

Note: This is an early version of the *AP 42, Compilation of Air Pollutant Emission Factors, Volume I Stationary Point and Area Sources*. EPA has made this available for historical reference purposes. The latest emission factors are available on the AP42 webpage.

The most recent updates to AP42 are located on the EPA web site at [www.epa.gov/ttn/chief/ap42/](http://www.epa.gov/ttn/chief/ap42/)

**SUPPLEMENT NO. 4  
FOR  
COMPILATION  
OF AIR POLLUTANT  
EMISSION FACTORS  
SECOND EDITION**

**U.S. ENVIRONMENTAL PROTECTION AGENCY  
Office of Air and Waste Management  
Office of Air Quality Planning and Standards  
Research Triangle Park, North Carolina  
January 1975**

**INSTRUCTIONS  
FOR INSERTING SUPPLEMENT NO. 4  
INTO  
COMPILATION OF AIR POLLUTANT EMISSION FACTORS**

1. Replace page iii/iv with new page iii/iv.
2. Replace page v/vi with new page v/vi.
3. Replace page xiii/xiv with new page xiii/xiv.
4. Replace page xv/xvi with new page xv/xvi.
5. Replace page 3.2.2-1/3.2.2-2 with corrected page 3.2.2-1/3.2.2-2.
6. Replace page 3.2.3-1/3.2.3-2 dated 2/72 with new pages 3.2.3-1 through 3.2.3-7 dated 1/75.
7. Replace page 3.2.5-1/3.2.5-2 dated 4/73 with new page 3.2.5-1/3.2.5-2 dated 1/75.
8. Insert new pages 3.2.6-1 through 3.2.6-3 dated 1/75 after page 3.2.5-2.
9. Insert new pages 3.2.7-1 through 3.2.7-5 dated 1/75 after page 3.2.6-3.
10. Insert new page 3.2.8-1/3.2.8-2 dated 1/75 after page 3.2.7-5.
11. Replace page 3.3.1-1/3.3.1-2 dated 4/73 with new pages 3.3.1-1 through 3.3.1-3 dated 1/75.
12. Insert new page 3.3.3-1/3.3.3-2 dated 1/75 after page 3.3.2-2.
13. Replace page 6.10-1/6.10-2 with corrected page 6.10-1/6.10-2.
14. Insert new pages 11.1 through 11.5 dated 1/75 after page 10.3-2.
15. Insert appendices B and C after Appendix A.

## PREFACE

This document reports data available on those atmospheric emissions for which sufficient information exists to establish realistic emission factors. The information contained herein is based on Public Health Service Publication 999-AP-42, *Compilation of Air Pollutant Emission Factors*, by R. L. Duprey, and on a revised and expanded version of *Compilation of Air Pollutant Emission Factors* that was published by the Environmental Protection Agency in February 1972. The scope of this second edition has been broadened to reflect expanding knowledge of emissions.

Chapters and sections of this document have been arranged in a format that permits easy and convenient replacement of material as information reflecting more accurate and refined emission factors is published and distributed. To speed dissemination of emission information, chapters or sections that contain new data will be issued—separate from the parent report—whenever they are revised.

To facilitate the addition of future materials, the punched, loose-leaf format was selected. This approach permits the document to be placed in a three-ring binder or to be secured by rings, rivets, or other fasteners; future supplements or revisions can then be easily inserted. The lower left- or right-hand corner of each page of the document bears a notation that indicates the date the information was issued.

NOTE: Those who obtained AP-42 by purchase or through special order and completed the request for future supplements are hereby advised of a change in the distribution procedure. The availability of these supplements will now be indicated in the publication *Air Pollution Technical Publications of the Environmental Protection Agency*, which is available from the Air Pollution Technical Information Center, Research Triangle Park, N. C. 27711. This listing of publications, normally published in January and July, contains instructions for obtaining the desired documents.

Comments and suggestions regarding this document should be directed to the attention of Director, Monitoring and Data Analysis Division, Office of Air Quality Planning and Standards, Environmental Protection Agency, Research Triangle Park, N. C. 27711.

# ACKNOWLEDGMENTS

Because this document is a product of the efforts of many individuals, it is impossible to acknowledge each person who has contributed. Special recognition is given to Environmental Protection Agency employees in the Technical Development Section, National Air Data Branch, Monitoring and Data Analysis Division, for their efforts in the production of this work. Bylines identify the contributions of individual authors who revised specific sections and chapters.

Issuance	Release Date
Compilation of Air Pollutant Emission Factors (second edition)	4/73
Supplement No. 1	7/73
Section 4.3 Storage of Petroleum Products	
Section 4.4 Marketing and Transportation of Petroleum Products	
Supplement No. 2	
Introduction	9/73
Section 3.1.1 Average Emission Factors for Highway Vehicles	
Section 3.1.2 Light-Duty, Gasoline-Powered Vehicles	
Supplement No. 3	7/74
Introduction	
Section 1.4 Natural Gas Combustion	
Section 1.5 Liquified Petroleum Gas Consumption	
Section 1.6 Wood/Bark Waste Combustion in Boilers	
Section 2.5 Sewage Sludge Incineration	
Section 7.6 Lead Smelting	
Section 7.11 Secondary Lead Smelting	
Section 10.1 Chemical Wood Pulping	
Section 10.2 Pulpboard	
Section 10.3 Plywood Veneer and Layout Operations	
Supplement No. 4	1/75
Section 3.2.3 Inboard-Powered Vessels	
Section 3.2.5 Small, General Utility Engines	
Section 3.2.6 Agricultural Equipment	
Section 3.2.7 Heavy-Duty Construction Equipment	
Section 3.2.8 Snowmobiles	
Section 3.3.1 Stationary Gas Turbines for Electric Utility Power Plants	
Section 3.3.3 Gasoline and Diesel Industrial Engines	
Chapter 11 Miscellaneous Sources	
Appendix B Emission Factors and New Source Performance Standards	
Appendix C NEDS Source Classification Codes and Emission Factor Listing	

# CONTENTS

	Page
LIST OF FIGURES .....	xiii
LIST OF TABLES .....	xiii
ABSTRACT .....	xvii
INTRODUCTION .....	1
1. EXTERNAL COMBUSTION SOURCES .....	1.1-1
1.1 BITUMINOUS COAL COMBUSTION .....	1.1-1
1.1.1 General .....	1.1-1
1.1.2 Emissions and Controls .....	1.1-1
References for Section 1.1 .....	1.1-4
1.2 ANTHRACITE COAL COMBUSTION .....	1.2-1
1.2.1 General .....	1.2-1
1.2.2 Emissions and Controls .....	1.2-1
References for Section 1.2 .....	1.2-3
1.3 FUEL OIL COMBUSTION .....	1.3-1
1.3.1 General .....	1.3-1
1.3.2 Emissions .....	1.3-1
References for Section 1.3 .....	1.3-3
1.4 NATURAL GAS COMBUSTION .....	1.4-1
1.4.1 General .....	1.4-1
1.4.2 Emissions and Controls .....	1.4-1
References for Section 1.4 .....	1.4-3
1.5 LIQUEFIED PETROLEUM GAS CONSUMPTION .....	1.5-1
1.5.1 General .....	1.5-1
1.5.2 Emissions .....	1.5-1
References for Section 1.5 .....	1.5-1
1.6 WOOD WASTE COMBUSTION IN BOILERS .....	1.6-1
1.6.1 General .....	1.6-1
1.6.2 Firing Practices .....	1.6-1
1.6.3 Emissions .....	1.6-1
References for Section 1.6 .....	1.6-2
2. SOLID WASTE DISPOSAL .....	2.1-1
2.1 REFUSE INCINERATION .....	2.1-2
2.1.1 Process Description .....	2.1-2
2.1.2 Definitions of Incinerator Categories .....	2.1-2
2.1.3 Emissions and Controls .....	2.1-4
References for Section 2.1 .....	2.1-5
2.2 AUTOMOBILE BODY INCINERATION .....	2.2-1
2.2.1 Process Description .....	2.2-1
2.2.2 Emissions and Controls .....	2.2-1
References for Section 2.2 .....	2.2-2
2.3 CONICAL BURNERS .....	2.3-1
2.3.1 Process Description .....	2.3-1
2.3.2 Emissions and Controls .....	2.3-1
References for Section 2.3 .....	2.3-3

CONTENTS--(Continued)

	Page
2.4 OPEN BURNING	2.4-1
2.4.1 General	2.4-1
2.4.2 Emissions	2.4-1
References for Section 2.4	2.4-2
2.5 SEWAGE SLUDGE INCINERATION	2.5-1
2.5.1 Process Description	2.5-1
2.5.2 Emissions and Controls	2.5-1
References for Section 2.5	2.5-2
3. INTERNAL COMBUSTION ENGINE SOURCES	3.1.1-1
DEFINITIONS USED IN CHAPTER 3	3.1.1-1
3.1 HIGHWAY VEHICLES	3.1.1-3
3.1.1 Average Emission Factors for Highway Vehicles	3.1.1-5
3.1.2 Light-Duty, Gasoline-Powered Vehicles	3.1.2-1
3.1.3 Light-Duty, Diesel-Powered Vehicles	3.1.3-1
3.1.4 Heavy-Duty, Gasoline-Powered Vehicles	3.1.4-1
3.1.5 Heavy-Duty, Diesel-Powered Vehicles	3.1.5-1
3.1.6 Gaseous-Fueled Vehicles	3.1.6-1
3.1.7 Motorcycles	3.1.7-1
3.2 OFF-HIGHWAY, MOBILE SOURCES	3.2.1-1
3.2.1 Aircraft	3.2.1-1
3.2.2 Locomotives	3.2.2-1
3.2.3 Inboard-Powered Vessels	3.2.3-1
3.2.4 Outboard-Powered Vessels	3.2.4-1
3.2.5 Small, General Utility Engines	3.2.5-1
3.2.6 Agricultural Equipment	3.2.6-1
3.2.7 Heavy-Duty Construction Equipment	3.2.7-1
3.2.8 Snowmobiles	3.2.8-1
3.3 OFF-HIGHWAY STATIONARY SOURCES	3.3.1-1
3.3.1 Stationary Gas Turbines for Electric Utility Power Plants	3.3.1-1
3.3.2 Heavy-Duty, General Utility, Gaseous-Fueled Engines	3.3.2-1
3.3.3 Gasoline and Diesel Industrial Engines	3.3.3-1
4. EVAPORATION LOSS SOURCES	4.1-1
4.1 DRY CLEANING	4.1-1
4.1.1 General	4.1-1
4.1.2 Emissions and Controls	4.1-1
References for Section 4.1	4.1-2
4.2 SURFACE COATING	4.2-1
4.2.1 Process Description	4.2-1
4.2.2 Emissions and Controls	4.2-1
References for Section 4.2	4.2-2
4.3 PETROLEUM STORAGE	4.3-1
4.3.1 General	4.3-1
4.3.2 Emissions	4.3-1
References for Section 4.3	4.3-1
4.4 GASOLINE MARKETING	4.4-1
4.4.1 General	4.4-1
4.4.2 Emissions and Controls	4.4-1
References for Section 4.4	4.4-2
5. CHEMICAL PROCESS INDUSTRY	5.1-1
5.1 ADIPIC ACID	5.1-1
5.1.1 Process Description	5.1-1
5.1.2 Emissions	5.1-1
References for Section 5.1	5.1-2

CONTENTS—(Continued)

	Page
10.3 PLYWOOD VENEER AND LAYOUT OPERATIONS . . . . .	10.3-1
10.3.1 Process Descriptions . . . . .	10.3-1
10.3.2 Emissions . . . . .	10.3-2
References for Section 10.3 . . . . .	10.3-2
11. MISCELLANEOUS SOURCES . . . . .	11.1-1
11.1 FOREST WILDFIRES . . . . .	11.1-1
11.1.1 General . . . . .	11.1-1
11.1.2 Emissions and Controls . . . . .	11.1-2
APPENDIX A. MISCELLANEOUS DATA . . . . .	A-1
APPENDIX B. EMISSION FACTORS AND NEW-SOURCE PERFORMANCE STANDARDS FOR STATIONARY SOURCES . . . . .	B-1
APPENDIX C. NEDS SOURCE CLASSIFICATION CODES AND EMISSION FACTOR LISTING . . . . .	C-1

**LIST OF FIGURES**

Figure		Page
1.4-1	Lead Reduction Coefficient as Function of Boiler Load . . . . .	1.4-2
3.1.1-1	Average Speed Correction Factors for All Model Years . . . . .	3.1.1-7
3.3.2-1	Nitrogen Oxide Emissions from Stationary Internal Combustion Engines . . . . .	3.3.2-2
4.3-1	Fixed Roof Storage Tank . . . . .	4.3-1
4.3-2	Double-deck Floating Roof Storage Tank . . . . .	4.3-2
4.3-3	Variable Vapor Storage Tank . . . . .	4.3-3
4.3-4	Adjustment Factor for Small-diameter Fixed Roof Tanks . . . . .	4.3-5
4.4-1	Flowsheet of Petroleum Production, Refining, and Distribution Systems . . . . .	4.4-3
4.4-2	Underground Storage Tank Vapor-recovery System . . . . .	4.4-5
5.9-1	Flow Diagram of Typical Nitric Acid Plant Using Pressure Process . . . . .	5.9-2
5.17-1	Basic Flow Diagram of Contact-Process Sulfuric Acid Plant Burning Elemental Sulfur . . . . .	5.17-2
5.17-2	Basic Flow Diagram of Contact-Process Sulfuric Acid Plant Burning Spent Acid . . . . .	5.17-3
5.17-3	Sulfuric Acid Plant Feedstock Sulfur Conversion Versus Volumetric and Mass SO <sub>2</sub> Emissions at Various Inlet SO <sub>2</sub> Concentrations by Volume . . . . .	5.17-6
5.18-1	Basic Flow Diagram of Modified Claus Process with Two Converter Stages Used in Manufacturing Sulfur . . . . .	5.18-2
6.9-1	Types of Orchard Heaters . . . . .	6.9-2
6.9-2	Particulate Emissions from Orchard Heaters . . . . .	6.9-3
7.1-1	Schematic Diagram of Primary Aluminum Production Process . . . . .	7.1-3
7.5-1	Basic Flow Diagram of Iron and Steel Processes . . . . .	7.5-2
7.6-1	Typical Flowsheet of Pyrometallurgical Lead Smelting . . . . .	7.6-2
7.11-1	Secondary Lead Smelter Processes . . . . .	7.11-2
8.1-1	Batch Hot-Mix Asphalt Plant . . . . .	8.1-2
8.1-2	Continuous Hot-Mix Asphalt Plant . . . . .	8.1-3
8.3-1	Basic Flow Diagram of Brick Manufacturing Process . . . . .	8.3-2
8.6-1	Basic Flow Diagram of Portland Cement Manufacturing Process . . . . .	8.6-2
8.11-1	Typical Flow Diagram of Textile-Type Glass Fiber Production Process . . . . .	8.11-2
8.11-2	Typical Flow Diagram of Wool-Type Glass Fiber Production Process . . . . .	8.11-2
9.1-1	Basic Flow Diagram of Petroleum Refinery . . . . .	9.1-2
10.1.2-1	Typical Kraft Sulfate Pulping and Recovery Process . . . . .	10.1-2
11.1-1	Forest Areas and U.S. Forest Service Regions . . . . .	11.1-3

**LIST OF TABLES**

Table		Page
1.1-1	Range of Collection Efficiencies for Common Types of Fly-Ash Control Equipment . . . . .	1.1-2
1.1-2	Emission Factors for Bituminous Coal Combustion without Control Equipment . . . . .	1.1-3
1.2-1	Emissions from Anthracite Coal Combustion without Control Equipment . . . . .	1.2-2
1.3-1	Emission Factors for Fuel Oil Combustion . . . . .	1.3-2
1.4-1	Emission Factors for Natural-Gas Combustion . . . . .	1.4-2
1.5-1	Emission Factors for LPG Combustion . . . . .	1.5-2

LIST OF TABLES--(Continued)

Table	Page
1.6-1 Emission Factors for Wood and Bark Combustion in Boilers with No ReInjection . . . . .	1.6-2
2.1-1 Emission Factors for Refuse Incinerators without Controls . . . . .	2.1-3
2.1-2 Collection Efficiencies for Various Types of Municipal Incineration Particulate Control Systems . . . . .	2.1-4
2.2-1 Emission Factors for Auto Body Incineration . . . . .	2.2-1
2.3-1 Emission Factors for Waste Incineration in Conical Burners without Controls . . . . .	2.3-2
2.4-1 Emission Factors for Open Burning . . . . .	2.4-1
2.5-1 Emission Factors for Sewage Sludge Incinerators . . . . .	2.5-2
3.1.1-1 Average Emission Factors for Highway Vehicles Based on Nationwide Statistics . . . . .	3.1.1-6
3.1.2-1 Carbon Monoxide, Hydrocarbon, and Nitrogen Oxide Emission Factors for Light-Duty Vehicles at Low and High Altitude . . . . .	3.1.2-2
3.1.2-2 Carbon Monoxide, Hydrocarbon, and Nitrogen Oxide Emission Factors for Light-Duty Vehicles, State of California only . . . . .	3.1.2-3
3.1.2-3 Light-Duty Vehicle Crankcase and Evaporative Hydrocarbon Emissions by Model Year for All Areas Except California . . . . .	3.1.2-4
3.1.2-4 Light-Duty Vehicle Crankcase and Evaporative Hydrocarbon Emissions by Model Year for California . . . . .	3.1.2-4
3.1.2-5 Carbon Monoxide, Exhaust Hydrocarbon, and Nitrogen Oxide Deterioration Factors for Light-Duty, Gasoline-Powered Vehicles in All Areas Except California . . . . .	3.1.2-6
3.1.2-6 Carbon Monoxide, Exhaust Hydrocarbon, and Nitrogen Oxide Deterioration Factors for Light-Duty, Gasoline-Powered Vehicles in California . . . . .	3.1.2-7
3.1.2-7 Sample Calculation of Weighted Light-Duty Vehicle Annual Travel . . . . .	3.1.2-8
3.1.2-8 Particulate and Sulfur Oxide Emission Factors for Light-Duty, Gasoline-Powered Vehicles . . . . .	3.1.2-8
3.1.3-1 Emission Factors for Light-Duty, Diesel-Powered Vehicles . . . . .	3.1.3-2
3.1.4-1 Heavy-Duty, Gasoline-Powered Vehicle Exhaust Emission Factors for Carbon Monoxide, Hydrocarbons, and Nitrogen Oxides . . . . .	3.1.4-3
3.1.4-2 Exhaust Emission Deterioration Factors for Heavy-Duty, Gasoline-Powered Vehicles (California only), 1975 and Later Models . . . . .	3.1.4-4
3.1.4-3 Sample Calculation of Weighted Heavy-Duty Vehicle Annual Travel . . . . .	3.1.4-5
3.1.4-4 Sulfur Oxide and Particulate Emission Factors for Heavy-Duty, Gasoline-Powered Vehicles . . . . .	3.1.4-5
3.1.5-1 Emission Factors for Heavy-Duty, Diesel-Powered Vehicles . . . . .	3.1.5-2
3.1.6-1 Emission Factors by Model Year for Light-Duty Vehicles Using LPG, LPG/Dual Fuel, or CNG/Dual Fuel . . . . .	3.1.6-2
3.1.6-2 Emission Factors for Heavy-Duty Vehicles Using LPG or CNG/Dual Fuel . . . . .	3.1.6-2
3.1.7-1 Emission Factors for Motorcycles . . . . .	3.1.7-2
3.2.1-1 Aircraft Classification . . . . .	3.2.1-2
3.2.1-2 Typical Time in Mode for Landing-Takeoff Cycle . . . . .	3.2.1-3
3.2.1-3 Emission Factors per Aircraft Landing-Takeoff Cycle . . . . .	3.2.1-4
3.2.1-4 Modal Emission Factors . . . . .	3.2.1-6
3.2.2-1 Average Locomotive Emission Factors Based on Nationwide Statistics . . . . .	3.2.2-1
3.2.2-2 Emission Factors by Locomotive Engine Category . . . . .	3.2.2-2
3.2.3-1 Average Emission Factors for Commercial Motorships by Waterway Classification . . . . .	3.2.3-2
3.2.3-2 Emission Factors for Commercial Steamships-- All Geographic Areas . . . . .	3.2.3-3
3.2.3-3 Diesel Vessel Emission Factors by Operating Mode . . . . .	3.2.3-4
3.2.3-4 Average Emission Factors for Diesel-Powered Electrical Generators in Vessels . . . . .	3.2.3-5
3.2.3-5 Average Emission Factors for Inboard Pleasure Craft . . . . .	3.2.3-6
3.2.4-1 Average Emission Factors for Outboard Motors . . . . .	3.2.4-1
3.2.5-1 Emission Factors for Small, General Utility Engines . . . . .	3.2.5-2
3.2.6-1 Service Characteristics of Farm Equipment (Other than Tractors) . . . . .	3.2.6-1
3.2.6-2 Emission Factors for Wheeled Farm Tractors and Non-Tractor Agricultural Equipment . . . . .	3.2.6-2
3.2.7-1 Emission Factors for Heavy-Duty, Diesel-Powered Construction Equipment . . . . .	3.2.7-2
3.2.7-2 Emission Factors for Heavy-Duty, Gasoline-Powered Construction Equipment . . . . .	3.2.7-4
3.2.8-1 Emission Factors for Snowmobiles . . . . .	3.2.8-2
3.3.1-1 Typical Operating Cycle for Electric Utility Turbines . . . . .	3.3.1-2
3.3.1-2 Composite Emission Factors for 1971 Population of Electric Utility Turbines . . . . .	3.3.1-2
3.3.2-1 Emission Factors for Heavy-Duty, General Utility, Stationary Engines Using Gaseous Fuels . . . . .	3.3.2-1

