	0.62	0.62	0.62	0.62	0.62	0.62	0.62	0.62	0.62	Report	0.62	0.62
25	25	25	25	25	25	25	25	25	25	25	25	15	25	25
≥ 87.0	≥ 87.0	≥ 87.0	≥ 87.0	≥ 87.0	≥ 87.0	≥ 87.0	≥ 87.0	≥ 87.0	≥ 87.0	≥ 87.0	≥ 87.0	Report	≥ 87.0	≥ 87.0
Report	Report	Report	Report	Report	Report	Report	Report	Report	Report	Report	Report	Report	Report	Report
Report	Report	Report	Report	Report	Report	Report	Report	Report	Report	Report	Report	Report	Report	Report
Report	Report	Report	Report	Report	Report	Report	Report	Report	Report	Report	Report	Report	Report	Report
Report	Report	Report	Report	Report	Report	Report	Report	Report	Report	Report	<u> </u>	<10,000	Report	Report
Report	Report	Report	Report	Report		Report	Report	Report	Report	Report	Report	Report	Report	Report
>240	>240	>240	>240	>240	>240	>240	>240	>240	>240	>240	>240	-	>240	>240
<no. 1<="" td=""><td><no. 1<="" td=""><td>-</td><td><no. 1<="" td=""><td><no. 1<="" td=""></no.></td></no.></td></no.></td></no.></td></no.></td></no.></td></no.></td></no.></td></no.></td></no.></td></no.></td></no.></td></no.></td></no.>	<no. 1<="" td=""><td><no. 1<="" td=""><td>-</td><td><no. 1<="" td=""><td><no. 1<="" td=""></no.></td></no.></td></no.></td></no.></td></no.></td></no.></td></no.></td></no.></td></no.></td></no.></td></no.></td></no.></td></no.>	<no. 1<="" td=""><td><no. 1<="" td=""><td>-</td><td><no. 1<="" td=""><td><no. 1<="" td=""></no.></td></no.></td></no.></td></no.></td></no.></td></no.></td></no.></td></no.></td></no.></td></no.></td></no.></td></no.>	<no. 1<="" td=""><td><no. 1<="" td=""><td>-</td><td><no. 1<="" td=""><td><no. 1<="" td=""></no.></td></no.></td></no.></td></no.></td></no.></td></no.></td></no.></td></no.></td></no.></td></no.></td></no.>	<no. 1<="" td=""><td><no. 1<="" td=""><td>-</td><td><no. 1<="" td=""><td><no. 1<="" td=""></no.></td></no.></td></no.></td></no.></td></no.></td></no.></td></no.></td></no.></td></no.></td></no.>	<no. 1<="" td=""><td><no. 1<="" td=""><td><no. 1<="" td=""><td><no. 1<="" td=""><td><no. 1<="" td=""><td><no. 1<="" td=""><td><no. 1<="" td=""><td>-</td><td><no. 1<="" td=""><td><no. 1<="" td=""></no.></td></no.></td></no.></td></no.></td></no.></td></no.></td></no.></td></no.></td></no.>	<no. 1<="" td=""><td><no. 1<="" td=""><td><no. 1<="" td=""><td><no. 1<="" td=""><td><no. 1<="" td=""><td><no. 1<="" td=""><td>-</td><td><no. 1<="" td=""><td><no. 1<="" td=""></no.></td></no.></td></no.></td></no.></td></no.></td></no.></td></no.></td></no.>	<no. 1<="" td=""><td><no. 1<="" td=""><td><no. 1<="" td=""><td><no. 1<="" td=""><td><no. 1<="" td=""><td>-</td><td><no. 1<="" td=""><td><no. 1<="" td=""></no.></td></no.></td></no.></td></no.></td></no.></td></no.></td></no.>	<no. 1<="" td=""><td><no. 1<="" td=""><td><no. 1<="" td=""><td><no. 1<="" td=""><td>-</td><td><no. 1<="" td=""><td><no. 1<="" td=""></no.></td></no.></td></no.></td></no.></td></no.></td></no.>	<no. 1<="" td=""><td><no. 1<="" td=""><td><no. 1<="" td=""><td>-</td><td><no. 1<="" td=""><td><no. 1<="" td=""></no.></td></no.></td></no.></td></no.></td></no.>	<no. 1<="" td=""><td><no. 1<="" td=""><td>-</td><td><no. 1<="" td=""><td><no. 1<="" td=""></no.></td></no.></td></no.></td></no.>	<no. 1<="" td=""><td>-</td><td><no. 1<="" td=""><td><no. 1<="" td=""></no.></td></no.></td></no.>	-	<no. 1<="" td=""><td><no. 1<="" td=""></no.></td></no.>	<no. 1<="" td=""></no.>
< 5	< 5	< 5	< 5	< 5	< 5	< 5	< 5	< 5	< 5	< 5	< 5	< 5	< 5	< 5

ED_000545A_00003750-00002

To: CN=Michael Christianson/OU=AA/O=USEPA/C=US@EPA[]
Cc: CN=John Koupal/OU=AA/O=USEPA/C=US@EPA;CN=Paul

Machiele/OU=AA/O=USEPA/C=US@EPA;CN=Rafal

Sobotowski/OU=AA/O=USEPA/C=US@EPA;CN=Richard

Rykowski/OU=AA/O=USEPA/C=US@EPA;CN=Robin Moran/OU=AA/O=USEPA/C=US@EPA[];

N=Paul Machiele/OU=AA/O=USEPA/C=US@EPA;CN=Rafal

Sobotowski/OU=AA/O=USEPA/C=US@EPA;CN=Richard

Rykowski/OU=AA/O=USEPA/C=US@EPA;CN=Robin Moran/OU=AA/O=USEPA/C=US@EPA[];

N=Rafal Sobotowski/OU=AA/O=USEPA/C=US@EPA;CN=Richard

Rykowski/OU=AA/O=USEPA/C=US@EPA;CN=Robin Moran/OU=AA/O=USEPA/C=US@EPA[];

N=Richard Rykowski/OU=AA/O=USEPA/C=US@EPA;CN=Robin

Moran/OU=AA/O=USEPA/C=US@EPA[]; N=Robin Moran/OU=AA/O=USEPA/C=US@EPA[]

Bcc: []

From: CN=Aron Butler/OU=AA/O=USEPA/C=US

Sent: Mon 6/4/2007 10:02:22 PM

Subject: Re: Draft Slides (n=6) for EPAct testing plans

Slides on testing for DOE day - MGC 6-4b.ppt

Here is an updated version with some changes in the fuel matrix reflecting the removal of olefins as a parameter. This has passed cursory review by Paul, though I know we all are looking forward to some feedback from CRC folks for possible tweaks, and thus this should still be considered tentative.

It might be interesting to include a butanol fuel here, but it didn't seem important to work it into the matrix at this point, since it would likely be a one-point branch someplace.

Michael Christianson/AA/USEPA/US EPA-OAR,OTAQ,ASD Sent by: Michael Christianson Received Date: 06/04/2007 04:21 PM Transmission Date:

06/04/2007 04:21:10 PM

To John Koupal/AA/USEPA/US@EPA, Robin Moran/AA/USEPA/US@EPA, Aron

Butler/AA/USEPA/US@EPA, Paul Machiele/AA/USEPA/US@EPA, Rafal Sobotowski/AA/USEPA/US@EPA

cc Richard Rykowski/AA/USEPA/US@EPA
Subject Draft Slides (n=6) for EPAct testing plans

Attached is a scaled down version of our EPAct testing plans that Aron, Rafal, and I have edited for Wednesday's EPA/DOE meeting. We wanted to send it around to make sure it hits the points it needs to without going into too much detail. Your comments/ edits are appreciated.

Thanks

-Mike

[attachment "Slides on testing for DOE day - MGC 6-4.ppt" deleted by Aron Butler/AA/USEPA/US]

EPA Perspective on Fuel Effects Data Needs

John Koupal & Rick Rykowski Assessment and Standards Division U.S. EPA Office of Transportation & Air Quality

Briefing for CRC Board September 28, 2006

•

ED_000545B_00000054-00001

Four Main Drivers for Data Needs

- 1. Boutique Fuels Harmonization Study due in 2008
- 2. State Fuel Programs
- 3. Other EPAct Requirements

4.	Ethanol Permeation Study	(was due in 2006)
5.	Health Effects of Oxygenates	(Due in 2007)
6.	Complex Model Update	(Due in 2009)

7. Anti-Backsliding Analysis (Due in 2009)

- → 2013+ RFS Standard
- → The same fuel effects data is required for all these purposes
- → This briefing focuses only on fuel effects there are many other data needs to respond to other aspects of EPAct

2

Why Do We Need New Data?

- → Country is spending over \$1 Billion on fuel control
 - States will be looking for more control in response to O₃ and PM NAAQS
 - Are these controls cost effective?
- → Large uncertainties in fuel effects for the future onroad and off-road fleets
- → Almost no data on PM effects
- → These uncertainties have major policy implications (even if effects are shown to be small)
- → In the absence of data, assumptions will fill the void

3

Why Would This Interest CRC?

- → Results generated will be critical to future policy decisions affecting numerous stakeholders
 - Updated Complex model relied upon heavily for fuels related programs and regulations
- → Boutique fuels consolidation potential
- > Results will help fill existing data gaps
 - Nonroad, Tier 2, FFVs, Biofuel effects
 - Last comprehensive effort was Auto/Oil
- > Newest vehicles and fuels examined
 - Little data on Tier 2 vehicle fuel effects
 - > Future Biofuel use expected to grow significantly

4

Highlighting the uncertainties

→ On-road

- Oxygenate and RVP effects based on 1990 vehicles
 - ✓ 1990 effects assumed to apply to all future model years!
- More recent analyses suggest significant differences...
 - ✓ California Oxy Waiver (2000) (~20 Tier 1 / LEV)
 - ✓ Coordinating Research Council (~12 LEV / ULEV)
- > But, data deemed insufficient to conclusively determine the effect on newer technology vehicles
- Little data on PM effects

→ Off-road

- Oxygenate effects based on 13 engines tested in mid 1990's
- No data on RVP, aromatics, olefins
- Little data on toxics

5

Potential Refinements

- → Potential for in-kind vehicles, testing, fuels
- → Pilot program(s) to determine importance of fuel parameters (e.g. olefins and aromatics)
- → Adjustment to the fuel matrix
- → Assess recent and planned CRC/EPA/ARB work
 - > To see where the gaps can be filled with existing data
 - > To assess if planned programs should be modified to address specific needs identified here
- → Would like to engage CRC in the details of this process

11

Proposal for Approaching Work

- → We recognize the preferred program is beyond the scope of what CRC can currently address
 - > CRC itself may consider funding specific aspects
- → EPA would like to have higher level discussions with member companies and/or trade associations
 - Summit meeting this Fall with Margo Oge
 - > It would be helpful for CRC members to lay groundwork
- → We propose to form a collaboration with other stakeholders as well (e.g. ARB, EMA, RFA, NBB, DOE)
- → Would propose that CRC be the central mechanism for pooling money and coordinating work
 - Recent example: E-55/59

12

Summarizing Potential Roles for CRC

- → Assist in refining testing proposal
- → Provide funding and resources for specific aspects of test program, within current CRC system
- → Administer program if scope expands with additional resources from other parties
- → Lay groundwork for higher level discussions

14

Boutique Fuel Harmonization Study

- → 2006 study is pointing forward to the analysis necessary to complete the 2008 Harmonization Study
- Required to assess emissions and air quality impacts, supply and distribution impacts
- → Emission impacts are dependent on knowing the impacts of fuel changes on emissions
 - Sasoline: RVP, Aromatics, Ethanol and its impact on T50, T90, Olefins, etc.
 - > Diesel: Aromatics, cetane, density, biodiesel
- → EPA is to provide legislative and administrative recommendations
 - Have no technical basis for providing such recommendations
 - Any recommendations we made could later be proven ineffective or even detrimental
- → Needed to have started data collection already to complete in time
 - But any data collected will help

16

ED_000545B_00000054-00016

State Fuel Programs

- → State Fuel Programs
 - New or expanded boutique fuel programs
 - Potential state requests to rescind the ethanol RVP waiver
 - > State biofuel mandates
- → OTAQ must approve any changes in their SIPs
 - E.g. by June 2007, 32 states must submit SIPs to address the 8 hr ozone standard
 - > Never know when new requests will come, but they will
- → Current information may significantly overestimate or underestimate the emissions impact, and may even be directionally incorrect → incorrect policy

17

Other EPAct Requirements

- → Ethanol Permeation Study (was due in 2006)
- → Health Effects of Oxygenates (Due in 2007)
 - Very broad study air quality, water quality, etc.
 - Air quality impacts will be a function of fuel quality impacts on emissions
- → Complex Model Update (Due in 2009)
 - Required to update fuel effects model to reflect the 2007 fleet
 - Essentially no data on 1994 and later vehicles for most fuel effects
- → Anti-Backsliding Analysis Report to Congress (Due in 2009)
 - Required to assess the emission impacts of all of the fuel changes resulting from the implementation of EPAct
 - ✓ RFS
 - ✓ MSAT
 - Oxy mandate removal
 - ✓ Boutique fuel list
 - ✓ ???
 - Serve as the basis for future fuel decisions by legislators and policy makers

18

2013+ RFS

- → OTAQ will need to process another RFS rule
 - > Applicable for 2013+
 - Set new standard taking into account...
 - ✓ Air Quality & other environment factors
 - ✓ Energy Security
 - ✓ Economics
- → Rulemaking will need to commence in 2008/9 timeframe to provide lead time
 - Same fuel effects data needed for other purposes will be key to this rulemaking

19

EPA's Gasoline Fuel Effects Testing Plans

CRC Real World Group June 6th, 2007

1

ED_000545B_00000084-00001

Fuel Testing: Light Duty Exhaust

- → Funded for FY07 planning to pursue immediately
- → Would like CRC input, esp. on fuel matrix, i.e.:
 - Can all the fuels on the matrix be blended?
 - > "half factorial" design
- → Fill data gap on effects of select fuel parameters on Tier 2 vehicles
 - Compliments recent and ongoing testing by CRC and EPA/AAM
 - ✓ **EPA/AAM MSAT test program:** RVP, benzene, sulfur effects on 9 Tier 2 vehicles
 - ✓ CRC E-67: Ethanol, T50, T90 effects on 12 LEV/ULEV vehicles
 - ✓ **CRC E-74b**: Ethanol, RVP, and test temp (50 and 75°F) effects on 15 Tier 1, NLEV, and Tier 2 vehicles
- → The Scope of the EPA's program
 - ▶ 18 vehicles, mostly Tier 2, includes some FFVs
 - > 18 fuels examining effects and interactions of ethanol, RVP, aromatics, and T50/T90
 - Collect PM and toxics data, also some tests at 50 deg F
- → Limitations of this program
 - No sulfur effects
 - No cold temperature testing (20 deg)
 - > May not resolve nonlinear effects for all fuel parameters

3

ED_000545B_00000084-00003

To: Robert.Mason@swri.org[]

Cc: CN=Rafal Sobotowski/OU=AA/O=USEPA/C=US@EPA;CN=Aron

Butler/OU=AA/O=USEPA/C=US@EPA[]; N=Aron Butler/OU=AA/O=USEPA/C=US@EPA[]

From: CN=Michael Christianson/OU=AA/O=USEPA/C=US

Sent: Mon 6/25/2007 7:43:57 PM

Subject: CRC E-67 dataset and mixed model analysis

CO NOx.rtf

MixedModelNMHC.rtf
E-67 data set original.xls
E-67%20Final%20Report.pdf

Bob,

Attached you'll find the CRC E-67 report and the data set used to perform the study. The second sheet of the workbook contains the relevant data for the study fuels that were used (also located at the end of the report). Page 3 of the report has a particularly useful diagram of the fuel matrix used in this study, and I refer to it constantly!

