

COMMONWEALTH OF PENNSYLVANIA  
DEPARTMENT OF ENVIRONMENTAL PROTECTION  
SOUTHCENTRAL REGION - FIELD OPERATIONS  
AIR QUALITY PROGRAM

OPERATING PERMIT

In accordance with provisions of the Air Pollution Control Act, the Act of January 8, 1960, P.L. 2119, as amended, and after due consideration of an application received under Chapter 127 of the rules and regulations of the Department of Environmental Protection, the Department hereby issues this permit for the operation of the air contamination source described below.

Permit No: 07-02028 Source & Air  
Cleaning Device: Men's Footwear Production Facility

Owner: Cove Shoe Company (See Attached)

Address: 107 Highland Street  
Martinsburg, PA 16662

Attention: Mr. Charles E. Covatch Location:  
Vice President Martinsburg Borough, Blair County

This permit is subject to the following conditions:

1. That the source and any associated air cleaning devices are to be:
  - a. operated in such a manner as not to cause air pollution;
  - b. in compliance with the specifications and conditions of the Reasonably Available Control Technology (RACT) plan;
  - c. operated and maintained in a manner consistent with good operating and maintenance practices.
2. This permit is valid only for the specific equipment, location and owner named above.
3. This operating permit is valid for a limited time only and may be renewed before its expiration. Requests for an operating permit renewal must be in writing and must be accompanied by a fee in the amount of \$600 payable to the "Commonwealth of Pennsylvania - Clean Air Fund." The request should be made on the attached Interim Application for Renewal of a Permit to Operate form and must be received by the Department along with a completed Compliance History form (attached) no later than AUG 1 2003.
4. See attached.

Failure to comply with the conditions placed on this permit is a violation of Section 127.444. Violation of this or any other provision of Article III of the rules and regulations of the Department of Environmental Protection will result in suspension or revocation of this permit and/or prosecution under Section 9 of the Air Pollution Control Act.

Issued: APR 7 1999  
Expires: ~~January 31, 2004~~  
Program Manager

Southcentral Region 07-02028, B.S  
Altoona District  
Permits

OPERATING PERMIT  
PERMIT NO. 07-02028  
COVE SHOE COMPANY

Source, Continued

The entire facility, which consists of numerous work stations engaged in the production of men's footwear, has been designated as the source. All VOC emissions are fugitive and no control device is necessary or appropriate.

Conditions, Continued

4. The total VOC emissions shall not exceed 0.14 pounds of VOC emitted per pair of shoes produced (0.14 lbs VOC/pair produced) during any consecutive 12-month period.
- ~~5. The production activities, at the facility, shall not exceed 3,000 hours during any consecutive 12-month period.~~
6. Storage buckets, containers, etc. used for the storage, transfer or use of VOC containing chemicals, spent clean-up solvent or spent wiping rags shall be equipped with self-closing safety lids, where applicable. If self-closing safety lids are not available or practical, the company shall take adequate measures to ensure that such containers are closed in such a manner that prevent excessive emissions of VOC's.
7. The 26 spray booth operations shall install, use, and maintain high-volume, low-pressure (HVLP) spray guns for the application of VOC containing chemicals.
8. For all VOC containing chemicals used at the facility, annual reports containing, but not limited to the following data, shall be submitted to the Altoona District Supervisor:
  - a. chemical stock no/name and manufacturer
  - b. chemical use (e.g., cleaner)
  - c. density in pounds per gallons
  - d. VOC constituent(s) of each chemical used
  - e. percent solvents (by weight) of the VOC constituent(s) of each chemical
  - f. gallons per month of the chemical used during each calendar year
  - g. pounds per year of VOC emissions from each chemical
  - h. monthly VOC emissions, in pounds, for the reporting period
  - i. total VOC emissions, in pounds, for the reporting period
  - j. monthly shoe production, in pairs, for the reporting period
  - k. pounds of VOC emitted per pair of shoes produced on a monthly basis and overall total for the reporting period
  - l. total days and hours of production for the reporting period

Each report (January 1 through December 31) is due no later than March 1 of the following year for each operating year authorized by the operating permit or its renewal.

OPERATING PERMIT  
PERMIT NO. 07-02028  
COVE SHOE COMPANY

Conditions, Continued

9. The annual report addressed in Condition 6 shall also contain the following information on cleanup solvents:
  - a. solvent identification
  - b. solvent density
  - c. percent water (volume)
  - d. gallons per month of solvent used during the reporting period
  - e. pounds per year of VOC emissions
- ~~10. Should credits be desired for those cleanup solvents sent off-site for either recycling or incineration at a legally permitted facility, the following information will be required:
  - a. the quantities being disposed of
  - b. the VOC content of the cleanup solvents being disposed of
  - c. documentation to verify the above~~
11. Manufacturer supplied VOC Data Sheets and/or Material Safety Data Sheets for all chemicals used and cleanup solvents utilized at the facility within the most recent two years shall be maintained at the above location and be made available to the Department at any time.
12. Records shall be maintained in accordance with 25 Pa. Code Section 129.95.

