## SAVOR...Chicago at McCormick Place

Catering • Concessions • Special Events









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# Why we do What we do

At our core, the SAVOR company is a Restauranteur. From the very origin of the word Restaurateur, SAVOR takes the higher intention for a company that serves food, of restoring with the food we serve. Restoring the energy and health of our customers, maintaining those neighborhoods we work in and restoring the environment that we all live in.

In the accounts that we have the privilege to work in, we endeavor to not only operate every day preparing and serving the best food, in the best way possible, but to also use our platform to showcase what can be done...

The following slides tell some of the story of how we work to bring our philosophy to life at McCormick Place, the largest convention center in the Americas, for our Customers, our Clients, and for Chicago.

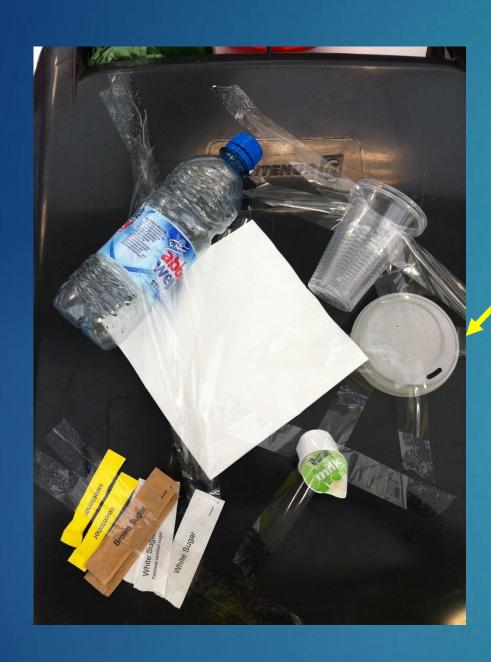
These slides also tell some of the journey I have been on from the perspective of recognizing opportunities and tools for waste reduction making the most of those opportunities to lessen our waste impact.