## LIST OF TABLES—(Continued)

Table	Page
3.3.3-1 Emission Factors for Gasoline- and Diesel-Powered Industrial Equipment . . . . .	3.3.3-1
4.1-1 Hydrocarbon Emission Factors for Dry-Cleaning Operations . . . . .	4.1-2
4.2-1 Gaseous Hydrocarbon Emission Factors for Surface-Coating Applications . . . . .	4.2-1
4.3-1 Hydrocarbon Emission Factors for Evaporation Losses from the Storage of Petroleum Products . . . . .	4.3-2
4.4-1 Emission Factors for Evaporation Losses from Gasoline Marketing . . . . .	4.4-2
5.1-1 Emission Factors for an Adipic Acid Plant without Control Equipment . . . . .	5.1-1
5.2-1 Emission Factors for Ammonia Manufacturing without Control Equipment . . . . .	5.2-2
5.3-1 Emission Factors for Carbon Black Manufacturing . . . . .	5.3-2
5.4-1 Emission Factors for Charcoal Manufacturing . . . . .	5.4-1
5.5-1 Emission Factors for Chlor-Alkali Plants . . . . .	5.5-2
5.6-1 Emission Factors for Explosives Manufacturing without Control Equipment . . . . .	5.6-2
5.7-1 Emission Factors for Hydrochloric Acid Manufacturing . . . . .	5.7-1
5.8-1 Emission Factors for Hydrofluoric Acid Manufacturing . . . . .	5.8-1
5.9-1 Nitrogen Oxide Emissions from Nitric Acid Plants . . . . .	5.9-3
5.10-1 Emission Factors for Paint and Varnish Manufacturing without Control Equipment . . . . .	5.10-2
5.11-1 Emission Factors for Phosphoric Acid Production . . . . .	5.11-2
5.12-1 Emission Factors for Phthalic Anhydride Plants . . . . .	5.12-1
5.13-1 Emission Factors for Plastics Manufacturing without Controls . . . . .	5.13-1
5.14-1 Emission Factors for Printing Ink Manufacturing . . . . .	5.14-2
5.15-1 Particulate Emission Factors for Spray-Drying Detergents . . . . .	5.15-1
5.16-1 Emission Factors for Soda-Ash Plants without Control . . . . .	5.16-1
5.17-1 Emission Factors for Sulfuric Acid Plants . . . . .	5.17-5
5.17-2 Acid Mist Emission Factors for Sulfuric Acid Plants without Controls . . . . .	5.17-7
5.17-3 Collection Efficiency and Emissions Comparison of Typical Electrostatic Precipitator and Fiber Mist Eliminator . . . . .	5.17-8
5.18-1 Emission Factors for Modified Claus Sulfur Plants . . . . .	5.18-2
5.19-1 Emission Factors for Synthetic Fibers Manufacturing . . . . .	5.19-1
5.20-1 Emission Factors for Synthetic Rubber Plants: Butadiene-Acrylonitrile and Butadiene-Styrene . . . . .	5.20-1
5.21-1 Nitrogen Oxides Emission Factors for Terephthalic Acid Plants . . . . .	5.21-1
6.1-1 Particulate Emission Factors for Alfalfa Dehydration . . . . .	6.1-1
6.2-1 Emission Factors for Coffee Roasting Processes without Controls . . . . .	6.2-1
6.3-1 Emission Factors for Cotton Ginning Operations without Controls . . . . .	6.3-1
6.4-1 Particulate Emission Factors for Grain Handling and Processing . . . . .	6.4-2
6.5-1 Emission Factors for Fermentation Processes . . . . .	6.5-2
6.6-1 Emission Factors for Fish Meal Processing . . . . .	6.6-1
6.7-1 Emission Factors for Meat Smoking . . . . .	6.7-1
6.8-1 Emission Factors for Nitrate Fertilizer Manufacturing without Controls . . . . .	6.8-2
6.9-1 Emission Factors for Orchard Heaters . . . . .	6.9-4
6.10-1 Emission Factors for Production of Phosphate Fertilizers . . . . .	6.10-1
6.11-1 Emission Factors for Starch Manufacturing . . . . .	6.11-1
6.12-1 Emission Factors for Sugar Cane Processing . . . . .	6.12-1
7.1-1 Raw Material and Energy Requirements for Aluminum Production . . . . .	7.1-2
7.1-2 Representative Particle Size Distributions of Uncontrolled Effluents from Prebake and Horizontal-Stud Soderberg Cells . . . . .	7.1-4
7.1-3 Emission Factors for Primary Aluminum Production Processes . . . . .	7.1-5
7.2-1 Emission Factors for Metallurgical Coke Manufacture without Controls . . . . .	7.2-2
7.3-1 Emission Factors for Primary Copper Smelters without Controls . . . . .	7.3-2
7.4-1 Emission Factors for Ferroalloy Production in Electric Smelting Furnaces . . . . .	7.4-2
7.5-1 Emission Factors for Iron and Steel Mills . . . . .	7.5-4
7.6-1 Emission Factors for Primary Lead Smelting Processes without Controls . . . . .	7.6-4
7.6-2 Efficiencies of Representative Control Devices Used with Primary Lead Smelting Operations . . . . .	7.6-5
7.7-1 Emission Factors for Primary Zinc Smelting without Controls . . . . .	7.7-1
7.8-1 Particulate Emission Factors for Secondary Aluminum Operations . . . . .	7.8-1
7.9-1 Particulate Emission Factors for Brass and Bronze Melting Furnaces without Controls . . . . .	7.9-2
7.10-1 Emission Factors for Gray Iron Foundries . . . . .	7.10-1
7.11-1 Emission Factors for Secondary Lead Smelting Furnaces without Controls . . . . .	7.11-2

LIST OF TABLES--(Continued)

Table	Page
7.11-2 Efficiencies of Particulate Control Equipment Associated with Secondary Lead Smelting Furnaces	7.11-3
7.11-3 Representative Particle Size Distribution from Combined Blast and Reverberatory Furnace Gas Stream	7.11-3
7.12-1 Emission Factors for Magnesium Smelting	7.12-1
7.13-1 Emission Factors for Steel Foundries	7.13-2
7.14-1 Particulate Emission Factors for Secondary Zinc Smelting	7.14-2
8.1-1 Particulate Emission Factors for Asphaltic Concrete Plants	8.1-4
8.2-1 Emission Factors for Asphalt Roofing Manufacturing without Controls	8.2-1
8.3-1 Emission Factors for Brick Manufacturing without Controls	8.3-3
8.4-1 Emission Factors for Calcium Carbide Plants	8.4-1
8.5-1 Particulate Emission Factors for Castable Refractories Manufacturing	8.5-1
8.6-1 Emission Factors for Cement Manufacturing without Controls	8.6-3
8.6-2 Size Distribution of Dust Emitted from Kiln Operations without Controls	8.6-4
8.7-1 Particulate Emission Factors for Ceramic Clay Manufacturing	8.7-1
8.8-1 Particulate Emission Factors for Sintering Operations	8.8-2
8.9-1 Particulate Emission Factors for Thermal Coal Dryers	8.9-1
8.10-1 Particulate Emission Factors for Concrete Batching	8.10-1
8.11-1 Emission Factors for Fiber Glass Manufacturing without Controls	8.11-3
8.12-1 Emission Factors for Frit Smelters without Controls	8.12-2
8.13-1 Emission Factors for Glass Melting	8.13-1
8.14-1 Particulate Emission Factors for Gypsum Processing	8.14-1
8.15-1 Particulate Emission Factors for Lime Manufacturing without Controls	8.15-1
8.16-1 Emission Factors for Mineral Wool Processing without Controls	8.16-2
8.17-1 Particulate Emission Factors for Perlite Expansion Furnaces without Controls	8.17-1
8.18-1 Particulate Emission Factors for Phosphate Rock Processing without Controls	8.18-1
8.20-1 Particulate Emission Factors for Rock-Handling Processes	8.20-1
9.1-1 Emission Factors for Petroleum Refineries	9.1-3
10.1.2-1 Emission Factors for Sulfate Pulping	10.1-5
10.2-1 Particulate Emission Factors for Pulboard Manufacturing	10.2-1
10.3-1 Emission Factors for Plywood Manufacturing	10.3-1
11.1-1 Summary of Estimated Fuel Consumed by Forest Fires	11.1-2
11.1-2 Summary of Emissions and Emission Factors for Forest Wildfires	11.1-4
A-1 Nationwide Emissions for 1971	A-2
A-2 Distribution by Particle Size of Average Collection Efficiencies for Various Particulate Control Equipment	A-3
A-3 Thermal Equivalents for Various Fuels	A-4
A-4 Weights of Selected Substances	A-4
A-5 General Conversion Factors	A-5
B-1 Promulgated New Source Performance Standards--Group I Sources	B-2
B-2 Promulgated New Source Performance Standards--Group II Sources	B-4

### 3.2.2 Locomotives

by David S. Kircher

3.2.2.1 General – Railroad locomotives generally follow one of two use patterns: railyard switching or road-haul service. Locomotives can be classified on the basis of engine configuration and use pattern into five categories: 2-stroke switch locomotive (supercharged), 4-stroke switch locomotive, 2-stroke road service locomotive (supercharged), 2-stroke road service locomotive (turbocharged), and 4-stroke road service locomotive.

The engine duty cycle of locomotives is much simpler than many other applications involving diesel internal combustion engines because locomotives usually have only eight throttle positions in addition to idle and dynamic brake. Emission testing is made easier and the results are probably quite accurate because of the simplicity of the locomotive duty cycle.

3.2.2.2 Emissions – Emissions from railroad locomotives are presented two ways in this section. Table 3.2.2-1 contains average factors based on the nationwide locomotive population breakdown by category. Table 3.2.2-2 gives emission factors by locomotive category on the basis of fuel consumption and on the basis of work output (horsepower hour).

The calculation of emissions using fuel-based emission factors is straightforward. Emissions are simply the product of the fuel usage and the emission factor. In order to apply the work output emission factor, however, an

Table 3.2.2-1. AVERAGE LOCOMOTIVE EMISSION FACTORS BASED ON NATIONWIDE STATISTICS<sup>a</sup>

Pollutant	Average emissions <sup>b</sup>	
	lb/10 <sup>3</sup> gal	kg/10 <sup>3</sup> liter
Particulates <sup>c</sup>	25	3.0
Sulfur oxides <sup>d</sup> (SO <sub>x</sub> as SO <sub>2</sub> )	57	6.8
Carbon monoxide	130	16
Hydrocarbons	94	11
Nitrogen oxides (NO <sub>x</sub> as NO <sub>2</sub> )	370	44
Aldehydes (as HCHO)	5.5	0.66
Organic acids <sup>c</sup>	7	0.84

<sup>a</sup> Reference 1.

<sup>b</sup> Based on emission data contained in Table 3.2.2-2 and the breakdown of locomotive use by engine category in the United States in Reference 1.

<sup>c</sup> Data based on highway diesel data from Reference 2. No actual locomotive particulate test data are available.

<sup>d</sup> Based on a fuel sulfur content of 0.4 percent from Reference 3.

**Table 3.2.2-2. EMISSION FACTORS BY LOCOMOTIVE ENGINE  
CATEGORY<sup>a</sup>  
EMISSION FACTOR RATING: B**

Pollutant	Engine category				
	2-Stroke supercharged switch	4-Stroke switch	2-Stroke supercharged road	2-Stroke turbocharged road	4-Stroke road
Carbon monoxide					
lb/10 <sup>3</sup> gal	84	380	66	160	180
kg/10 <sup>3</sup> liter	10	46	7.9	19	22
g/hphr	3.9	13	1.8	4.0	4.1
g/metric hphr	3.9	13	1.8	4.0	4.1
Hydrocarbon					
lb/10 <sup>3</sup> gal	190	146	148	28	99
kg/10 <sup>3</sup> liter	23	17	18	3.4	12
g/hphr	8.9	5.0	4.0	0.70	2.2
g/metric hphr	8.9	5.0	4.0	0.70	2.2
Nitrogen oxides (NO <sub>x</sub> as NO <sub>2</sub> )					
lb/10 <sup>3</sup> gal	250	490	350	330	470
kg/10 <sup>3</sup> liter	30	59	42	40	56
g/hphr	11	17	9.4	8.2	10
g/metric hphr	11	17	9.4	8.2	10

<sup>a</sup> Use average factors (Table 3.2.2-1) for pollutants not listed in this table.

additional calculation is necessary. Horsepower hours can be obtained using the following equation:

$$w = l p h$$

where: w = Work output (horsepower hour)

l = Load factor (average power produced during operation divided by available power)

p = Available horsepower

h = Hours of usage at load factor (l)

After the work output has been determined, emissions are simply the product of the work output and the emission factor. An approximate load factor for a line-haul locomotive (road service) is 0.4; a typical switch engine load factor is approximately 0.06.<sup>1</sup>

### References for Section 3.2.2

1. Hare, C.T. and K.J. Springer. Exhaust Emissions from Uncontrolled Vehicles and Related Equipment Using Internal Combustion Engines. Part 1. Locomotive Diesel Engines and Marine Counterparts. Final Report. Southwest Research Institute. San Antonio, Texas Prepared for the Environmental Protection Agency, Research Triangle Park, N.C., under Contract Number EHA 70-108. October 1972.
2. Young, T.C. Unpublished Data from the Engine Manufacturers Association. Chicago, Ill. May 1970.
3. Hanley, G.P. Exhaust Emission Information on Electro-Motive Railroad Locomotives and Diesel Engines. General Motors Corp. Warren, Mich. October 1971.

### 3.2.3 Inboard-Powered Vessels

Revised by David S. Kircher

3.2.3.1 General -- Vessels classified on the basis of use will generally fall into one of three categories: commercial, pleasure, or military. Although usage and population data on vessels are, as a rule, relatively scarce, information on commercial and military vessels is more readily available than data on pleasure craft. Information on military vessels is available in several study reports,<sup>1-5</sup> but data on pleasure craft are limited to sales-related facts and figures.<sup>6-10</sup>

Commercial vessel population and usage data have been further subdivided by a number of industrial and governmental researchers into waterway classifications<sup>11-16</sup> (for example, Great Lakes vessels, river vessels, and coastal vessels). The vessels operating in each of these waterway classes have similar characteristics such as size, weight, speed, commodities transported, engine design (external or internal combustion), fuel used, and distance traveled. The wide variation between classes, however, necessitates the separate assessment of each of the waterway classes with respect to air pollution.

Information on military vessels is available from both the U.S. Navy and the U.S. Coast Guard as a result of studies completed recently. The U.S. Navy has released several reports that summarize its air pollution assessment work.<sup>3-5</sup> Emission data have been collected in addition to vessel population and usage information. Extensive study of the air pollutant emissions from U.S. Coast Guard watercraft has been completed by the U.S. Department of Transportation. The results of this study are summarized in two reports.<sup>1-2</sup> The first report takes an in-depth look at population/usage of Coast Guard vessels. The second report, dealing with emission test results, forms the basis for the emission factors presented in this section for Coast Guard vessels as well as for non-military diesel vessels.

Although a large portion of the pleasure craft in the U.S. are powered by gasoline outboard motors (see section 3.2.4 of this document), there are numerous larger pleasure craft that use inboard power either with or without "out-drive" (an outboard-like lower unit). Vessels falling into the inboard pleasure craft category utilize either Otto cycle (gasoline) or diesel cycle internal combustion engines. Engine horsepower varies appreciably from the small "auxiliary" engine used in sailboats to the larger diesels used in yachts.

#### 3.2.3.2 Emissions

*Commercial vessels.* Commercial vessels may emit air pollutants under two major modes of operation: underway and at dockside (auxiliary power).

Emissions underway are influenced by a great variety of factors including power source (steam or diesel), engine size (in kilowatts or horsepower), fuel used (coal, residual oil, or diesel oil), and operating speed and load. Commercial vessels operating within or near the geographic boundaries of the United States fall into one of the three categories of use discussed above (Great Lakes, rivers, coastline). Tables 3.2.3-1 and 3.2.3-2 contain emission information on commercial vessels falling into these three categories. Table 3.2.3-3 presents emission factors for diesel marine engines at various operating modes on the basis of horsepower. These data are applicable to any vessel having a similar size engine, not just to commercial vessels.

Unless a ship receives auxiliary steam from dockside facilities, goes immediately into drydock, or is out of operation after arrival in port, she continues her emissions at dockside. Power must be made available for the ship's lighting, heating, pumps, refrigeration, ventilation, etc. A few steam ships use auxiliary engines (diesel) to supply power, but they generally operate one or more main boilers under reduced draft and lowered fuel rates--a very inefficient process. Motorships (ships powered by internal combustion engines) normally use diesel-powered generators to furnish auxiliary power.<sup>17</sup> Emissions from these diesel-powered generators may also be a source of underway emissions if they are used away from port. Emissions from auxiliary power systems, in terms of the

**Table 3.2.3-1. AVERAGE EMISSION FACTORS FOR  
COMMERCIAL MOTORSHIPS BY WATERWAY  
CLASSIFICATION  
EMISSION FACTOR RATING: C**

Emissions <sup>a</sup>	Class <sup>c</sup>		
	River	Great Lakes	Coastal
Sulfur oxides <sup>b</sup> (SO <sub>x</sub> as SO <sub>2</sub> ) kg/10 <sup>3</sup> liter lb/10 <sup>3</sup> gal	3.2 27	3.2 27	3.2 27
Carbon monoxide kg/10 <sup>3</sup> liter lb/10 <sup>3</sup> gal	12 100	13 110	13 110
Hydrocarbons kg/10 <sup>3</sup> liter lb/10 <sup>3</sup> gal	6.0 50	7.0 59	6.0 50
Nitrogen oxides (NO <sub>x</sub> as NO <sub>2</sub> ) kg/10 <sup>3</sup> liter lb/10 <sup>3</sup> gal	33 280	31 260	32 270

<sup>a</sup>Expressed as function of fuel consumed (based on emission data from Reference 2 and population/usage data from References 11 through 16.

<sup>b</sup>Calculated, not measured. Based on 0.20 percent sulfur content fuel and density of 0.854 kg/liter (7.12 lb/gal) from Reference 17.

<sup>c</sup>Very approximate particulate emission factors from Reference 2 are 470 g/hr (1.04 lb/hr). The reference does not contain sufficient information to calculate fuel-based factors.

quantity of fuel consumed, are presented in Table 3.2.3-4. In some instances, fuel quantities used may not be available, so calculation of emissions based on kilowatt hours (kWh) produced may be necessary. For operating loads in excess of zero percent, the mass emissions ( $e_1$ ) in kilograms per hour (pounds per hour) are given by:

$$e_1 = k l e_f \tag{1}$$

where:  $k$  = a constant that relates fuel consumption to kilowatt hours,<sup>2</sup>

that is,  $3.63 \times 10^{-4}$  1000 liters fuel/kWh

or

$9.59 \times 10^{-5}$  1000 gal fuel/kWh

$l$  = the load, kW

$e_f$  = the fuel-specific emission factor from Table 3.2.3-4, kg/10<sup>3</sup> liter (lb/10<sup>3</sup> gal)

Table 3.2.3-2. EMISSION FACTORS FOR COMMERCIAL STEAMSHIPS—ALL GEOGRAPHIC AREAS  
EMISSION FACTOR RATING: D

Pollutant	Fuel and operating mode <sup>a</sup>											
	Residual oil <sup>b</sup>						Distillate oil <sup>b</sup>					
	Hoteling		Cruise		Full		Hoteling		Cruise		Full	
	kg/10 <sup>3</sup> liter	lb/10 <sup>3</sup> gal	kg/10 <sup>3</sup> liter	lb/10 <sup>3</sup> gal	kg/10 <sup>3</sup> liter	lb/10 <sup>3</sup> gal	kg/10 <sup>3</sup> liter	lb/10 <sup>3</sup> gal	kg/10 <sup>3</sup> liter	lb/10 <sup>3</sup> gal	kg/10 <sup>3</sup> liter	lb/10 <sup>3</sup> gal
Particulates <sup>c</sup>	1.20 <sup>d</sup>	10.0 <sup>d</sup>	2.40	20.0	6.78	56.5	1.8	15	1.78	15	1.78	15
Sulfur oxides (SO <sub>x</sub> as SO <sub>2</sub> ) <sup>e</sup>	19.1S	159S	19.1S	159S	19.1S	159S	17.0S	142S	17.0S	142S	17.0S	142S
Carbon monoxide <sup>c</sup>	Neg <sup>d</sup>	Neg <sup>d</sup>	0.414	3.45	0.872	7.27	0.5	4	0.5	4	0.5	4
Hydrocarbons <sup>c</sup>	0.38 <sup>d</sup>	3.2 <sup>d</sup>	0.082	0.682	0.206	1.72	0.4	3	0.4	3	0.4	3
Nitrogen oxides (NO <sub>x</sub> as NO <sub>2</sub> )	4.37	36.4	6.70	55.8	7.63	63.6	2.66	22.2	2.83	23.6	5.34	44.5

<sup>a</sup>The operating modes are based on the percentage of maximum available power: "hoteling" is 10 to 11 percent of available power, "full" is 100 percent of available power, and "cruise" is an intermediate power (35 to 75 percent, depending on the test organization and vessel tested).

