

OPERATING PERMIT CONDITIONS
PERMIT NO. OP-15-0023
ABP/INTERNATIONAL ENVELOPE COMPANY
(REVISED 10/27/97)

CONDITIONS (continued):

3. This Operating Permit is issued to the owner for the operation of the following VOC emitting sources:
 - A. Flexographic printing sources:
 - Six (6) F.L. Smithe MOW/MO
 - Two (2) F.L. Smithe MO
 - One (1) W&D 801
 - Two (2) German Webs
 - B. Sheet fed lithographic printing sources:
 - One (1) Royal Zenith Press
 - Two (2) Halm Jet Presses
 - Two (2) Heidelberg presses
 - One (1) Rotovac press
 - C. Letterpress printing
 - One (1) Walbert
 - D. Converters
 - Six (6) Right Angle Folders
 - One (1) W&D 803
 - One (1) F.L. Smithe L.O.
 - One (1) F.L. Smithe S.O.
 - One (1) W&D 129
 - One (1) Label Machine, Model N
4. The expiration date shown on the Operating Permit is for state purposes. For federal enforcement purposes the Plan Approval shall remain in effect as part of the State Implementation Plan until repealed pursuant to 40 CFR 51 and approved by the U.S. Environmental Protection Agency.
5. The company must record the following information for the sources covered under this operating permit:
 - A. Daily coating quantity in gallons and pounds of coating as applied
 - B. the coating composition:

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CONDITIONS (continued):

- a. percent solids by volume
 - b. percent solvent by volume
 - c. percent water by volume
 - d. pounds of VOC per gallon minus water
 - e. solvent density.
- C. the quantity and identity of all the cleanup solvents, fountain solutions and diluents used on a daily basis.
6. Records of data collected under condition 5 shall be kept in a format approved by the Department.
 7. The volatile fraction of the inks, as applied to the substrate, shall contain 25% or less by volume of VOC and 75% or more by volume of water.
 8. The use of cleanup solvents shall not result in the VOC emissions in exceeding 8 tons in a consecutive 12-month basis.
 9. The use of the coatings, inks, solvents, diluents and fountain solutions shall not result in the VOC emissions over 32.2 tons in a consecutive 12-month rolling basis.
 10. Records required under this Operating Permit shall be kept for a period of two (2) years and shall be made available to the Department upon its request.
 11. If at any time the Department has cause to believe that air contaminant emissions from the aforementioned source(s) may be in excess of the limitations specified in, or established pursuant to, any applicable rule or regulation contained in Article III of the Rules and Regulations of the Department of Environmental Protection, the company shall be required to conduct whatever tests are deemed necessary by the Department to determine the actual emission rate(s). Such testing shall be conducted in accordance with the provisions of Chapter 139 of the Rules and Regulations of the Department of Environmental Protection, where applicable, and in accordance with any restrictions or limitations established by the Department at such time as it notifies the company that testing is required.
 12. The company, within one hour of occurrence, shall notify the Department, at 610-832-6241, of any malfunction of the source(s) or associated air cleaning device(s) which results in, or may possibly be resulting in, the emission of air contaminants in excess of the limitations specified in, or established pursuant to, any applicable rule or regulation contained in Article III of the Rules and Regulations of the Department of Environmental Protection. A written report shall be submitted to the Department within two working days following the incident describing the malfunctions and corrective actions taken.

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CONDITIONS (continued):

13. If at any time the permittee causes, permits or allows any modification (as that term is defined in Chapter 121 of Title 25, the Rules and Regulations of the Department of Environmental Protection) of the aforementioned air contamination source(s), the operation and use of which is authorized by this permit, or causes, permits or allows any modifications, malfunction or removal of any air pollution control device required as a condition of this permit, then and in that event, this permit shall be suspended, and the permittee shall not thereafter continue to operate or use said air contamination source(s).

Re 30 (RN)265-31