

COMMONWEALTH OF PENNSYLVANIA
DEPARTMENT OF ENVIRONMENTAL PROTECTION
FIELD OPERATIONS - BUREAU OF AIR QUALITY

OPERATING PERMIT

In accordance with provisions of the Air Pollution Control Act, the act of January 8, 1960, P.L. 2119, as amended, and after due consideration of an application received under Chapter 127 of the Rules and Regulations of the Department of Environmental Protection, the Department hereby issues this permit for the operation of the air contamination source(s) described below:

Permit No.	<u>OP-15-0013</u>	Source(s)	<u>Rotogravure Printing operation as described herein.</u>
Owner	<u>Graphic Packaging Corporation</u>	Air	<u></u>
Address	<u>2400 Continental Boulevard</u>	Cleaning	<u></u>
	<u>Malvern, PA 19355</u>	Device	<u></u>
Attention	<u>Mr. Stephen J. Castellan</u>	Location	<u>Tredyffrin Township</u>
	<u>Facilities Engineering Manager</u>		<u>Chester County</u>

This permit is subject to the following conditions:


1. That the source(s) and any associated air cleaning devices are to be:
 - a. operated in such a manner as not to cause air pollution;
 - b. in compliance with the specifications and conditions of the plan approval issued under the same number;
 - c. operated and maintained in a manner consistent with good operating and maintenance practices.
2. This permit is valid only for the specific equipment, location and owner named above.

(SEE ADDITIONAL CONDITIONS ATTACHED)

Failure to comply with the conditions placed on this permit is a violation of Section 127.444. Violation of this or any other provision of Article III of the Rules and Regulations of the Department of Environmental Protection will result in suspension or revocation of this permit and/or prosecution under Section 9 of the Air Pollution Control Act.

Issued 02/28/1998

~~Expires~~ 02/28/2003


Francine Carlini
Regional Manager
Air Quality

cc: Division of Permits, RCSOB
Administration
SEFO
Re (jd)97254-9

PERMIT CONDITIONS
PERMIT NO. OP-15-0013
GRAPHIC PACKAGING CORPORATION

CONDITIONS (continued):

9. Graphic Packaging shall implement a recordkeeping system for cleanup solvents and operator training, in which the following data is to be recorded:
 - A. Identification, quantities and dates of purchase of all solvent purchased for cleanup operations.
 - B. Quantities and dates of shipment of all spent cleanup solvent shipped offsite for disposal.
 - C. Maintain a training schedule which lists the dates and the employees being trained.
10. VOC RACT for the parts washer shall be compliance with 25 PA Code Section 129.63.
11. VOC RACT for the No. 8 Zerand rotogravure printing press, shall be compliance with 25 PA Code Section 129.67.

Conditions from OP 15-320-008

12. This operating permit is issued for a M&W/EDA model 120-F catalytic fume incinerator to control the volatile organic compound (VOC) emissions from the company's No. 8 Zerand rotogravure printing press, as described in the application and supplemental information submitted for Department plan approval.
13. The catalytic fume incinerator shall be operated in such a manner that the overall reduction in VOC's emitted from the No 8. Press equals or exceeds 66.5% and the catalytic fume incinerator control efficiency equals or exceeds 95%.
14. The company shall keep on hand chemical composition data for all of the inks applied in the No. 8 press and shall record on a daily basis all inks and volatile organic compound (VOC) solvent or thinner usage in the No. 8 press. These records shall be maintained for a period of two years and shall be made available to the Department upon request.
15. The company shall record the quantity and identity of all VOC solvents used for cleanup purposes in the No. 8 press on a daily basis. These records shall be maintained for a period of two years and shall be made available to the Department upon request.

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CONDITIONS (continued):

20. ~~This Operating Permit is valid for a limited period of time and may be renewed before its expiration. Requests for an Operating Permit renewal must be in writing and must be accompanied by the appropriate permit application processing and annual permit administration fees as specified in Section 127.703 of the Rules and Regulations of the Department of Environmental Protection. These fees shall be paid in the form of a check payable to the "Commonwealth of Pennsylvania - Clean Air Fund". The request should be made using the appropriate application form and must be received by the Department along with a completed Air Pollution Control Act Compliance Review form no later than 30 days prior to the expiration date of this permit.~~

~~An annual operating permit administration fee is to be submitted with an Annual Operating Permit Administration Fee Transmittal form. All necessary forms can be obtained from the Department upon request.~~

21. Any notification required as a result of any condition herein should be directed to: Regional Air Quality Manager, DEP, Lee Park Suite 6010, 555 North Lane, Conshohocken, PA 19428, telephone (610)832-5148.