<sup>b</sup>Test organizations used "Navy Special" fuel oil, which is not a true residual oil. No vessel test data were available for residual oil combustion. "Residual" oil results are from References 2, 3, and 5. "Distillate" oil results are from References 3 and 5 only. Exceptions are noted. "Navy Distillate" was used as distillate test fuel.

<sup>c</sup>Particulate, carbon monoxide, and hydrocarbon emission factors for distillate oil combustion are based on stationary boilers (see Section 1.3 of this document).

<sup>d</sup>Reference 18 indicates that carbon monoxide emitted during hoteling is small enough to be considered negligible. This reference also places hydrocarbons at 0.38 kg/10<sup>3</sup> liter (3.2 lb/10<sup>3</sup> gal) and particulate at 1.20 kg/10<sup>3</sup> liter (10.0 lb/10<sup>3</sup> gal). These data are included for completeness only and are not necessarily comparable with other tabulated data.

<sup>e</sup>Emission factors listed are theoretical in that they are based on all the sulfur in the fuel converting to sulfur dioxide. Actual test data from References 3 and 5 confirm the validity of these theoretical factors. "S" is fuel sulfur content in percent.

**Table 3.2.3-3. DIESEL VESSEL EMISSION FACTORS BY OPERATING MODE<sup>a</sup>**  
**EMISSION FACTOR RATING: C**

Horsepower	Mode	Emissions <sup>b</sup>					
		Carbon monoxide		Hydrocarbons		Nitrogen oxides (NO <sub>x</sub> as NO <sub>2</sub> )	
		lb/10 <sup>3</sup> gal	kg/10 <sup>3</sup> liter	lb/10 <sup>3</sup> gal	kg/10 <sup>3</sup> liter	lb/10 <sup>3</sup> gal	kg/10 <sup>3</sup> liter
200	Idle	210.3	25.2	391.2	46.9	6.4	0.8
	Slow	145.4	17.4	103.2	12.4	207.8	25.0
	Cruise	126.3	15.1	170.2	20.4	422.9	50.7
	Full	142.1	17.0	60.0	7.2	255.0	30.6
300	Slow	59.0	7.1	56.7	6.8	337.5	40.4
	Cruise	47.3	5.7	51.1	6.1	389.3	46.7
	Full	58.5	7.0	21.0	2.5	275.1	33.0
500	Idle	282.5	33.8	118.1	14.1	99.4	11.9
	Cruise	99.7	11.9	44.5	5.3	338.6	40.6
	Full	84.2	10.1	22.8	2.7	269.2	32.3
600	Idle	171.7	20.6	68.0	8.2	307.1	36.8
	Slow	50.8	6.1	16.6	2.0	251.5	30.1
	Cruise	77.6	9.3	24.1	2.9	349.2	41.8
700	Idle	293.2	35.1	95.8	11.5	246.0	29.5
	Cruise	36.0	4.3	8.8	1.1	452.8	54.2
900	Idle	223.7	26.8	249.1	29.8	107.5	12.9
	2/3	62.2	7.5	16.8	2.0	167.2	20.0
	Cruise	80.9	9.7	17.1	2.1	360.0	43.1
1550	Idle	12.2	1.5	—	—	39.9	4.8
	Cruise	3.3	0.4	0.64	0.1	36.2	4.3
	Full	7.0	0.8	1.64	0.2	37.4	4.5
1580	Slow	122.4	14.7	—	—	371.3	44.5
	Cruise	44.6	5.3	—	—	623.1	74.6
	Full	237.7	28.5	16.8	2.0	472.0	5.7
2500	Slow	59.8	7.2	22.6	2.7	419.6	50.3
	2/3	126.5	15.2	14.7	1.8	326.2	39.1
	Cruise	78.3	9.4	16.8	2.0	391.7	46.9
	Full	95.9	11.5	21.3	2.6	399.6	47.9
3600	Slow	148.5	17.8	60.0	7.2	367.0	44.0
	2/3	28.1	3.4	25.4	3.0	358.6	43.0
	Cruise	41.4	5.0	32.8	4.0	339.6	40.7
	Full	62.4	7.5	29.5	3.5	307.0	36.8

<sup>a</sup>Reference 2.

<sup>b</sup>Particulate and sulfur oxides data are not available.

**Table 3.2.3-4. AVERAGE EMISSION FACTORS FOR DIESEL-POWERED ELECTRICAL GENERATORS IN VESSELS<sup>a</sup>**  
**EMISSION FACTOR RATING: C**

Rated output, <sup>b</sup> kW	Load, <sup>c</sup> % rated output	Emissions							
		Sulfur oxides (SO <sub>x</sub> as SO <sub>2</sub> ) <sup>d</sup>		Carbon monoxide		Hydrocarbons		Nitrogen oxides (NO <sub>x</sub> as NO <sub>2</sub> )	
		lb/10 <sup>3</sup> gal	kg/10 <sup>3</sup> liter	lb/10 <sup>3</sup> gal	kg/10 <sup>3</sup> liter	lb/10 <sup>3</sup> gal	kg/10 <sup>3</sup> liter	lb/10 <sup>3</sup> gal	kg/10 <sup>3</sup> liter
20	0	27	3.2	150	18.0	263	31.5	434	52.0
	25	27	3.2	79.7	9.55	204	24.4	444	53.2
	50	27	3.2	53.4	6.40	144	17.3	477	57.2
	75	27	3.2	28.5	3.42	84.7	10.2	495	59.3
40	0	27	3.2	153	18.3	584	70.0	214	25.6
	25	27	3.2	89.0	10.7	370	44.3	219	26.2
	50	27	3.2	67.6	8.10	285	34.2	226	27.1
	75	27	3.2	64.1	7.68	231	27.7	233	27.9
200	0	27	3.2	134	16.1	135	16.2	142	17.0
	25	27	3.2	97.9	11.7	33.5	4.01	141	16.9
	50	27	3.2	62.3	7.47	17.8	2.13	140	16.8
	75	27	3.2	26.7	3.20	17.5	2.10	137	16.4
500	0	27	3.2	58.4	7.00	209	25.0	153	18.3
	25	27	3.2	53.4	6.40	109	13.0	222	26.6
	50	27	3.2	48.1	5.76	81.9	9.8	293	35.1
	75	27	3.2	43.7	5.24	59.1	7.08	364	43.6

<sup>a</sup>Reference 2.

<sup>b</sup>Maximum rated output of the diesel-powered generator.

<sup>c</sup>Generator electrical output (for example, a 20 kW generator at 50 percent load equals 10 kW output).

<sup>d</sup>Calculated, not measured, based on 0.20 percent fuel sulfur content and density of 0.854 kg/liter (7.12 lb/gal) from Reference 17.

At zero load conditions, mass emission rates ( $e_1$ ) may be approximated in terms of kg/hr (lb/hr) using the following relationship:

$$e_1 = k l_{\text{rated}} e_f \quad (2)$$

where:  $k$  = a constant that relates rated output and fuel consumption,

$$\text{that is, } 6.93 \times 10^{-5} \quad 1000 \text{ liters fuel/kW}$$

or

$$1.83 \times 10^{-5} \quad 1000 \text{ gal fuel/kW}$$

$l_{\text{rated}}$  = the rated output, kW

$e_f$  = the fuel-specific emission factor from Table 3.2.3-4, kg/10<sup>3</sup> liter (lb/10<sup>3</sup> gal)

*Pleasure craft.* Many of the engine designs used in inboard pleasure craft are also used either in military vessels (diesel) or in highway vehicles (gasoline). Out of a total of 700,000 inboard pleasure craft registered in the United States in 1972, nearly 300,000 were inboard/outdrive. According to sales data, 60 to 70 percent of these

inboard/outdrive craft used gasoline-powered automotive engines rated at more than 130 horsepower.<sup>6</sup> The remaining 400,000 pleasure craft used conventional inboard drives that were powered by a variety of powerplants, both gasoline and diesel. Because emission data are not available for pleasure craft, Coast Guard and automotive data<sup>2,19</sup> are used to characterize emission factors for this class of vessels in Table 3.2.3-5.

*Military vessels.* Military vessels are powered by a wide variety of both diesel and steam power plants. Many of the emission data used in this section are the result of emission testing programs conducted by the U.S. Navy and the U.S. Coast Guard.<sup>1-3,5</sup> A separate table containing data on military vessels is not provided here, but the included tables should be sufficient to calculate approximate military vessel emissions.

TABLE 3.2.3-5. AVERAGE EMISSION FACTORS FOR INBOARD PLEASURE CRAFT<sup>a</sup>

EMISSION FACTOR RATING: D

Pollutant	Based on fuel consumption				Based on operating time			
	Diesel engine <sup>b</sup>		Gasoline engine <sup>c</sup>		Diesel engine <sup>b</sup>		Gasoline engine <sup>c</sup>	
	kg/10 <sup>3</sup> liter	lb/10 <sup>3</sup> gal	kg/10 <sup>3</sup> liter	lb/10 <sup>3</sup> gal	kg/hr	lb/hr	kg/hr	lb/hr
Sulfur oxides <sup>d</sup> (SO <sub>x</sub> as SO <sub>2</sub> )	3.2	27	0.77	6.4	—	—	0.008	0.019
Carbon monoxide	17	140	149	1240	—	—	1.69	3.73
Hydrocarbons	22	180	10.3	86	—	—	0.117	0.258
Nitrogen oxides (NO <sub>x</sub> as NO <sub>2</sub> )	41	340	15.7	131	—	—	0.179	0.394

<sup>a</sup>Average emission factors are based on the duty cycle developed for large outboards ( $\geq 48$  kilowatts or  $\geq 65$  horsepower) from Reference 7. The above factors take into account the impact of water scrubbing of underwater gasoline engine exhaust, also from Reference 7. All values given are for single engine craft and must be modified for multiple engine vessels.

<sup>b</sup>Based on tests of diesel engines in Coast Guard vessels, Reference 2.

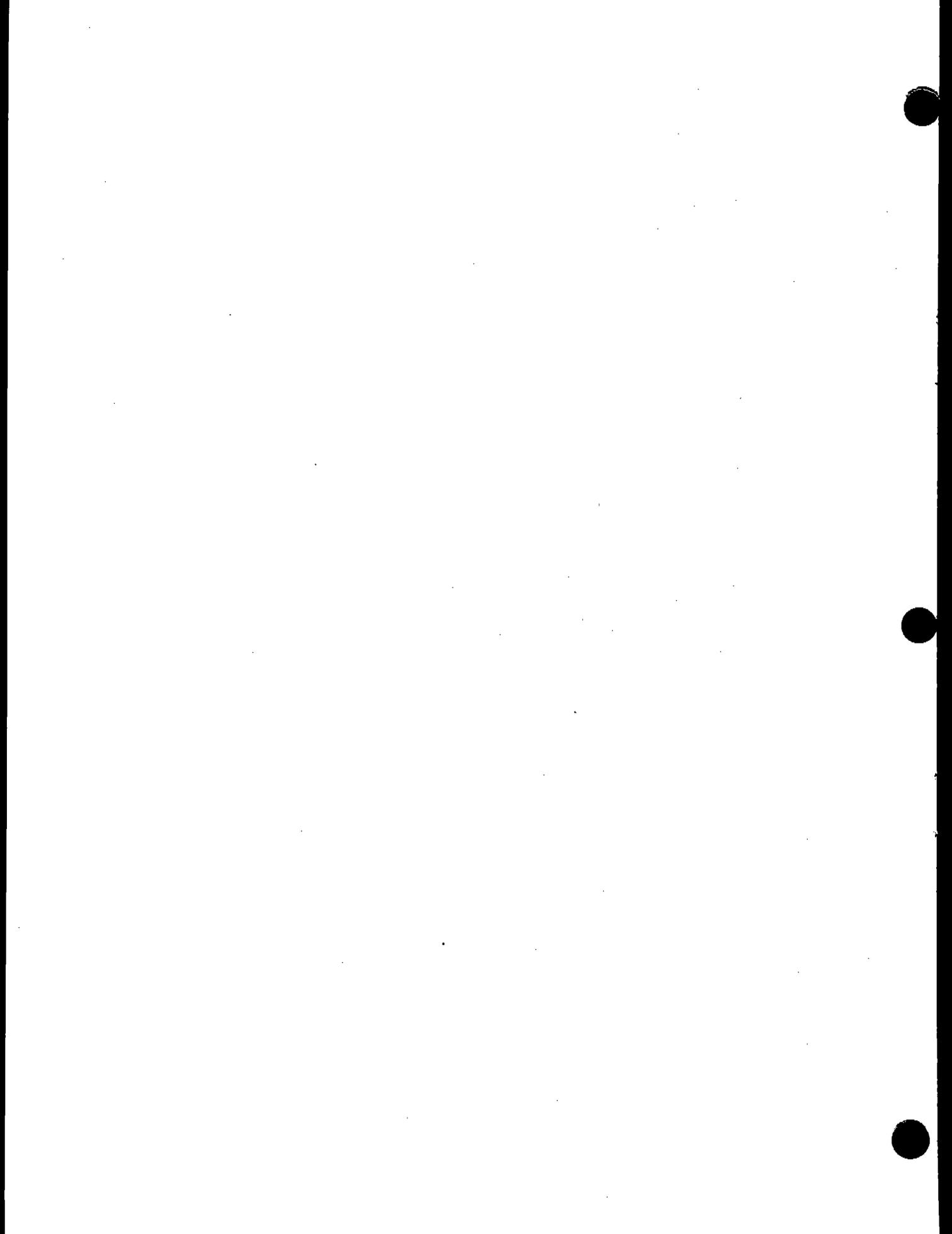
<sup>c</sup>Based on tests of automotive engines, Reference 19. Fuel consumption of 11.4 liter/hr (3 gal/hr) assumed. The resulting factors are only rough estimates.

<sup>d</sup>Based on fuel sulfur content of 0.20 percent for diesel fuel and 0.043 percent for gasoline from References 7 and 17. Calculated using fuel density of 0.740 kg/liter (6.17 lb/gal) for gasoline and 0.854 kg/liter (7.12 lb/gal) for diesel fuel.

References for Section 3.2.3

1. Walter, R. A., A. J. Broderick, J. C. Sturm, and E. C. Klaubert. USCG Pollution Abatement Program: A Preliminary Study of Vessel and Boat Exhaust Emissions. U.S. Department of Transportation, Transportation Systems Center, Cambridge, Mass. Prepared for the United States Coast Guard, Washington, D.C. Report No. DOT-TSC-USCG-72-3. November 1971. 119 p.

2. Souza, A. F. A Study of Emissions from Coast Guard Cutters. Final Report. Scott Research Laboratories, Inc. Plumsteadville, Pa. Prepared for the Department of Transportation, Transportation Systems Center, Cambridge, Mass., under Contract No. DOT-TSC-429. February 1973.
3. Wallace, B. L. Evaluation of Developed Methodology for Shipboard Steam Generator Systems. Department of the Navy. Naval Ship Research and Development Center. Materials Department. Annapolis, Md. Report No. 28-463. March 1973. 18 p.
4. Waldron, A. L. Sampling of Emission Products from Ships' Boiler Stacks. Department of the Navy. Naval Ship Research and Development Center. Annapolis, Md. Report No. 28-169. April 1972. 7 p.
5. Foernsler, R. O. Naval Ship Systems Air Contamination Control and Environmental Data Base Programs; Progress Report. Department of the Navy. Naval Ship Research and Development Center. Annapolis, Md. Report No. 28-443. February 1973. 9 p.
6. The Boating Business 1972. The Boating Industry Magazine. Chicago, Ill. 1973.
7. Hare, C. T. and K. J. Springer. Exhaust Emissions from Uncontrolled Vehicles and Related Equipment Using Internal Combustion Engines. Final Report Part 2. Outboard Motors. Southwest Research Institute. San Antonio, Tex. Prepared for the Environmental Protection Agency, Research Triangle Park, N.C., under Contract No. EHS 70-108. January 1973. 57 p.
8. Hurst, J. W. 1974 Chrysler Gasoline Marine Engines. Chrysler Corporation. Detroit, Mich.
9. Mercruiser Sterndrives/ Inboards 73. Mercury Marine, Division of the Brunswick Corporation. Fond du Lac, Wisc. 1972.
10. Boating 1972. Marex. Chicago, Illinois, and the National Association of Engine and Boat Manufacturers. Greenwich, Conn. 1972. 8 p.
11. Transportation Lines on the Great Lakes System 1970. Transportation Series 3. Corps of Engineers, United States Army, Waterborne Commerce Statistics Center. New Orleans, La. 1970. 26 p.
12. Transportation Lines on the Mississippi and the Gulf Intracoastal Waterway 1970. Transportation Series 4. Corps of Engineers, United States Army, Waterborne Commerce Statistics Center. New Orleans, La. 1970. 232 p.
13. Transportation Lines on the Atlantic, Gulf and Pacific Coasts 1970. Transportation Series 5. Corps of Engineers. United States Army. Waterborne Commerce Statistics Center. New Orleans, La. 1970. 201 p.
14. Schueneman, J. J. Some Aspects of Marine Air Pollution Problems on the Great Lakes. *J. Air Pol. Control Assoc.* 14:23-29, September 1964.
15. 1971 Inland Waterborne Commerce Statistics. The American Waterways Operations, Inc. Washington, D.C. October 1972. 38 p.
16. Horsepower on the Inland Waterways. List No. 23. The Waterways Journal. St. Louis, Mo. 1972. 2 p.
17. Hare, C. T. and K. J. Springer. Exhaust Emissions from Uncontrolled Vehicles and Related Equipment Using Internal Combustion Engines. Part 1. Locomotive Diesel Engines and Marine Counterparts. Southwest Research Institute. San Antonio, Tex. Prepared for the Environmental Protection Agency, Research Triangle Park, N.C., under Contract No. EHS 70-108. October 1972. 39 p.
18. Pearson, J. R. Ships as Sources of Emissions. Puget Sound Air Pollution Control Agency. Seattle, Wash. (Presented at the Annual Meeting of the Pacific Northwest International Section of the Air Pollution Control Association. Portland, Ore. November 1969.)
19. Study of Emissions from Light-Duty Vehicles in Six Cities. Automotive Environmental Systems, Inc. San Bernardino, Calif. Prepared for the Environmental Protection Agency, Research Triangle Park, N.C., under Contract No. 68-04-0042. June 1971.



### 3.2.5 Small, General Utility Engines

*Revised by Charles C. Masser*

3.2.5.1 General—This category of engines comprises small 2-stroke and 4-stroke, air-cooled, gasoline-powered motors. Examples of the uses of these engines are: lawnmowers, small electric generators, compressors, pumps, minibikes, snowthrowers, and garden tractors. This category does *not* include motorcycles, outboard motors, chain saws, and snowmobiles, which are either included in other parts of this chapter or are not included because of the lack of emission data.

Approximately 89 percent of the more than 44 million engines of this category in service in the United States are used in lawn and garden applications.<sup>1</sup>

3.2.5.2 Emissions—Emissions from these engines are reported in Table 3.2.5-1. For the purpose of emission estimation, engines in this category have been divided into lawn and garden (2-stroke), lawn and garden (4-stroke), and miscellaneous (4-stroke). Emission factors are presented in terms of horsepower hours, annual usage, and fuel consumption.

#### References for Section 3.2.5

1. Donohue, J. A., G. C. Hardwick, H. K. Newhall, K. S. Sanvordenker, and N. C. Woelffer. Small Engine Exhaust Emissions and Air Quality in the United States. (Presented at the Automotive Engineering Congress, Society of Automotive Engineers, Detroit. January 1972.)
2. Hare, C. T. and K. J. Springer. Study of Exhaust Emissions from Uncontrolled Vehicles and Related Equipment Using Internal Combustion Engines. Part IV, Small Air-Cooled Spark Ignition Utility Engines. Final Report. Southwest Research Institute. San Antonio, Tex. Prepared for the Environmental Protection Agency, Research Triangle Park, N.C., under Contract No. EHS 70-108. May 1973.

**Table 3.2.5-1. EMISSION FACTORS FOR SMALL, GENERAL UTILITY ENGINES<sup>a,b</sup>**  
**EMISSION FACTOR RATING: B**

Engine	Sulfur oxides <sup>c</sup> (SO <sub>x</sub> as SO <sub>2</sub> )	Particulate	Carbon monoxide	Hydrocarbons		Nitrogen oxides (NO <sub>x</sub> as NO <sub>2</sub> )	Aldehydes (HCHO)
				Exhaust	Evaporative <sup>d</sup>		
2-Stroke, lawn and garden g/hphr g/metric hphr g/gal of fuel g/unit-year	0.54	7.1	486	214	—	1.58	2.04
	0.54	7.1	486	214	—	1.58	2.04
	1.80	23.6	1,618	713	—	5.26	6.79
	38	470	33,400	14,700	113	108	140
4-Stroke, lawn and garden g/hphr g/metric hphr g/gal of fuel g/unit-year	0.37	0.44	279	23.2	—	3.17	0.49
	0.37	0.44	279	23.2	—	3.17	0.49
	2.37	2.82	1,790	149	—	20.3	3.14
	26	31	19,100	1,590	113	217	34
4-Stroke miscellaneous g/hphr g/metric hphr g/gal of fuel g/unit-year	0.39	0.44	250	15.2	—	4.97	0.47
	0.39	0.44	250	15.2	—	4.97	0.47
	2.45	2.77	1,571	95.5	—	31.2	2.95
	30	34	19,300	1,170	290	384	36

<sup>a</sup>Reference 2.