You can also access this data on-line at http://www.crcao.com/ (click on recent reports and study results on the left hand side).

Also attached are the results from our own internal analysis of the CRC data - the mixed model analysis performed by George Hoffman.

I'll also send you (in a second email) the original SAS code that the CRC statistician used to develop their mixed model from the dataset. I imagine this might cut to the chase and save you a bit of time. Look for that email shortly.

Thanks, -Mike

Michael G. Christianson
Office of Transportation and Air Quality
U.S. Environmental Protection Agency
2000 Traverwood Drive, Ann Arbor, MI 48105
Phone (734) 214-4624 / Fax (734) 214-4050

To: Robert.Mason@swri.org[]

Cc: CN=Rafal Sobotowski/OU=AA/O=USEPA/C=US@EPA;CN=Aron

Butler/OU=AA/O=USEPA/C=US@EPA[]; N=Aron Butler/OU=AA/O=USEPA/C=US@EPA[]

From: CN=Michael Christianson/OU=AA/O=USEPA/C=US

Sent: Mon 6/25/2007 7:46:29 PM

Subject: Fw: EPA request for CRC E-67 report data

E-67 data set 101905.xls

CRC E67EffectsFinal inv1.sas

CRC E67EffectsFinal Inco1.sas

CRC E67EffectsFinal Inco21.sas

CRC E67EffectsFinal Innmhc 6 17 05.sas

CRC E67EffectsFinal Innmhc glm student.sas

CRC E67EffectsFinal Innmhc1.sas

CRC E67EffectsFinal Innox1.sas

CRC E67EffectsFinal Inthc1.sas

Link

http://www.crcao.org/

Bob,

See the note at the very bottom of this long string of emails for some details that are relevant to this SAS code.

-Mike

----- Forwarded by Michael Christianson/AA/USEPA/US on 06/25/2007 03:45 PM -----

Chris Tennant <ctennant@crcao.org> 03/22/2006 06:57 PM

To Michael Christianson/AA/USEPA/US@EPA

cc Brent Bailey <bkbailey@crcao.org>, George Hoffman/AA/USEPA/US@EPA, Richard

Rykowski/AA/USEPA/US@EPA

Subject RE: EPA request for CRC E-67 report data

Michael,

A message with the SAS Code embedded is attached.

More to come...

- Chris

Chris Tennant Coordinating Research Council (678) 795-0506 ext. 105

From: Christianson.Michael@epamail.epa.gov [mailto:Christianson.Michael@epamail.epa.gov]

Sent: Wednesday, March 22, 2006 4:18 PM

To: Chris Tennant

Cc: Brent Bailey; Hoffman.George@epamail.epa.gov; Rykowski.Richard@epamail.epa.gov

Subject: RE: EPA request for CRC E-67 report data

Chris,

I just wanted to follow up since I have yet to hear back from you since my previous email last Friday. Brent, if Chris is out of the office or otherwise unavailable, would you be able to field my questions pertaining to the E-67 report? Please see below.

Thank you for you time,

Michael G. Christianson Assessment and Standards Division US EPA National Vehicle and Fuel Emissions Laboratory 2000 Traverwood Drive, Ann Arbor, MI 48105 Phone (734) 214-4624 / Fax (734) 214-4050

Michael Christianson/AA/USEPA/US 03/17/2006 03:19 PM

To Chris Tennant < ctennant@crcao.org>

cc Richard Rykowski/AA/USEPA/US@EPA, George Hoffman/AA/USEPA/US@EPA

Subject RE: EPA request for CRC E-67 report dataLink

Chris,

Following up on my original request for data (thanks again for pointing me in the right direction), I would like to obtain a few pieces of information specific to the CRC E-67 report. If at all possible, I am interested in the following items in order to better understand the results of your study and the details of the model:

- 1. A copy of the SAS code used to generate the E-67 model
- 2. An explicit identification or list of outliers and the procedure / criteria used in this determination

I'm also curious as to why the T50 x T90 interaction was not considered in this study. Appendix D of the report states that "previous studies had not found [this interaction] significant" and I would like a more detailed explanation or reference for this statement if possible. Thanks in advance for any assistance you're able to offer!

Best Regards,

Michael G. Christianson Assessment and Standards Division US EPA National Vehicle and Fuel Emissions Laboratory 2000 Traverwood Drive, Ann Arbor, MI 48105 Phone (734) 214-4624 / Fax (734) 214-4050

Chris Tennant < ctennant@crcao.org> 02/22/2006 01:16 PM

To Michael Christianson/AA/USEPA/US@EPA

cc Richard Rykowski/AA/USEPA/US@EPA, Ed Nam/AA/USEPA/US@EPA, Brent Bailey bkbailey@crcao.com, "Ingham, Michael (MCIN)" <MCIN@chevron.com>

Subject RE: EPA request for CRC E-67 report data

Michael,

The data set for this project has been released to the public, and is available on our website, http://www.crcao.org/

To access the data, go to that website and click on the "Recent Reports and Study Results", on the left side of the page. That will bring up a page that has the Final Report and the associated data set near the top, as the latest report from 2006. The data are in an Excel spreadsheet format.

If I have misunderstood your request or if you need anything else, please let me know.

Thanks,

- Chris

Chris Tennant Coordinating Research Council (678) 795-0506 ext. 105

From: Christianson.Michael@epamail.epa.gov [mailto:Christianson.Michael@epamail.epa.gov]

Sent: Wednesday, February 22, 2006 12:42 PM

To: Chris Tennant

Cc: Rykowski.Richard@epamail.epa.gov; Nam.Ed@epamail.epa.gov

Subject: EPA request for CRC E-67 report data

Dear Chris,

I've been given your name as someone at CRC to contact with regards to the E-67 report, "Effects of Ethanol and Volatility Parameters on Exhaust Emissions." I'm interested in looking at the actual data from the E-67 study, namely, the average emissions for each CRC test fuel. What I'm trying to do is investigate the emissions impacts of the fuels used in CRC's study using EPA models, and see how our results compare with the E-67 model's results. Would it be possible to obtain this data? Of course, we will seek CRC approval before distributing anything outside

of EPA - this is for our own informational purposes only. Please let me know if this is a possibility, and thank you for your time.

Best Regards,

Michael G. Christianson
Assessment and Standards Division
US EPA National Vehicle and Fuel Emissions Laboratory
2000 Traverwood Drive, Ann Arbor, MI 48105
Phone (734) 214-4624 / Fax (734) 214-4050

Massage from "Tom Durbin" edurbin@sort.usr.edu

---- Message from "Tom Durbin" <durbin@cert.ucr.edu> on Fri, 24 Feb 2006 14:20:22 -0500 ----

To: <sbrisby@arb.ca.gov>

cc: "Chris Tennant" <ctennant@crcao.org>, <wsetiawa@arb.ca.gov>, <tyoung@ucr.edu>, "Uihlein, James P" <James.Uihlein@bp.com>, "Ingham, Michael \(MCIN\)" <MCIN@chevron.com>, "Jane Beck" <jbeck@crcao.org>, "Brent Bailey"

*Brent Bailey"

Subject: Fwd: Re: SAS code

Steve,

Please find enclosed the E-67 SAS code and dataset. Ted Younglove (UCR stats department - author of code) and Jim Uihlein of CRC are the most familiar with the code if any questions come. Here are just a few notes on the code from CRC:

Regards, Tom

- 1) The SAS programs require modification to run on another computer than Ted's (unless one sets up a directory structure on their own computer that matches Ted's). Not really a big deal, but worth noting.
- 2) The SAS programs are set up to read in the data in two parts: vehicle and emissions data from the "Data" sheet in a worbook named E-67data2_1_05.xls and fuel data from the "Fuel" sheet in that same workbook. Since the E-67 Data.xls file contains vehicle, emissions, and fuel data on the same sheet, only one "import" operation is required thus, the SAS program must also be modified again.
- 3) The SAS programs run all three models, even though only "model 3" is presented in the body of the report (note that I only checked the "model 3" results for this reason).
- 4) Obviously, the SAS programs don't address Toxics and NMOG.
- 5) THC was not analyzed in the report.

To: Robert.Mason@swri.org[]

Cc: CN=Rafal Sobotowski/OU=AA/O=USEPA/C=US@EPA;CN=Aron

Butler/OU=AA/O=USEPA/C=US@EPA[]; N=Aron Butler/OU=AA/O=USEPA/C=US@EPA[]

From: CN=Michael Christianson/OU=AA/O=USEPA/C=US

Sent: Tue 6/26/2007 9:06:51 PM

Subject: CRC E-67 model spreadsheet analysis

E-67 data set 053006.xls

CRC E-67 model predicted vs actual emissions.xls

Bob,

Thanks for the call this afternoon. Attached you'll find the spreadsheet used to generate those plots comparing the E-67 model predicted emissions to the observed values. I've also included the dataset with average emissions calculated for each fuel (across all vehicles) which are the values used for comparison to the model predictions. Please feel free to call me for any clarification, or if I've missed something.

-Mike

Michael G. Christianson
Office of Transportation and Air Quality
U.S. Environmental Protection Agency
2000 Traverwood Drive, Ann Arbor, MI 48105
Phone (734) 214-4624 / Fax (734) 214-4050

To: CN=Rafal Sobotowski/OU=AA/O=USEPA/C=US@EPA[]

Cc: []

From: CN=Michael Christianson/OU=AA/O=USEPA/C=US

Sent: Wed 6/27/2007 7:20:01 PM

Subject: CRC E-74 b data - NOT FOR PUBLIC RELEASE

CRC 74b Fuels 1-7.xls

CRC E-74 Weekly Status Report 6.24.07.pdf

E-74b FTP Test Summary 6-22-07.xls

The status report document lists the vehicles and target fuel properties - and the fuels spreadsheet has the detailed results.

-Mike

Michael G. Christianson Office of Transportation and Air Quality U.S. Environmental Protection Agency 2000 Traverwood Drive, Ann Arbor, MI 48105 Phone (734) 214-4624 / Fax (734) 214-4050

CRC's E-74b Weekly Status Report¹

Fuel VP and Temperature Effects on CO Emissions Report Number 21 June 24, 2007

Greetings,

This is the 21st in a series of weekly status reports that will be generated during the execution of the CRC E-74b project. Distribution is limited to the CRC Staff and Steering Committee and HH&A staff members.

- Vehicles currently on test are:
 - 01 1994 Chevrolet Lumina
 - 03 1995 Jeep Cherokee
 - 12 1996 Ford Taurus
 - 14 2004 Ford Escape
- Vehicle 01, the Chevrolet Lumina, completed the 75°F on 13 psi fuel 2.
- Vehicle 03, the 1995 Jeep Cherokee, completed Fuel 3 @ 50°F
- Vehicle #12, the 2004 Ford Taurus, turned on the check engine light during the 75°F FTP test with the 13 psi Fuel 5. The codes were #0191 "Fuel-rail pressure sensor," and #1233 "Fuel pump driver module off-line." We believe that the CEL was caused by the high RVP fuel, and have included the test data in the record. This vehicle runs very low numbers, and the CO was 0.273 g/mile [yes]. The codes have been erased and the vehicle will prep on Monday for the next test in the sequence.



Your support for including the data in the record is requested.

• Vehicle #14, the Ford Escape, completed the 75°F test on Fuel 4.

CRC E-74b Status Report 6/24/2007 Page 1 of 5

¹ This report is issued weekly to the CRC Steering Committee members, and contains un-reviewed data and opinions. As such, it is reserved in it's entirety for the CRC and its members. Nothing in this report is to be discussed outside of the CRC membership

E-74b Test Fleet Emission Standards and As-Received Emission Performance

							grams/	mile		
<u>Veh</u> 1	Vehicle Year/Make/Model 1994 Chevy Lumina	3.1 Liter		Exhaust Tier 1	Odo Std 82K As Rec'd	0.31 0.288	<u>NMOG</u>	CO 4.2 5.03	_	Info based on: 100K/10 years
2	1996 Ford Taurus	3.0 Liter	LDV	Tier 1	Std 87K As Rec'd	0.31 0.133		4.2 2.132	0.6 0.453	100K/10 years
3	1995 Jeep Cherokee	4.0 Liter	LDV	Tier 1	Std 99K As Rec'd	0.31 0.653		4.2 8.96	0.6 2.446	100K/10 years
4	1999 Honda Accord	Any	LDV	NLEV	Std 100K As Rec'd	0.054	0.156 0.056	4.2 1.34	0.6 0.105	100K/10 years
5	2001 Toyota Corolla	1.8L L4	LDV	NLEV	Std 92K As Rec'd	0.099	0.156 0.103	4.2 1.449	0.6 0.159	100K/10 years
6	2002 Nissan Altima	2.5L L4	LDV	NLEV	Std 105K As Rec'd	0.046	0.156 0.048	4.2 1.403	0.6 0.122	100K/10 years
7	2001 Dodge Caravan	3.3 Liter	LDT1	NLEV	Std 93K As Rec'd	0.064	0.156 0.067	4.2 0.829	0.6 0.255	100K/10 years
8	2002 Chevy Trailblazer/Envoy	2.4 or V6	LDT1	NLEV	Std As Rec'd		0.156	4.2	0.6	100K/10 years
9	2004 Chry. Sebring/Stratus		LDV	Tier 2, TLEV	Std As Rec'd		0.125	3.4	0.4	50K/5 years
10	2004 Chevy Impala	3.4 V6	LDV	Tier 2, TLEV	Std 58K As Rec'd	0.056	0.125 0.058	3.4 0.681	0.4 0.036	50K/5 years
11	2004 Toyota Camry	2.4L or V6	LDV	Tier 2, TLEV	Std As Rec'd		0.075	3.4	0.2	50K/5 years
12	2006 Ford Taurus		LDV	Tier 2, TLEV	Std 28K As Rec'd	2	0.075 0.036	3.4 0.19	0.2 0.04	50K/5 years
13	2004 Dodge Ram Truck		LDT2	Tier 2 Bin 8, TLEV	Std As Rec'd		0.16	4.4	0.7	50K/5 years
14	2004 Ford Escape		LDT1	Tier 2/ULEV	Std 40K As Rec'd	0.039	0.4 0.041	1.7 0.27	0.2 0.082	50K/5 years
15	2004 Toyota Sienna/Highlander		LDT1	Tier 2 Bin 5, LEV	Std As Rec'd		0.075	3.4	0.2	50K/5 years

Note: Vehicles 02, 05, 06, 07 and 10 have completed the test sequence. Vehicle 04 is on loan to E-77-2.

