



COMMONWEALTH OF PENNSYLVANIA  
DEPARTMENT OF ENVIRONMENTAL PROTECTION  
SOUTHCENTRAL REGION - FIELD OPERATIONS  
AIR QUALITY PROGRAM

OPERATING PERMIT

In accordance with provisions of the Air Pollution Control Act, the Act of January 8, 1960, P.L. 2119, as amended, and after due consideration of an application received under Chapter 127 of the rules and regulations of the Department of Environmental Protection, the Department hereby issues this permit for the operation of the air contamination source described below.

Permit No: <u>44-2011</u>	Source & Air Cleaning Device: <u>(See Attached)</u>
Owner: <u>Overhead Door Corporation, PA Division</u>	
Address: <u>P.O. Box 110</u>	
<u>Lewistown, PA 17044</u>	
Attention: <u>Mr. Tim Noerr</u>	Location: <u>Mifflin County Industrial Park</u>
<u>Safety/Environmental Manager</u>	<u>Granville Township</u> <u>Mifflin County</u>

This permit is subject to the following conditions:

1. That the source and any associated air cleaning devices are to be:
  - a. operated in such a manner as not to cause air pollution;
  - b. in compliance with the specifications and conditions of the Reasonably Available Control Technology (RACT) plan;
  - c. operated and maintained in a manner consistent with good operating and maintenance practices.
2. This permit is valid only for the specific equipment, location and owner named above.

~~This permit is valid for a limited time and may be renewed before its expiration. Requests for an operating permit renewal must be in writing and must be accompanied by a fee in the amount of \$600 payable to the Commonwealth of Pennsylvania Clean Air Fund. The request should be sent to the attached Intoxic Application for Renewal of Permit to Operate form and must be received by the Department along with a completed Compliance History form (attached) no later than DEC. 1 2001.~~

4. See attached.

Failure to comply with the conditions placed on this permit is a violation of Section 127.444. Violation of this or any other provision of Article III of the rules and regulations of the Department of Environmental Protection will result in suspension or revocation of this permit and/or prosecution under Section 9 of the Air Pollution Control Act.

Issued: JUN 4 1997

  
Program Manager

Expires: ~~May 31, 2002~~

Southcentral Region 44-2011  
Altoona Office  
Permits ✓

PERMIT NO. 44-2011

OVERHEAD DOOR CORPORATION, PA DIVISION

Source, Continued

The following sources and operations are covered by this RACT operating permit:

Rolling Steel's Two (2) Guide Shop Spray Booths and Drying Oven  
Rolling Steel's One (1) Bracket Shop Hand Paint Booth  
Sectional's Two (2) Spray Booths and Drying Oven  
Sectional's Adhesive Operation  
Cleanup Solvents Operation  
Twelve (12) Rolling Mills

Conditions, Continued

4. Total Annual facility volatile organic compound (VOC) emissions shall not exceed 90 tons. Compliance with this limit shall be based on the current 12-month running total.
5. Coatings utilized in both the sectional door and rolling steel surface coating operations are subject to the following VOC content limits. These limits are based on an as applied basis.
  - a. Extreme Performance - 3.5 lb VOC/gallon (minus water)
  - b. Air - Dried - 3.5 lb VOC/gallon (minus water)
6. Company shall maintain records in accordance with the minimum recordkeeping requirements of 25 Pa. Code, §129.95. At a minimum, this shall include:
  - a. Records shall provide sufficient data and calculations to clearly demonstrate that the requirements of Condition Nos. 4 and 5 are met.
  - b. Data or information required to determine compliance with Condition Nos. 4 and 5 shall be recorded and maintained in a time frame consistent with the averaging period of the requirements.
  - c. Records shall be retained for at least two years and be made available to the Department upon request.
7. An annual VOC emission report shall be submitted to the Altoona District Supervisor. The report for January 1 through December 31 is due no later than March 1 of the following year for each operating year authorized by the Operating Permit or its renewal. Each report shall include the following information:
  - a. booth designation
  - b. coating identification
  - c. coating use (e.g., sealer)
  - d. lbs of VOC per gallon of coating (minus water) as applied

PERMIT NO. 44-2011

OVERHEAD DOOR CORPORATION, PA DIVISION

Conditions, Continued

- e. coating density, lb/gal
  - f. solvent density, lb/gal
  - g. percent solvent (by volume) - (minus EPA exempted solvents)
  - h. percent solids (by volume)
  - i. percent solids (by weight)
  - j. percent water (by volume)
  - k. monthly totals, in gallons, of each coating used (plus water)
  - l. monthly totals, in gallons, of each coating used (minus water)
  - m. type, VOC content, and monthly totals of cleanup solvent utilize
  - n. monthly facility VOC emissions
8. Should credits be desired for those waste coatings or solvents sent off-site for either recycling or incineration at a legally permitted facility, the following information will be required:
- a. the quantities being disposed of
  - b. the VOC content of the waste coatings or solvents being disposed of
  - c. documentation to verify the above
9. Any new coating or any compositional changes in an existing coating shall be reported to the Altoona District Supervisor prior to its use. Information to be reported shall include Item Nos. 7.b. through and including 7.j.
10. The company will substitute acetone (or a similar nonVOC cleaner) in place of the cleanup solvent MEK. The company will also implement the following work practices at the facility:
- a. Institute good housekeeping procedures for storage, use, and disposal of solvents;
  - b. Establish and upgrade standard work practices for cleaning activities;
  - c. Maintain used solvent container with tight lids;
  - d. Discuss control issues of cleanup solvent to workers; and
  - e. Provide employee training and awareness activities detailing good work practices (solicit suggestions for minimizing emissions).

~~11. This operating permit supersedes Operating Permit Nos. 44-210-0001 and 44-210-017.~~