<sup>b</sup>Values for g/unit-year were calculated assuming an annual usage of 50 hours and a 40 percent load factor. Factors for g/hphr can be used in instances where annual usages, load factors, and rated horsepower are known. Horsepower hours are the product of the usage in hours, the load factor, and the rated horsepower.

<sup>c</sup>Values calculated, not measured, based on the use of 0.043 percent sulfur content fuel.

<sup>d</sup>Values calculated from annual fuel consumption. Evaporative losses from storage and filling operations are not included (see Chapter 4).

### 3.2.6 Agricultural Equipment

by David S. Kircher

3.2.6.1 General – Farm equipment can be separated into two major categories: wheeled tractors and other farm machinery. In 1972, the wheeled tractor population on farms consisted of 4.5 million units with an average power of approximately 34 kilowatts (45 horsepower). Approximately 30 percent of the total population of these tractors is powered by diesel engines. The average diesel tractor is more powerful than the average gasoline tractor, that is, 52 kW (70 hp) versus 27 kW (36 hp).<sup>1</sup> A considerable amount of population and usage data is available for farm tractors. For example, the Census of Agriculture reports the number of tractors in use for each county in the U.S.<sup>2</sup> Few data are available on the usage and numbers of non-tractor farm equipment, however. Self-propelled combines, forage harvesters, irrigation pumps, and auxiliary engines on pull-type combines and balers are examples of non-tractor agricultural uses of internal combustion engines. Table 3.2.6-1 presents data on this equipment for the U.S.

3.2.6.2 Emissions – Emission factors for wheeled tractors and other farm machinery are presented in Table 3.2.6-2. Estimating emissions from the time-based emission factors—grams per hour (g/hr) and pounds per hour (lb/hr)—requires an average usage value in hours. An approximate figure of 550 hours per year may be used or, on the basis of power, the relationship, usage in hours = 450 + 5.24 (kW - 37.2) or usage in hours = 450 + 3.89 (hp - 50) may be employed.<sup>1</sup>

The best emissions estimates result from the use of “brake specific” emission factors (g/kWh or g/hphr). Emissions are the product of the brake specific emission factor, the usage in hours, the power available, and the load factor (power used divided by power available). Emissions are also reported in terms of fuel consumed.

**Table 3.2.6-1. SERVICE CHARACTERISTICS OF FARM EQUIPMENT  
(OTHER THAN TRACTORS)<sup>a</sup>**

Machine	Units in service, x10 <sup>3</sup>	Typical size	Typical power		Percent gasoline	Percent diesel
			kW	hp		
Combine, self-propelled	434	4.3 m (14 ft)	82	110	50	50
Combine, pull type	289	2.4 m (8 ft)	19	25	100	0
Corn pickers and picker-shellers	687	2-row	b	—	—	—
Pick-up balers	655	5400 kg/hr (6 ton/hr)	30	40	100	0
Forage harvesters	295	3.7 m (12 ft) or 3-row	104	140	0	100
Miscellaneous	1205	—	22	30	50	50

<sup>a</sup>Reference 1.

<sup>b</sup>Unpowered.

Table 3.2.6-2. EMISSION FACTORS FOR WHEELED FARM TRACTORS AND  
NON-TRACTOR AGRICULTURAL EQUIPMENT<sup>a</sup>

EMISSION FACTOR RATING: C

Pollutant	Diesel farm tractor	Gasoline farm tractor	Diesel farm equipment (non-tractor)	Gasoline farm equipment (non-tractor)
Carbon monoxide				
g/hr	161	3,380	95.2	4,360
lb/hr	0.355	7.46	0.210	9.62
g/kWh	4.48	192	5.47	292
g/hphr	3.34	143	4.08	218
kg/10 <sup>3</sup> liter	14.3	391	16.7	492
lb/10 <sup>3</sup> gal	119	3,260	139	4,100
Exhaust hydrocarbons				
g/hr	77.8	128	38.6	143
lb/hr	0.172	0.282	0.085	0.315
g/kWh	2.28	7.36	2.25	9.63
g/hphr	1.70	5.49	1.68	7.18
kg/10 <sup>3</sup> liter	7.28	15.0	6.85	16.2
lb/10 <sup>3</sup> gal	60.7	125	57.1	135
Crankcase hydrocarbons <sup>b</sup>				
g/hr	—	26.0	—	28.6
lb/hr	—	0.057	—	0.063
g/kWh	—	1.47	—	1.93
g/hphr	—	1.10	—	1.44
kg/10 <sup>3</sup> liter	—	3.01	—	3.25
lb/10 <sup>3</sup> gal	—	25.1	—	27.1
Evaporative hydrocarbons <sup>b</sup>				
g/unit-year	—	15,600	—	1,600
lb/unit-year	—	34.4	—	3.53
Nitrogen oxides (NO <sub>x</sub> as NO <sub>2</sub> )				
g/hr	452	157	210	105
lb/hr	0.996	0.346	0.463	0.231
g/kWh	12.6	8.88	12.11	7.03
g/hphr	9.39	6.62	9.03	5.24
kg/10 <sup>3</sup> liter	40.2	18.1	36.8	11.8
lb/10 <sup>3</sup> gal	335	151	307	98.5
Aldehydes (RCHO as HCHO)				
g/hr	16.3	7.07	7.23	4.76
lb/hr	0.036	0.016	0.016	0.010
g/kWh	0.456	0.402	0.402	0.295
g/hphr	0.340	0.300	0.30	0.220
kg/10 <sup>3</sup> liter	1.45	0.821	1.22	0.497
lb/10 <sup>3</sup> gal	12.1	6.84	10.2	4.14
Sulfur oxides <sup>c</sup> (SO <sub>x</sub> as SO <sub>2</sub> )				
g/hr	42.2	5.56	21.7	6.34
lb/hr	0.093	0.012	0.048	0.014

Table 3.2.6-2. (continued). EMISSION FACTORS FOR WHEELED FARM TRACTORS AND  
NON-TRACTOR AGRICULTURAL EQUIPMENT<sup>a</sup>  
EMISSION FACTOR RATING: C

Pollutant	Diesel farm tractor	Gasoline farm tractor	Diesel farm equipment (non-tractor)	Gasoline farm equipment (non-tractor)
g/kWh	1.17	0.312	1.23	0.377
g/hphr	0.874	0.233	0.916	0.281
kg/10 <sup>3</sup> liter	3.74	0.637	3.73	0.634
lb/10 <sup>3</sup> gal	31.2	5.31	31.1	5.28
Particulate				
g/hr	61.8	8.33	34.9	7.94
lb/hr	0.136	0.018	0.077	0.017
g/kWh	1.72	0.471	2.02	0.489
g/hphr	1.28	0.361	1.51	0.365
kg/10 <sup>3</sup> liter	5.48	0.960	6.16	0.823
lb/10 <sup>3</sup> gal	45.7	8.00	51.3	6.86

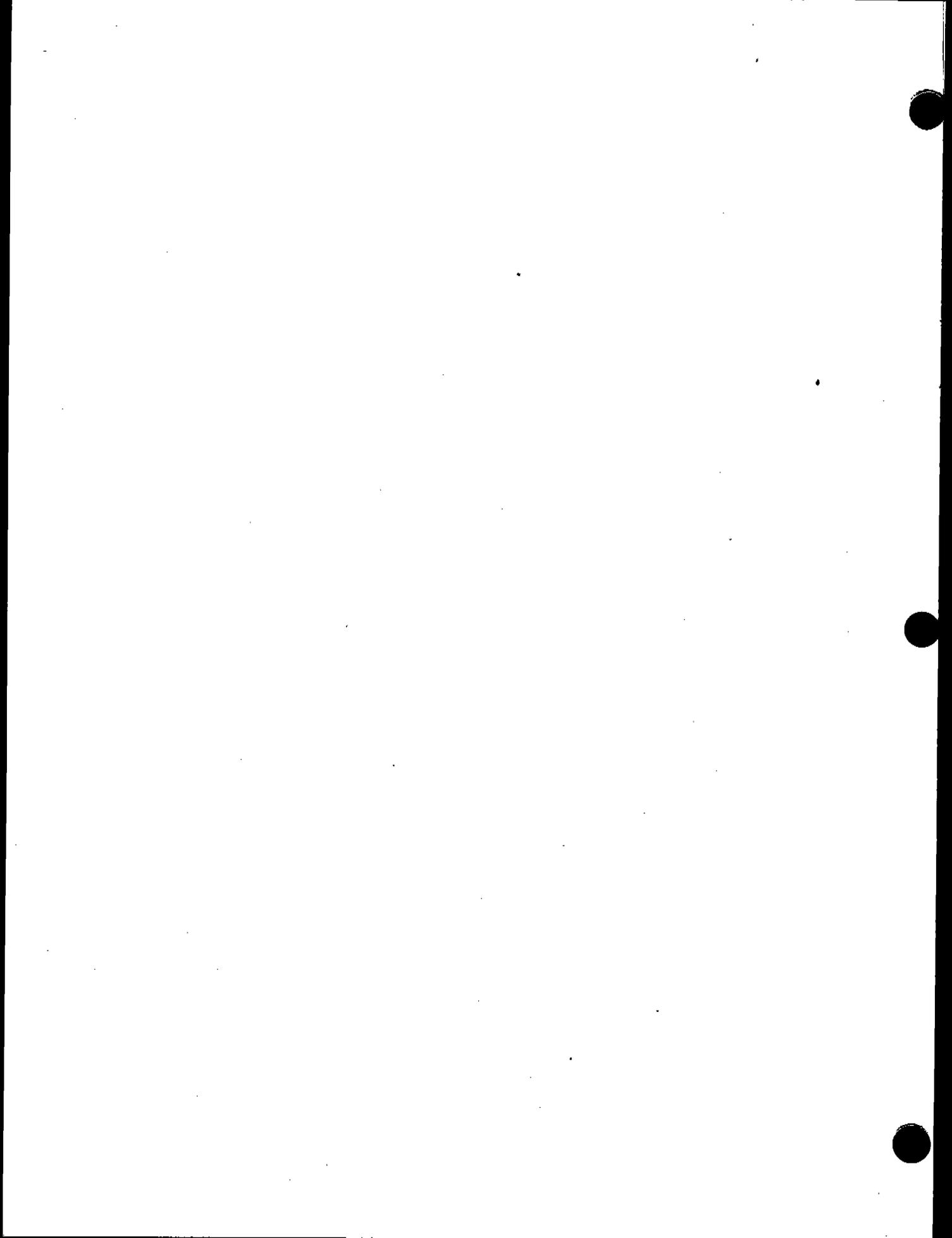
<sup>a</sup>Reference 1.

<sup>b</sup>Crankcase and evaporative emissions from diesel engines are considered negligible.

<sup>c</sup>Not measured. Calculated from fuel sulfur content of 0.043 percent and 0.22 percent for gasoline-powered and diesel-powered equipment, respectively.

### References for Section 3.2.6

1. Hare, C. T. and K. J. Springer. Exhaust Emissions from Uncontrolled Vehicles and Related Equipment Using Internal Combustion Engines. Final Report. Part 5: Heavy-Duty Farm, Construction and Industrial Engines. Southwest Research Institute, San Antonio, Tex. Prepared for Environmental Protection Agency, Research Triangle Park, N.C., under Contract No. EHS 70-108. August 1973. 97 p.
2. County Farm Reports. U.S. Census of Agriculture. U.S. Department of Agriculture. Washington, D.C.



### 3.2.7 Heavy-Duty Construction Equipment

by David S. Kircher

3.2.7.1 General – Because few sales, population, or usage data are available for construction equipment, a number of assumptions were necessary in formulating the emission factors presented in this section.<sup>1</sup> The useful life of construction equipment is fairly short because of the frequent and severe usage it must endure. The annual usage of the various categories of equipment considered here ranges from 740 hours (wheeled tractors and rollers) to 2000 hours (scrapers and off-highway trucks). This high level of use results in average vehicle lifetimes of only 6 to 16 years. The equipment categories in this section include: tracklaying tractors, tracklaying shovel loaders, motor graders, scrapers, off-highway trucks, wheeled loaders, wheeled tractors, rollers, wheeled dozers, and miscellaneous machines. The latter category contains a vast array of less numerous mobile and semi-mobile machines used in construction, such as, belt loaders, cranes, pumps, mixers, and generators. With the exception of rollers, the majority of the equipment within each category is diesel-powered.

3.2.7.2 Emissions – Emission factors for heavy-duty construction equipment are reported in Table 3.2.7-1 for diesel engines and in Table 3.2.7-2 for gasoline engines. The factors are reported in three different forms—on the basis of running time, fuel consumed, and power consumed. In order to estimate emissions from time-based emission factors, annual equipment usage in hours must be estimated. The following estimates of use for the equipment listed in the tables should permit reasonable emission calculations.

Category	Annual operation, hours/year
Tracklaying tractors	1050
Tracklaying shovel loaders	1100
Motor graders	830
Scrapers	2000
Off-highway trucks	2000
Wheeled loaders	1140
Wheeled tractors	740
Rollers	740
Wheeled dozers	2000
Miscellaneous	1000

The best method for calculating emissions, however, is on the basis of "brake specific" emission factors (g/kWh or g/hphr). Emissions are calculated by taking the product of the brake specific emission factor, the usage in hours, the power available (that is, rated power), and the load factor (the power actually used divided by the power available).

#### References for Section 3.2.7

1. Hare, C. T. and K. J. Springer. Exhaust Emissions from Uncontrolled Vehicles and Related Equipment Using Internal Combustion Engines – Final Report. Part 5: Heavy-Duty Farm, Construction, and Industrial Engines. Southwest Research Institute, San Antonio, Tex. Prepared for Environmental Protection Agency, Research Triangle Park, N.C., under Contract No. EHS 70-108. October 1973. 105 p.
2. Hare, C. T. Letter to C. C. Masser of Environmental Protection Agency, Research Triangle Park, N.C., concerning fuel-based emission rates for farm, construction, and industrial engines. San Antonio, Tex. January 14, 1974. 4 p.

Table 3.2.7-1. EMISSION FACTORS FOR HEAVY-DUTY, DIESEL-POWERED CONSTRUCTION EQUIPMENT<sup>a</sup>

EMISSION FACTOR RATING: C

Pollutant	Tracklaying tractor	Wheeled tractor	Wheeled dozer	Scraper	Motor grader
Carbon monoxide					
g/hr	175.	973.	335.	660.	97.7
lb/hr	0.386	2.15	0.739	1.46	0.215
g/kWh	3.21	5.90	2.45	3.81	2.94
g/hphr	2.39	4.40	1.83	2.84	2.19
kg/10 <sup>3</sup> liter	10.5	19.3	7.90	11.8	9.35
lb/10 <sup>3</sup> gal	87.5	161.	65.9	98.3	78.0
Exhaust hydrocarbons					
g/hr	50.1	67.2	106.	284.	24.7
lb/hr	0.110	0.148	0.234	0.626	0.054
g/kWh	0.919	1.86	0.772	1.64	0.656
g/hphr	0.685	1.39	0.576	1.22	0.489
kg/10 <sup>3</sup> liter	3.01	6.10	2.48	5.06	2.09
lb/10 <sup>3</sup> gal	25.1	50.9	20.7	42.2	17.4
Nitrogen oxides (NO <sub>x</sub> as NO <sub>2</sub> )					
g/hr	665.	451.	2290.	2820.	478.
lb/hr	1.47	0.994	5.05	6.22	1.05
g/kWh	12.2	12.5	16.8	16.2	14.1
g/hphr	9.08	9.35	12.5	12.1	10.5
kg/10 <sup>3</sup> liter	39.8	41.0	53.9	50.2	44.8
lb/10 <sup>3</sup> gal	332.	342.	450.	419.	374.
Aldehydes (RCHO as HCHO)					
g/hr	12.4	13.5	29.5	65.	5.54
lb/hr	0.027	0.030	0.065	0.143	0.012
g/kWh	0.228	0.378	0.215	0.375	0.162
g/hphr	0.170	0.282	0.160	0.280	0.121
kg/10 <sup>3</sup> liter	0.745	1.23	0.690	1.16	0.517
lb/10 <sup>3</sup> gal	6.22	10.3	5.76	9.69	4.31
Sulfur oxides (SO <sub>x</sub> as SO <sub>2</sub> )					
g/hr	62.3	40.9	158.	210.	39.0
lb/hr	0.137	0.090	0.348	0.463	0.086
g/kWh	1.14	1.14	1.16	1.21	1.17
g/hphr	0.851	0.851	0.867	0.901	0.874
kg/10 <sup>3</sup> liter	3.73	3.73	3.74	3.74	3.73
lb/10 <sup>3</sup> gal	31.1	31.1	31.2	31.2	31.1
Particulate					
g/hr	50.7	61.5	75.	184.	27.7
lb/hr	0.112	0.136	0.165	0.406	0.061
g/kWh	0.928	1.70	0.551	1.06	0.838
g/hphr	0.692	1.27	0.411	0.789	0.625
kg/10 <sup>3</sup> liter	3.03	5.57	1.77	3.27	2.66
lb/10 <sup>3</sup> gal	25.3	46.5	14.8	27.3	22.2

<sup>a</sup>References 1 and 2.

Table 3.2.7-1 (continued). EMISSION FACTORS FOR HEAVY-DUTY, DIESEL-POWERED CONSTRUCTION EQUIPMENT<sup>a</sup>  
EMISSION FACTOR RATING: C

Pollutant	Wheeled loader	Tracklaying loader	Off-Highway truck	Roller	Miscellaneous
Carbon monoxide					
g/hr	251.	72.5	610.	83.5	188.
lb/hr	0.553	0.160	1.34	0.184	0.414
g/kWh	3.51	2.41	3.51	4.89	3.78
g/hphr	2.62	1.80	2.62	3.65	2.82
kg/10 <sup>3</sup> liter	11.4	7.90	11.0	13.7	11.3
lb/10 <sup>3</sup> gal	95.4	65.9	92.2	114.	94.2
Exhaust hydrocarbons					
g/hr	84.7	14.5	198.	24.7	71.4
lb/hr	0.187	0.032	0.437	0.054	0.157
g/kWh	1.19	0.485	1.14	1.05	1.39
g/hphr	0.888	0.362	0.853	0.781	1.04
kg/10 <sup>3</sup> liter	3.87	1.58	3.60	2.91	4.16
lb/10 <sup>3</sup> gal	32.3	13.2	30.0	24.3	34.7
Nitrogen oxides (NO <sub>x</sub> as NO <sub>2</sub> )					
g/hr	1090.	265.	3460.	474.	1030.
lb/hr	2.40	0.584	7.63	1.04	2.27
g/kWh	15.0	8.80	20.0	21.1	19.8
g/hphr	11.2	6.56	14.9	15.7	14.8
kg/10 <sup>3</sup> liter	48.9	28.8	62.8	58.5	59.2
lb/10 <sup>3</sup> gal	408.	240.	524.	488.	494.
Aldehydes (RCHO as HCHO)					
g/hr	18.8	4.00	51.0	7.43	13.9
lb/hr	0.041	0.009	0.112	0.016	0.031
g/kWh	0.264	0.134	0.295	0.263	0.272
g/hphr	0.197	0.100	0.220	0.196	0.203
kg/10 <sup>3</sup> liter	0.859	0.439	0.928	0.731	0.813
lb/10 <sup>3</sup> gal	7.17	3.66	7.74	6.10	6.78
Sulfur oxides (SO <sub>x</sub> as SO <sub>2</sub> )					
g/hr	82.5	34.4	206.	30.5	64.7
lb/hr	0.182	0.076	0.454	0.067	0.143
g/kWh	1.15	1.14	1.19	1.34	1.25
g/hphr	0.857	0.853	0.887	1.00	0.932
kg/10 <sup>3</sup> liter	3.74	3.74	3.74	3.73	3.73
lb/10 <sup>3</sup> gal	31.2	31.2	31.2	31.1	31.1
Particulate					
g/hr	77.9	26.4	116.	22.7	63.2
lb/hr	0.172	0.058	0.256	0.050	0.139
g/kWh	1.08	0.878	0.673	1.04	1.21
g/hphr	0.805	0.655	0.502	0.778	0.902
kg/10 <sup>3</sup> liter	3.51	2.88	2.12	2.90	3.61
lb/10 <sup>3</sup> gal	29.3	24.0	17.7	24.2	30.1

<sup>a</sup>References 1 and 2.