### Waste Diversion-Summer Games



General

### Waste Diversion-Summer Games



#### **Evolution of an Idea**

Beginning-Taping examples of waste on the can lid

Specific signage with photos of actual waste items



### Waste Diversion-Summer Games

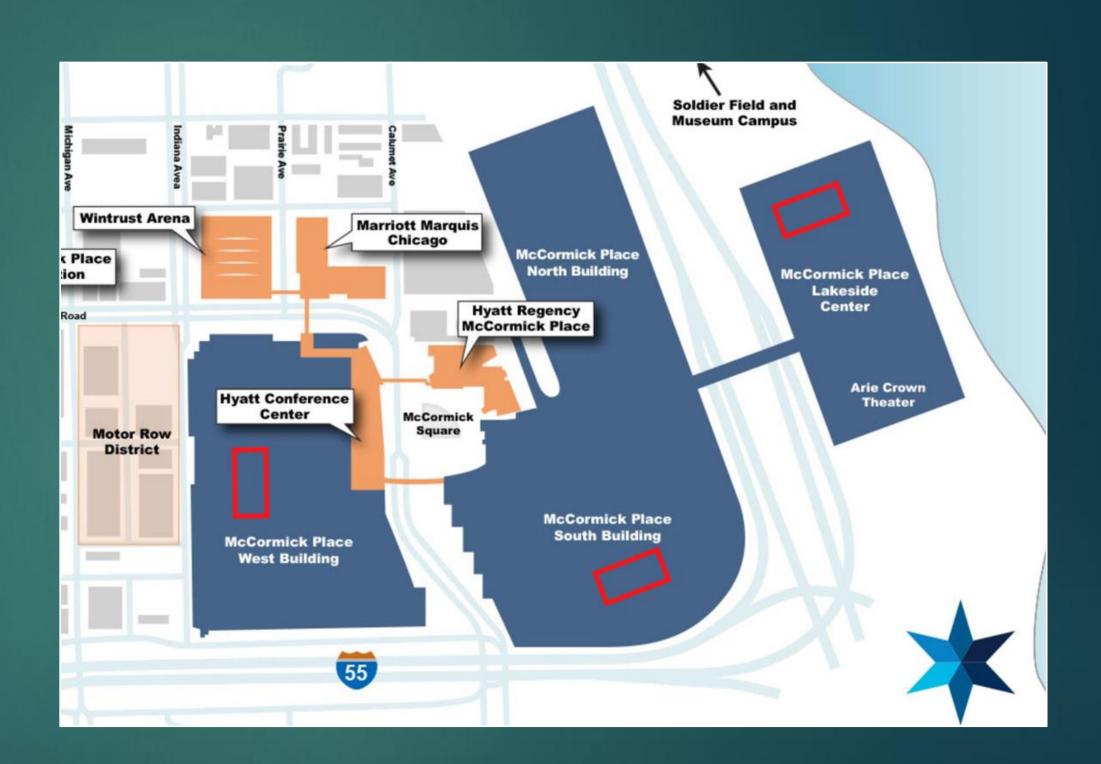


Seize the opportunities- In prior Games the waste was sorted into streams and disposed of appropriately, in 2012, by adding one additional Manager and 2 hourly workers we were able to capture what the actual weight in each category was, while also providing additional screening for contamination.

Each Bag was weighed prior to disposal

#### Food Volume

- ► 46 Million USD
- ▶ 4 Halls, 1 Arena
- 3 Main Kitchens
- New Commissary Kitchen
- State of the Art Cooking Equipment







 Managing post consumer waste in a convention center, or any large venue is an immense challenge. With thousands of guests, or attendees, many wanting to do the right thing and support the proper disposal of waste, there is still an incredibly finite amount of time to communicate to them what to put in each rubbish receptacle. We seize that moment by utilizing graphics of the specific items that belong in the can on the can labels.



Green Angels
sorting • composting • recycling

 In our large Brick and Mortar locations, The South Food Court and the West Food Court, we staff our proprietary Green Angels program. In these locations our customers simple bring their trays to the Green Angels Kiosk and leave it with our team members. They then sort the waste according to the three streams, Recycle, Compost and General.

