

COMMONWEALTH OF PENNSYLVANIA
DEPARTMENT OF ENVIRONMENTAL RESOURCES
FIELD OPERATIONS - AIR QUALITY CONTROL

MAY 18 1995

PLAN APPROVAL

Application No. PA-46-0003 Source(s) Two (2) Baking Ovens
Owner Stroebmann Bakeries, Inc. Air _____
Address 1810 E. Ridge Pike Cleaning Catalytic Oxidizer
Norristown, PA 19404 Device _____
Attention Mr. Donald B. Rietscha Location 1810 E. Ridge Pike
_____ Plymouth Township
_____ Montgomery County

In accordance with provisions of the Air Pollution Control Act, the Act of January 8, 1960, P.L. 2119, as amended, and with Chapter 127 of the rules and regulations of the Department of Environmental Resources, the Department on MAY 04, 1995 approved plans for the installation of an air cleaning device for the above indicated air contamination source(s).

This PLAN APPROVAL expires ~~MAY 31, 1996~~.

The plan approved is subject to the following conditions:

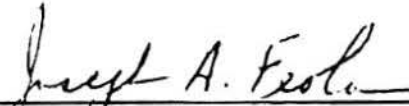
1. The Catalytic Oxidizer is to be installed in accordance with the plans submitted with the application (as approved herein).

(SEE THE ATTACHED ADDITIONAL CONDITIONS)

Notify the person noted below when the installation is completed so that the source(s) can be inspected for issuance of an OPERATING PERMIT.

NOTE:

Field Operations - Air Quality Control
Lee Park, Suite 6010
555 North Lane
Conshohocken, PA 19428
(610)832-6242



JOSEPH A. FEOLA
Air Pollution Control Manager

cc: Division of Permits, MSSOB
Assistant Director
Southeast Regional Office

Plan Approval Conditions
Application No. PA-46-0003 Stroehmann Bakeries, Inc.

Conditions (continued):

2. This RACT Plan Approval is for the installation of catalytic oxidizer on line 1 and 3 at the Stroehmann Bakeries, Inc.; Norristown, Montgomery County.
3. Emission limits for the listed sources at this facility are established as follows:

Source	VOC Emissions			
	Uncontrolled		Controlled	
	(lb/hr)	(tpy)	(lb/hr)	(tpy)
Line 1 Roll oven	24.7	108.2	1.2	5.4
Line Bread Oven	62.8	275.0	3.1	13.7

4. The company shall install and maintain a temperature measuring and recording device on the catalytic oxidizer that shows the temperature of the gases entering and exiting the catalyst bed.
5. The catalytic oxidizer shall maintain minimum inlet temperature of 550°F.
6. Catalyst shall be changed as per manufacturer's instruction. A record shall kept usage maintenance and replacement of the catalyst.
7. Testing shall be done in accordance with the provision of Chapter 139 and Conditions 9 through 12 below.

Within sixty (60) days after achieving the maximum production rate at which the affected facility will be operated, but not later than one hundred and eighty (180) days after the initial start-up of the facility, the owner or operator shall conduct performance test(s) as per Sections 60.8 and
9. At least thirty (30) days prior to the test, the Regional Air Pollution Control Engineer shall be informed of the date and times of the test.
10. At least sixty (60) days prior to the test, the company shall submit to the Department for approval the procedures for the test and a sketch with dimensions indicating the location of sampling ports and other data to ensure the collection of representative samples.
11. Within thirty (30) days after the source test(s), two copies of the complete test report, including all operating conditions, shall be submitted to the Regional Air Pollution Control Engineer for approval.
12. Records required under this Plan Approval shall be kept for a period of two (2) years and shall be made available to the Department upon its request.
16. The expiration date shown on the Plan Approval is for state purposes. For Federal enforcement purposes the Plan Approval shall remain in effect as part of the State Implementation Plan until repealed pursuant to 40 CER 51 and approved by the U.S. Environmental Protection Agency.