**Table 3.2.7-2. EMISSION FACTORS FOR HEAVY-DUTY GASOLINE-POWERED  
CONSTRUCTION EQUIPMENT<sup>a</sup>  
EMISSION FACTOR RATING: C**

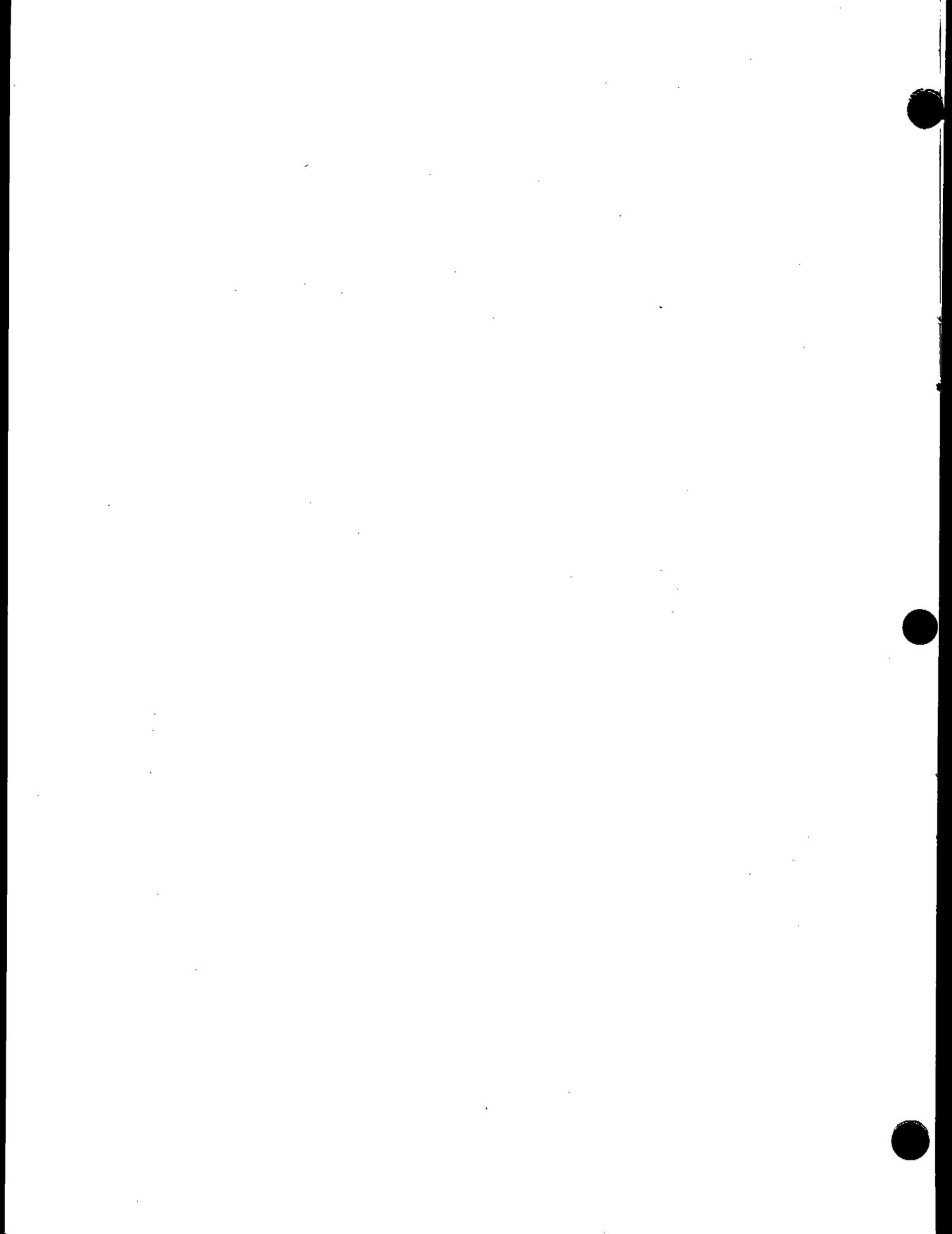
Pollutant	Wheeled tractor	Motor grader	Wheeled loader	Roller	Miscellaneous
Carbon monoxide					
g/hr	4320.	5490.	7060.	6080.	7720.
lb/hr	9.52	12.1	15.6	13.4	17.0
g/kWh	190.	251.	219.	271.	266.
g/hphr	142.	187.	163.	202.	198.
kg/10 <sup>3</sup> liter	389.	469.	435.	460.	475.
lb/10 <sup>3</sup> gal	3250.	3910.	3630.	3840.	3960.
Exhaust hydrocarbons					
g/hr	164.	186.	241.	277.	254.
lb/hr	0.362	0.410	0.531	0.611	0.560
g/kWh	7.16	8.48	7.46	12.40	8.70
g/hphr	5.34	6.32	5.56	9.25	6.49
kg/10 <sup>3</sup> liter	14.6	15.8	14.9	21.1	15.6
lb/10 <sup>3</sup> gal	122.	132.	124.	176.	130.
Evaporative hydrocarbons <sup>b</sup>					
g/hr	30.9	30.0	29.7	28.2	25.4
lb/hr	0.0681	0.0661	0.0655	0.0622	0.0560
Crankcase hydrocarbons <sup>b</sup>					
g/hr	32.6	37.1	48.2	55.5	50.7
lb/hr	0.0719	0.0818	0.106	0.122	0.112
Nitrogen oxides (NO <sub>x</sub> as NO <sub>2</sub> )					
g/hr	195.	145.	235.	164.	187.
lb/hr	0.430	0.320	0.518	0.362	0.412
g/kWh	8.54	6.57	7.27	7.08	6.42
g/hphr	6.37	4.90	5.42	5.28	4.79
kg/10 <sup>3</sup> liter	17.5	12.2	14.5	12.0	11.5
lb/10 <sup>3</sup> gal	146.	102.	121.	100.	95.8
Aldehydes (RCHO as HCHO)					
g/hr	7.97	8.80	9.65	7.57	9.00
lb/hr	0.0176	0.0194	0.0213	0.0167	0.0198
g/kWh	0.341	0.386	0.298	0.343	0.298
g/hphr	0.254	0.288	0.222	0.256	0.222
kg/10 <sup>3</sup> liter	0.697	0.721	0.593	0.582	0.532
lb/10 <sup>3</sup> gal	5.82	6.02	4.95	4.86	4.44
Sulfur oxides (SO <sub>x</sub> as SO <sub>2</sub> )					
g/hr	7.03	7.59	10.6	8.38	10.6
lb/hr	0.0155	0.0167	0.0234	0.0185	0.0234
g/kWh	0.304	0.341	0.319	0.373	0.354
g/hphr	0.227	0.254	0.238	0.278	0.264
kg/10 <sup>3</sup> liter	0.623	0.636	0.636	0.633	0.633
lb/10 <sup>3</sup> gal	5.20	5.31	5.31	5.28	5.28

Table 3.2.7-2. (continued). EMISSION FACTORS FOR HEAVY-DUTY GASOLINE-POWERED CONSTRUCTION EQUIPMENT<sup>a</sup>  
EMISSION FACTOR RATING: C

Pollutant	Wheeled tractor	Motor grader	Wheeled loader	Roller	Miscellaneous
Particulate					
g/hr	10.9	9.40	13.5	11.8	11.7
lb/hr	0.0240	0.0207	0.0298	0.0260	0.0258
g/kWh	0.484	0.440	0.421	0.527	0.406
g/hphr	0.361	0.328	0.314	0.393	0.303
kg/10 <sup>3</sup> liter	0.991	0.822	0.839	0.895	0.726
lb/10 <sup>3</sup> gal	8.27	6.86	7.00	7.47	6.06

<sup>a</sup>References 1 and 2.

<sup>b</sup>Evaporative and crankcase hydrocarbons based on operating time only (Reference 1).



### 3.2.8 Snowmobiles

by Charles C. Masser

3.2.8.1 General – In order to develop emission factors for snowmobiles, mass emission rates must be known, and operating cycles representative of usage in the field must be either known or assumed. Extending the applicability of data from tests of a few vehicles to the total snowmobile population requires additional information on the composition of the vehicle population by engine size and type. In addition, data on annual usage and total machine population are necessary when the effect of this source on national emission levels is estimated.

An accurate determination of the number of snowmobiles in use is quite easily obtained because most states require registration of the vehicles. The most notable features of these registration data are that almost 1.5 million sleds are operated in the United States, that more than 70 percent of the snowmobiles are registered in just four states (Michigan, Minnesota, Wisconsin, and New York), and that only about 12 percent of all snowmobiles are found in areas outside the northeast and northern midwest.

3.2.8.2 Emissions – Operating data on snowmobiles are somewhat limited, but enough are available so that an attempt can be made to construct a representative operating cycle. The required end products of this effort are time-based weighting factors for the speed/load conditions at which the test engines were operated; use of these factors will permit computation of "cycle composite" mass emissions, power consumption, fuel consumption, and specific pollutant emissions.

Emission factors for snowmobiles were obtained through an EPA-contracted study<sup>1</sup> in which a variety of snowmobile engines were tested to obtain exhaust emissions data. These emissions data along with annual usage data were used by the contractor to estimate emission factors and the nationwide emission impact of this pollutant source.

To arrive at average emission factors for snowmobiles, a reasonable estimate of average engine size was necessary. Weighting the size of the engine to the degree to which each engine is assumed to be representative of the total population of engines in service resulted in an estimated average displacement of 362 cubic centimeters (cm<sup>3</sup>).

The speed/load conditions at which the test engines were operated represented, as closely as possible, the normal operation of snowmobiles in the field. Calculations using the fuel consumption data obtained during the tests and the previously approximated average displacement of 362 cm<sup>3</sup> resulted in an estimated average fuel consumption of 0.94 gal/hr.

To compute snowmobile emission factors on a gram per unit year basis, it is necessary to know not only the emission factors but also the annual operating time. Estimates of this usage are discussed in Reference 1. On a national basis, however, average snowmobile usage can be assumed to be 60 hours per year. Emission factors for snowmobiles are presented in Table 3.2.8-1.

#### References for Section 3.2.8

1. Hare, C. T. and K. J. Springer. Study of Exhaust Emissions from Uncontrolled Vehicles and Related Equipment Using Internal Combustion Engines. Final Report. Part 7: Snowmobiles. Southwest Research Institute, San Antonio, Tex. Prepared for Environmental Protection Agency, Research Triangle Park, N.C., under Contract No. EHS 70-108. April 1974.

**Table 3.2.8-1. EMISSION FACTORS FOR  
SNOWMOBILES  
EMISSION FACTOR RATING: B**

Pollutant	Emissions			
	g/unit-year <sup>a</sup>	g/gal <sup>b</sup>	g/liter <sup>b</sup>	g/hr <sup>b</sup>
Carbon monoxide	58,700	1,040.	275.	978.
Hydrocarbons	37,800	670.	177.	630.
Nitrogen oxides	600	10.6	2.8	10.0
Sulfur oxides <sup>c</sup>	51	0.90	0.24	0.85
Solid particulate	1,670	29.7	7.85	27.9
Aldehydes (RCHO)	552	9.8	2.6	9.2

<sup>a</sup>Based on 60 hours of operation per year and 362 cm<sup>3</sup> displacement.

<sup>b</sup>Based on 362 cm<sup>3</sup> displacement and average fuel consumption of 0.94 gal/hr.

<sup>c</sup>Based on sulfur content of 0.043 percent by weight.

### 3.3 OFF-HIGHWAY, STATIONARY SOURCES

by David S. Kircher and  
Charles C. Masser

In general, engines included in this category are internal combustion engines used in applications similar to those associated with external combustion sources (see Chapter 1). The major engines within this category are gas turbines and large, heavy-duty, general utility reciprocating engines. Emission data currently available for these engines are limited to gas turbines and natural-gas-fired, heavy-duty, general utility engines. Most stationary internal combustion engines are used to generate electric power, to pump gas or other fluids, or to compress air for pneumatic machinery.

#### 3.3.1 Stationary Gas Turbines for Electric Utility Power Plants

3.3.1.1 General — Stationary gas turbines find application in electric power generators, in gas pipeline pump and compressor drives, and in various process industries. The majority of these engines are used in electrical generation for continuous, peaking, or standby power.<sup>1</sup> The primary fuels used are natural gas and No. 2 (distillate) fuel oil, although residual oil is used in a few applications.

3.3.1.2 Emissions — Data on gas turbines were gathered and summarized under an EPA contract.<sup>2</sup> The contractor found that several investigators had reported data on emissions from gas turbines used in electrical generation but that little agreement existed among the investigators regarding the terms in which the emissions were expressed. The efforts represented by this section include acquisition of the data and their conversion to uniform terms. Because many sets of measurements reported by the contractor were not complete, this conversion often involved assumptions on engine air flow or fuel flow rates (based on manufacturers' data). Another shortcoming of the available information was that relatively few data were obtained at loads below maximum rated (or base) load.

Available data on the population and usage of gas turbines in electric utility power plants are fairly extensive, and information from the various sources appears to be in substantial agreement. The source providing the most complete information is the Federal Power Commission, which requires major utilities (electric revenues of \$1 million or more) to submit operating and financial data on an annual basis. Sawyer and Farmer<sup>3</sup> employed these data to develop statistics on the use of gas turbines for electric generation in 1971. Although their report involved only the major, publicly owned utilities (not the private or investor-owned companies), the statistics do appear to include about 87 percent of the gas turbine power used for electric generation in 1971.

Of the 253 generating stations listed by Sawyer and Farmer, 137 have more than one turbine-generator unit. From the available data, it is not possible to know how many hours *each* turbine was operated during 1971 for these multiple-turbine plants. The remaining 116 (single-turbine) units, however, were operated an average of 1196 hours during 1971 (or 13.7 percent of the time), and their average load factor (percent of rated load) during operation was 86.8 percent. This information alone is not adequate for determining a representative operating pattern for electric utility turbines, but it should help prevent serious errors.

Using 1196 hours of operation per year and 250 starts per year as normal, the resulting average operating day is about 4.8 hours long. One hour of no-load time per day would represent about 21 percent of operating time, which is considered somewhat excessive. For economy considerations, turbines are not run at off-design conditions any longer than necessary, so time spent at intermediate power points is probably minimal. The bulk of turbine operation must be at base or peak load to achieve the high load factor already mentioned.

If it is assumed that time spent at off-design conditions includes 15 percent at zero load and 2 percent each at 25 percent, 50 percent, and 75 percent load, then the percentages of operating time at rated load (100 percent) and peak load (assumed to be 125 percent of rated) can be calculated to produce an 86.8 percent load factor. These percentages turn out to be 19 percent at peak load and 60 percent at rated load; the postulated cycle based on this line of reasoning is summarized in Table 3.3.1-1.

**Table 3.3.1-1. TYPICAL OPERATING CYCLE FOR ELECTRIC UTILITY TURBINES**

Condition, % of rated power	Percent operating time spent at condition	Time at condition based on 4.8-hr day		Contribution to load factor at condition
		hours	minutes	
0	15	0.72	43	$0.00 \times 0.15 = 0.0$
25	2	0.10	6	$0.25 \times 0.02 = 0.005$
50	2	0.10	6	$0.50 \times 0.02 = 0.010$
75	2	0.10	6	$0.75 \times 0.02 = 0.015$
100 (base)	60	2.88	173	$1.0 \times 0.60 = 0.60$
125 (peak)	19	0.91	55	$1.25 \times 0.19 = 0.238$
		4.81	289	Load factor = 0.868

The operating cycle in Table 3.3.1-1 is used to compute emission factors, although it is only an estimate of actual operating patterns.

**Table 3.3.1-2. COMPOSITE EMISSION FACTORS FOR 1971 POPULATION OF ELECTRIC UTILITY TURBINES  
EMISSION FACTOR RATING: B**

	Nitrogen oxides	Hydro- carbons	Carbon Monoxide	Partic- ulate	Sulfur oxides
<b>Time basis</b>					
Entire population					
lb/hr rated load <sup>a</sup>	8.84	0.79	2.18	0.52	0.33
kg/hr rated load	4.01	0.36	0.99	0.24	0.15
Gas-fired only					
lb/hr rated load	7.81	0.79	2.18	0.27	0.098
kg/hr rated load	3.54	0.36	0.99	0.12	0.044
Oil-fired only					
lb/hr rated load	9.60	0.79	2.18	0.71	0.50
kg/hr rated load	4.35	0.36	0.99	0.32	0.23
<b>Fuel basis</b>					
Gas-fired only					
lb/10 <sup>6</sup> ft <sup>3</sup> gas	413.	42.	115.	14.	5.2
kg/10 <sup>6</sup> m <sup>3</sup> gas	6615.	673.	1842.	224.	83.
Oil-fired only					
lb/10 <sup>3</sup> gal oil	67.8	5.57	15.4	5.0	3.5
kg/10 <sup>3</sup> liter oil	8.13	0.668	1.85	0.60	0.42

<sup>a</sup>Rated load expressed in megawatts.

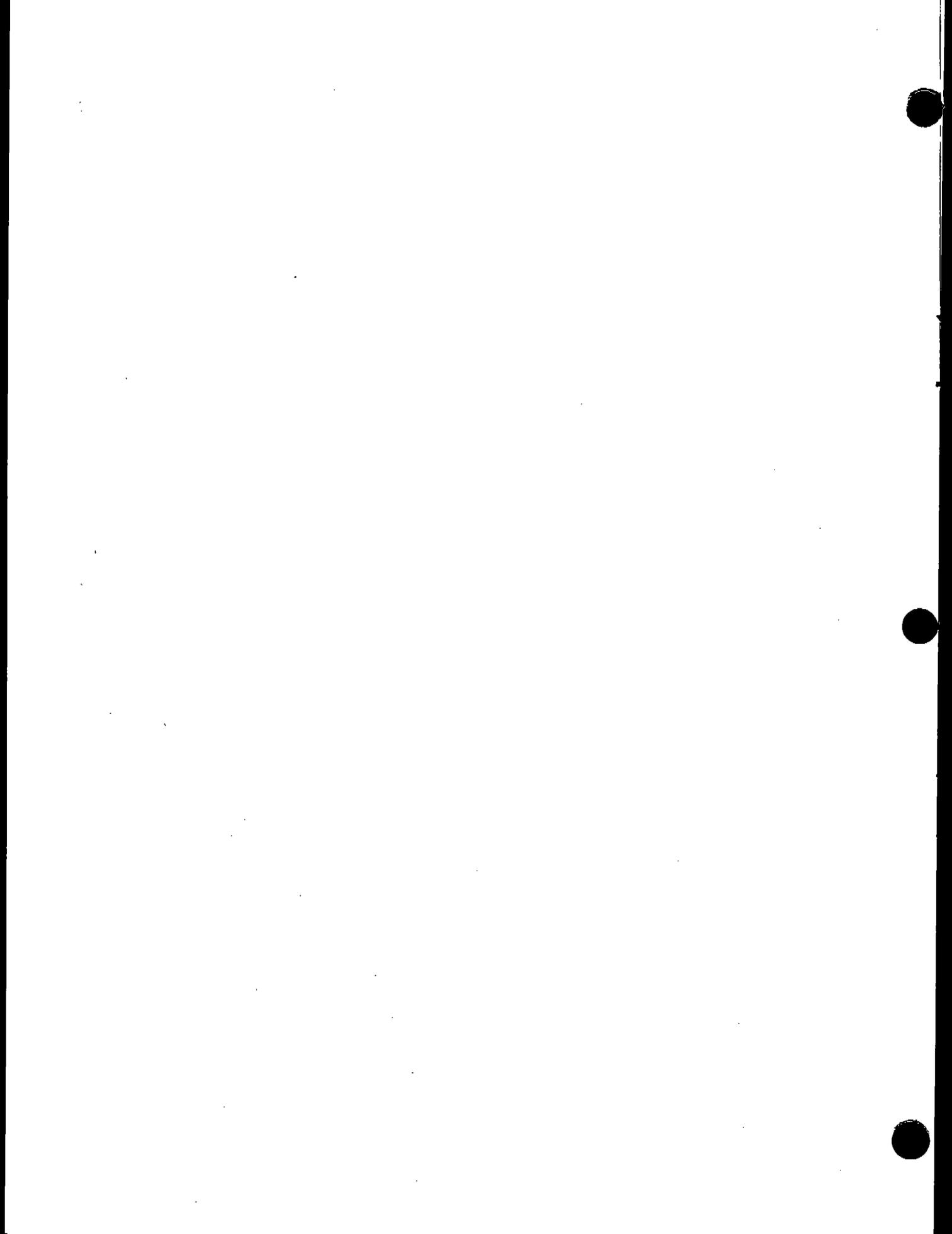
Table 3.3.1-2 is the resultant composite emission factors based on the operating cycle of Table 3.3.1-1 and the 1971 population of electric utility turbines.

Different values for time at base and peak loads are obtained by changing the total time at lower loads (0 through 75 percent) or by changing the distribution of time spent at lower loads. The cycle given in Table 3.3.1-1 seems reasonable, however, considering the fixed load factor and the economies of turbine operation. Note that the cycle determines *only* the importance of each load condition in computing composite emission factors for each type of turbine, *not* overall operating hours.

The top portion of Table 3.3.1-2 gives separate factors for gas-fired and oil-fired units, and the bottom portion gives fuel-based factors that can be used to estimate emission rates when overall fuel consumption data are available. Fuel-based emission factors on a mode basis would also be useful but present fuel consumption data are not adequate for this purpose.

### References for Section 3.3.1

1. O'Keefe, W. and R. G. Schwieger. Prime Movers. *Power*. 115(11): 522-531. November 1971.
2. Hare, C. T. and K. J. Springer. Exhaust Emissions from Uncontrolled Vehicles and Related Equipment Using Internal Combustion Engines. Final Report. Part 6: Gas Turbine Electric Utility Power Plants. Southwest Research Institute, San Antonio, Tex. Prepared for Environmental Protection Agency, Research Triangle Park, N.C., under Contract No. EHS 70-108, February 1974.
3. Sawyer, V. W. and R. C. Farmer. Gas Turbines in U.S. Electric Utilities. *Gas Turbine International*. January - April 1973.



### 3.3.3 Gasoline and Diesel Industrial Engines

by David S. Kircher

3.3.3-1 General – This engine category covers a wide variety of industrial applications of both gasoline and diesel internal combustion power plants, such as fork lift trucks, mobile refrigeration units, generators, pumps, and portable well-drilling equipment. The rated power of these engines covers a rather substantial range—from less than 15 kW to 186 kW (20 to 250 hp) for gasoline engines and from 34 kW to 447 kW (45 to 600 hp) for diesel engines. Understandably, substantial differences in both annual usage (hours per year) and engine duty cycles also exist. It was necessary, therefore, to make reasonable assumptions concerning usage in order to formulate emission factors.<sup>1</sup>

3.3.3-2 Emissions – Once reasonable usage and duty cycles for this category were ascertained, emission values from each of the test engines<sup>1</sup> were aggregated (on the basis of nationwide engine population statistics) to arrive at the factors presented in Table 3.3.3-1. Because of their aggregate nature, data contained in this table must be applied to a population of industrial engines rather than to an individual power plant.