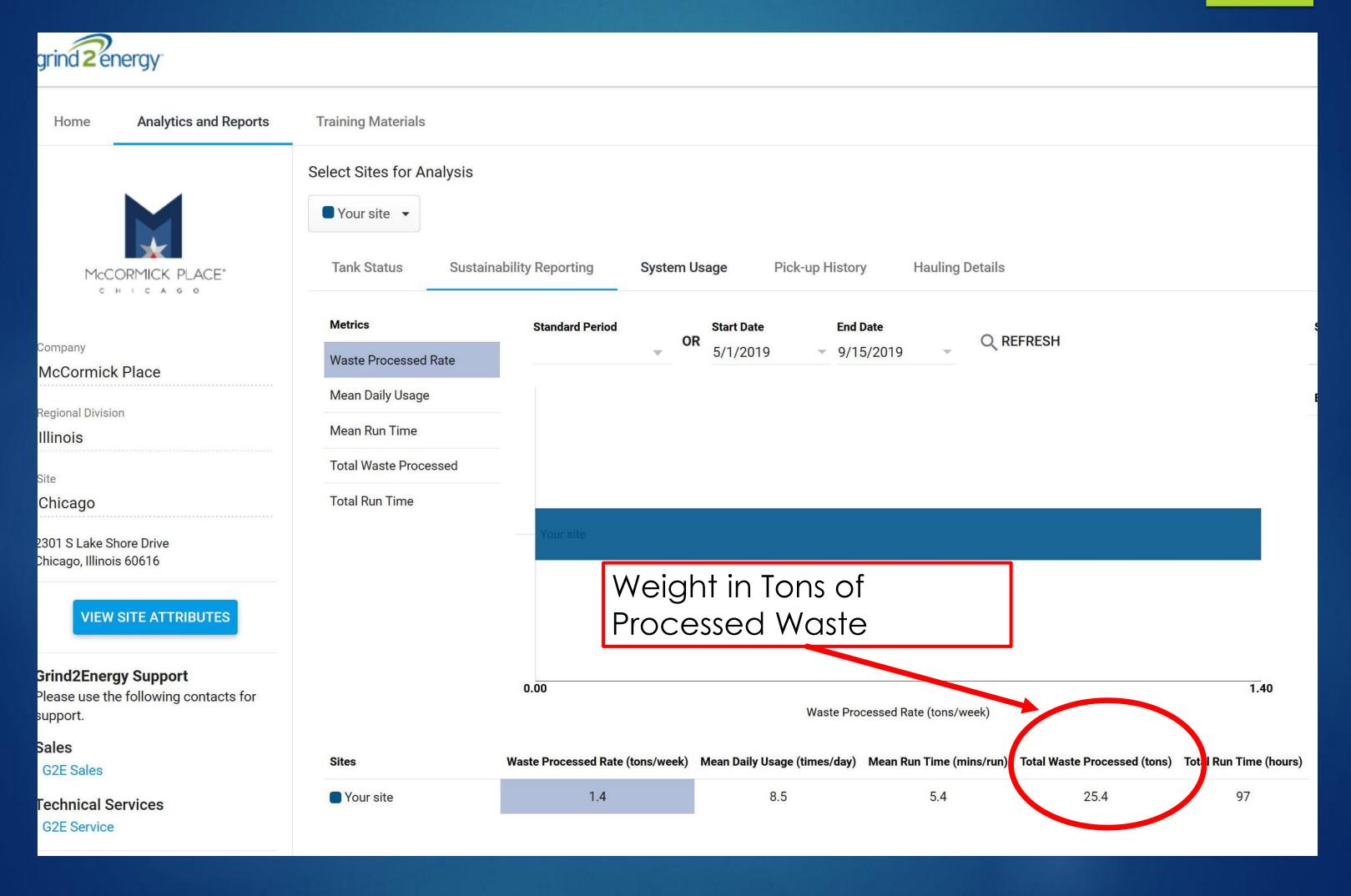


•Reduction over time
The efforts that SAVOR has put into the reduction of waste have had a measurable impact. From the time SAVOR took over the foodservice contract there was been a nearly twofold increase in the percentage of Waste that has been diverted.

Year	Diversion %
2011	35.68
2012	58.71
2013	55.7
2014	64.22
2015	50.34
2016	52.55
2017	59.29

•Commitment by Event Planners helps support the efforts. These results came during the 2018 Greenbuild Convention

Service	Container	Ticket #	Date	Total Weight
Trash	10-2.0 Yard Containers	417943	11/10	0.051
Trash	10-2.0 Yard Containers	375078	11/12	0.213
Trash	10-2.0 Yard Containers	375084	11/15	0.306
Trash	10-2.0 Yard Containers	411101	11/24	0.298
Compost	40 gallon Plastic Containers	E-mail 1/17/20 19		6.730
Wood and Plastic Container Recyling	Food Containers, Pallets, Bread Racks and Milk Crates	In House Count		0.850
Recycling	42.0 Yard Compactor	2265555	11/10	0.325
Recycling	42.0 Yard Compactor	2267387	11/14	1.260
Recycling	42.0 Yard Compactor	2271370	11/24	1.104
Total Waste Stream				
Total Recycling				2.689
Total Landfill				0.570
Total Compost				6.730
Total Diversion Weight			9.989	
Total Diversion				89.696%



#### Sustainability Report

PREPARED FOR: McCormick Place - Chicago PERIOD: 2019 to 2019 (through August)

LOCATION(S):

MCP - McCormick Place (2301 S Lake Shore Drive, Chicago, III...)





