

FINAL

**UNITED STATES ENVIRONMENTAL PROTECTION AGENCY
REGION 5**

RESOURCE CONSERVATION AND RECOVERY ACT PERMIT

Facility Name and Location: **Lafarge North America – Paulding Plant**
11435 County Road 176
Paulding, Ohio 45879

Owner: **Lafarge North America**
12950 Worldgate Drive
Herndon, Virginia 20170

Operator: **Lafarge North America**
12950 Worldgate Drive
Herndon, Virginia 20170

EPA Identification Number: **OHD 987 048 733**

Effective Date: **30 Days from Issuance Date of the Final Permit**

Expiration Date: **October 2, 2017**

Authorized Activities:

The United States Environmental Protection Agency (EPA) hereby issues a Resource Conservation and Recovery Act permit (hereinafter referred to as the “permit”) to Lafarge North America-Paulding Plant (hereinafter referred to as the “Permittee” or addressed in the second person as “you”) in connection with your hazardous waste management operations at your facility in Paulding, Ohio.

This permit is issued under the Solid Waste Disposal Act, as amended by the Resource Conservation and Recovery Act of 1976, and the Hazardous and Solid Waste Amendments (HSWA) of 1984 (42 U.S.C. § 6901 *et seq.*) (collectively referred to as “RCRA”) and EPA’s regulations promulgated thereunder (codified, and to be codified, in Title 40 of the Code of Federal Regulations.

Specifically, this permit addresses air emission standards for equipment leaks. See 40 CFR Part 264, Subpart BB.

The RCRA permit consists of both this permit, which contains the effective federal RCRA permit conditions issued by EPA, and the effective state RCRA permit conditions issued by the State of Ohio’s RCRA program, authorized under 40 CFR Part 271 (state RCRA permit).

The state RCRA permit was issued on October 2, 2007. (The effective and expiration dates of the state RCRA permit are October 2, 2007 and October 2, 2017, respectively.) Any hazardous waste activity which requires a RCRA permit, but is not included in the provisions of the RCRA permit, is prohibited.

Permit Approval:

On June 28, 1989, the State of Ohio received final authorization to administer the pre-HSWA RCRA hazardous waste program in accordance with Section 3006 of RCRA, 42 USC § 6926, and 40 CFR Part 271. The State of Ohio has also received final authorization to administer certain additional RCRA requirements on several occasions since that time.

EPA has not yet authorized the State of Ohio to administer certain regulations, however, including the air emission standards for equipment leaks (40 CFR Part 264 Subpart BB), handling hazardous wastes, and changes to other sections of applicable regulations. Therefore, EPA Region 5 is issuing the RCRA permit requirements for operations at your facility which fall under these regulations.

You must comply with all terms and conditions contained in this permit. This permit consists of all the conditions contained herein, the documents attached hereto, all documents cross-referenced in these documents, approved submittals (including plans, schedules and other documents), the applicable regulations in 40 CFR Parts 124, 260, 261, 262, 264, 270, and applicable provisions of RCRA.

This permit is based on the assumption that the information submitted in your RCRA Part B Permit Application on February 3, 2010, including the Part A Application, and all other modifications to that application (hereinafter referred to as the “Part B Permit Application”), is accurate, and the facility is configured, operated and maintained as specified in the Part B Permit Application and other relevant documents.

Any inaccuracies in the submitted information may be grounds for EPA to terminate, revoke and reissue, or modify this permit in accordance with 40 CFR §§ 270.41, 270.42 and 270.43, and for enforcement action. You must inform EPA of any deviation from, or changes in, the information in the Part B Permit Application and other pertinent documents that might affect your ability to comply with the applicable regulations or conditions of this permit.

Opportunity to Appeal:

Petitions for review must be submitted within 30 days after EPA serves notice of the final permit decision. Any person who files comments on the draft permit or participates in the public hearing may later petition the Environmental Appeals Board to review any

condition of the permit decision. Any person who fails to file comments or fail to participate in the public hearing on the draft permit may file a petition for review, but only to contest changes from the draft to the final permit decision. The procedures for permit appeals are found in 40 CFR § 124.19.

Effective Date:

This permit is effective as of **(30 Days from Issuance Date of the Final Permit)** and will remain in effect until **October 2, 2017**, unless revoked and reissued under 40 CFR § 270.41, terminated under 40 CFR § 270.43, or continued in accordance with 40 CFR § 270.51(a).

By: _____ Date: _____
Bruce F. Sypniewski, Acting Director
Land and Chemicals Division

**OHD 987 048 733
Lafarge North America-Paulding Plant**

TABLE OF CONTENTS

SECTION I--STANDARD PERMIT CONDITIONS1

I.A EFFECT OF PERMIT1

I.B PERMIT ACTIONS1

I.B.1 Permit Review, Modification, Revocation and Reissuance, and Termination1

I.B.2 Permit Renewal.....2

I.C SEVERABILITY2

I.D DEFINITIONS2

I.E DUTIES AND REQUIREMENTS2

I.E.1 Duty to Comply2

I.E.2 Duty to Reapply3

I.E.3 Permit Expiration3

I.E.4 Need to Halt or Reduce Activity Not a Defense3

I.E.5 Duty to Mitigate3

I.E.6 Proper Operation and Maintenance3

I.E.7 Duty to Provide Information4

I.E.8 Inspection and Entry4

I.E.9 Monitoring and Records4

I.E.10 Reporting Planned Changes5

I.E.11 Reporting Anticipated Noncompliance5

I.E.12 Certification of Construction5

I.E.13 Transfer of Permits6

I.E.14 Twenty-Four Hour Reporting6

I.E.15 Other Noncompliance8

I.E.16 Other Information8

I.F SIGNATORY REQUIREMENT8

I.G REPORTS, NOTIFICATIONS AND SUBMISSIONS TO THE DIRECTOR.....8

I.H CONFIDENTIAL INFORMATION9

I.I DOCUMENTS TO BE MAINTAINED AT THE FACILITY9

I.I.1 Operating Record9

I.I.2 Notifications.....9

I.I.3 Copy of Permit.....9

I.J ATTACHMENTS AND DOCUMENTS INCORPORATED BY REFERENCE9

I.K COORDINATION WITH THE CLEAN AIR ACT10

SECTION II-- AIR EMISSION STANDARDS FOR EQUIPMENT LEAKS
(40 CFR PART 264 SUBPART BB)10

II.A EQUIPMENT LEAKS10

II.A.1 Applicable Equipment.....10

II.A.2 Pressure Relief Devices in Gas/Vapor Services
(40 CFR § 264.1054)11

II.A.3 Open-ended Valves or Lines (40 CFR § 264.1056).....11

II.A.4 Valves in Gas/Vapor Service or in Light Liquid Service
(40 CFR § 264.1057)11

II.A.5 Pressure Relief Devices in Light Liquid Service,
and Flanges and Other Connectors (40 CFR § 264.1058).....12

II.A.6 Delay of Repair (40 CFR § 264.1059)12

II.A.7 Closed-Vent Systems and Control Devices (40 CFR § 264.1060)13

II.A.8 Alternative Standards for Valves in Gas/Vapor Service or in
Light Liquid Service: Percentage of Valves Allowed to Leak
(40 CFR § 264.1061)13

II.A.9 Alternative Standards for Valves in Gas/Vapor Service or in
Light Liquid Service: Skip Period Leak Detection and Repair
(40 CFR § 264.1062)13

II.B TEST METHOD AND PROCEDURES (40 CFR § 264.1063)14

II.C RECORDKEEPING AND REPORTING REQUIREMENTS
(40 CFR §§ 264.1064 and 264.1065)14