The best method for calculating emissions is on the basis of “brake specific” emission factors (g/kWh or lb/hphr). Emissions are calculated by taking the product of the brake specific emission factor, the usage in hours (that is, hours per year or hours per day), the power available (rated power), and the load factor (the power actually used divided by the power available).

**Table 3.3.3-1. EMISSION FACTORS FOR GASOLINE- AND DIESEL-POWERED INDUSTRIAL EQUIPMENT  
EMISSION FACTOR RATING: C**

Pollutant <sup>a</sup>	Engine category <sup>b</sup>	
	Gasoline	Diesel
Carbon monoxide		
g/hr	5700.	197.
lb/hr	12.6	0.434
g/kWh	267.	4.06
g/hphr	199.	3.03
kg/10 <sup>3</sup> liter	472.	12.2
lb/10 <sup>3</sup> gal	3940.	102.
Exhaust hydrocarbons		
g/hr	191.	72.8
lb/hr	0.421	0.160
g/kWh	8.95	1.50
g/hphr	6.68	1.12
kg/10 <sup>3</sup> liter	15.8	4.49
lb/10 <sup>3</sup> gal	132.	37.5
Evaporative hydrocarbons		
g/hr	62.0	—
lb/hr	0.137	—
Crankcase hydrocarbons		
g/hr	38.3	—
lb/hr	0.084	—

**Table 3.3.3-1. (continued). EMISSION FACTORS FOR GASOLINE-  
AND DIESEL-POWERED INDUSTRIAL EQUIPMENT  
EMISSION FACTOR RATING: C**

Pollutant <sup>a</sup>	Engine category <sup>b</sup>	
	Gasoline	Diesel
<b>Nitrogen oxides</b>		
g/hr	148.	910.
lb/hr	0.326	2.01
g/kWh	6.92	18.8
g/hphr	5.16	14.0
kg/10 <sup>3</sup> liter	12.2	56.2
lb/10 <sup>3</sup> gal	102.	469.
<b>Aldehydes</b>		
g/hr	6.33	13.7
lb/hr	0.014	0.030
g/kWh	0.30	0.28
g/hphr	0.22	0.21
kg/10 <sup>3</sup> liter	0.522	0.84
lb/10 <sup>3</sup> gal	4.36	7.04
<b>Sulfur oxides</b>		
g/hr	7.67	60.5
lb/hr	0.017	0.133
g/kWh	0.359	1.25
g/hphr	0.268	0.931
kg/10 <sup>3</sup> liter	0.636	3.74
lb/10 <sup>3</sup> gal	5.31	31.2
<b>Particulate</b>		
g/hr	9.33	65.0
lb/hr	0.021	0.143
g/kWh	0.439	1.34
g/hphr	0.327	1.00
kg/10 <sup>3</sup> liter	0.775	4.01
lb/10 <sup>3</sup> gal	6.47	33.5

<sup>a</sup>References 1 and 2.

<sup>b</sup>As discussed in the text, the engines used to determine the results in this table cover a wide range of uses and power. The listed values do not, however, necessarily apply to some very large stationary diesel engines.

### References for Section 3.3.3

1. Hare, C. T. and K. J. Springer. Exhaust Emissions from Uncontrolled Vehicles and Related Equipment Using Internal Combustion Engines. Final Report. Part 5: Heavy-Duty Farm, Construction, and Industrial Engines. Southwest Research Institute. San Antonio, Texas. Prepared for Environmental Protection Agency, Research Triangle Park, N.C., under Contract No. EHS 70-108. October 1973. 105 p.
2. Hare, C. T. Letter to C. C. Masser of the Environmental Protection Agency concerning fuel-based emission rates for farm, construction, and industrial engines. San Antonio, Tex. January 14, 1974.

## 6.10 PHOSPHATE FERTILIZERS

Nearly all phosphatic fertilizers are made from naturally occurring, phosphorus-containing minerals such as phosphate rock. Because the phosphorus content of these minerals is not in a form that is readily available to growing plants, the minerals must be treated to convert the phosphorus to a plant-available form. This conversion can be done either by the process of acidulation or by a thermal process. The intermediate steps of the mining of phosphate rock and the manufacture of phosphoric acid are not included in this section as they are discussed in other sections of this publication; it should be kept in mind, however, that large integrated plants may have all of these operations taking place at one location.

In this section phosphate fertilizers have been divided into three categories: (1) normal superphosphate, (2) triple superphosphate, and (3) ammonium phosphate. Emission factors for the various processes involved are shown in Table 6.10-1.

**Table 6.10-1. EMISSION FACTORS FOR THE PRODUCTION OF PHOSPHATE FERTILIZERS**  
EMISSION FACTOR RATING: C

Type of product	Particulates <sup>a</sup>	
	lb/ton	kg/MT
Normal superphosphate <sup>b</sup>		
Grinding, drying	9	4.5
Main stack	—	—
Triple superphosphate <sup>b</sup>		
Run-of-pile (ROP)	—	—
Granular	—	—
Diammonium phosphate <sup>c</sup>		
Dryer, cooler	80	40
Ammoniator-granulator	2	1

<sup>a</sup>Control efficiencies of 99 percent can be obtained with fabric filters.

<sup>b</sup>References 1 through 3.

<sup>c</sup>References 1, 4, and 5 through 8.

### 6.10.1 Normal Superphosphate

6.10.1.1 General<sup>4,9</sup>—Normal superphosphate (also called single or ordinary superphosphate) is the product resulting from the acidulation of phosphate rock with sulfuric acid. Normal superphosphate contains from 16 to 22 percent phosphoric anhydride (P<sub>2</sub>O<sub>5</sub>). The physical steps involved in making superphosphate are: (1) mixing rock and acid, (2) allowing the mix to assume a solid form (denning), and (3) storing (curing) the material to allow the acidulation reaction to be completed. After the curing period, the product can be ground and bagged for sale, the cured superphosphate can be sold directly as run-of-pile product, or the material can be granulated for sale as granulated superphosphate.

6.10.1.2 Emissions – The gases released from the acidulation of phosphate rock contain silicon tetrafluoride, carbon dioxide, steam, particulates, and sulfur oxides. The sulfur oxide emissions arise from the reaction of phosphate rock and sulfuric acid.<sup>10</sup>

If a granulated superphosphate is produced, the vent gases from the granulator-ammoniator may contain particulates, ammonia, silicon tetrafluoride, hydrofluoric acid, ammonium chloride, and fertilizer dust. Emissions from the final drying of the granulated product will include gaseous and particulate fluorides, ammonia, and fertilizer dust.

## 6.10.2 Triple Superphosphate

6.10.2.1 General<sup>4,9</sup>—Triple superphosphate (also called double or concentrated superphosphate) is the product resulting from the reaction between phosphate rock and phosphoric acid. The product generally contains 44 to 52 percent  $P_2O_5$ , which is about three times the  $P_2O_5$  usually found in normal superphosphates.

Presently, there are three principal methods of manufacturing triple superphosphate. One of these uses a cone mixer to produce a pulverized product that is particularly suited to the manufacture of ammoniated fertilizers. This product can be sold as run-of-pile (ROP), or it can be granulated. The second method produces in a multi-step process a granulated product that is well suited for direct application as a phosphate fertilizer. The third method combines the features of quick drying and granulation in a single step.

6.10.2.2 Emissions—Most triple superphosphate is the nongranular type. The exit gases from a plant producing the nongranular product will contain considerable quantities of silicon tetrafluoride, some hydrogen fluoride, and a small amount of particulates. Plants of this type also emit fluorides from the curing buildings.

In the cases where ROP triple superphosphate is granulated, one of the greatest problems is the emission of dust and fumes from the dryer and cooler. Emissions from ROP granulation plants include silicon tetrafluoride, hydrogen fluoride, ammonia, particulate matter, and ammonium chloride.

In direct granulation plants, wet scrubbers are usually used to remove the silicon tetrafluoride and hydrogen fluoride generated from the initial contact between the phosphoric acid and the dried rock. Screening stations and bagging stations are a source of fertilizer dust emissions in this type of process.

## 6.10.3 AMMONIUM PHOSPHATE

6.10.3.1 General—The two general classes of ammonium phosphates are monammonium phosphate and diammonium phosphate. The production of these types of phosphate fertilizers is starting to displace the production of other phosphate fertilizers because the ammonium phosphates have a higher plant food content and a lower shipping cost per unit weight of  $P_2O_5$ .

There are various processes and process variations in use for manufacturing ammonium phosphates. In general, phosphoric acid, sulfuric acid, and anhydrous ammonia are allowed to react to produce the desired grade of ammonium phosphate. Potash salts are added, if desired, and the product is granulated, dried, cooled, screened, and stored.

# MISCELLANEOUS SOURCES

This chapter contains emission factor information on those source categories that differ substantially from and hence cannot be grouped with—the other “stationary” sources discussed in this publication. These “miscellaneous” emitters (both natural and man-made) are almost exclusively “area sources”, that is, their pollutant generating process(es) are dispersed over large land areas (for example, hundreds of acres, as in the case of forest wildfires), as opposed to sources emitting from one or more stacks with a total emitting area of only several square feet. Another characteristic these sources have in common is the nonapplicability, in most cases, of conventional control methods, such as wet/dry equipment, fuel switching, process changes, etc. Instead, control of these emissions, where possible at all, may include such techniques as modification of agricultural burning practices, paving with asphalt or concrete, or stabilization of dirt roads. Finally, miscellaneous sources generally emit pollutants intermittently, when compared with most stationary point sources. For example, a forest fire may emit large quantities of particulates and carbon monoxide for several hours or even days, but when measured against the emissions of a continuous emitter (such as a sulfuric acid plant) over a long period of time (1 year, for example), its emissions may seem relatively minor. Effects on air quality may also be of relatively short-term duration.

## 11.1 FOREST WILDFIRES

*by William M. Vatavuk, EPA  
and George Yamate, IIT (Consultant)*

### 11.1.1 General<sup>1</sup>

A forest “wildfire” is a large-scale natural combustion process that consumes various ages, sizes, and types of botanical specimens growing outdoors in a defined geographical area. Consequently, wildfires are potential sources of large amounts of air pollutants that should be considered when trying to relate emissions to air quality.

The size and intensity (or even the occurrence) of a wildfire is directly dependent on such variables as the local meteorological conditions, the species of trees and their moisture content, and the weight of consumable fuel per acre (fuel loading). Once a fire begins, the dry combustible material (usually small undergrowth and forest floor litter) is consumed first, and if the energy release is large and of sufficient duration, the drying of green, live material occurs with subsequent burning of this material as well as the larger dry material. Under proper environmental and fuel conditions, this process may initiate a chain reaction that results in a widespread conflagration.

The complete combustion of a forest fuel will require a heat flux (temperature gradient), an adequate oxygen supply, and sufficient burning time. The size and quantity of forest fuels, the meteorological conditions, and the topographic features interact to modify and change the burning behavior as the fire spreads; thus, the wildfire will attain different degrees of combustion during its lifetime.

The importance of both fuel type and fuel loading on the fire process cannot be overemphasized. To meet the pressing need for this kind of information, the U.S. Forest Service is developing a country-wide fuel identification system (model) that will provide estimates of fuel loading by tree-size class, in tons per acre. Further, the environmental parameters of wind, slope, and expected moisture changes have been superimposed on this fuel model and incorporated into a National Fire Danger Rating System (NFDR). This system considers five classes of fuel (three dead and two living), the components of which are selected on the basis of combustibility, response to moisture (for the dead fuels), and whether the living fuels are herbaceous (plants) or ligneous (trees).

Most fuel loading figures are based on values for “available fuel” (combustible material that will be consumed in a wildfire under specific weather conditions). Available fuel values must not be confused with corresponding values for either “total fuel” (all the combustible material that would burn under the most severe weather and burning

conditions) or "potential fuel" (the larger woody material that remains even after an extremely high intensity wildfire). It must be emphasized, however, that the various methods of fuel identification are of value only when they are related to the existing fuel quantity, the quantity consumed by the fire, and the geographic area and conditions under which the fire occurs.

For the sake of conformity (and convenience), estimated fuel loadings were obtained for the vegetation in the National Forest Regions and the wildlife areas established by the U.S. Forest Service, and are presented in Table 11.1-1. Figure 11.1-1 illustrates these areas and regions.

**Table 11.1-1. SUMMARY OF ESTIMATED FUEL CONSUMED BY FOREST FIRES<sup>a</sup>**

Area and Region <sup>b</sup>	Estimated average fuel loading	
	MT/hectare	ton/acre
Rocky Mountain group	83	37
Region 1: Northern	135	60
Region 2: Rocky Mountain	67	30
Region 3: Southwestern	22	10
Region 4: Intermountain	40	8
Pacific group	43	19
Region 5: California	40	18
Region 6: Pacific Northwest	135	60
Region 10: Alaska	36	16
Coastal	135	60
Interior	25	11
Southern group	20	9
Region 8: Southern	20	9
Eastern group	25	11
North Central group	25	11
Region 9: Conifers	22	10
Hardwoods	27	12

<sup>a</sup>Reference 1.

<sup>b</sup>See Figure 11.1-1 for regional boundaries.

### 11.1.2 Emissions and Controls<sup>1</sup>

It has been hypothesized (but not *proven*) that the nature and amounts of air pollutant emissions are directly related to the intensity and direction (relative to the wind) of the wildfire, and indirectly related to the rate at which the fire spreads. The factors that affect the rate of spread are (1) weather (wind velocity, ambient temperature, and relative humidity), (2) fuels (fuel type, fuel bed array, moisture content, and fuel size), and (3) topography (slope and profile). However, logistical problems (such as size of the burning area) and difficulties in safely situating personnel and equipment close to the fire have prevented the collection of any reliable experimental emission data on actual wildfires, so that it is presently impossible to verify or disprove the above-stated hypothesis. Therefore, until such measurements are made, the only available information is that



Figure 11.1-1. Forest areas and U.S. Forest Service Regions.

obtained from burning experiments in the laboratory. These data, in the forms of both emissions and emission factors, are contained in Table 11.1-2. It must be emphasized that the factors presented here are adequate for laboratory-scale emissions estimates, but that substantial errors may result if they are used to calculate actual wildfire emissions.

The emissions and emission factors displayed in Table 11.1-2 are calculated using the following formulas:

$$F_i = P_i L \quad (1)$$

$$E_i = F_i A = P_i L A \quad (2)$$

where:  $F_i$  = Emission factor (mass of pollutant/unit area of forest consumed)

$P_i$  = Yield for pollutant "i" (mass of pollutant/unit mass of forest fuel consumed)

= 8.5 kg/MT (17 lb/ton) for total particulate

= 70 kg/MT (140 lb/ton) for carbon monoxide

= 12 kg/MT (24 lb/ton) for total hydrocarbon (as  $CH_4$ )

Table 11.1-2. SUMMARY OF EMISSIONS AND EMISSION FACTORS FOR FOREST WILDFIRES<sup>a</sup>  
EMISSION FACTOR RATING: D

11.1-4

EMISSION FACTORS

Geographic area <sup>b</sup>	Area consumed by wildfire, hectares	Wildfire fuel consumption, MT/hectare	Emission factors, kg/hectare				Emissions, MT			
			Particulate	Carbon monoxide	Hydrocarbons	Nitrogen oxides	Particulate	Carbon monoxide	Hydrocarbons	Nitrogen oxides
Rocky Mountain group	313,397	83	706	5,810	996	166	220,907	1,819,237	311,869	51,978
Northern, Region 1	142,276	135	1,144	9,420	1,620	269	162,628	1,339,283	229,592	38,265
Rocky Mountain, Region 2	65,882	67	572	4,710	808	135	37,654	310,086	53,157	8,860
Southwestern, Region 3	83,765	22	191	1,570	269	45	15,957	131,417	22,533	3,735
Intermountain, Region 4	21,475	40	153	1,260	215	36	3,273	26,953	4,620	770
Pacific group	469,906	43	362	2,980	512	85	170,090	1,400,738	240,126	40,021
California, Region 5	18,997	40	343	2,830	485	81	6,514	53,645	9,196	1,533
Alaska, Region 10	423,530	36	305	2,510	431	72	129,098	1,063,154	182,255	30,376
Pacific N.W. Region 6	27,380	135	1,144	9,420	1,620	269	31,296	257,738	44,183	7,363
Southern group	806,289	20	172	1,410	242	40	138,244	1,138,484	195,168	32,528
Southern, Region 8	806,289	20	172	1,410	242	40	138,244	1,138,484	195,168	32,528
North Central group	94,191	25	210	1,730	296	49	19,739	162,555	27,867	4,644
Eastern, Region 9 (Both groups are in Region 9)	141,238	25	210	1,730	296	49	29,598	243,746	41,785	6,964
Eastern group (With Region 9)	47,046	25	210	1,730	296	49	9,859	81,191	13,918	2,320
Total United States	1,730,830	38	324	2,670	458	76	560,552	4,616,317	791,369	131,895

<sup>a</sup>Areas consumed by wildfire and emissions are for 1971.

<sup>b</sup>Geographic areas are defined in Figure 11.1-1.

<sup>c</sup>Hydrocarbons expressed as methane.

1/75

= 2 kg/MT (4 lb/ton) for nitrogen oxides (NO<sub>x</sub>)

= Negligible for sulfur oxides (SO<sub>x</sub>)

L = Fuel loading consumed (mass of forest fuel/unit land area burned)

A = Land area burned

E<sub>i</sub> = Total emissions of pollutant "i" (mass of pollutant)

For example, suppose that it is necessary to estimate the total particulate emissions from a 10,000 hectare wildfire in the Southern area (Region 8). From Table 11.1-1 it is seen that the average fuel loading is 20 MT/hectare (9 ton/acre). Further, the pollutant yield for particulates is 8.5 kg/MT (17 lb/ton). Therefore, the emissions are:

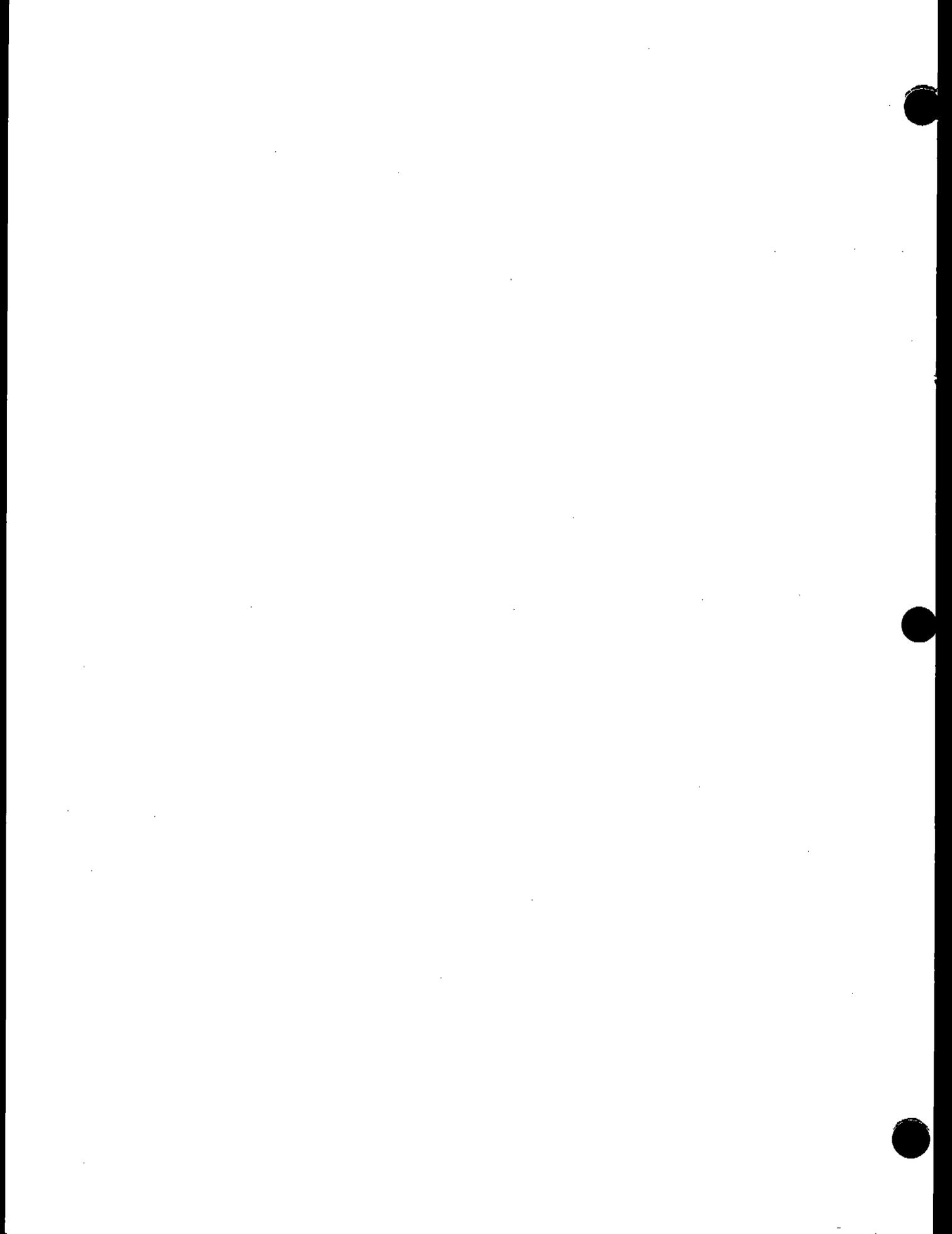
$$E = (8.5 \text{ kg/MT of fuel}) (20 \text{ MT of fuel/hectare}) (10,000 \text{ hectares})$$

$$E = 1,700,000 \text{ kg} \approx 1,700 \text{ MT}$$

The most effective method for controlling wildfire emissions is, of course, to prevent the occurrence of forest fires using various means at the forester's disposal. A frequently used technique for reducing wildfire occurrence is "prescribed" or "hazard reduction" burning. This type of managed burn involves combustion of litter and underbrush in order to prevent fuel buildup on the forest floor and thus reduce the danger of a wildfire. Although some air pollution is generated by this preventative burning, the net amount is believed to be a relatively smaller quantity than that produced under a wildfire situation.

