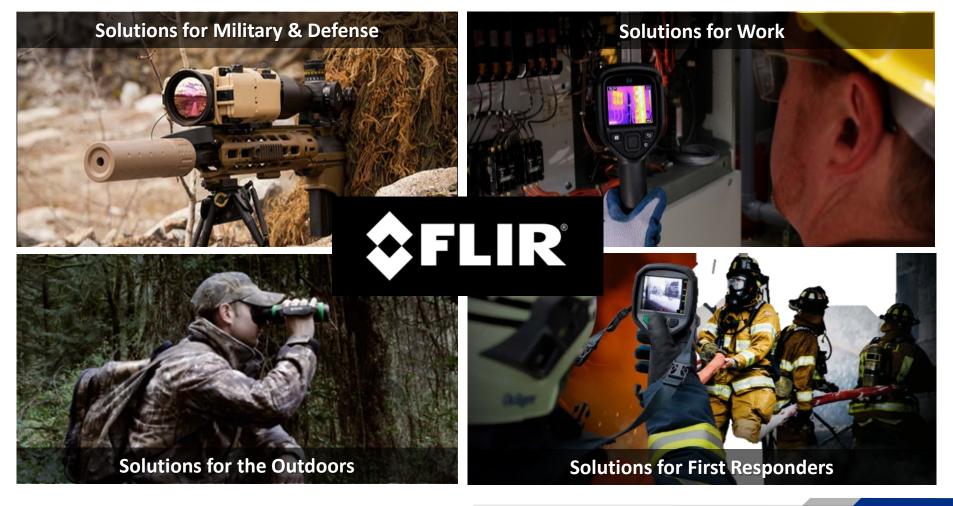


**Optical Gas Imaging History, Innovations and Industry Results** 

Natural Gas STAR Methane Challenge Program

Leak Detection Technologies Panel October 26, 2017

Craig R. O'Neill, Business Development Manager









# **History of Optical Gas Imaging**



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# **Latest Innovation from FLIR**

FLIR GFx320

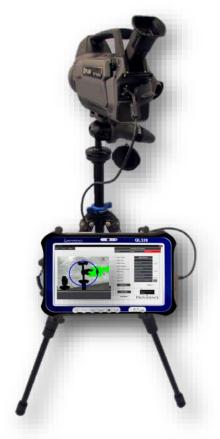
Designed and certified as intrinsically safe for use in hazardous areas by methods of controlling energy (electrical and thermal) to non-incendive levels



# **Quantitative Optical Gas Imaging**







**Providence Photonics** QL320 paired with FLIR's GF320 or GFx320 unit

CFLID

- Measures mass leak rates (lb/h or g/h) or volumetric leak rates (cc/min or L/min) for most hydrocarbons
- Portable, easy to use, and provides results in the field within seconds
- Independently field tested against other leak quantification methods (Method 21 and High Flow Sampler)



# **OGI Return On Investment**





The cumulative gas savings realized by the program has exceeded \$5 million in the past 6 years, which has more than covered the overall program costs. This includes the Optical Gas Imaging equipment and associated operators, along with all repairs and maintenance, including labor and parts.

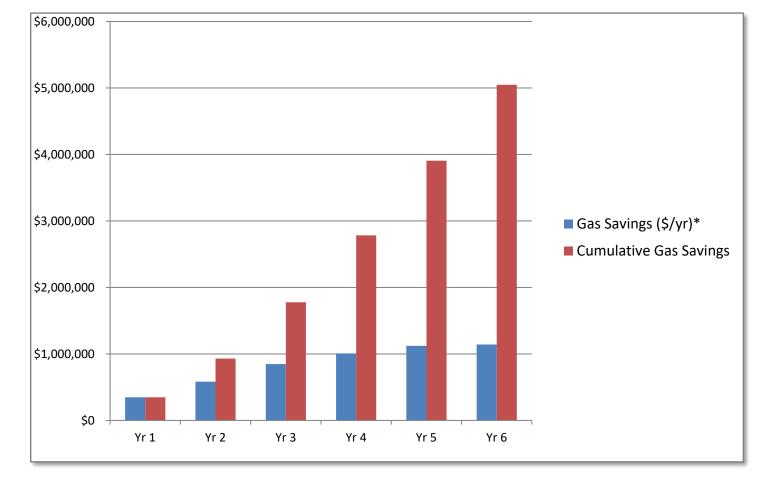


## EDI&M Results

12 Month Total	1 <sup>st</sup> Year	2011	2012	2013	2014	2015
# of Inspections	3303	3473	4187	3847	2964	885
Leaks identified	2959	2159	2086	1947	1330	460
Repair Time (hr)	704.9	401.8	357.4	246.5	190	106
Labor Cost (\$)	\$58,369	\$37,125	\$31,109	\$18,249	\$15,984	\$7,586
Material Cost (\$)	\$266,963	\$186,884	\$142,884	\$100,381	\$70,246	\$17,077
Gas Savings (\$/yr)*	\$347,491	\$234,964	\$264,570	\$159,886	\$114,921	\$20,526
VOC Emissions (tons)**	351	163	97	70	95	31.3
17				()	ENER	GY LL

### Application Note: http://www.flirmedia.com/MMC/THG/Brochures/OGI\_014/OGI\_014\_US.pdf

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#### Application Note: <u>http://www.flirmedia.com/MMC/THG/Brochures/OGI\_014/OGI\_014\_US.pdf</u>

# **OGI PILOT STUDY:** Leak Detection & Measurement

# ConocoPhillips

"

The study identified 144 leaking components. Collectively, these leaks account 58.26 mmcf/y and \$358,012.10 USD/year in lost product. The methane leak sources contribute 21,420.7 tonnes/year CO2e to GHG emissions. It is **estimated that 92%** of the 144 fugitive sources are **economical to repair**. Implementing all economical repairs would result in a **net present** savings of \$2,002,602.72 USD."

http://www.flir.com/uploadedFiles/Thermography\_USA/Industries/OGI/7\_Pilot\_Study.pdf

2006, T. Trefiak, ConocoPhillips





The World's Sixth Sense\*

**Craig R. O'Neill** Business Development Manager – Americas Premium Business Segment

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