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COMMONWEALTH OF PENNSYLVANIA
DEPARTMENT OF ENVIRONMENTAL RESOURCES
SOUTHCENTRAL REGION
AIR QUALITY CONTROL PROGRAM

OPERATING PERMIT

accordance with provisions of the Air Pollution Control Act, the Act of January 8, 1960, P.L. 2119, as amended, and after due consideration of an application received under Chapter 127 of the rules and regulations of the Department of Environmental Resources, the Department hereby issues this permit for the operation of the air contamination source(s) described below.

PERMIT NO.	<u>06-1001</u>	Source &	<u>Wood Furniture Coating</u>
Owner/Operator:	<u>Adelphi Kitchens, Inc.</u>	Air	<u>Facility</u>
Address:	<u>P. O. Box 10</u>	Cleaning	<u>(See Attached)</u>
	<u>Robesonia, PA 19551</u>	Device	<u></u>
Attention:	<u>Mr. William Yatron</u>		
	<u>President</u>	Location	<u>Robesonia Factory</u>
			<u>Heidelberg Township</u>
			<u>Berks County</u>

This permit is subject to the following conditions:

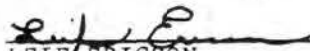
- (1) That the source(s) and any associated air cleaning devices are to be:
 - (a) operated in such a manner as not to cause air pollution;
 - (b) in compliance with the specifications and conditions of the plan approval issued under the same number; EPA, REGION III
 - (c) operated and maintained in a manner consistent with good operating and maintenance practices.
- (2) This permit is valid only for the specific equipment, location and owner named above.

(SEE THE ATTACHED ADDITIONAL CONDITIONS)

Failure to comply with the conditions placed on this permit is a violation of Section 127.25. Violation of this or any other provision of Article III of the rules and regulations of the Department of Environmental Resources will result in suspension or revocation of this permit and/or prosecution under Section 9 of the Air Pollution Control Act.

Issued April 4, 1995

Expires March 31, 2000


LEIF ERICSON
Air Quality Program Manager

Permits
Southcentral Regional Office
Lancaster District Office
Reading District Office

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Conditions (continued):

- (3) This Operating Permit is valid for a limited period of time and may be renewed before its expiration. Requests for an Operating Permit Renewal must be in writing and must be accompanied by a permit fee in the amount of six hundred dollars (\$600.00) payable to the "Clean Air Fund" (three hundred dollars (\$300.00) application processing fee and three hundred dollars (\$300.00) annual administration fee). The request should be made on the attached Interim Application for Renewal of a Permit to Operate form and must be received by the Department along with a completed Compliance History form (attached) no later than March 1, 2000.

An annual Operating Permit administration fee of two hundred fifty dollars (\$250.00) is also due upon receipt of notice from the Department.

- (4) This Operating Permit includes and is limited to the following operations:

- A. Molding Booth (HVLP Gun)
- B. Primer Booth (HVLP Sprayer)
- C. Touchup Booth (HVLP Sprayer)
- D. Sealer Booth (Airless Sprayer)
- E. Stain Booth (Hand Wipe)
- F. Varnish Booth (Airless Sprayer)
- G. Handstain Booth (Hand Wipe)

- (5) The VOC content for Wood Cabinet and Furniture Finishing coatings, as applied, shall be equal to or less than the listed defined coatings (minus water) after adjusting to a standard solvent density of 7.36 lbs/gal and to a solids basis as per 25 PA Code §129.52(b)(1):

- | | |
|------------------------------------|-----|
| A. Clear Topcoat | 5.9 |
| B. Wash Coat | 6.5 |
| C. Final Repair Coat. | 6.0 |
| D. Opaque Ground Coats and Enamels | 5.5 |
| E. All other Coatings | 7.0 |
| F. Clear Sealers | 6.2 |

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- (6) Annual Reports containing, but not limited to, the following data for each coating shall be submitted to the Lancaster District Supervisor:
- A. Coating Identification
 - B. Coating Use (e.g., Clear Topcoat)
 - C. Lbs. of VOC per gallon Coating (minus Water)
 - D. Coating Density
 - E. Solvent Density
 - F. % Solvents (Volume) - (Minus EPA Exempted Solvents)
 - G. % Solids (Volume)
 - H. % Water (Volume)
 - I. Gallons per year of Coating (plus Water)
 - J. Gallons per year of Coating used (minus Water)
 - K. Lbs. per year of VOC Emissions
 - L. Total days and hours of operation for each source for the year

Each report (January 1 through December 31) is due no later than March 1 of the following year for each operating year authorized by the Operating Permit or its renewal. The report must contain monthly usage of coatings, cleaning solvents and VOC emissions.

- (7) Any new coating or any compositional change in an existing coating shall be reported to the Lancaster District Supervisor prior to its use. Information to be reported shall include items A through L of the above Condition 6 along with Material Safety Data Sheets.
- (8) The company shall not operate the Wood Cabinet and Furniture Finishing Sources more than 1900 hours per year. The emission of volatile organic compounds (VOCs) must be kept below 39 tons per year. This limit shall be based on the current 12-month running total.
- (9) Manufacturer supplied VOC Data Sheets and/or Material Safety Data Sheets for all coatings applied at this facility within the most recent two years shall be maintained at the above location and be made available to the Department at any time.

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