To: CN=George Hoffman/OU=AA/O=USEPA/C=US@EPA[]

Cc: []
Bcc: []

From: CN=Rafal Sobotowski/OU=AA/O=USEPA/C=US

Sent: Fri 6/29/2007 3:54:55 PM **Subject:** Data from Ongoing CRC Project

Ongoing CRC Program Test Summary 6-22-07 to George.xls

Ongoing CRC Test Program Fuels 1-7 to George.xls

George,

Attached are emissions and fuel property data we discussed. Please create NMHC and NOx models using Reid Vapor Pressure (RVP), Oxygen Content and Olefins as independent variables.

Best regards,

Chris Tennant

From: Chris Tennant

Sent: Wednesday, December 20, 2006 5:09 PM

To: 'Christianson.Michael@epamail.epa.gov'

Cc: Brent Bailey; Koupal.John@epa.gov; marie.valentine@tema.toyota.com; mcin@chevron.com

Subject: RE: CRC E-74b priorities / EPA's EPAct literature review?

Michael, et al,

The Committee approved the following additions to the E-74b test program:

- Single tests at 50°F and 75°F for the 5th fuel E0, 13 psi RVP using Committee funds.
- Duplicate tests at 75°F for the 6th (E0, 7 psi RVP) and 7th (E10, 7 psi RVP) fuels, also using Committee funds but with the understanding that EPA will commit a like amount of funds to another project, and we'll mutually recognize each other as cosponsors of the effort.

On a related topic, if memory serves me accurately you or one of your colleagues was working on a literature relevant to the overall EPAct data needs discussion, and you were going to share that when it was further developed? Is there something that you can share with us yet?

Thanks, and Merry Christmas / Happy New Year!

- Chris

Chris Tennant Coordinating Research Council (678) 795-0506 ext. 105

From: Christianson.Michael@epamail.epa.gov [mailto:Christianson.Michael@epamail.epa.gov]

Sent: Monday, December 18, 2006 10:32 AM

To: Chris Tennant

Cc: Brent Bailey; Koupal.John@epa.gov; marie.valentine@tema.toyota.com; mcin@chevron.com

Subject: RE: CRC E-74b priorities

Chris,

It was nice to see you, Marie, and Brent at last week's E-77 planning meeting here in Ann Arbor. Unfortunately I wasn't able to stay after the meeting to discuss E-74b with you folks, so I just wanted to email you for a brief status report on the next steps decided upon by the emissions committee. Thanks, and happy holidays!

-Mike

Michael G. Christianson
Office of Transportation and Air Quality
U.S. Environmental Protection Agency
2000 Traverwood Drive, Ann Arbor, MI 48105
Phone (734) 214-4624 / Fax (734) 214-4050

Chris Tennant < ctennant@crcao.org>

To John Koupal/AA/USEPA/US@EPA

cc Brent Bailey <bkbailey@crcao.org>, marie.valentine@tema.toyota.com, mcin@chevron.com,

To: CN=Greg Janssen/OU=AA/O=USEPA/C=US@EPA;CN=George

Hoffman/OU=AA/O=USEPA/C=US@EPA[]; N=George

Hoffman/OU=AA/O=USEPA/C=US@EPA[]

Cc: [] Bcc: []

From: CN=Rafal Sobotowski/OU=AA/O=USEPA/C=US

Sent: Tue 11/6/2007 7:51:43 PM

Subject: Support from George Hoffman - Number of Vehicles for EPAct GHG Tests

E-74b Data for Use in Estimating Number of Vehicles in 50 deg Tests and PM Toxics Tests.xls

Greg,

Pls authorize the work request shown in blue as a continuation of the one below it.

Thank you.....Rafal

George,

Pls determine how many Tier 2 test vehicles would be needed o create models that would be able to resolve the differences between HC and NOx emissions measured on E0, E10 and E20.

The information about ethanol effects on HC (or NMHC) emissions of four Tier 2 vehicles is contained in the attached Excel file. It comes from the CRC E-74b Program. Fuels 3,1 and 4 are E0, E10 and E20 fuels, respectively.

The second data set which can be used to estimate ethanol effects on HC and NOx emissions is the CRC E-67 Program. Five near-Tier 2 vehicles were used there:

02 Ford Taurus 03 Chevy Cavalier 02 Toyota Camry LE 01 VW Jetta 03 Honda Accord LX

You had actually created emissions models using E-67 data for these vehicles. You also have in recent months made estimates of test repeatability for Tier 2 vehicles. You may assume that COV will be the same for E10 and E20 as for E0, unless E0 and E10 data tell you otherwise.

Pls let me know if you have any questions.

Best regards,

734/214-4228 fax 734/214-4050 ----- Forwarded by Rafal Sobotowski/AA/USEPA/US on 11/06/2007 02:42 PM -----

Rafal Sobotowski/AA/USEPA/US
06/25/2007 05:04 PM
To Robert Johnson/AA/USEPA/US
cc
Subject Support from George Hoffman

Bob,

Please authorize statistical analysis support for EPAct Program by George Hoffman. The first task would be to analyze available test data and define criteria which must be met for NOx emission models which will be developed in the EPAct Program to be predictive. CRC E-67 Program completed in 2006 failed to achieve this goal and we feel that the EPAct Program should not be launched until this issue is resolved. Other areas of statistical analysis may be added later on.

Pls contact me with any questions related to this request.

Best regards.....Rafal

To: "Gibbs, Lew (LMGI)" [LMGI@chevron.com]

Cc: []
Bcc: []

From: CN=Rafal Sobotowski/OU=AA/O=USEPA/C=US

Sent: Wed 9/12/2007 3:02:25 PM Subject: Re: Ethanol Information

Imgi@chevron.com

Lew,

I truly appreciate your feedback. It has been very helpful in the design of the EPAct Program.

Thank you,

Rafal A. Sobotowski
Assessment and Standards Division
U.S. Environmental Protection Agency
2000 Traverwood Drive
Ann Arbor, MI 48105
sobotowski.rafal@epa.gov
734/214-4228 fax 734/214-4050

"Gibbs, Lew (LMGI)" <LMGI@chevron.com>
09/11/2007 04:28 PM
To Rafal Sobotowski/AA/USEPA/US@EPA
cc

c ,

Subject Ethanol Information

Hi,

Chart 1 shows a series of distillation curves for various concentrations from 0 to 85 vol %. It shows how the "dogleg" in the curve stretches out as the concentration of ethanol increases.

Chart 2 shows the effect of the gasoline component vapor pressure on the final vapor pressure of E85. The resulting E85 vapor pressure can vary from this curve depending on the amount and vapor pressure of the hydrocarbon denaturant. Shown on the chart are the minimum vapor pressure limits for volatility Classes 1 and 2 from ASTM D 5798. It illustrates the difficulty of meeting the minimum vapor pressure when a CARBOB of 5.7 psi is used in California and as Class 2 requirements are specified for the fall while EPA still requires summertime vapor pressure limits.

Chart 3 shows the correlation between vapor pressure and the 10% evaporated point for E85.

Table 1 shows a small study where I attempted to increase the 50% evaporated point of E20 by adding additional refinery components. As I stated in our telephone call, I didn't have much success.

Table 2 is from a CRC volatility program where Chevron Phillips attempted to meet the 170°F minimum 50% evaporated point in D 4814 for E20. Just like my experience, they were unable to even though they

had more components to try.

These are the charts and tables I could readily find. If you have any further questions, please feel free to call me.

Lew Gibbs, Chevron Fellow
Senior Consulting Engineer
Fuels Technology Team
Product Engineering, Regulations, and Technology
Chevron Products Company
100 Chevron Way
Richmond, CA 94802
Imgi@chevron.com
510-242-2606 Fax 510-242-2390
[attachment "EPA EtOH.xls" deleted by Rafal Sobotowski/AA/USEPA/US]

To: CN=John Koupal/OU=AA/O=USEPA/C=US@EPA[]

Cc: []
Bcc: []

From: CN=Rafal Sobotowski/OU=AA/O=USEPA/C=US

Sent: Wed 10/17/2007 4:22:16 PM

Subject: Feasibility of Generating E0 and E10 EPAct Data by Fall of 2008

John,

The main EPAct fuel matrix consists of 25 fuels, 16 of which are E0 and E10 fuels. The matrix is designed in such a way that its E0/E10 portion can be treated as a separate entity.

Testing of E0/E10 fuels ahead of E20 fuels is possible (albeit not advisable from the statistical point of view), but would take at least 60 weeks to complete. The test matrix is designed in such a way that testing of all fuels must be completed before the emission models can be developed. Assuming that E0 and E10 fuels will be blended by April 2008 (up to six months required to blend all fuels; 4 months required to blend E0 and E10 fuels), the E0/E10 test program could be completed in March 2009. The schedule could be accelerated and I have left a message with SWRI to find out what options are available.

In addition to the main program, we will test three fuels (E0, E10 and E20) in a reduced number of vehicles ($^{\sim}10$, instead of 19), at 50 and 75 deg. F. The 75 Deg. F tests are aimed mainly at measuring PM toxics. The three fuels will be blended to represent "typical" E0, E10 and E20 market fuels.

This short program was originally scheduled to be executed at the end of the EPAct study, but could be launched in May 2008 and completed in August. The 75 deg. F test data could be available in July 2008.

I will let you know about opportunities to accelerate the main program as soon as I hear from SWRI.

Let me know if you need any additional feedback.

Best regards,

To: Rafal Sobotowski/AA/USEPA/US@EPA;"Clark, Wendy" [Wendy_Clark@nrel.gov];

Clark, Wendy" [Wendy_Clark@nrel.gov]; Lawson, Doug" [doug_lawson@nrel.gov]

Cc: "Gibbs, Lew (LMGI)" [LMGI@chevron.com]; Ingham, Michael (MCIN)"

[MCIN@chevron.com]; Simnick, James J" [James.Simnick@bp.com]

From: "UIHLEIN, JAMES P"

Sent: Fri 2/22/2008 1:23:47 AM

Subject: RE: EPAct Fuel Matrix Options

In the interest of documenting the trade-offs involved in selecting the fuels matrix, I've put together the following summary of a discussion between Rafal and myself. The focus was on options short of completely re-doing the matrix. There was agreement that whatever fuel matrix is selected, there will be compromises involved. However, this makes it essential that the trade-offs are understood upfront.

Concern 1:

The E20 fuels do not align with the other T50 levels.

Alternative 1a:

Align the E20 fuel with the lowest T50 level of the other fuels; i.e., 150 degrees.

Pro: Eliminates colinearity concerns while preserving the T50 level agreed to with the Autos.

Con: Not likely that all four E20s could be blended at 150 (it was agreed that all four must be at the same nominal T50 level).

Alternative 1b:

Align the other fuels with the lowest feasible E20 level; i.e., 160 degrees.

Pro: Eliminates colinearity concerns while accommodating the difficulty in changing the E20 T50 value.

Con: Does not preserve the low T50 level agreed to with the Autos.

Concern 2:

The T90 level of 350 is not consistent with the very low T50 values (150-160) - these would be "dumbbell" fuels that would have hollow spots in their distillation curves. In reality, the combination of T50=190 and T90=350 is even a stretch.

Alternative 2a:

Add a third level of T90 in order to determine non-linear T90 effects.

Pro: Limits the impact of spurious emissions results for fuels that have highly unusual distillation profiles.

Con: Requires either additional fuels (i.e., \$) or another reworking of the fuel matrix in order to keep the same number of fuels (i.e., time).

Alternative 2b:

Reduce the high level of T90.

Pro: Makes the high T90 level for the experiment more consistent with those observed for extremely low T50 fuels.

Con: Makes the high T90 level for the experiment closer to the average observed T90s than to the higher observed T90s for higher T50 fuels.

Concern 3:

A T50 of 190 may be difficult to blend for the E15.

Alternative 3a:

Not clearly resolvable within the current matrix. Plan is to have Haltermann blend these fuels first in order to determine feasibility and if a problem becomes apparent regroup at that point.

I hope this helps. Rafal: if any of this is inconsistent with your understanding of our discussion, please let me know.

Thanks, Jim

To: Rafal Sobotowski/AA/USEPA/US@EPA[]

From: rsobotowski@aim.com
Sent: Sun 2/24/2008 12:22:23 AM

Subject:

Response to Uihlein.doc

More new features than ever. Check out the new AIM(R) Mail!-http://webmail.aim.com

Your note below restates the arguments you made in an earlier email message and in the course of our telephone conversation last Thursday. I do not agree with them. Here is why:

T50 of 150F and 160F

As you know from presentations we did for CRC in the past several months, we assumed early on that it would be necessary for the EPAct Program to establish non-linear effects of T50 on emissions. The number of T50 levels in the fuel matrix was therefore initially set at three. As E15 and E20 levels were added to the matrix and a reduction of the lower of T50 limit requested by the Autos, the design of the fuel matrix became significantly more complicated, especially if considered in ethanol content/T50 coordinates. As shown in the attached figure, the addition of ethanol to gasoline causes enormous shifts in T50.

How did we set the T50 limits of 150F and 160F?

The T50 level of 150 F for E10 fuels was agreed upon in the course of discussions between the EPA and AAM. It is well justified by recent survey data which show significant numbers of E10 fuels with T50 at 150F and RVP~= 10 psi.

The T50 level of 160F is fixed for E20. Attempts to move it around, including those by Chevron, have not been successful, so we are stuck.

Blending of E15 fuels with T50 of 190F

Haltermann has blended some E15 fuels in recent months and does not see a problem in achieving T50 of 190F.

T90 of 350F

As we designed the EPAct fuel matrix, we strove to improve our ability to resolve fuel effects by expanding the range of each fuel parameter investigated. Our original assumption was to cover roughly the 5-95 percentile range seen in fuel surveys for each parameter.

The combination of T90=350F and T50=150F at 10 psi RVP (which is the only RVP level in T50=150F fuels) is rare, but can be found in E10 fuels according to recent fuel surveys. Therefore we feel that the T90 limit of 350F is justified. However, to allay your concerns, we reduced this limit to 340F per decisions reached during the conference call with Wendy last Friday morning.

Following that telephone conference, the updated version of the EPAct fuel matrix was immediately submitted to Haltermann for blending, so that we would not lose our spot in their fuel production schedule.

To: From: Sent: Subject: Sobotows	Rafal Sobotowski/AA/USEPA/US@EPA[] "Robert Mason" Wed 2/13/2008 1:11:10 PM 2 new fuel matrices ki Version 4b test matrix 2-12-08.xls
Rafal,	
	re 2 fuel matrices in the same spreadsheet. Both started with the 16-run design (sent and were augmented to form 24 fuel combinations covering the 3 'roof' points.
	n both of these final designs all 8 combinations at the (160, 20) were included. The only point was at (150,15). The G-efficiency for both of these is near 67%.
that selected want both both of the might cause	zation program either chose a fuel at (150,15) or at (190,15), but no runs could be generated ed both of these points (since the program determined that both were not needed). If you of them in the fuel matrix, let me know and we will try to manipulate the program to accept em. One way to possibly do this is to initially add a cubic term for EtOH in the model, which e both points to be selected. We could then remove the cubic term, but keep both points and ne G-efficiency of the result using the quadratic model.
Bob.	