#### Reference for Section 11.1

1. Development of Emission Factors for Estimating Atmospheric Emissions from Forest Fires. Final Report. IIT Research Institute, Chicago, Ill. Prepared for Office of Air Quality Planning and Standards, Environmental Protection Agency, Research Triangle Park, N.C., under Contract No. 68-02-0641, October 1973. (Publication No. EPA-450/3-73-009).



**APPENDIX B**  
**EMISSION FACTORS**  
**AND**  
**NEW SOURCE PERFORMANCE STANDARDS**  
**FOR STATIONARY SOURCES**

The New Source Performance Standards (NSPS) promulgated by the Environmental Protection Agency for various industrial categories and the page reference in this publication where uncontrolled emission factors for those sources are discussed are presented in Tables B-1 and B-2. Note that, in the case of steam-electric power plants, the NSPS encompass much broader source categories than the corresponding emission factors. In several instances, the NSPS were formulated on different bases than the emission factors (for example, grains per standard cubic foot versus pounds per ton). Finally, note that NSPS relating to opacity have been omitted because they cannot (at this time) be directly correlated with emission factors.

**Table B-1. PROMULGATED NEW SOURCE PERFORMANCE STANDARDS  
--GROUP I SOURCES<sup>a</sup>**

Source category and pollutant	New Source Performance Standard (maximum 2-hr average)	AP-42 page reference
Fossil-fuel-fired steam generators with $>63 \times 10^6$ kcal/hr ( $250 \times 10^6$ Btu/hr) of heat input		
Coal-burning plants (excluding lignite)		
Pulverized wet bottom		
Particulates	0.18 g/10 <sup>6</sup> cal heat input (0.10 lb/10 <sup>6</sup> Btu)	1.1-3
Sulfur dioxide	2.2 g/10 <sup>6</sup> cal heat input (1.2 lb/10 <sup>6</sup> Btu)	1.1-3
Nitrogen oxides (as NO <sub>2</sub> )	1.26 g/10 <sup>6</sup> cal heat input (0.70 lb/10 <sup>6</sup> Btu)	1.1-3
Pulverized dry bottom		
Particulates	0.18 g/10 <sup>6</sup> cal heat input (0.10 lb/10 <sup>6</sup> Btu)	1.1-3
Sulfur dioxide	2.2 g/10 <sup>6</sup> cal heat input (1.2 lb/10 <sup>6</sup> Btu)	1.1-3
Nitrogen oxides (as NO <sub>2</sub> )	1.26 g/10 <sup>6</sup> cal heat input (0.70 lb/10 <sup>6</sup> Btu)	1.1-3
Pulverized cyclone		
Particulates	0.18 g/10 <sup>6</sup> cal heat input (0.10 lb/10 <sup>6</sup> Btu)	1.1-3
Sulfur dioxide	2.2 g/10 <sup>6</sup> cal heat input (1.2 lb/10 <sup>6</sup> Btu)	1.1-3
Nitrogen oxides (as NO <sub>2</sub> )	1.26 g/10 <sup>6</sup> cal heat input (0.70 lb/10 <sup>6</sup> Btu)	1.1-3
Spreader stoker		
Particulates	0.18 g/10 <sup>6</sup> cal heat input (0.10 lb/10 <sup>6</sup> Btu)	1.1-3
Sulfur dioxide	2.2 g/10 <sup>6</sup> cal heat input (1.2 lb/10 <sup>6</sup> Btu)	1.1-3
Nitrogen oxides (as NO <sub>2</sub> )	1.26 g/10 <sup>6</sup> cal heat input (0.70 lb/10 <sup>6</sup> Btu)	1.1-3
Residual-oil-burning plants		
Particulates	0.18 g/10 <sup>6</sup> cal heat input (0.10 lb/10 <sup>6</sup> Btu)	1.3-2
Sulfur dioxide	1.4 g/10 <sup>6</sup> cal heat input (0.80 lb/10 <sup>6</sup> Btu)	1.3-2
Nitrogen oxides (as NO <sub>2</sub> )	0.54 g/10 <sup>6</sup> cal heat input (0.30 lb/10 <sup>6</sup> Btu)	1.3-2
Natural-gas-burning plants		
Particulates	0.18 g/10 <sup>6</sup> cal heat input (0.10 lb/10 <sup>6</sup> Btu)	1.4-2
Nitrogen oxides (as NO <sub>2</sub> )	0.36 g/10 <sup>6</sup> cal heat input (0.20 lb/10 <sup>6</sup> Btu)	1.4-2
Municipal incinerators		
Particulates	0.18 g/Nm <sup>3</sup> (0.08 gr/scf) corrected to 12% CO <sub>2</sub>	2.1-1
Portland cement plants		
Kiln—dry process		
Particulates	0.15 kg/MT (0.30 lb/ton) of feed to kiln	8.6-3

**Table B-1. (continued). PROMULGATED NEW SOURCE PERFORMANCE STANDARDS  
-GROUP 1 SOURCES<sup>a</sup>**

Source category and pollutant	New Source Performance Standard (maximum 2-hr average)	AP-42 page reference
Kiln-wet process Particulates	0.15 kg/MT (0.30 lb/ton) of feed to kiln	8.6-3
Clinker cooler Particulates	0.050 kg/MT (0.10 lb/ton) of feed to kiln	8.6-4
Nitric acid plants Nitrogen oxides (as NO <sub>2</sub> )	1.5 kg/MT (3.0 lb/ton) of 100% acid produced	5.9-3
Sulfuric acid plants Sulfur dioxide	2.0 kg/MT (4.0 lb/ton) of 100% acid produced	5.17-5
Sulfuric acid mist (as H <sub>2</sub> SO <sub>4</sub> )	0.075 kg/MT (0.15 lb/ton) of 100% acid produced	5.17-7

<sup>a</sup>Title 40 - Protection of Environment. Part 60-Standards of Performance for New Stationary Sources. Federal Register. 36 (247):24876, December 23, 1971.

**Table B-2. PROMULGATED NEW SOURCE PERFORMANCE STANDARDS  
—GROUP II SOURCES<sup>a</sup>**

Source category and pollutant	New Source Performance Standard	AP-42 page reference
Asphalt concrete plants Particulates	90 mg/Nm <sup>3</sup> (0.040 gr/dscf)	8.1-4
Petroleum refineries: Fluid catalytic cracking units		
Particulates	60 mg/Nm <sup>3</sup> (0.026 gr/dscf) <sup>b</sup>	9.1-3
Carbon monoxide	0.050% by volume	9.1-3
Storage vessels for petroleum liquids "Floating roof" storage tanks		
Hydrocarbons	If true vapor pressure under storage conditions exceeds 78 mm (1.52 psia) mercury but is no greater than 570 mm (11.1 psia) mercury, the vessel must be equipped with a floating roof or its equivalent.	4.3-8
Secondary lead smelters Blast (cupola) furnaces		
Particulates	50 mg/Nm <sup>3</sup> (0.022 gr/dscf)	7.11-2
Reverberatory furnaces		
Particulates	50 mg/Nm <sup>3</sup> (0.022 gr/dscf)	7.11-2
Secondary brass and bronze ingot production plants		
Reverberatory furnaces		
Particulates	50 mg/Nm <sup>3</sup> (0.022 gr/dscf)	7.9-2
Electric induction furnaces		
Particulates	50 mg/Nm <sup>3</sup> (0.022 gr/dscf)	7.9-2
Blast furnaces		
Particulates	50 mg/Nm <sup>3</sup> (0.022 gr/dscf)	7.9-2
Iron and steel plants Basic oxygen process furnaces		
Particulates	50 mg/Nm <sup>3</sup> (0.022 gr/dscf)	7.5-5
Sewage treatment plants Sewage sludge incinerators		
Particulates	0.65 g/kg (1.30 lb/ton) of dry sludge input	2.5-2

<sup>a</sup>Title 40—Protection of Environment. Part 60—Standards of Performance for New Stationary Sources: Additions and Miscellaneous Amendments. Federal Register. 39 (47), March 8, 1974.

<sup>b</sup>The actual NSPS reads "1.0 kg/1000 kg (1.0 lb/1000 lb) of coke burn-off in the catalyst regenerator," which is approximately equivalent to an exhaust gas concentration of 60 mg/Nm<sup>3</sup> (0.026 gr/dscf).

# APPENDIX C

## NEDS SOURCE CLASSIFICATION CODES AND EMISSION FACTOR LISTING

The Source Classification Codes (SCC's) presented herein comprise the basic "building blocks" upon which the National Emissions Data System (NEDS) is structured. Each SCC represents a process or function within a source category logically associated with a point of air pollution emissions. In NEDS, any operation that causes air pollution can be represented by one or more of these SCC's.

Also presented herein are emission factors for the five NEDS pollutants (particulates, sulfur oxides, nitrogen oxides, hydrocarbons, and carbon monoxide) that correspond to each SCC. These factors are utilized in NEDS to automatically compute estimates of air pollutant emissions associated with a process when a more accurate estimate is not supplied to the system. These factors are, for the most part, taken directly from AP-42. In certain cases, however, they may be derived from better information not yet incorporated into AP-42 or be based merely on the similarity of one process to another for which emissions information does exist.

Because these emission factors are merely single representative values taken, in many cases, from a broad range of possible values and because they do not reflect all of the variables affecting emissions that are described in detail in this document, the user is cautioned not to use the factors listed in Appendix C out of context to estimate the emissions from any given source. Instead, if emission factors must be used to estimate emissions, the appropriate section of this document should be consulted to obtain the most applicable factor for the source in question. The factors presented in Appendix C are reliable only when applied to numerous sources as they are in NEDS.

NOTE: The Source Classification Code and emission factor listing presented in Appendix C was created on June 20, 1974, to replace the listing dated August 28, 1973. The listing has been updated to include several new Source Classification Codes as well as several new or revised emission factors that are considered necessary for the improvement of NEDS. The listing will be updated periodically as better source and emission factor information becomes available. Any comments regarding this listing, especially those pertaining to the need for additional SCC's, should be directed to:

Chief, Technical Development Section  
National Air Data Branch  
Environmental Protection Agency  
Research Triangle Park, N. C. 27711

POUNDS EMITTED PER UNIT

EXTCOMB BOILER -ELECTRIC GENERATH  
\*\*\*\*\*

PART SOX NOX HC CO UNITS

ANTHRACITE COAL

1-01-001-31	>100MMBTU PULVIZED	17.0 A	38.0 S	18.0	0.03	1.00	TONS BURNED
1-01-001-02	>100MMBTU STOKERS	2.00 A	38.0 S	10.3	0.20	6.00	TONS BURNED
1-01-001-03	10-100MMBTU PULV	17.0 A	38.0 S	18.0	0.25	1.00	TONS BURNED
1-01-001-04	10-100MMBTU STOKR	2.00 A	38.0 S	10.3	0.20	6.00	TONS BURNED
1-01-001-05	<10MMBTU PULVIZED	17.0 A	38.0 S	18.0	0.03	1.00	TONS BURNED
1-01-001-06	<10MMBTU STOKER	2.00 A	38.0 S	6.00	0.20	10.0	TONS BURNED
1-01-001-99	OTHER/NOT CLASIFD	17.0 A	38.0 S	18.0	0.03	1.00	TONS BURNED

BITUMINOUS COAL

1-01-002-01	>100MMBTU PULVMET	13.0 A	38.0 S	30.0	0.30	1.00	TONS BURNED
1-01-002-02	>100MMBTU PULVDRY	17.0 A	38.0 S	18.0	0.30	1.00	TONS BURNED
1-01-002-03	>100MMBTU CYCLONE	2.00 A	38.0 S	55.0	0.30	1.00	TONS BURNED
1-01-002-04	>100MMBTU SPOSTKR	13.0 A	38.0 S	15.0	1.00	2.00	TONS BURNED
1-01-002-05	>100MMBTU/HR OF SK	5.00 A	38.0 S	15.0	1.00	2.00	TONS BURNED
1-01-002-06	10-100MMBTU PULMT	13.0 A	38.0 S	30.0	0.30	1.00	TONS BURNED
1-01-002-07	10-100MMBTU PULDY	17.0 A	38.0 S	18.0	0.30	1.00	TONS BURNED
1-01-002-08	10-100MMBTU OFSTK	5.00 A	38.0 S	15.0	1.00	2.00	TONS BURNED
1-01-002-09	10-100MMBTU UFSTK	5.00 A	38.0 S	15.0	1.00	2.00	TONS BURNED
1-01-002-10	<10MMBTU OFSTOKER	2.00 A	38.0 S	6.00	3.00	10.0	TONS BURNED
1-01-002-11	<10MMBTU UFSTOKER	2.00 A	38.0 S	6.00	3.00	10.0	TONS BURNED
1-01-002-12	<10MMBTU PULV-DRY	17.0 A	38.0 S	18.0	0.30	1.00	TONS BURNED
1-01-002-99	OTHER/NOT CLASIFD	16.0 A	38.0 S	18.0	0.30	0.50	TONS BURNED

LIGNITE

1-01-003-01	>100MMBTU PULVMET	6.50 A	30.0 S	13.0	0.30	1.00	TONS BURNED
1-01-003-02	>100MMBTU PULVDRY	6.50 A	30.0 S	13.0	0.30	1.00	TONS BURNED
1-01-003-03	>100MMBTU CYCLONE	6.50 A	30.0 S	17.0	0.30	1.00	TONS BURNED
1-01-003-04	>100MMBTU OF STKR	6.50 A	30.0 S	13.0	0.30	2.00	TONS BURNED
1-01-003-05	>100MMBTU UF STKR	6.50 A	30.0 S	13.0	0.30	2.00	TONS BURNED
1-01-003-06	>100MMBTU SPDSTKR	6.50 A	30.0 S	13.0	0.30	2.00	TONS BURNED
1-01-003-07	10-100MMBTU DYPUL	6.50 A	30.0 S	13.0	0.30	1.00	TONS BURNED
1-01-003-08	10-100MMBTU WTPUL	6.50 A	30.0 S	13.0	0.30	1.00	TONS BURNED
1-01-003-09	10-100MMBTU OFSTK	6.50 A	30.0 S	13.0	1.00	2.00	TONS BURNED
1-01-003-10	10-100MMBTU UFSTK	6.50 A	30.0 S	13.0	1.00	2.00	TONS BURNED
1-01-003-11	10-100MMBTUSPDSTK	6.50 A	30.0 S	13.0	1.00	2.00	TONS BURNED
1-01-003-12	<10MMBTU PULV DRY	6.50 A	30.0 S	13.0	3.00	10.0	TONS BURNED
1-01-003-13	<10MMBTU OF STOKR	6.50 A	30.0 S	13.0	3.00	10.0	TONS BURNED
1-01-003-14	<10MMBTU UF STOKR	6.50 A	30.0 S	13.0	3.00	10.0	TONS BURNED
1-01-003-15	<10MMBTU SPOSTCKR	6.50 A	30.0 S	13.0	3.00	10.0	TONS BURNED

RESIDUAL OIL

1-01-004-01	>100MMBTU/HR GENL	8.00	157. S	105.	2.00	3.00	1000GALLONS BURNED
1-01-004-02	10-100MMBTU/HRGNL	8.00	157. S	105.	2.00	3.00	1000GALLONS BURNED
1-01-004-03	<10MMBTU/HR GENL	8.00	157. S	105.	2.00	3.00	1000GALLONS BURNED

DISTILLATE OIL

1-01-005-01	>100MMBTU/HR GENL	8.00	144. S	105.	2.00	3.00	1000GALLONS BURNED
1-01-005-02	10-100MMBTU/HRGNL	8.00	144. S	105.	2.00	3.00	1000GALLONS BURNED
1-01-005-03	<10MMBTU/HR GENL	8.00	144. S	105.	2.00	3.00	1000GALLONS BURNED

NATURAL GAS

1-01-006-01	>100MMBTU/HR	10.0	0.60	600.	1.00	17.0	MILLION CUBIC FEET BURNED
1-01-006-02	10-100MMBTU/HR	10.0	0.60	230.	1.00	17.0	MILLION CUBIC FEET BURNED
1-01-006-03	<10MMBTU/HR	10.0	0.60	120.	1.00	17.0	MILLION CUBIC FEET BURNED

PROCESS GAS

1-01-007-01	>100MMBTU/HR	15.0	950. S	600.	1.00	17.0	MILLION CUBIC FEET BURNED
1-01-007-02	10-100MMBTU/HR	15.0	950. S	230.	1.00	17.0	MILLION CUBIC FEET BURNED
1-01-007-03	<10 MMBTU/HR	15.0	950. S	120.	1.00	17.0	MILLION CUBIC FEET BURNED

COKE

1-01-008-01	>100MMBTU/HR	17.0 A	38.0 S	18.0	0.03	1.00	TONS BURNED
-------------	--------------	--------	--------	------	------	------	-------------

WOOD/BARK WASTE

1-01-009-01	BARK BOILER	75.0	1.50	10.0	2.00	2.00	TONS BURNED
1-01-009-02	WOOD/BARK BOILER	37.5	1.50	10.0	2.00	2.00	TONS BURNED
1-01-009-03	WOOD BOILER	10.0	1.50	10.0	5.00	10.0	TONS BURNED

BAGASSE

1-01-011-01	>100MMBTU/HR	22.0	0.	2.00	2.00	2.00	TONS BURNED
1-01-011-02	10-100MMBTU/HR	22.0	0.	2.00	2.00	2.00	TONS BURNED
1-01-011-03	<10MMBTU/HR	22.0	0.	2.00	2.00	2.00	TONS BURNED

SLO WASTE-SPECIFY

1-01-012-01	>100 MMBTU/HR						TONS BURNED
1-01-012-02	10-100 MMBTU/HR						TONS BURNED
1-01-012-03	<10 MMBTU/HR						TONS BURNED

\*A\* INDICATES ASH CONTENT AND \*S\* INDICATES SULFUR CONTENT OF THE FUEL, ON A PERCENT BASIS, (BY WEIGHT)

EXTCOB BOILER -ELECTRIC GENERATN (CONTINUED)  
\*\*\*\*\*

P O U N D S E M I T T E D P E R U N I T  
P A R T S O X N O X H C

C O U N I T S

L I Q W A S T E - S P E C I F Y

1-01-013-01 >100 MMBTU/HR  
1-01-013-02 10-100 MMBTU/HR  
1-01-013-03 <10 MMBTU/HR

1000 GALLONS BURNED  
1000 GALLONS BURNED  
1000 GALLONS BURNED

O T H E R / N O T C L A S I F D

1-01-999-97 SPECIFY IN REMARK  
1-01-999-98 SPECIFY IN REMARK  
1-01-999-99 SPECIFY IN REMARK

MILLION CUBIC FEET BURNED  
1000 GALLON (LIQUID) BURNED  
TONS BURNED (SOLID)

EXTCOB BOILER -INDUSTRIAL  
\*\*\*\*\*

ANTRACITE COAL

1-02-001-01 >100MMBTU/HR PULV 17.0 A 30.0 S 18.0 0.03 1.00 TONS BURNED  
1-02-001-02 >100MMBTU/HR STKR 2.00 A 30.0 S 10.5 0.20 6.00 TONS BURNED  
1-02-001-03 10-100MMBTU PULVD 17.0 A 30.0 S 18.0 0.03 1.00 TONS BURNED  
1-02-001-04 10-100MMBTU STKR 2.00 A 30.0 S 10.5 0.20 6.00 TONS BURNED  
1-02-001-05 <10MMBTU/HR PULVD 17.0 A 30.0 S 18.0 0.03 1.00 TONS BURNED  
1-02-001-06 <10MMBTU/HR STKR 2.00 A 30.0 S 6.00 0.20 10.0 TONS BURNED  
1-02-001-07 <10MMBTU/HR HNOFR 10.0 30.0 S 3.00 90.0 TONS BURNED  
1-02-001-99 OTHER/NOT CLASIFD 17.0 A 30.0 S 18.0 0.03 2.00 TONS BURNED

