

COMMONWEALTH OF PENNSYLVANIA
DEPARTMENT OF ENVIRONMENTAL RESOURCES
SOUTHCENTRAL REGION - FIELD OPERATIONS
AIR QUALITY CONTROL PROGRAM

MAY 30 1995

COPY

V-70
N-88

OPERATING PERMIT

In accordance with provisions of the Air Pollution Control Act, the Act of January 8, 1960, P.L. 2119, as amended, and after due consideration of an application received under Chapter 127 of the rules and regulations of the Department of Environmental Resources, the Department hereby issues this permit for the operation of the air contamination source described below.

Permit No: 21-2004 Source & Air
Cleaning Device: Paper Coating Facility

Owner: Appleton Papers, Inc.

Address: 2850 Appleton Street
Camp Hill, PA 17011-8099

Attention: Ms. Cheryl Ann Lees Location: _____
Regulations Compliance Coordinator Lower Allen Township
Cumberland County

This permit is subject to the following conditions:

1. That the source and any associated air cleaning devices are to be:
 - a. operated in such a manner as not to cause air pollution;
 - b. in compliance with the specifications and conditions of the Reasonably Available Control Technology (RACT) plan;
 - c. operated and maintained in a manner consistent with good operating and maintenance practices.
2. This permit is valid only for the specific equipment, location and owner named above.
3. This operating permit is valid for a limited time only and may be renewed before its expiration. Requests for an operating permit renewal must be in writing and must be accompanied by a fee in the amount of \$600 payable to the "Commonwealth of Pennsylvania - Clean Air Fund." The request should be made on the attached Interim Application for Renewal of a Permit to Operate form and must be received by the Department along with a completed Compliance History form (attached) no later than NOV - 1 1999.
4. See attached.

Failure to comply with the conditions placed on this permit is a violation of Section 127.444. Violation of this or any other provision of Article III of the rules and regulations of the Department of Environmental Resources will result in suspension or revocation of this permit and/or prosecution under Section 9 of the Air Pollution Control Act.

Issued: MAY 24 1995
~~Expires: APR 30 2000~~


Program Manager

Southcentral Region 21-2004
EPA, Region III
Permits

PERMIT NO. 21-2004

APPLETON PAPERS, INC.

Conditions, Continued

4. This permit constitutes a RACT determination for volatile organic compound (VOC) emissions as per 25 Pa. Code, Sections 129.91 and 129.92 for the paper coating operations at the Appleton Papers, Inc. facility in Camp Hill, Cumberland County.
5. All surface coating operations must comply with the applicable requirements of 25 Pa. Code, 129.52(b).
6. The wet scrubbers shall be operational at all times during capsule preparation unless otherwise approved by the Department in writing.
7. Total No. 2 fuel oil usage for Coater Nos. 1 through 4 shall not exceed 2.25 million gallons per consecutive 12-month period.
8. Actual facility NO_x emissions shall not exceed ninety-nine (99) tons per year for any consecutive 12-month period.
9. An annual report containing, but not limited to, the following data for each surface coating shall be submitted to the Harrisburg District Supervisor:
 - a. identification of each coating
 - b. coating use
 - c. coating density
 - d. lbs of VOC per gallon of coating (minus water)
 - e. solvent density
 - f. % solids by volume (total)
 - g. % solvents by volume (minus EPA-exempted solvents)
 - h. % water by volume
 - i. gallons per quarter of coating used (including water)
 - j. type and amount of any cleanup solvents used
 - k. lbs per year of VOC emissions from surface coating
10. An annual report containing, but not limited to, the following data for each fuel-burning source shall be submitted to the Harrisburg District Supervisor:
 - a. identification of each source
 - b. hours of operation per quarter for each source
 - c. fuel combusted per quarter for each source
 - d. fuel analysis for each liquid fuel shipment received
 - e. pounds of NO_x emitted per quarter for each source

PERMIT NO. 21-2004

APPLETON PAPERS, INC.

Conditions, Continued

The reports required under Conditions 9 and 10 above for each January 1st through December 31st period are due no later than March 1st of the following year for each year authorized by the operating permit or its renewal.

11. Material Safety Data Sheets and/or manufacturer's data for each coating constituent and solvent used at the facility shall be maintained at the facility for the most recent two-year period; this information shall be available to Department representatives upon request.