Example #1								Example #2	
D. C. C I. 40 D			1	i		105 0 0		D : : : : 40 B	
Original 16-Run Design			_	d 25-Run Design		Original 16-R			
3x2x2x2x2 M	<u>odel</u>				3x2x3x2x	2 Model		3x2x2x2x2 M	<u>odel</u>
T50		0 04 - 00	,		T50	G-eff =	07.5	Т50	
150 T90		G-eff = 80.	'		T90	G-en =	01.5	Т90	
ETOH		n=16 uniqu	o triolo		ETOH	2=25.00	nique trials	ETOH	
RVP		n- 16 uniqu	Je mais		RVP	11-25 U	nique trais	RVP	
ARO					ARO			ARO	
T50^2					T50^2			T50^2	
ETOH*T50					ETOH^2	*		ETOH*T50	
E T OH*T90					ETOH*T5	1		ETOH*T90	
ETOH*RVP					ETOH*T9			ETOH*RVP	
ETOH*ARO					ETOH*RV			ETOH*ARO	
					ETOH*AR			210117410	
						Ĭ			
Trial	T50	T90	ЕТОН	RVP	ARO	BLOCK		Trial	T50
1	190	350	0	7	40	Original		1	190
2	220	300	0	10	40	Original		2	220
3	150	350	10	10	15	Original.		3	150
4	220	350	10	7	15	Original		4	220
5	240	300	0	7	40	Original		5	240
6	150	300	10	7	40	Original		6	150
7	190	300	0	7	/ 15	Original		7	190
8	220	350	0	7	15	Original		8	220
9	190	350	0	10	40	Original		9	190
10	190	350	10	10	40	Original		10	190
11	190	300	10	7	. 15	Original		11	190
12	240	350	0	10	15	Original		12	240
13	220	300	10	10	40	Original		13	220
14	190	300	0	10	15	Original		14	190
15	150	350	10	7	40	Original		15	150

16	150	300	10	10	//15	Original	16 150
17	160	300	20	7 -	15	Augment	17 160
18	160	300	20	7	40	Augment	18 160
19	160	350	20	7	15	Augment	19 160
20	160	300	20	10	15	Augment	20 160
21	160	350	20	7	40	Augment	21 160
22	160	350	20	10	15	Augment	22 160
23	160	300	20	10	40	Augment	23 150
24	150	350	15	7	40	Augment	24 160
25	160	350	20	10	40	Augment	25 160

			Augment	ed 25-Run	Design	
			3x2x3x2x		Design	
			BALAGALA	- INICACI		
G-eff = 80	.7		T50		G-eff = 6	7.4
			Т90			
=16 uniq	ue trials		ЕТОН		n=25 unio	ue trials
			RVP			
			ARO			
			T50^2			
			ETOH^2			
			ETOH*T5			
			ETOH*T9	_		
			ETOH*R\			
			ETOH*AF	<u>φ</u>		
T90	ЕТОН	RVP	ARO	BLOCK		
350	0	7	40	Original		
300	0	10	40	Original		
350	10	10	15	Original		
350	10	7	15	Original		
300	0	7	40	Original		
300	10	7	40	Original	9	
300	0	7	15	Original		
350	0	7	15	Original		
350	0	10	40	Original		
350	10	10	40	Original		
300	10	7	15	Original		
350	0	10	15	Original		
300	10	10	40	Original		
300	0	10	15	Original		
1881 D3 (***********************************						

300	10	10	15	Original	
300	20	7	40	Augment	
350	20	10	15	Augment	
300	20	10	40	Augment	
350	20	7	15	Augment	
300	20	10	15	Augment	
350	20	10	40	Augment	
350	15	10	15	Augment	
350	20	7	40	Augment	
300	20	7	15	Augment	

To: Rafal Sobotowski/AA/USEPA/US@EPA;"Gerry, Frank S" [Frank.Gerry@bp.com];

Gerry, Frank S" [Frank.Gerry@bp.com]; wendy_clark@nrel.gov>[]

Cc: Connie Hart/AA/USEPA/US@EPA;Carl Scarbro/AA/USEPA/US@EPA;Michael Christianson/AA/USEPA/US@EPA;Antonio Fernandez/AA/USEPA/US@EPA;"McGetrick, James E" [James.Mcgetrick@bp.com]; arl Scarbro/AA/USEPA/US@EPA;Michael

Christianson/AA/USEPA/US@EPA;Antonio Fernandez/AA/USEPA/US@EPA;"McGetrick, James E" [James.Mcgetrick@bp.com]; ichael Christianson/AA/USEPA/US@EPA;Antonio

Fernandez/AA/USEPA/US@EPA;"McGetrick, James E" [James.Mcgetrick@bp.com]; ntonio Fernandez/AA/USEPA/US@EPA;"McGetrick, James E" [James.Mcgetrick@bp.com]; McGetrick,

James E" [James.Mcgetrick@bp.com]

From: "Simnick, James J"

Sent: Wed 2/13/2008 2:20:49 PM Subject: RE: EPAct Fuel Matrix

Rafal

Sorry I was out of town at a DOE H2 meeting yesterday and stuck in the Baltimore airport.

Today is open for a teleconference, except for 11:30 - 12:30 CT . I would also recommend that we include Lew Gibbs, who leads our CRC Volatility Programs.

Jim

From: Sobotowski.Rafal@epamail.epa.gov [mailto:Sobotowski.Rafal@epamail.epa.gov]

Sent: Tuesday, February 12, 2008 3:54 PM

To: Gerry, Frank S; wendy_clark@nrel.gov; Simnick, James J Cc: Hart.Connie@epamail.epa.gov; Scarbro.Carl@epamail.epa.gov;

Christianson.Michael@epamail.epa.gov; Fernandez.Antonio@epamail.epa.gov

Subject: EPAct Fuel Matrix

Frank, Wendy and Jim,

As a follow-up to our recent discussions concerning the EPAct fuel matrix, the EPA EPAct team has reviewed fuel survey data and modified the design of the matrix to accommodate T50 of 150F at E10 and E15 levels. This necessitated the expansion of RVP range in the matrix from 6.65-9 psi to 6.65-10 psi.

As you certainly realize, we are breaking new ground with this matrix at E10, E15 and E20 ethanol content levels, while trying to cover the broadest possible ranges of all five fuel parameters which are being investigated (T50, T90, ethanol, RVP and aromatics). Slide #1 in the attached PowerPoint file illustrates the ranges of ethanol content and T50 in the latest design of the matrix. Slide #2 shows approximate ranges of RVP which, in our view, one would find in the respective market fuels. You will notice that at T50 level of 150F, the RVP will likely be limited to a narrow range around 10 psi. That range will probably be similar for E15 at T50 of 150F. For E15 at T50 of 190F as well as for E20, we assumed RVP range of 6.65-10 psi.

In order to resolve several outstanding issues related to this fuel matrix, we would like to propose a conference call between fuel experts from EPA, BP and NREL to discuss the following:

T50 ranges at the different ethanol content levels

RVP ranges at ethanol content /T50 combinations selected for the test fuels

To help us with the discussion, Slide #3 illustrates what we think is the shape of T50/RVP distribution in E10 gasolines.

In order to keep the program timeline on track, we need to resolve these issues as soon as possible. and would appreciate your participation in the conference call tomorrow afternoon (Wed, 2/13). We are available from noon till 5 pm EST.

Please advise.

Best regards.....Rafal

To: "Gibbs, Lew (LMGI)" [LMGI@chevron.com]

Cc: CN=Connie

Hart/OU=AA/O=USEPA/C=US@EPA; james.simnick@bp.com; wendy_clark@nrel.gov; frank.gerry @bp.com; CN=Carl Scarbro/OU=AA/O=USEPA/C=US@EPA; CN=Michael

Christianson/OU=AA/O=USEPA/C=US@EPA:CN=Antonio

Fernandez/OU=AA/O=USEPA/C=US@EPA;"McGetrick, James E" [James.Mcgetrick@bp.com];

ames.simnick@bp.com;wendy_clark@nrel.gov;frank.gerry@bp.com;CN=Carl

Scarbro/OU=AA/O=USEPA/C=US@EPA;CN=Michael

Christianson/OU=AA/O=USEPA/C=US@EPA;CN=Antonio

Fernandez/OU=AA/O=USEPA/C=US@EPA;"McGetrick, James E" [James.Mcgetrick@bp.com];

endy_clark@nrel.gov;frank.gerry@bp.com;CN=Carl

Scarbro/OU=AA/O=USEPA/C=US@EPA;CN=Michael

Christianson/OU=AA/O=USEPA/C=US@EPA;CN=Antonio

Fernandez/OU=AA/O=USEPA/C=US@EPA;"McGetrick, James E" [James.Mcgetrick@bp.com];

rank.gerry@bp.com;CN=Carl Scarbro/OU=AA/O=USEPA/C=US@EPA;CN=Michael

Christianson/OU=AA/O=USEPA/C=US@EPA:CN=Antonio

Fernandez/OU=AA/O=USEPA/C=US@EPA;"McGetrick, James E" [James.Mcgetrick@bp.com];

N=Carl Scarbro/OU=AA/O=USEPA/C=US@EPA;CN=Michael

Christianson/OU=AA/O=USEPA/C=US@EPA;CN=Antonio

Fernandez/OU=AA/O=USEPA/C=US@EPA;"McGetrick, James E" [James.Mcgetrick@bp.com];

N=Michael Christianson/OU=AA/O=USEPA/C=US@EPA;CN=Antonio

Fernandez/OU=AA/O=USEPA/C=US@EPA;"McGetrick, James E" [James.Mcgetrick@bp.com];

N=Antonio Fernandez/OU=AA/O=USEPA/C=US@EPA;"McGetrick, James E"

[James.Mcgetrick@bp.com]; McGetrick, James E" [James.Mcgetrick@bp.com]

Bcc: []

From: CN=Rafal Sobotowski/OU=AA/O=USEPA/C=US

Sent: Wed 2/13/2008 2:51:08 PM Subject: Fw: EPAct Fuel Matrix

EPAct Matrix Options EPA BP NREL Conf Call 2-13-08.ppt

Lawson USCAR Jan 30 2008.ppt

Lew,

I would like to extend an invitation to you to participate in the conference call to discuss the EPAct fuel matrix. The objective of the call is defined below. Informational materials are attached.

Hope you can find about an hour between 1:30 and 5 PM EST today to participate.

Best regards,

Rafal A. Sobotowski
Assessment and Standards Division
U.S. Environmental Protection Agency
2000 Traverwood Drive
Ann Arbor, MI 48105
sobotowski.rafal@epa.gov
734/214-4228 fax 734/214-4050

---- Forwarded by Rafal Sobotowski/AA/USEPA/US on 02/13/2008 09:39 AM ----

Rafal Sobotowski/AA/USEPA/US EPA-OAR,OTAQ,ASD Sent by: Rafal Sobotowski Received Date: 02/12/2008 04:53 PM Transmission Date:

1

02/12/2008 04:53:33 PM

To frank.gerry@bp.com, wendy_clark@nrel.gov, james.simnick@bp.com

cc Connie Hart/AA/USEPA/US@EPA, Carl Scarbro/AA/USEPA/US@EPA, Michael

Christianson/AA/USEPA/US@EPA, Antonio Fernandez/AA/USEPA/US@EPA

Subject EPAct Fuel Matrix

Frank, Wendy and Jim,

As a follow-up to our recent discussions concerning the EPAct fuel matrix, the EPA EPAct team has reviewed fuel survey data and modified the design of the matrix to accommodate T50 of 150F at E10 and E15 levels. This necessitated the expansion of RVP range in the matrix from 6.65-9 psi to 6.65-10 psi.

As you certainly realize, we are breaking new ground with this matrix at E10, E15 and E20 ethanol content levels, while trying to cover the broadest possible ranges of all five fuel parameters which are being investigated (T50, T90, ethanol, RVP and aromatics). Slide #1 in the attached PowerPoint file illustrates the ranges of ethanol content and T50 in the latest design of the matrix. Slide #2 shows approximate ranges of RVP which, in our view, one would find in the respective market fuels. You will notice that at T50 level of 150F, the RVP will likely be limited to a narrow range around 10 psi. That range will probably be similar for E15 at T50 of 150F. For E15 at T50 of 190F as well as for E20, we assumed RVP range of 6.65-10 psi.

In order to resolve several outstanding issues related to this fuel matrix, we would like to propose a conference call between fuel experts from EPA, BP and NREL to discuss the following:

T50 ranges at the different ethanol content levels

RVP ranges at ethanol content /T50 combinations selected for the test fuels

To help us with the discussion, Slide #3 illustrates what we think is the shape of T50/RVP distribution in E10 gasolines.

In order to keep the program timeline on track, we need to resolve these issues as soon as possible. and would appreciate your participation in the conference call tomorrow afternoon (Wed, 2/13). We are available from noon till 5 pm EST.

Please advise.

Best regards.....Rafal

To: JUIH@chevron.com[JUIH@chevron.com]
Cc: Rafal Sobotowski/AA/USEPA/US@EPA[]

From: "Gerry, Frank S"

Sent: Wed 2/13/2008 4:04:59 PM Subject: FW: EPAct Fuel Matrix

Jim

If you can join us - here are the details

Frank

From: Sobotowski.Rafal@epamail.epa.gov [mailto:Sobotowski.Rafal@epamail.epa.gov]

Sent: Wednesday, February 13, 2008 10:01 AM

To: Gerry, Frank S; wendy_clark@nrel.gov; Simnick, James J; McGetrick, James E; Nicholas, Jim J; Steury,

John H

Subject: RE: EPAct Fuel Matrix

The EPAct Fuel Matrix conference call will take place today from 3:00 to 4:00 PM EST. Following is the call-in information:

Your conference is scheduled for 02/13/2008
Your conference is scheduled to begin at 03:00PM
It is scheduled to end at 04:30PM
You will be able to call in 3 minutes before the schedule conference.
You have a total of 7 lines.
Your main conference number is 734-214-4069
No password.
As chairperson your phone number is 734-214-4068
No password.

Frank, could you please forward this message to Jim Uihlein? I do not have his email address.