#### Energy

Your slurry was used to generate 4,555 kWh of additional electrical power

#### CO2 Reduction

By diverting your waste from landfills, you reduced carbon emissions by 17 tCO2e





#### **Bio-solids for Fertilizer**

The remainder of the slurry after extracting the energy yielded 1.4 tons of fertilizer

- Carbon emissions and heat generated from EPA Waste Reduction Model (WARM), assuming national average for landfill gas recovery, no curing of digestate after digestion and digestate land application

   Typical food waste mix adopted: Beef 9%, Poultry 11%, Grains 13%, Fruits and Vegetables 49%, Dairy Products 18%

   Miles from EPA's Greenhouse Gases Equivalencies Calculator

   Heat to electricity conversion efficiency adopted of 44%

   Average Household consumption From U.S. Energy information Administration (EIA)

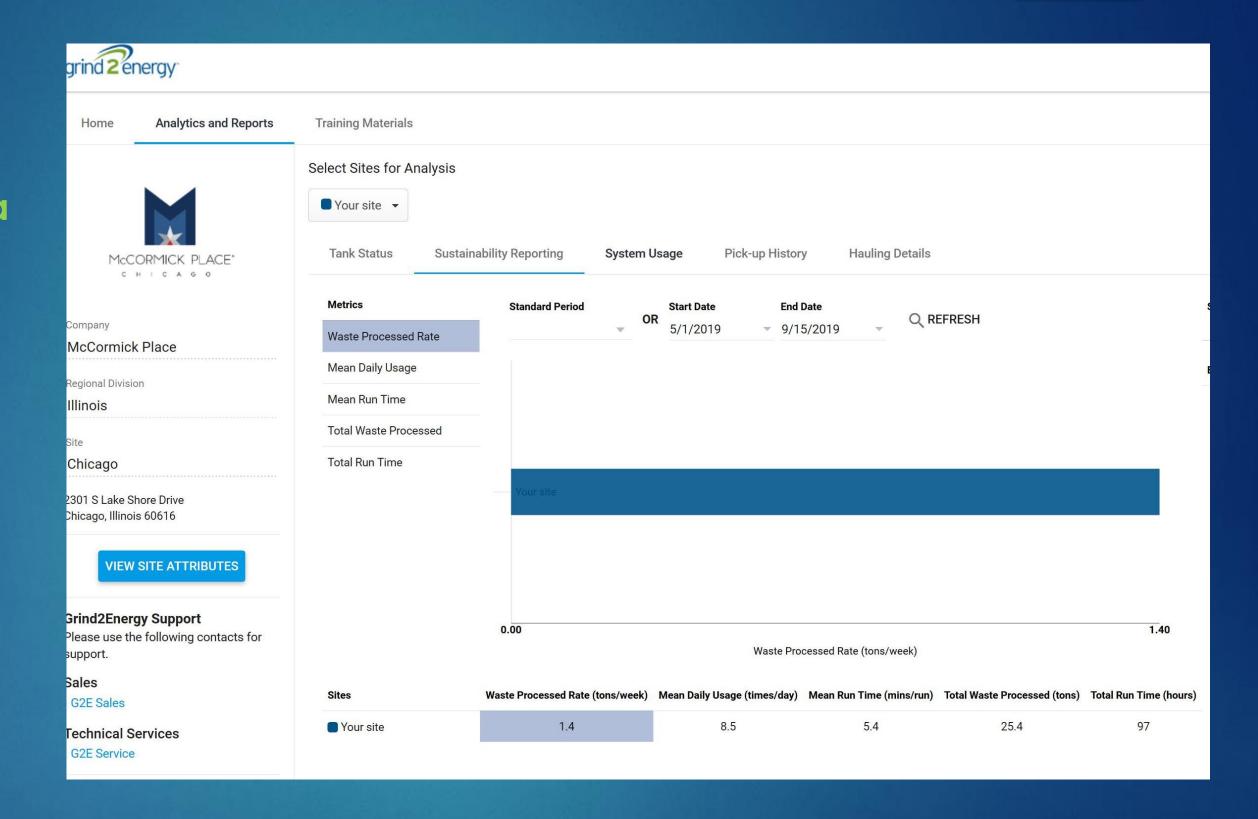
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- Fertilizer based on 0.19gTS/gTSfw & 30%TS, Kim et al. 2016. Synergism of co-digestion of food wastes with municipal wastewater treatment biosolids. Waste Management.

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A further note on **Grinding organic** waste- we believe this model can be a game changer for compostable waste... The slurry increases methane production in anaerobic digesters, this will lead to being able to sell the waste we currently pay to have hauled away



#### Thank-You

-Questions?