Best regards,

Rafal A. Sobotowski
Assessment and Standards Division
U.S. Environmental Protection Agency
2000 Traverwood Drive
Ann Arbor, MI 48105
sobotowski.rafal@epa.gov
734/214-4228 fax 734/214-4050

"Simnick, James J" <James.Simnick@bp.com>
Sent by: "Simnick, James J" <James.Simnick@bp.com>

Received Date: 02/13/2008 09:20 AM Transmission Date:

1

02/13/2008 09:20:49 AM

To Rafal Sobotowski/AA/USEPA/US@EPA, "Gerry, Frank S" <Frank.Gerry@bp.com>, <wendy_clark@nrel.gov>

cc Connie Hart/AA/USEPA/US@EPA, Carl Scarbro/AA/USEPA/US@EPA, Michael Christianson/AA/USEPA/US@EPA, Antonio Fernandez/AA/USEPA/US@EPA, "McGetrick, James E" <James.Mcgetrick@bp.com>
Subject RE: EPAct Fuel Matrix

Rafal

Sorry I was out of town at a DOE H2 meeting yesterday and stuck in the Baltimore airport. Today is open for a teleconference, except for 11:30 - 12:30 CT . I would also recommend that we include Lew Gibbs, who leads our CRC Volatility Programs. Jim

From: Sobotowski.Rafal@epamail.epa.gov [mailto:Sobotowski.Rafal@epamail.epa.gov]

Sent: Tuesday, February 12, 2008 3:54 PM

To: Gerry, Frank S; wendy clark@nrel.gov; Simnick, James J

Cc: Hart.Connie@epamail.epa.gov; Scarbro.Carl@epamail.epa.gov; Christianson.Michael@epamail.epa.gov;

Fernandez.Antonio@epamail.epa.gov

Subject: EPAct Fuel Matrix

Frank, Wendy and Jim,

As a follow-up to our recent discussions concerning the EPAct fuel matrix, the EPA EPAct team has reviewed fuel survey data and modified the design of the matrix to accommodate T50 of 150F at E10 and E15 levels. This necessitated the expansion of RVP range in the matrix from 6.65-9 psi to 6.65-10 psi.

As you certainly realize, we are breaking new ground with this matrix at E10, E15 and E20 ethanol content levels, while trying to cover the broadest possible ranges of all five fuel parameters which are being investigated (T50, T90, ethanol, RVP and aromatics). Slide #1 in the attached PowerPoint file illustrates the ranges of ethanol content and T50 in the latest design of the matrix. Slide #2 shows approximate ranges of RVP which, in our view, one would find in the respective market fuels. You will notice that at T50 level of 150F, the RVP will likely be limited to a narrow range around 10 psi. That range will probably be similar for E15 at T50 of 150F. For E15 at T50 of 190F as well as for E20, we assumed RVP range of 6.65-10 psi.

In order to resolve several outstanding issues related to this fuel matrix, we would like to propose a conference call between fuel experts from EPA, BP and NREL to discuss the following:

T50 ranges at the different ethanol content levels RVP ranges at ethanol content /T50 combinations selected for the test fuels

To help us with the discussion, Slide #3 illustrates what we think is the shape of T50/RVP distribution in E10 gasolines.

In order to keep the program timeline on track, we need to resolve these issues as soon as possible. and would

appreciate your participation in the conference call tomorrow afternoon	(Wed, 2/13).	We are available from
noon till 5 pm EST.		

Please advise.

Best regards.....Rafal

To: Rafal Sobotowski/AA/USEPA/US@EPA[] From: "Robert Mason" Sent: Fri 2/15/2008 3:57:37 PM Subject: matrix #2 25-trial matrix 2-14-08.xls
Rafal,
See the second matrix in the attached file. We tried about 20 random seeds and only found one matrix better than the n=25 matrix I sent you yesterday.
The g-efficiency = 68.1% but it has 3 fuels at (190, 15) instead of 2.
Let me know what you want to do: stop here or continue the search.
Bob

G-eff=65.6n	=25					G-eff=68.1, n=25
trial	t50	t90	etoh	rvp	aro	trial
1	150	300	10	10	15 original	1
2	240	350	0	10	15original	2
3	220	300	10	7	15original	3
4	220	350	10	10	15 original	4
5	240	300	0	7	40original	5
6	190	350	10	7	15original	6
7	190	300	0	7	15 original	7
8	220	300	0	10	15original	8
9	190	350	0	10	40 original	9
10	220	350	10	7	40 original	10
11	190	300	10	10	40 original	11
12	150	350	10	10	40 original	12
13	220	350	0	7	40 original	13
14	190	350	0	7	15 <mark>original</mark>	14
15	190	300	0	10	40 original	15
16	220	300	10	7	40 original	16
17	190	300	15	10	40augment	17
18	190	350	15	7	15augment	23
20	150	300	15	10	15augment	18
21	150	350	15	10	40 augment	19
19	160	350	20	7	15augment	20
22	160	300	20	7	40 augment	24
23	160	350	20	10	40 augment	21
24	160	300	20	10	15 augment	22
25	160	350	20	10	15 augment	25

t50	t90	etoh	rvp	aro
150	300	10	10	15 original
240	350	0	10	15 original
220	300	10	7	15original
220	350	10	10	15 original
240	300	0	7	40 original
190	350	10	7	15original
190	300	0	7	15 original
220	300	0	10	15 original
190	350	0	10	40 original
220	350	10	7	40 original
190	300	10	10	40 original
150	350	10	10	40 original
220	350	0	7	40 original
190	350	0	7	15 original
190	300	0	10	40 original
220	300	10	7	40 original
150	350	15	10	15 augment
150	300	15	10	40 augment
160	300	20	7	40 augment
160	300	20	10	15 augment
160	350	20	10	40 augment
160	350	20	7	15 augment
190	300	15	7	40 augment
190	350	15	10	40 augment
190	300	15	10	15 augment

To: Rafal Sobotowski/AA/USEPA/US@EPA[]

From: "Robert Mason"

Sent: Fri 2/15/2008 7:53:30 PM

Subject: Matrix #3 25-trial matrix 2-14-08.xls

Rafal,

We tried 40 more runs and came up with Matrix #3. It only improved the G-efficiency from 68.1% to 68.3%. Choose either one since they are so close together.

Bob

G-eff=65.6n	=25					G-eff=68.1, n=25
trial	t50	t90	etoh	rvp	aro	trial
1	150	300	10	10	15 original	1
2	240	350	0	10	15 original	2
3	220	300	10	7	15 original	3
4	220	350	10	10	15 original	4
5	240	300	0	7	40original	5
6	190	350	10	7	15 original	6
7	190	300	0	7	15 original	7
8	220	300	0	10	15 <mark>original</mark>	8
9	190	350	0	10	40 original	9
10	220	350	10	7	40 original	10
11	190	300	10	10	40 original	11
12	150	350	10	10	40 original	12
13	220	350	0	7	40 original	13
14	190	350	0	7	15 original	14
15	190	300	0	10	40 original	15
16	220	300	10	7	40 original	16
17	190	300	15	10	40augment	17
18	190	350	15	7	15augment	23
20	150	300	15	10	15augment	18
21	150	350	15	10	40 augment	19
19	160	350	20	7	15augment	20
22	160	300	20	7	40 augment	24
23	160	350	20	10	40 augment	21
24	160	300	20	10	15 augment	22
25	160	350	20	10	15 augment	25

t50	t90	etoh	rvp	aro	G-eff=68.3, trial	n=25 t50	t90
150	300	10	10	15original	1	150	300
240	350	. 0	10	15 original	2	240	350
220	300	10	7	15 original	3	220	300
220	350	10	10	15 original	4	220	350
240	300	0	7	40 original	5	240	300
190	350	10	7	15 original	6	190	350
190	300	0	7	15 original	7	190	300
220	300	0	10	15 original	8	220	300
190	350	0	10	40 original	9	190	350
220	350	10	7	40 original	10	220	350
190	300	10	10	40 original	11	190	300
150	350	10	10	40 original	12	150	350
220	350	0	7	40 original	13	220	350
190	350	0	7	15 original	14	190	350
190	300	0	10	40 original	15	190	300
220	300	10	7	40 original	16	220	300
150	350	15	10	15 augment	18	150	300
150	300	15	10	40 augment	22	150	350
160	300	20	7	40 augment	21	160	350
160	300	20	10	15 augment	24	160	350
160	350	20	10	40 augment	19	160	300
160	350	20	7	15 augment	25	160	300
190	300	15	7	40 augment	23	190	350
190	350	15	10	40 augment	17	190	350
190	300	15	10	15 augment	20	190	300

etoh	rvp	aro
10	10	15 original
0	10	15 original
10	7	15 original
10	10	15 original
0	7	40 original
10	1	15 original
0	7	15 original
0	10	15 original
0	10	40 original
10		40 original
	10	40 original
10	10	40 original
0	7	40 original
Ö	7	15 original
0	10	40 original
10	7	40 original
15	10	15 augment
15	10	40 augment
20	10	15 augment
20	7	40 augment
20	7	15 augment
20	10	40 augment
15	10	40 augment
15	7	15 augment
15	7	40 augment

To: Rafal Sobotowski/AA/USEPA/US@EPA;"Clark, Wendy" [Wendy_Clark@nrel.gov]; Clark, Wendy" [Wendy_Clark@nrel.gov]; Lawson, Doug" [doug_lawson@nrel.gov]; Simnick, James J" [James.Simnick@bp.com]

Cc: Aron Butler/AA/USEPA/US@EPA;Carl Scarbro/AA/USEPA/US@EPA;Connie Hart/AA/USEPA/US@EPA;Michael Christianson/AA/USEPA/US@EPA;"Gibbs, Lew (LMGI)" [LMGI@chevron.com]; arl Scarbro/AA/USEPA/US@EPA;Connie

Hart/AA/USEPA/US@EPA;Michael Christianson/AA/USEPA/US@EPA;"Gibbs, Lew (LMGI)" [LMGI@chevron.com]; onnie Hart/AA/USEPA/US@EPA;Michael

Christianson/AA/USEPA/US@EPA;"Gibbs, Lew (LMGI)" [LMGI@chevron.com]; ichael Christianson/AA/USEPA/US@EPA;"Gibbs, Lew (LMGI)" [LMGI@chevron.com]; Gibbs, Lew (LMGI)" [LMGI@chevron.com]; Ingham, Michael (MCIN)" [MCIN@chevron.com]

From: "UIHLEIN, JAMES P"

Sent: Wed 2/20/2008 4:17:09 PM

Subject: RE: EPAct Fuel Matrix Options

Link

There are three main concerns about all of the proposed matrices:

- 1) The E20 fuels do no align with the other T50 levels
- 2) The T90 level of 350 is not consistent with the very low T50 values (150-160) these would be "dumbbell" fuels that would have hollow spots in their distillation curves. In reality, the combination of T50=190 and T90=350 is even a stretch.
- 3) A T50 of 190 may be difficult to blend for the E15

Concerns 2 and 3 result from the gymnastics involved in attempting to physically blend such fuels. The first concern is based on confounding of the E20 effect with T50 in the possible presence of nonlinearities.

A re-thinking of the "add-on" fuels should be considered. In T50/T90/ethanol space, the basis for the fuels should be:

150 300 E15 150 300 E20 150 3xx E15 150 3xx E20 190 3xx E10 (150 3xx E10)

Where xx < 50. A recommendation can be provided given a little more time.

The above basis would be expanded to include the necessary variation in RVP and aromatics (note that the parenthetical combination would be included if both it and the need for RVP/aromatics variation could be accommodated). Note that the last (two) combination(s) listed is(are) included to provide a tie to the "main" fuel matrix.

This proposal admittedly sacrifices T50 as a variable in the >E10 range, but based on limited blending experience to date it appears that T50s for such fuels may vary over a narrower range anyway - the limits of that range are not yet well understood.

Sorry for the late response and less than thorough analysis, as I am currently traveling.

Thanks, Jim From: Sobotowski.Rafal@epamail.epa.gov [mailto:Sobotowski.Rafal@epamail.epa.gov]

Sent: Tuesday, February 19, 2008 9:40 AM

To: Clark, Wendy; Lawson, Doug; Simnick, James J; UIHLEIN, JAMES P

Cc: Butler.Aron@epamail.epa.gov; Scarbro.Carl@epamail.epa.gov; Hart.Connie@epamail.epa.gov;

Christianson.Michael@epamail.epa.gov Subject: EPAct Fuel Matrix Options

Based on the feedback from our conference call last Thursday, Bob Mason has defined three candidate fuel matrices for the EPAct Program. See attachment.

You will notice that we are down to T50 of 150 at ethanol content levels of 10 and 15%. There are only two fuels each at those locations as RVP is kept at one level (10 psi).

There are four E15 fuels in fuel matrix #1 (G-eff = 65.6) and five in fuel matrices #2 (G-eff = 68.1) and #3 (G-eff = 68.2).

The number of EPA fuels (16) and DOE fuels (9) has not changed relative to the pre Feb. 1 design.

Bob Mason's recommendation is to choose either matrix #2 or #3.

Pls let me know asap which matrix you 'd prefer to see tested in EPAct Program, by COB EST today, if possible.

Best regards,

Rafal A. Sobotowski
Assessment and Standards Division
U.S. Environmental Protection Agency
2000 Traverwood Drive
Ann Arbor, MI 48105
sobotowski.rafal@epa.gov
734/214-4228 fax 734/214-4050

Rafal Sobotowski/AA/USEPA/US EPA-OAR,OTAQ,ASD

Received Date: 02/15/2008 09:32 AM Transmission Date: 02/15/2008 09:32:24 AM

To "Clark, Wendy" <Wendy_Clark@nrel.gov>, "Lawson, Doug" <doug_lawson@nrel.gov>

Carl Scarbro/AA/USEPA/US@EPA, Connie Hart/AA/USEPA/US@EPA, Michael

Christianson/AA/USEPA/US@EPA, Aron Butler/AA/USEPA/US@EPA

Subject Feb. 15 Version of EPAct Fuel MatrixLink

Wendy and Doug,

Attached below is the latest version of the fuel matrix.

You will notice that we are down to T50 of 150 at ethanol content levels of 10 and 15%. There are only two fuels each at those locations as RVP is kept at one level (10 psi).

Per your request there are four E15 fuels in the matrix and the number of EPA fuels (16) and DOE fuels (9) has not changed relative to the pre Feb. 1 design. The G-efficiency of this matrix equals 65.6% and Bob Mason will spend the rest of this morning trying to boost this number.

Pls review the attached design and let me know if it meets your requirements. If we are to introduce any changes, this is the time.

[attachment "25-trial matrix 2-14-08.xls" deleted by Rafal Sobotowski/AA/USEPA/US]

Best regards,

Rafal A. Sobotowski
Assessment and Standards Division
U.S. Environmental Protection Agency
2000 Traverwood Drive
Ann Arbor, MI 48105
sobotowski.rafal@epa.gov
734/214-4228 fax 734/214-4050

To: "Chris Tennant" [CTennant@crcao.org]

Cc: "Brent Bailey" [bkbailey@crcao.org]; N=Connie

Hart/OU=AA/O=USEPA/C=US@EPA;"Jane Beck" [JBeck@crcao.org]; Jane Beck" [JBeck@crcao.org]; N=John Koupal/OU=AA/O=USEPA/C=US@EPA;"Uihlein, Jim" [JUIH@chevron.com]; Valentine, Marie" [marie.valentine@tema.toyota.com]; Ingham, Michael" [MCIN@chevron.com]

Bcc: []

From: CN=Rafal Sobotowski/OU=AA/O=USEPA/C=US

Sent: Fri 4/25/2008 11:07:48 AM

Subject: Re: Scheduling a conference call to discuss CRC interest in adding 1-2 fuels to the

EPAct fuel matrix WWW.CRCAO.ORG

Chris,

My availability is indicated below.

Best regards,

Rafal A. Sobotowski
Assessment and Standards Division
U.S. Environmental Protection Agency
2000 Traverwood Drive
Ann Arbor, MI 48105
sobotowski.rafal@epa.gov
734/214-4228 fax 734/214-4050

"Chris Tennant" <CTennant@crcao.org>
Sent by: "Chris Tennant" <CTennant@crcao.org>
Received Date:
04/24/2008 03:57 PM
Transmission Date:
04/24/2008 03:57:01 PM

To John Koupal/AA/USEPA/US@EPA, Rafal Sobotowski/AA/USEPA/US@EPA, "Ingham, Michael" <MCIN@chevron.com>, "Valentine, Marie" <marie.valentine@tema.toyota.com>, "Uihlein, Jim" <JUIH@chevron.com>, Connie Hart/AA/USEPA/US@EPA

cc "Jane Beck" <JBeck@crcao.org>, "Brent Bailey" <bkbailey@crcao.org>
Subject Scheduling a conference call to discuss CRC interest in adding 1-2 fuels to the EPAct fuel matrix

John, Rafal, Connie, Mike, Marie and Jim,

Many of us have talked individually about this project and our interest in participating with some additions to the fuel matrix; after Brent and I visited with some of you in Ann Arbor last week, it sounds like we should try and speak collectively very soon.

Please indicate when you'd be able to participate in a conference call to discuss this opportunity to work together.

Friday, April 25 AM
Friday. April 25 PM
Thursday, May 1 AMx
Thursday, May 1 PMx
Friday, May 2 AM
Friday, May 2 PM
Monday, May 5 AM
Monday, May 5 PMx
Tuesday, May 6 AM
Thanks!

- Chris

Dr. Christopher J. Tennant - Deputy Director CRC Correspondence (not for public distribution) COORDINATING RESEARCH COUNCIL, INC. 3650 MANSELL ROAD, SUITE 140 ALPHARETTA, GA 30022

TEL: 678/795-0506 FAX: 678/795-0509

WWW.CRCAO.ORG

EPA-HQ-2015-004072

To: CN=Michael Christianson/OU=AA/O=USEPA/C=US@EPA;CN=Rafal Sobotowski/OU=AA/O=USEPA/C=US@EPA;Carl Scarbro@EPA[]; N=Rafal Sobotowski/OU=AA/O=USEPA/C=US@EPA;Carl Scarbro@EPA[]; arl Scarbro@EPA[]

Cc: John Koupal@EPA;Marion Hoyer@EPA[]; arion Hoyer@EPA[]

From: CN=Joseph Somers/OU=AA/O=USEPA/C=US

Sent: Wed 12/5/2007 3:58:01 PM

Subject: DOE NREL money for EPACT testing

Mike, Rafal, Carl -

As you know, Wendy Clark of NREL (National Renewable Energy Lab) is considering funding part of the EPACT work. I talked with Doug Lawson (who may be the main person here – he worked with ASD on the Kansas City project) on some other issues and he mentioned EPACT.

NREL currently has \$900,000 for biofuels work which could go into this testing. Also, Wendy Clark is currently meeting with DOE (Kevin Stork, Steve Gogon) to obtain an additional \$1,100,000 for this work. That money will probably come.

Doug asked who here he should coordinate with. I gave him your names, Mike/Rafal, as technical contacts.

Let me know if there is more I should do. And, I will see each of you on this for some other ideas I have.

To: CN=Joseph Somers/OU=AA/O=USEPA/C=US@EPA[]

Cc: Carl Scarbro@EPA;John Koupal@EPA;Marion Hoyer@EPA;CN=Michael

Christianson/OU=AA/O=USEPA/C=US@EPA[]; ohn Koupal@EPA;Marion Hoyer@EPA;CN=Michael Christianson/OU=AA/O=USEPA/C=US@EPA[]; arion Hoyer@EPA;CN=Michael Christianson/OU=AA/O=USEPA/C=US@EPA[]; N=Michael

Christianson/OU=AA/O=USEPA/C=US@EPA[]

From: CN=Rafal Sobotowski/OU=AA/O=USEPA/C=US

Sent: Wed 12/5/2007 5:57:01 PM

Subject: Re: DOE NREL money for EPACT testing

Joe,

I have been coordinating with Wendy Clark on this issue for at least six months. She has been a great champion of DOE's involvement in the EPAct Program. When necessary, she gets other people, like Kevin Stork or Steve Gaugen, involved.

Today she will find out how close the DOE can come to the \$2M we told her the add-on DOE portion of the program would cost. Based on that information, we will need to update our views of what the expanded program should look like.

DOE wants to meet with us shortly to iron out the details of the expanded program. It looks like Wendy will be their point person in those discussions.

I will let you know as additional information comes in.

Best regards,

Rafal A. Sobotowski
Assessment and Standards Division
U.S. Environmental Protection Agency
2000 Traverwood Drive
Ann Arbor, MI 48105
sobotowski.rafal@epa.gov
734/214-4228 fax 734/214-4050

Joseph Somers/AA/USEPA/US 12/05/2007 10:58 AM

To Michael Christianson/AA/USEPA/US@EPA, Rafal Sobotowski/AA/USEPA/US@EPA, Carl Scarbro@EPA

cc John Koupal@EPA, Marion Hoyer@EPA
Subject DOE NREL money for EPACT testing

Mike, Rafal, Carl -

As you know, Wendy Clark of NREL (National Renewable Energy Lab) is considering funding part of the EPACT work. I talked with Doug Lawson (who may be the main person here – he worked with ASD on the Kansas City project) on some other issues and he mentioned EPACT.

EPA-HQ-2015-004072

NREL currently has \$900,000 for biofuels work which could go into this testing. Also, Wendy Clark is currently meeting with DOE (Kevin Stork, Steve Gogon) to obtain an additional \$1,100,000 for this work. That money will probably come.

Doug asked who here he should coordinate with. I gave him your names, Mike/Rafal, as technical contacts.

Let me know if there is more I should do. And, I will see each of you on this for some other ideas I have.

E0-E10-E15 Results from Phase 1 of EPAct Program

Sept 4, 2008

Preliminary information – not for release outside EPA

EPAct Program Overview

- EPA/DOE collaboration
- Objective: Establish effects of RVP,T50,T90, aromatic content and EtOH on exhaust emissions from Tier 2 vehicles
- Fuel matrix includes 29 fuels + 2 added by CRC: total of 31
- Test Program Design
 - Phase 1: RFS 2 Pilot at 75°F
 - 3 fuels (E0, E10 and E15) tested in 19 vehicles
 - Test results to be available for RFS 2 NPRM
 - Phase 2: RFS 2 Pilot at 50°F
 - Same as Phase 1, except temperature
 - Phase 3: Main Program
 - 25 fuels tested in 19 Tier 2 vehicles, E85 tested in 4 FFVs
- LA92 test cycle used throughout the program
- Species measured: Regulated emissions, CO₂, NO₂, VOCs, ethanol, carbonyl compounds
 - N₂O, NH₃ and HCN by FTIR
 - Some PM and SVOC speciation

Test Fuel Properties

PROPERTY	UNIT	METHOD	FUEL					
PROPERTY	UNIT	METTIOD	E0	E10	E15			
Ethanol Content	vol. %	D5599	<0.1	9.35	14.5			
T50	°F	D86	215	209	182			
T90	°F	D86	324	319	310			
RVP	psi	D5191	9.17	9.05	8.91			
Aromatics	vol. %	D1319	29.3	22.9	18.7			
Olefins	vol. %	D1319	6.4	5.7	5.6			
Benzene	vol. %	D3606	0.48	0.49	0.46			
S	mg/kg	D5453	23	23	21			
RON	-	D2699	93.4	93.7	93.9			
MON	-	D2700	83.5	84.9	84.6			
(R + M)/2	-	Calc.	88.5	89.3	89.2			

Conclusions

- CO, HC, and PM all have significant decreases in emissions as ethanol levels increase from E0 to E10
- CO, HC and PM have insignificant changes from E10 to E15 (PM may even increase)
- NOx has significant decrease from E0 to E10 only for starts; over entire cycle composite, Tier 2 NOx seems to be insensitive to ethanol levels
 - This may be due to large variability (overwhelming effect) or insensitivity to fuel

Next steps

- Continue testing phase 2 (50°F)
- If we continue seeing no NOx effect, should we continue the program as is?
- Should we consider changing the program midstream (or even now)? Options?
 - Find/add some ethanol "sensitive" vehicles
 - Add some tests with fuels that have exactly same properties except for ethanol
 - Add FTP tests, which may magnify cold start impact
- If we continue as designed or expand, we will need to supplement with additional '09 funds

E10 Impacts on Emissions from Tier 2 Vehicles

CRC E-74b Program (7 Vehicles, Mixed Models, p<0.05)

Pollutant	Percent Change vs. E0								
Pollutarit	Weighted	Bag 1	Bag 2	Bag 3					
NOx	-	-	-	-					
NMHC	-12.9 (0.1 <p<0.05)< td=""><td>-</td><td>-</td><td>-</td></p<0.05)<>	-	-	-					
СО	-22.4	-22.4	-	-					
CO ₂	-	-	-	-					

Initial Conclusions:

- How the fuel system reacts to each fuel affects how the catalyst "lights off"
 - A system w/lean bias on E10, will have quicker HC lightoff, which may also improve NOx lightoff
 - System with identical air-fuel ratio (AFR) traces on each fuel tend to have identical, or similar, lightoff behavior
- Fuel system control strategies are not uniform amongst the OEMs
 - Ford F150 ... AFR traces separate at idle (even when engine is warm), and may/may not converge under load
 - Chevrolet Impala ... little separation in AFR traces initially, but some separation when engine is warm
 - Toyota Corolla ... as close to "line-for-line" as you can get
 - Dodge Caravan ... little separation in AFR traces initially, but separation between fuels when warm is sometimes "rich" and sometimes "lean"
- Fuel effect on Bag1 NOx emissions is manufacturer-dependent those with "tight" fuel control (regardless of ethanol content) show a small NOx effect, while those with "separation" show a larger NOx effect

E0/E10 Results from Phase 1 of EPAct Program Preliminary

June 30, 2008

EPAct Program Timeline

		JAN 2008	FEB 2008	MAR 2008	APR 2008	MAY 2008	JUN 2008	JUL 2008	AUG 2008	SEP 2008	OCT 2008	NOV 2008	DEC 2008
		7 14 21 28	4 11 18 25	3 10 17 24 31	7 14 21 28	5 12 19 26	2 8 16 23 30	7 14 21 28	4 11 18 25	1 8 15 22 29	6 13 20 27	3 10 17 24	1 8 15 22 29
Phase 1 ²	6 weeks				1 2 3 4	5 6							
50F setup	3 weeks					1 2	3						
Phase 2°	9 weeks						1 2 3 4	5 6 7 8	9				
50F teardown	2 weeks								1 2				
NREL high emitters	3 weeks								1	2 3			
Phase 3 [₹]	26 weeks										4 5 6 7	8 9 10 11	12 13 14 15 16
NREL fuels ³	17 weeks												
draft final report	6 weeks												
EPA/NREL review	4 weeks												
final report	4 weeks												

		JAN 2009	FEB 2009	MAR 2009	APR 2009	MAY 2009	JUN 2009	JUL 2009	AUG 2009	SEP 2009	OCT 2009	NOV 2009	DEC 2009
		5 12 19 26	3 2 9 16 23	2 9 16 23 30	6 13 20 27	4 11 18 25	1 8 15 22 29	6 13 20 27	3 10 17 24 31	7 14 21 28	5 12 19 26	2 9 16 23 30	7 14 21 28
Phase 1 ²	6 weeks												
50F setup	3 weeks												
Phase 2°	9 weeks												
50F teardown	2 weeks												
NREL high emitters	3 weeks												
Phase 3 ^a	26 weeks	17 18 19 20	21 22 23 24	25 26									
NREL fuels ³	17 weeks			1 2 3	4 5 6 7	8 9 10 11	12 13 14 15 16	17					
draft final report	6 weeks			***************************************				1 2 3	4 5 6				
EPA/NREL review	4 weeks								1 2	3 4			
final report	4 weeks									1 2	3 4		

EPAct PROGRAM TIMELINE MODIFIED BY Rafal Sobotowski ON JUNE19, 2008

NCLUDES E20 TESTS F	OR DOE	JAN 2008	FEB 2008	MAR 2008	APR 2008	MAY 2008	JUN 2008	JUL 2008	AUG 2008	SEP 2008	OCT 2008	NOV 2008	DEC 2008
and TWO CRC FUELS		7 14 21 28	4 11 18 25	3 10 17 24 31	7 14 21 28	5 12 19 26	2 8 16 23 30	7 14 21 28	4 11 18 25	1 8 15 22 29	6 13 20 27	3 10 17 24	1 8 15 22 29
Phase 1 ^a	14 weeks				1 2 3 4	5 6 7 8	9 10 11 12 13	14				,	
50F setup	3 weeks							1 2 3					
Phase 2°	9 weeks								1 2 3 4	5 6 7 8 9			
Blending of Phase 3 fuels	19 weeks							1 2 3 4	5 6 7 8	9 10 11 12 13	14 15 16 17	18 19 20	
DOE E20 tests at 50F	2 weeks										1 2 3		
50F teardown	2 weeks										1	2	
DOE E20 tests at 75F	2 weeks											1 2	
Phase 3 ²	26 weeks											1	2 3 4 5 6
NREL fuels ²	17 weeks												
draft final report	6 weeks												
EPA/NREL review	4 weeks												
final report	4 weeks												

		JAN 2009	FEB 2009	MAR 2009	APR 2009	MAY 2009	JUN 2009	JUL 2009	AUG 2009	SEP 2009	OCT 2009	NOV 2009	DEC 2009
		5 12 19 26	2 9 16 23	2 9 16 23 30	6 13 20 27	4 11 18 25	1 8 15 22 29	6 13 20 27	3 10 17 24 31	7 14 21 28	5 12 19 26	2 9 16 23 30	7 14 21 28
Phase 1 ⁸	14 weeks												
50F setup	3 weeks												
Phase 2°	9 weeks												
50F teardown	2 weeks												
Phase 3 ²	26 weeks	7 8 9 10	11 12 13 14	15 16 17 18 19	20 21 22 23	24 25 26							
NREL fuels ³	17 weeks					1	2 3 4 5 6	7 8 9 10	11 12 13 14 15	16 17			
CRC fuels	4 weeks									1 2	3 4		
NREL high emitters	2 weeks										1 2	3	
draft final report	6 weeks									1 2	3 4 5 8		
EPA/NREL review	4 weeks											1 2 3 4	
final report	4 weeks											1	2 3 4

100 OUT 8/16 - 9/1

EPAct bi-weekly update mtg. 8-12-2008

```
1) Light-duty exhaust program (Sobotowski, Hart)
       -Fuel blending status for phase 3 fuels - PAUL SAYS START W/ WHATEVER HANDEUL OF
       -Testing status fuel 19 (E15) - completed
                                                     FUELS WE HAVE ON 11/1, THEN RE-KANDOMIZE
               -regulated pollutants GEORGE STARTING ORDER AS NEW FUELS ARRIVE.
       -E0/E10/E15 data analysis status
                                   10 PROCESS FUEL 19
               -toxics
       -Vehicle downtime/non-intrusive testing options
               -Evaporative testing in phase 3
               -FTPs or US06
               -95F LA92 - DOE to pursue
               -PM studies
               -Sulfur
       -@BD data clean-up
                                CBD DATA RECUIEN SHOWS PUBL 400 PARAMIGTER
       -Other issues
                                       FOR 610 (3-4%) AS EXPECTED
2) Øil study (Christianson, Sobotowski, Fernandez)
       -Ethanol portion
                                                                 NOTHING MEN HERE;
               -E20 testing completed
                                                                MIKE CLEANING UP DATA
       -Aging portion
                                                                 FOR LUBRIZOL'S AWARYSYS, INVESTIGATING
               -Mileage accumulation for oil aging and results
       -Meeting with Lubrizol
                                                                  E 10 STATUS OF BP FUEL
3) PM speciation (Christianson, Hoyer)
                                    NRMAL DOESN'T QUITE MEET 1069 SPECS; WERE A FEW MONTHS AWAY FROM POUND PORIN; TOCOMPIGURE $29 TO DO GASQUARE PM
       -ØRD – main program
               -number of vehicles
               -temperatures
       -NVFEL to do round robin - some PM work - E85
4) Nonroad exhaust program (Caffrey)
       -Fuel 18 received and being tested
       -Testing and aging (1/2 FUL) status
               -Completed engines
                                                         - REGINING TO SHARE DATA W/AILB
       -Additional testing in conjunction with ARB program
                                                          - WANT TO SPECIATE EVAP TO DEAL W/ EMU
               -speciated data on ARB program
                                                            (consider using innova)
5) Evap testing (Hart)
                                                          - USC EYTHA FLIEL LA FROM DE PM SPEC.
       -E77-2
                                                             PERM; SPLANT BLEND W/ ENOUGH TO MAKE EZE
               -data results
       -E77-2b
               -work statement completed
       -E77-3
               -approved by @MB
Deliverable dates for data:
                                @ RFS2 FM SIG JUN'09
       -EPAct exhaust
                                  Nonting For AQ
       -EPAct Evaporative
       -Non-road
```

EPACT GO Study - DATA IN APPLY?



"Bain, Sonia S."
<ssbain@marathonoil.com>
Sent by: "Bain, Sonia S."
<ssbain@marathonoil.com>

Received Date: 07/15/2008 01:38 PM Transmission Date: 07/15/2008 01:38:28 PM To Rafal Sobotowski/AA/USEPA/US@EPA

CC

bcc

Subject FW: D86-07b Reproducibility Values

Rafal,

As requested, attached is the D86 reproducibility data.

Best Regards,

Sonia Bain
Marathon Petroleum Company
Refining Analytical and Development (RAD)
Analytical Services Supervisor
Main Office Building
Catlettsburg, KY 41129
Phone: (606) 921-6369

<<CompareD86 (7).xls>>

----Original Message----

From: rey.g.montemayor@esso.ca [mailto:rey.g.montemayor@esso.ca]

Sent: Thursday, June 26, 2008 8:51 AM

To: alex.t.lau@exxonmobil.com

Cc: Michael.Collier@paclp.com; michael.palmer@ametek.com; Bain, Sonia S.

Subject: Fw: D86-07b Reproducibility Values

Alex:

At the Sub 8 meeting, we did indicate that we will consult with you regarding the T50 reproducibility concern that Sonia has indicated in her negative and in this note. Kindly take a second look at the D86 ILS that we

did in 2005 to see if there is any unusual or contributing data that led to a fairly low T50 R compared to

T10 and T90 R values. Your help is greatly appreciated in this one since T50 is a critical specification parameter for spark ignition engine fuels. Thanks in advance.

Congratulations, again on your Award of Merit! Well deserved.

Rey G. Montemayor, Ph.D.
Chief Chemist, Quality Assurance Laboratory
Imperial Oil Ltd., 453 Christina St. S.,
Sarnia, Ontario N7T 8C8, CANADA

Tel. No.: (519) 339 4483 Fax No.: (519) 339 5945

Email: rey.g.montemayor@esso.ca

.---- Forwarded by Rey G Montemayor/Canada/ExxonMobil on 26/06/2008 08:45 AM -----

"Bain, Sonia S."

o.

<ssbain@marath

То

onoil.com>

"Collier, Michael"

<Michael.Collier@paclp.com>

CC

17/06/2008 10:19 AM <rey.g.montemayor@esso.ca>,
<alex.t.lau@exxonmobil.com>

Subject

FW: D86-07b Reproducibility Values

Michael,

I have discussed the D86 reproducibility concerns with Alex Lau yesterday. Statistics didn't appear to be the problem. I would like to present the data in the attached spreadsheet at the D2.08 meeting.

Regards,

Sonia

From: Bain, Sonia S.

Sent: Friday, June 06, 2008 2:59 PM

To: 'McGetrick, James E'

Cc: ron.hayes@mda.mo.gov; 'MHerman697@aol.com'; 'Gibbs, Lew (LMGI)';

Simnick, James J

Subject: D86-07b Reproducibility Values

Jim,

Thanks for your phone call, as we briefly discussed, I cast a negative on a D2.08 research report related to D86 specification temperature precision last week. The negative may not be entirely relevant to balloted item, but I am hoping that ASTM Sub 08 will review the round robin data used in the determination of the current reproducibility values in D86-07b. The negative text is posted in the ASTM website but the attached spreadsheet with the comparative D86 data is missing from posted ballot report. Attached is the spreadsheet comparing the D86 reproducibilities from various sources. The D86-07b reproducibility value for T50, 1.88°C, seems unrealistically too low according to ASTM RFG and Motor Gasoline crosscheck data. A quick assessment of the T50 data suggest:

- 1. The reproducibility values of previous D86 test method versions for gasoline samples ranged from 4.9°C to 12.3 °C.
 - 2. ASTM cross check reproducibility for gasoline samples ranged from 1.5° C to 7.9°C.
- 3. The new reproducibly value of 1.88°C (independent of slope) would only be met one in 25 instances.

The T10 and T90 reproducibilities for gasoline are more realistic than the new (D97-07b) T50 value. Additionally, the D86-07b reproducibility values for ASTM diesel and jet fuel samples (2.97°C) are more reasonable than 1.88°C, the gasoline reproducibility value.

ASTM D2.08 has great leadership (Rey Montemayor) and Alex Lau, a renowned and savvy statistician is very familiar with the D86-07b data and he will probably recheck the round robin data. We all know that the T50 distillation point is an important gasoline property, I am hopeful that ASTM Sub 08 will review the round robin data to determine the cause of discrepancies between the D86 reproducibilities.

Regards,



"Robert Mason"

<Robert.Mason@swri.org>
Sent by: "Robert Mason"

<Robert.Mason@swri.org>

Received Date: 08/28/2008 12:43 PM Transmission Date: 08/28/2008 12:43:32 PM To Rafal Sobotowski/AA/USEPA/US@EPA

CC

bcc

Subject FW: Revised set of fuels

FYI

From: Robert Mason [mailto:Robert.Mason@swri.org]

Sent: Thursday, August 28, 2008 11:43 AM

To: 'UIHLEIN, JAMES P' **Subject:** Revised set of fuels

Jim.

See my answers to your questions below.

Bob

From: UIHLEIN, JAMES P [mailto:JUIH@chevron.com]

Sent: Wednesday, August 27, 2008 3:43 PM

To: Robert Mason

Subject: RE: Revised set of fuels

Thanks! A question and a request:

Is the difference between G-efficiencies of 64 and 53 substantial? Another way to phrase the question might be: once you're over 50, is it a big deal how much higher you go? Or is it more a case of diminishing returns?

It is useful to have a higher efficiency because this indicates the design is closer to having orthogonal effects. However, the efficiency is connected to the candidate set of fuels being considered so we need to be careful to compare efficiencies of designs that used the same candidate set of fuels in their construction. The value of 50% efficiency is a lower bound by many users on what is acceptable. Increasing to 64% efficiency is a good return, but probably increasing beyond 80% or 90% is not that great of an improvement.

Could you send to me a dump of the results for all fuel pairs evaluated, rather than just the top five? Alternatively, if I give you a set of criteria could you tell me the highest G-efficiency fuel pair that satisfies them?

Attached is an Excel file with a list of all the two-fuel pairs (with g-efficiencies) that we ran for you. I'm not sure what set of criteria that you intend to use so I cannot answer the second part of your question.

One last thing: for the evaluation of a model with an aromatics squared term, I was actually thinking of allowing an intermediate aromatics level for the potential CRC fuels. Do you have any funds left to do something like that?

We do not have any remaining funds to run this set. If we did the work, we would need is to run the new model starting with the 25-fuel matrix, adding the 3 CRC fuels and then adding one or two fuels from a different set of potential candidates (so that they include an intermediate aromatics value). This would essentially be the same effort we just did, but with a different set of candidates.

Thanks, Jim



CRC Additional TWO Fuels Matrix 8_25_08 G-Eff.xls

Add	two	fuels	to	the	28-fuel	matrix

t50	t90	Fuel #1 etoh	rvp	arc
150	325	10	10	15
150	325	10	10	15
150	325	10	10	15
*lastnesses	325	10	10	15
20000	325	10	10	15
150	325	10	10	15
NAMES OF TAXABLE PARTY OF TAXABLE PARTY.		10	10	15
150	325	å-nersen en e	Commence and the second	15
150	325	10	10	
150	325	10	10	15
150	325	10	10	15
150	325	10	10	15
150	325	10	10	40
150	325	10	10	40
150	325	10	10	40
150	325	10	10	40
150	325	10	10	40
windowski WWW.WITTITITITITITITITITITITITITITITITIT	<u> </u>		Annual Company of the	
150	325	10	10	40
150	325	10	10	40
150	325	10	10	40
150	325	10	10	40
150	325	10	10	40
150	325	15	10	15
	325	15	10	15
150		<u></u>	<u> </u>	1
150	325	15	10	15
150	325	15	10	15
150	325	15	10	15
150	325	15	10	15
150	325	15	10	15
150	325	15	10	15
150	325	15	10	15
450	T oor	1 45	T 40	T 4A
150	325	15	10	40
Arc.	325	15	10	40
	325	15	10	40
150	325	15	10	40
150	325	15	10	40
150	325	15	10	40
150	325	15	10	40
150	325	15	10	40
460	1 205	1 40	- 40	T 45
160	325	10	10	15
160	325	10	10	15
160	325	10	10	15
160	325	10,	10	15
160	325	10	10	15
160	325	10	10	15
160	325	10	10	15
160	325	10	10	40
1990CNO00012000000000	harrows and a second second second		***************************************	CONTRACTOR OF THE PARTY OF THE
160	325	10	10	40
160	325	10	10	40
160	325	10	10	40
160	325	10	10	40
160	325	10	10	40
160	325	15	10	15
ORDONAL PROPERTY.	L		*************************	-
160	325	15	10	15
160	325	15	10	15
160	325	15	10	15
160	325	15	10	15
160	325	15	10	40
160	325	15	10	40
MARKET CONTRACTOR OF THE PARTY	325	15	10	40
160 160	325 325	15 15	10	40
~0000000	in the second se			
160	325	20	7	15
160	325	20	7	15
160	325	20	7	15
		20	7	40
160	20年 1			
160	325	-		*************
160 160	325 325	20	7	40

1		Fuel #2			G-eff
t50	t90	etoh	rvp	aro	w/T90^2
150	325	10	10	40	48.60
150	325	15	10	15	44.80
150	325	15	10	40	50.70
160	325	10	10	15	44.50
160	325	10	10	40	47.00
160	325	15	10	15	44.30
160	325	15	10	40	49.00
160	325	20	7	15	54.90
160	325	20	7	40	63.90
160	325 325	20 20	10	15 40	45.70 56.20
<u> 160</u>	320		1	1 40	30.20
150	325	15	10	15	48.20
150	325	15	10	40	53.10
160	325	10	10	15	47.90
160	325	10	10	40	49.60
160	325	15	10	15	47.80
160	325	15	10	40	51.80
160	325	20	7	15	58.40
160	325	20	-	40	64.10 49.30
160	325 325	20	10 10	15 40	59.10
100	1 323		10	1 40	1 38.10
150	325	15	10	40	49.60
160	325	10	10	15	43.40
160	325	10	10	40	46.00
160	325	15	10	15	42.80
160	325	15	10	40	47.50
160	325	20	7	15	55.10
160	325	20	7	40	64.10
160 160	325 325	20	10 10	15 40	44.10 54.30
100	1 323		1 10	1 40	1 34.30
160	325	10	10	15	49.50
160	325	10	10	40	51.20
160	325	15	10	15	49.10
160	325	15	10	40	52.40
160	325	20	7	15	63.20
160	325	20	7	40	61.00
160	325	20	10	15	50.50
160	325	20	10	40	58.30
160	325	10	10	40	45.60
160	325	15	10	15	42.40
160	325	15	10	40	47.30
160	325	20	7	15	54.10
160	325	20	7	40	64.10
160	325	20	10	15	44.00
160	325	20	10	40	54.30
160	205	4.5	10	46	45.00
160 160	325 325	15 15	10 10	15 40	45.20 49.20
160	325	20	7	15	57.50
160	325	20	7	40	61.90
160	325	20	10	15	46.90
160	325	20	10	40	56.50
			yana 2000 - 2000 - 2000 - 2000 - 2000 - 2000 - 2000 - 2000 - 2000 - 2000 - 2000 - 2000 - 2000 - 2000 - 2000 - 2	***************************************	
160	325	15	10	40	46.60
160	325	20	7	15	54.40
160	325	20	7	40	60.10
160 160	325	20 20	10 10	15 40	43.10 53.00
L 100	325		IU	40	U3.00
160	325	20	7	15	59.20
160	325	20	7	40	53.60
160	325	20	10	15	48.10
160	325	20	10	40	51.60
146		and the same of th			
160	325	20	7	40	54.40
160 160	325 325	20	10 10	15 40	54.70 54.40
100	323	20	10	40	54.40
160	325	20	10	15	53.40
160	325	20	10	40	49.30
				N. T. C.	
160	325	20	10	40	50.60

Rafal

To "UIHLEIN, JAMES P" <JUIH@chevron.com>

Sobotowski/AA/USEPA/US

CC

EPA-OAR, OTAQ, ASD

bcc

Received Date: 09/15/2008 01:05 PM

Transmission Date:

Subject RE: FW: Revised set of fuels

09/15/2008 01:05:44 PM

OK.....Rafal

Best regards,

Rafal A. Sobotowski Assessment and Standards Division U.S. Environmental Protection Agency 2000 Traverwood Drive Ann Arbor, MI 48105 sobotowski.rafal@epa.gov 734/214-4228 fax 734/214-4050 "UIHLEIN, JAMES P" <JUIH@chevron.com>



"UIHLEIN, JAMES P" <JUIH@chevron.com> Sent by: "UIHLEIN, JAMES P" <JUIH@chevron.com>

Received Date: 09/15/2008 01:02 PM Transmission Date: 09/15/2008 01:02:20 PM

- To Rafal Sobotowski/AA/USEPA/US@EPA
- cc "Robert Mason" <Robert.Mason@swri.org>, "Lawson, Doug" <Doug_Lawson@nrel.gov>, Connie Hart/AA/USEPA/US@EPA, Antonio Fernandez/AA/USEPA/US@EPA, Aron Butler/AA/USEPA/US@EPA, David Hawkins/AA/USEPA/US@EPA, "Chris Tennant"

<CTennant@crcao.org> Subject RE: FW: Revised set of fuels

The preference is for Fuel Pair 1 from "Step 4" in the table. The properties are:

T50	T90	Ethano	RVP	Arom	natics
150	325	10	10	40	
160	325	20	7	40	

However, Pair 4 is very similar (in fact, the E20 fuel is identical and the E10 fuel differs only in the aromatics content) and produces similar G-Efficiency values. Should the contractor believe that the E10 fuel from Pair 4 would be considerably easier to blend than the E20 fuel from Pair 1, we would be willing to go with Pair 4.

For reference, Pair 4:

T50	T90	Ethanol	RVP	Aromatics
150	325	10	10	15

160 325 20

40

7

Thanks, Jim

From: Sobotowski.Rafal@epamail.epa.gov [mailto:Sobotowski.Rafal@epamail.epa.gov]

Sent: Monday, September 15, 2008 6:32 AM

To: UIHLEIN, JAMES P

Cc: Robert Mason; Lawson, Doug; Hart.Connie@epamail.epa.gov; Fernandez.Antonio@epamail.epa.gov;

Butler.Aron@epamail.epa.gov; Hawkins.David@epamail.epa.gov

Subject: Re: FW: Revised set of fuels

Jim,

Hope you are well.

Please let me know which fuel pair you have selected from the set forwarded to you by Bob Mason (See attachment below).

Best regards,

Rafal A. Sobotowski Assessment and Standards Division U.S. Environmental Protection Agency 2000 Traverwood Drive Ann Arbor, MI 48105 sobotowski.rafal@epa.gov

734/214-4228

fax 734/214-4050

"Robert Mason" < Robert. Mason@swri.org>

Sent by: "Robert Mason" <Robert.Mason@swri.org>

Received Date:

08/28/2008 12:33 PM

Transmission Date:

08/28/2008 12:33:07 PM

To Rafal Sobotowski/AA/USEPA/US@EPA

Subject FW: Revised set of fuels

FYI

From: Robert Mason [mailto:Robert.Mason@swri.org]

Sent: Wednesday, August 27, 2008 2:46 PM

To: 'UIHLEIN, JAMES P'
Subject: Revised set of fuels

Jim.

We have performed steps 1-5 as described below in our proposed work and attached the results in an Excel file. We did not perform step 6 (with the squared aromatics term in the model) because there would be only three fuels at the middle aromatics levels (i.e., 29.5, 24.9, and 22.6), and these are in a narrow region of the space. We believe that the G-efficiency will be very low for any created design using this model.

Bob

From: UIHLEIN, JAMES P [mailto:JUIH@chevron.com]

Sent: Thursday, August 21, 2008 10:22 AM

To: Robert Mason

Subject: RE: Description of Proposed Work

Looks good.

Thanks, Jim

From: Robert Mason [mailto:Robert.Mason@swri.org]

Sent: Thursday, August 21, 2008 6:33 AM

To: UIHLEIN, JAMES P

Subject: Description of Proposed Work

Jim,

Below is the revised description of the proposed work for you. Please review it and let me know if it is correct.

Bob

Proposed Work for Uihlein

- 1. The response surface model will have the same form as the one used in developing EPA's revised 25-fuel matrix (i.e., August 2008 version), but will also include a squared term for T90.
- 2. Three fuels will be added to the EPA's revised 25-fuel matrix to obtain a 28-fuel matrix, and the G-efficiency of this design will be determined. The 3 additional fuels will have the following properties.

Fuel 1	Fuel 2	Fuel 3	
T50	215	202	195
T90	325	325	325
ETOH	0	9.5	14.5
RVP	9	9	9
ARO	29.5	24.9	22.6

3. The above 28 fuels will be forced into the model described in Step 1 above, and then a single additional fuel will be selected that maximizes the G-efficiency of the design. The candidate fuels for the additional fuel will be restricted to the following two regions.

Region 1:

T50, ETOH (150, 10) (150, 15) (160, 10) (160, 15)

T90 300, 325, 340

RVP 10

ARO 15, 40

Region 2:

T50, ETOH (160, 20)

T90 300, 325, 340

RVP 7, 10

ARO 15, 40

Taken together there are 4x3x1x2=24 candidate fuels in Region 1 and 1x3x2x2=12 candidate fuels in Region 2 for a total of 36 candidate fuels.

- 4. A second model will be fit using the same criteria as given in Step 3 above, but selecting two additional fuels (rather than one additional fuel) to yield a 30-fuel matrix. This will be determined by selecting the best pair of fuels to add to the 28-fuel matrix.
- 5. We will provide a copy of the three resulting designs to you, but no written report. This will include a listing of the chosen fuels and the G-efficiency of the corresponding design for the 28-fuel, 29-fuel, and 30-fuel matrices using the model described in Step 1. In addition, the G-efficiency of these same three fuel matrices will be determined for the original response surface model (i.e., without the squared T90 term).
- 6. If funds are available at the end of this study, we will repeat the above steps using a model that also contains a squared Aromatics term.



CRC Additional TWO Fuels Matrix 8_25_08 G-Eff.xls

Add two fuels to the 28-fuel matrix Fuel #1

-			Fuel #1	,	
	t50	t90	etoh	rvp	aro
Personne	150	325	10	10	40
200000000	160	325	10	10	40
-	150	325	10	10	15
-	160	325	20	7	15
-	160	325	10	10	15
-	150	325	10	10	40
-	150	325	10	10	40
MANAGEMENT	150	325	10	10	15
-	150	325	10	10	40
-	150	325	10	10	15
	160	325	.10	10	40
	150	325	10	10	15
-	160	325	10	10	15
	150	325	10	10	15
-	160	325	10	10	15
-		W.			
	160	325	20	7	15
	160	325	20	7	15
1	150	325	10	10	15
-	150	325	10	10	15
, in the second	150	325	10	10	40
	150	325	10	10	40
ja.	160	325	10	10	15
	160	. 325	10	10	15
	160	325	10	10	40
	160	325	10	10	40
	160	325	20	10	15

160	325	20	10	15
gditteration				
150	325	15	10	15
150	325	15	10	15
150	325	15	10	40
150	325	15	10	40
150	325	15	10	15
150	325	15	10	15
150	325	15	10	15
150	325	15	10	40

	6	Fuel #2		***************************************	G-eff
t50	t90	etoh	rvp	aro	w/T90^2
160	325	20	7	15	58.40
160	325	20	7	15	57.50
160	325	20	7	15	54.90
160	325	20	10	15	54.70
160	325	20	7	15	54.10
160	325	10	10	40	49.60
160	325	20	10	15	49.30
150	325	10	10	40	48.60
160	325	10	10	15	47.90
160	325	10	10	40	47.00
160	325	20	10	15	46.90
160	325	20	10	15	45.70
160	325	10	10	40	45.60
160	325	10	10	15	44.50
160	325	20	10	15	44.00
			Ser Sur F		- 11 - 12 - 12 - 12 - 12 - 12 - 12 - 12
160	325	20	7	40	54.40
160	325	20	10	40	54.40
160	325	-20	7	40	63.90
160	325	20	10 🕟	40	56.20
160	325	20	7	40	64.10
160	325	20	10	40	59.10
160	325	20	7	40	64.10
160	325	20	10	40	54.30
160	325	20	7	40	61.90°
160	325	20	10	40	56.50

160	325	20	10	40	50.60
1400	1 205	40	I 40	T 4F	40.40
160	325	10	10	15	43.40
160	325	10	10	40	46.00
160	325	10	10	15	49.50
160	325	10	10	40	51.20
150	325	15	10	40	49.60
160	325	15	10	15	42.80
160	325	15	10	40	47.50
160	325	15	10	15	49.10

150	325	15	10	40
160	325	15	10	15
150	325	15	10	15
150	325	15	10	15
150	325	15	10	. 15
150	325	15	10	15
150	325	15	10	40
150	325	15	10	- 40
150	325	15	10	40
150	325	15	10	40
160	325	15	10	15
160	325	15	10	15
160	325	15	10	15
160	325	15	10	15
160	325	15	10	40
160	325	15	10	40
160	325	15	10	40
160	325	15	10	40
yacabhron summahamar ann an ann an ann an ann ann ann ann				
150	325	10	10	15
150	325	10	10	15
150	325	10	10	15
150	325	10	10	15
150	325	10	10	40
150	325	10	10	40
150	325	10	10	40
150	325	10	10	40
160	325	10	10	15
160	325	10	10	15
160	325	10	10	40
160	325	10	10	40
160	325	20	7	40
160	325	20	7	40

160	325	15	10	40	52.40
160	325	15	10	40	46.60
160	325	20	7	15	55.10
160	325	20	7	40	64.10
160	325	20	10	15	44.10
160	325	20	10	40	54.30
160	325	20	7	15	63.20
160	325	20	7 ·	40	61.00
160	325	20	10	15	50.50
160	325	20	10	40	58.30
160	325	20	7	15	54.40
160	325	20	7	40	60.10
160	325	20	10	15	43.10
160	325	20	10	40	53.00
160	325	20	7	15	59.20
160	325	20	7	40	53.60
160	325	20	10	15	48.10
160	325	20	10	40	51.60
150	325	15	10	15	44.80
150	325	15	10	40	50.70
160	325	15	10	15	44.30
160	325	15	10	40	49.00
150	325	15	. 10	15	48.20
150	325	15	10	40	53.10
160	325	15	10	15	47.80
160	325	15	10	40	51.80
4					5

42.40

47.30

45.20

49.20

53.40

49.30

Rafal Sobotowski /AA/USEPA/US EPA-OAR.OTAQ.ASD

Received Date: 08/01/2008 04:21 PM Transmission Date: 08/01/2008 04:21:44 PM To "Lawson, Doug" <Doug_Lawson@nrel.gov>

cc "Przesmitzki, Steve" <Steve_Przesmitzki@nrel.gov>, Connie Hart/AA/USEPA/US@EPA, Antonio Fernandez/AA/USEPA/US@EPA, Christine

bcc

Subject Updated EPAct Fuel Matrix

Doug,

As you know, the blending of the first E15 fuel in the EPAct Program has caused a multitude of problems associated with the effect of ethanol on the shape of the distillation curve in the vicinity of T50. It took us nearly two months to prepare the bulk blend of this fuel from the time the hand blend was approved. Based on this experience and on communications with members of the ASTM Subcommittee D02.08.0A on Distillation, including the manufacturers of automatic distillation stills, we have concluded that the EPAct fuel matrix should be redesigned to make it more robust and easier to develop.

The EPAct fuel matrix was subsequently redesigned by SWRI statistician, Bob Mason. The attached Excel file shows both the previous and the updated versions of the matrix.

The total number of fuels (25) was retained in the updated version. The E0 and E10 fuels have not changed, however the matrix now includes six E20 fuels (in place of four) and three E15 fuels (in place of five). Four of the six E20 fuels and one of the three E15 have been retained the previous version of the matrix. Only four of the 25 fuels have changed and the G-efficiency of the matrix is as high as before.

The reduced number of E15 will enable timely completion of the fuel blending program by reducing the number of fuels which are the most difficult to formulate and blend in bulk. Consequently, we recommend that the updated version of the EPAct fuel matrix be implemented for use in Phase 3 of the program.

Please review the updated version of the EPAct fuel matrix with your sponsors and let us know if the DOE side concurs with our recommendation.



Designs of Feb and Aug 2008 EPAct Fuel Matrices.xls

Best regards,

Rafal A. Sobotowski
Assessment and Standards Division
U.S. Environmental Protection Agency
2000 Traverwood Drive
Ann Arbor, MI 48105
sobotowski.rafal@epa.gov
734/214-4228 fax 734/214-4050

Feb. 15, 2008 EPAct Fuel Matrix Design

Model: T50,T90,ETOH,RVP, ARO

T50^2, ETOH^2, ETOH*T50, ETOH*T90, ETOH*RVP, ETOH*ARO

trial	t50	t90	etoh	rvp	aro			
 1	150	300	10	10	15 original			
2	240	350	0	10	15 original			
3	220	300	10	7	15 original		P	
4	220	350	10	10	15 original			
5	240	300	0	7	40 original			
_ 6	190	350	10	7	15 original			
7	190	300	0	7	15 original			
8	220	300	0	10	15 original			
9	190	350	0	10	40 original			
10	220	350	10	7	40 original			
11	190	300	10	10	40 original			
12	150	350	10	10	40 original			
13	220	350	0	7	40 original			
14	190	350	0	7	15 original			
15	190	300	0	10	40 original			
16	220	300	10	7	40 original		G-eff=72.6%	n=16
18	160	300	20	7	40 augment			
19	160	300	20	10	15 augment			
21	160	350	20	10	40 augment			
22	160	350	20	7	15 augment			
23	150	350	15	10	15 augment			
24	150	300	15	10	40 augment			
25	190	300	15	7	40 augment			
26	190	350	15	10	40 augment			
27	190	300	15	10	15 augment	4	G-eff=68.1	n=25

Aug. 1, 2008 EPAct Fuel Matrix Design

Model: T50,T90,ETOH,RVP, ARO

T50^2, ETOH^2, ETOH*T50, ETOH*T90, ETOH*RVP, ETOH*ARO

trial	t50	t90	etoh	rvp	aro	
1	150	300	10	10	15	original
2	240	340	ō	10	15	original
3	220	300	10	7	15	original
4	220	340	10	10	15	original
5	240	300	0	7	40	original
6	190	340	10	7	15	original
7	190	300	0	7	15	original
8	220	300	Ō	10	15	original
9	190	340	Ō	10	40	original
10	220	340	10	7	40	original
11	190	300	10	10	40	original
12	150	340	10	10	40	original
13	220	340	ő	7	40	original
14	190	340	Ö	7	15	original
15	190	300	Ö	10	40	original
16	220	300	10	7	40	original
17	160	300	20	7	15	augment
18	160	300	20	7	40	augment
19	160	300	20	10	15	augment
20	160	340	20	7	15	augment
21	160	340	20	10	15	augment
22	160	340	20	10	40	augment
23	150	340	15	10	40	augment
24	190	340	15	7	15	augment
25	190	300	15	7	40	augment
40	190	300	IJ	,	TV	augment