BITUMINOUS COAL

1-02-002-01 >100MMBTU PULVWET 13.0 A 30.0 S 30.0 0.30 1.00 TONS BURNED  
1-02-002-02 >100MMBTU PULVDRY 17.0 A 30.0 S 18.0 0.30 1.00 TONS BURNED  
1-02-002-03 >100MMBTU CYCLONE 2.00 A 30.0 S 55.0 0.30 1.00 TONS BURNED  
1-02-002-04 >100MMBTU SPDSTKR 13.0 A 30.0 S 15.0 1.00 2.00 TONS BURNED  
1-02-002-05 10-100MMBTU DFSTK 5.00 A 30.0 S 15.0 1.00 2.00 TONS BURNED  
1-02-002-06 10-100MMBTU UFSTK 5.00 A 30.0 S 15.0 1.00 2.00 TONS BURNED  
1-02-002-07 10-100MMBTU PULWT 13.0 A 30.0 S 30.0 0.30 1.00 TONS BURNED  
1-02-002-08 10-100MMBTU PULVD 17.0 A 30.0 S 18.0 0.30 1.00 TONS BURNED  
1-02-002-09 10-100MMBTUSPDSTK 13.0 A 30.0 S 15.0 1.00 2.00 TONS BURNED  
1-02-002-10 <10MMBTU OFD STKR 2.00 A 30.0 S 6.00 3.00 19.0 TONS BURNED  
1-02-002-11 <10MMBTU OFD STKR 2.00 A 30.0 S 6.00 3.00 10.0 TONS BURNED  
1-02-002-12 <10MMBTU PULV DRY 17.0 A 30.0 S 18.0 0.30 2.00 TONS BURNED  
1-02-002-13 <10MMBTU SPD STKR 2.00 A 30.0 S 6.00 3.00 10.0 TONS BURNED  
1-02-002-14 <10MMBTU MANOFIRE 20.0 30.0 S 3.00 20.0 90.0 TONS BURNED  
1-02-002-99 OTHER/NOT CLASIFD 13.0 A 30.0 S 15.0 0.30 2.00 TONS BURNED

LIGNITE

1-02-003-01 >100MMBTU PULVWET 6.50 A 30.0 S 13.0 0.30 1.00 TONS BURNED  
1-02-003-02 >100MMBTU PULVDRY 6.50 A 30.0 S 13.0 0.30 1.00 TONS BURNED  
1-02-003-03 >100MMBTU CYCLONE 6.50 A 30.0 S 17.0 0.30 1.00 TONS BURNED  
1-02-003-04 >100MMBTU OFSTKR 6.50 A 30.0 S 13.0 1.00 2.00 TONS BURNED  
1-02-003-05 >100MMBTU UFSTKR 6.50 A 30.0 S 13.0 1.00 2.00 TONS BURNED  
1-02-003-06 >100MMBTU SPDSTKR 6.50 A 30.0 S 13.0 1.00 2.00 TONS BURNED  
1-02-003-07 10-100MMBTU DYPUL 6.50 A 30.0 S 13.0 0.30 1.00 TONS BURNED  
1-02-003-08 10-100MMBTU WFPUL 6.50 A 30.0 S 13.0 0.30 1.00 TONS BURNED  
1-02-003-09 10-100MMBTU DFSTK 6.50 A 30.0 S 13.0 1.00 2.00 TONS BURNED  
1-02-003-10 10-100MMBTU UFSTK 6.50 A 30.0 S 13.0 1.00 2.00 TONS BURNED  
1-02-003-11 10-100MMBTUSPDSTK 6.50 A 30.0 S 13.0 3.00 10.0 TONS BURNED  
1-02-003-12 <10MMBTU PULV DRY 6.50 A 30.0 S 13.0 3.00 10.0 TONS BURNED  
1-02-003-13 <10MMBTU OFSTKR 6.50 A 30.0 S 13.0 3.00 10.0 TONS BURNED  
1-02-003-14 <10MMBTU UFSTKR 6.50 A 30.0 S 13.0 3.00 10.0 TONS BURNED  
1-02-003-15 <10MMBTU MANOFIRE 6.50 A 30.0 S 13.0 20.0 90.0 TONS BURNED  
1-02-003-16 <10MMBTU SPDSTKR 6.50 A 30.0 S 13.0 3.00 10.0 TONS BURNED

RESIDUAL OIL

1-02-004-01 >100MMBTU/HR 23.0 157. S 60.0 3.00 4.00 1000 GALLONS BURNED  
1-02-004-02 10-100MMBTU/HR 23.0 157. S 60.0 3.00 4.00 1000 GALLONS BURNED  
1-02-004-03 <10MMBTU/HR 23.0 157. S 60.0 3.00 4.00 1000 GALLONS BURNED

DISTILLATE OIL

1-02-005-01 >100MMBTU/HR 15.0 142. S 60.0 3.00 4.00 1000 GALLONS BURNED  
1-02-005-02 10-100MMBTU/HR 15.0 142. S 60.0 3.00 4.00 1000 GALLONS BURNED  
1-02-005-03 <10MMBTU/HR 15.0 142. S 60.0 3.00 4.00 1000 GALLONS BURNED

NATURAL GAS

1-02-006-01 >100MMBTU/HR 10.0 0.60 600. 3.00 17.0 MILLION CUBIC FEET BURNED  
1-02-006-02 10-100MMBTU/HR 10.0 0.60 250. 3.00 17.0 MILLION CUBIC FEET BURNED  
1-02-006-03 <10MMBTU/HR 10.0 0.60 120. 3.00 17.0 MILLION CUBIC FEET BURNED

PROCESS GAS

1-02-007-01 REFINERY >100 MILLION CUBIC FEET BURNED  
1-02-007-02 REFINERY 10-100 MILLION CUBIC FEET BURNED  
1-02-007-03 REFINERY <10 MILLION CUBIC FEET BURNED  
1-02-007-04 BLAST FNC >100 MILLION CUBIC FEET BURNED  
1-02-007-05 BLAST FNC 10-100 MILLION CUBIC FEET BURNED  
1-02-007-06 BLAST FNC <10 MILLION CUBIC FEET BURNED  
1-02-007-07 COKE OVEN >100 MILLION CUBIC FEET BURNED  
1-02-007-08 COKE OVEN 10-100 MILLION CUBIC FEET BURNED  
1-02-007-09 COKE OVEN <10 MILLION CUBIC FEET BURNED  
1-02-007-99 OTHER/NOT CLASIFD MILLION CUBIC FEET BURNED

'A' INDICATES ASH CCNTENT AND 'S' INDICATES SULFUR CONTENT OF THE FUEL, ON A PERCENT BASIS (BY WEIGHT)

EXTCOMB BOILER -INDUSTRIAL (CONTINUED) POUNDS EMITTED PER UNIT

CODE	PART	SOX	NOX	HC	CO	UNITS
1-02-008-02	10-100MMBTU/HR	2.00 A	38.0 S	15.0	0.20	2.00 TONS BURNED
1-02-008-03	<10MMBTU/HR	2.00 A	38.0 S	6.00	0.20	10.0 TONS BURNED
<b>WOOD/BARK WASTE</b>						
1-02-009-01	BARK BOILER	75.0	1.50	10.0	2.00	2.00 TONS BURNED
1-02-009-02	WOOD/BARK BOILER	37.5	1.50	10.0	2.00	2.00 TONS BURNED
1-02-009-03	WOOD BOILER	10.0	1.50	10.0	5.00	10.0 TONS BURNED
<b>LIQ PETROLEUM GAS</b>						
1-02-010-02	10-100MMBTU/HR	1.75	86.5 S	11.7	0.30	1.55 1000GALLONS BURNED
1-02-010-03	<10MMBTU/HR	1.75	86.5 S	11.7	0.30	1.55 1000GALLONS BURNED
<b>BAGASSE</b>						
1-02-011-01	>100 MMBTU/HR	22.0	0.	2.00	2.00	2.00 TONS BURNED
1-02-011-02	10-100MMBTU/HR	22.0	0.	2.00	2.00	2.00 TONS BURNED
1-02-011-03	<10MMBTU/HR	22.0	0.	2.00	2.00	2.00 TONS BURNED
<b>SLO WASTE-SPECIFY</b>						
1-02-012-01	>100 MMBTU/HR					TONS BURNED
1-02-012-02	100-100 MMBTU/HR					TONS BURNED
1-02-012-03	<10 MMBTU/HR					TONS BURNED
<b>LIQ WASTE-SPECIFY</b>						
1-02-013-01	>100 MMBTU/HR					1000 GALLONS BURNED
1-02-013-02	10-100 MMBTU/HR					1000 GALLONS BURNED
1-02-013-03	<10 MMBTU/HR					1000 GALLONS BURNED
<b>OTHER/NOT CLASSIFD</b>						
1-02-999-97	SPECIFY IN REMARK					MILLION CUBIC FEET BURNED
1-02-999-98	SPECIFY IN REMARK					1000 GALLON BURNED (LIQUID)
1-02-999-99	SPECIFY IN REMARK					TONS BURNED (SOLID)
<b>EXTCOMB BOILER -COMMERCIAL-INDUSTRIAL</b>						
<b>ANTHRACITE COAL</b>						
1-03-001-05	10-100MMBTU PULWT	13.0 A	38.0 S	30.0	0.03	1.00 TONS BURNED
1-03-001-06	10-100MMBTU PULDY	17.0 A	38.0 S	18.0	0.03	1.00 TONS BURNED
1-03-001-07	10-100MMBTUSPDSTK	13.0 A	38.0 S	15.0	1.00	2.00 TONS BURNED
1-03-001-08	<10MMBTU PULVIZED	17.0 A	38.0 S	18.0	0.03	1.00 TONS BURNED
1-03-001-09	<10MMBTU STOKER	2.00 A	38.0 S	6.00	0.20	10.0 TONS BURNED
1-03-001-10	<10MMBTU SPDSTOKR	2.00 A	38.0 S	15.0	1.00	10.0 TONS BURNED
1-03-001-99	OTHER/NOT CLASSIFD	17.0 A	38.0 S	18.0	0.03	1.00 TONS BURNED
<b>BITUMINOUS COAL</b>						
1-03-002-05	10-100MMBTU PULWT	13.0 A	38.0 S	30.0	0.03	1.00 TONS BURNED
1-03-002-06	10-100MMBTU PULDY	17.0 A	38.0 S	18.0	0.03	1.00 TONS BURNED
1-03-002-07	10-100MMBTU OFSTK	5.00 A	38.0 S	15.0	1.00	2.00 TONS BURNED
1-03-002-08	10-100MMBTU UFSTK	5.00 A	38.0 S	15.0	1.00	2.00 TONS BURNED
1-03-002-09	10-100MMBTUSPDSTK	13.0 A	38.0 S	15.0	1.00	2.00 TONS BURNED
1-03-002-10	10-100MMBTU HANFR	20.0	38.0 S	3.00	20.0	90.0 TONS BURNED
1-03-002-11	<10MMBTU OFSTOKR	2.00 A	38.0 S	6.00	3.00	10.0 TONS BURNED
1-03-002-12	<10MMBTU UFSTOKR	2.00 A	38.0 S	6.00	3.00	10.0 TONS BURNED
1-03-002-13	<10MMBTU SPDSTOKR	2.00 A	38.0 S	6.00	3.00	10.0 TONS BURNED
1-03-002-14	<10MMBTU HANDFIRE	20.0	38.0 S	3.00	20.0	90.0 TONS BURNED
1-03-002-99	OTHER/NOT CLASSIFD	13.0 A	38.0 S	15.0	0.30	2.00 TONS BURNED
<b>LIGNITE</b>						
1-03-003-05	10-100MMBTU PULWT	6.50 A	30.0 S	13.0	1.00	2.00 TONS BURNED
1-03-003-06	10-100MMBTU PULDY	6.50 A	30.0 S	13.0	1.00	2.00 TONS BURNED
1-03-003-07	10-100MMBTU OFSTK	6.50 A	30.0 S	13.0	1.00	2.00 TONS BURNED
1-03-003-08	10-100MMBTU UFSTK	6.50 A	30.0 S	13.0	1.00	2.00 TONS BURNED
1-03-003-09	10-100MMBTUSPDSTK	6.50 A	30.0 S	13.0	1.00	2.00 TONS BURNED
1-03-003-10	<10MMBTU PULV-DRY	6.50 A	30.0 S	13.0	1.00	10.0 TONS BURNED
1-03-003-11	<10MMBTU OFSTOKR	6.50 A	30.0 S	13.0	3.00	10.0 TONS BURNED
1-03-003-12	<10MMBTU UFSTOKR	6.50 A	30.0 S	13.0	3.00	10.0 TONS BURNED
1-03-003-13	<10MMBTU SPDSTOKR	6.50 A	30.0 S	13.0	3.00	10.0 TONS BURNED
1-03-003-14	<10MMBTU HANDFIRE	6.50 A	30.0 S	13.0	20.0	90.0 TONS BURNED
<b>RESIDUAL OIL</b>						
1-03-004-01	>100MMBTU/HR	23.0	157. S	60.0	3.00	4.00 1000 GALLONS BURNED
1-03-004-02	10-100MMBTU/HR	23.0	157. S	60.0	3.00	4.00 1000 GALLONS BURNED
1-03-004-03	<10MMBTU/HR	23.0	157. S	60.0	3.00	4.00 1000 GALLONS BURNED
<b>DISTILLATE</b>						
1-03-005-01	>100MMBTU/HR	15.0	142. S	60.0	3.00	4.00 1000 GALLONS BURNED
1-03-005-02	10-100MMBTU/HR	15.0	142. S	60.0	3.00	4.00 1000 GALLONS BURNED
1-03-005-03	<10MMBTU/HR	15.0	142. S	60.0	3.00	4.00 1000 GALLONS BURNED

\*A\* INDICATES ASH CONTENT AND \*S\* INDICATES SULFUR CONTENT OF THE FUEL, ON A PERCENT BASIS (BY WEIGHT)

EXTCOB BOILER -COMMERCIAL-INSTUTNL (CONTINUED)		POUNDS EMITTED			PER UNIT		UNITS	
*****		PART	SOX	NOX	HC	CO		
<b>NATURAL GAS</b>								
1-03-006-01	>100MMBTU/HR	10.0	0.60	230.	0.00	20.0	MILLION CUBIC FEET BURNED	
1-03-006-02	10-100MMBTU/HR	10.0	0.60	120.	0.00	20.0	MILLION CUBIC FEET BURNED	
1-03-006-03	<10MMBTU/HR	10.0	0.60	80.0	0.00	20.0	MILLION CUBIC FEET BURNED	
<b>PROCESS GAS</b>								
1-03-007-01	SEWAGE>100MMBTUHR						MILLION CUBIC FEET BURNED	
1-03-007-02	SEWAGE 10-100						MILLION CUBIC FEET BURNED	
1-03-007-03	SEWAGE<10MMBTU/HR						MILLION CUBIC FEET BURNED	
1-03-007-99	OTHER/NOT CLASIFD						MILLION CUBIC FEET BURNED	
<b>WOOD/BARK WASTE</b>								
1-03-009-01	BARK BOILER	75.0	1.50	10.0	2.00	2.00	TONS BURNED	
1-03-009-02	WOOD/BARK BOILER	37.5	1.50	10.0	2.00	2.00	TONS BURNED	
1-03-009-03	WOOD BOILER	10.0	1.50	10.0	5.00	10.0	TONS BURNED	
<b>LIQ PETROLEUM GAS</b>								
1-03-010-02	10-100MMBTU/HR	1.85	86.5	5	9.50	0.75	1.95	1000 GALLONS BURNED
1-03-010-03	<10MMBTU/HR	1.85	86.5	5	9.50	0.75	1.95	1000 GALLONS BURNED
<b>SLO WASTE-SPECIFY</b>								
1-03-012-01	>100 MMBTU/HR						TONS BURNED	
1-03-012-02	10-100 MMBTU/HR						TONS BURNED	
1-03-012-03	<10 MMBTU/HR						TONS BURNED	
<b>LIQ WASTE-SPECIFY</b>								
1-03-013-01	>100 MMBTU/HR						1000 GALLONS BURNED	
1-03-013-02	10-100 MMBTU/HR						1000 GALLONS BURNED	
1-03-013-03	<10 MMBTU/HR						1000 GALLONS BURNED	
<b>OTHER/NOT CLASIFD</b>								
1-03-999-97	SPECIFY IN REMARK						MILLION CURIC FEET BURNED	
1-03-999-98	SPECIFY IN REMARK						1000 GALLON BURNED (LIQUID)	
1-03-999-99	SPECIFY IN REMARK						TONS BURNED (SOLID)	
<b>INTERNALCOMBUSTION -ELECTRIC GENERATH</b>								
*****								
<b>DISTILLATE OIL</b>								
2-01-001-01	TURBINE	5.00	144.	5	68.0	5.60	15.4	1000 GALLONS BURNED
2-01-001-02	RECIPROCATING		144.	5				1000 GALLONS BURNED
<b>NATURAL GAS</b>								
2-01-002-01	TURBINE	14.0	0.60	413.	42.0	115.	MILLION CURIC FEET	
2-01-002-02	RECIPROCATING		0.60				MILLION CURIC FEET	
<b>DIESEL</b>								
2-01-003-01	RECIPROCATING	13.0	144.	5	370.	37.0	225.	THOUSANDS OF GALLONS
2-01-003-02	TURBINE	5.00	144.	5	68.0	5.60	15.4	1000 GALLONS BURNED
<b>RESIDUAL OIL</b>								
2-01-004-01	TURBINE		159.	5				1000 GALLONS BURNED
<b>JET FUEL</b>								
2-01-005-01	TURBINE		0.20					1000 GALLONS BURNED
<b>CRUDE OIL</b>								
2-01-006-01	TURBINE		146.	5				1000 GALLONS BURNED
<b>PROCESS GAS</b>								
2-01-007-01	TURBINE		950.	5				MILLION CUBIC FEET
<b>OTHER/NOT CLASIFD</b>								
2-01-999-97	SPECIFY IN REMARK						MILLION CUBIC FEET BURNED	
2-01-999-98	SPECIFY IN REMARK						1000 GALLONS BURNED	
<b>INTERNALCOMBUSTION -INDUSTRIAL</b>								
*****								
<b>DISTILLATE OIL</b>								
2-02-001-01	TURBINE	16.0	144.	5	118.	37.5	102.	1000 GALLONS BURNED
2-02-001-02	RECIPROCATING	33.5	144.	5	469.			1000 GALLONS BURNED
<b>NATURAL GAS</b>								
2-02-002-01	TURBINE		0.60	598.				MILLION CUBIC FEET
2-02-002-02	RECIPROCATING		0.60	770.				MILLION CUBIC FEET
<b>GASOLINE</b>								
2-02-003-01	RECIPROCATING	6.50	9.90	102.	161.	3,940.		1000 GALLONS BURNED

\*A\* INDICATES ASH CONTENT AND \*S\* INDICATES SULFUR CONTENT OF THE FUEL, ON A PERCENT BASIS (BY WEIGHT)

INTERNAL COMBUSTION - INDUSTRIAL (CONTINUED)		POUNDS EMITTED PER UNIT					UNITS
*****		PART	SOX	NOX	HC	CO	
DIESEL FUEL							
2-02-004-01	RECIPROCATING	33.5	144.	5 469.	37.5	102.	1000 GALLONS BURNED
2-02-004-02	TURBINE	13.0	144.	5 370.	37.0	225.	1000 GALLONS BURNED
RESIDUAL OIL							
2-02-005-01	TURBINE		159.	5			1000 GALLONS BURNED
JET FUEL							
2-02-006-01	TURBINE		6.20				1000 GALLONS BURNED
CRUDE OIL							
2-02-007-01	TURBINE		146.	5			1000 GALLONS BURNED
PROCESS GAS							
2-02-008-01	TURBINE		950.	5			MILLION CUBIC FEET
2-02-008-02	RECIPROCATING		950.	5			MILLION CUBIC FEET BURNED
OTHER/NOT CLASIFD							
2-02-999-97	SPECIFY IN REMARK						MILLION CUBIC FEET BURNED
2-02-999-98	SPECIFY IN REMARK						1000 GALLONS BURNED
INTERNAL COMBUSTION - COMMERCIAL - INDUSTRIAL							
*****							
DIESEL							
2-03-001-01	RECIPROCATING	33.5	144.	5 469.	37.5	102.	THOUSANDS OF GALLONS
OTHER/NOT CLASIFD							
2-03-999-97	SPECIFY IN REMARK						MILLION CUBIC FEET BURNED
2-03-999-98	SPECIFY IN REMARK						1000 GALLONS BURNED
INTERNAL COMBUSTION - ENGINE TESTING							
*****							
AIRCRAFT							
2-04-001-01	TURBOJET	11.8	13.0	14.6	46.0	32.7	THOUSANDS OF GALLON/FUEL
ROCKET MOTOR							
2-04-002-01	SOLID PROPELLANT						TONS OF FUEL
OTHER/NOT CLASIFD							
2-04-999-97	SPECIFY IN REMARK						MILLION CUBIC FEET BURNED
2-04-999-98	SPECIFY IN REMARK						1000 GALLONS BURNED
2-04-999-99	SPECIFY IN REMARK						TONS BURNED
INDUSTRIAL PROCES - CHEMICAL MFG							
*****							
ADIPIC ACID PROD							
3-01-001-01	GENERAL-CYCLOHEX	0.	0.	12.0	0.	0.	TONS PRODUCED
3-01-001-99	OTHER/NOT CLASIFD						TONS PRODUCED
AMMONIA W/METHANR							
3-01-002-01	PURGE GAS	0.	0.	0.	90.0	0.	TONS PRODUCED
3-01-002-02	STORAGE/LOADING	0.	0.	0.	0.	0.	TONS PRODUCED
AMMONIA W/COABSMR							
3-01-003-01	REGENERATOR EXIT	0.	0.	0.	0.	200.	TONS PRODUCED
3-01-003-02	PURGE GAS	0.	0.	0.	90.0	0.	TONS PRODUCED
3-01-003-03	STORAGE/LOADING	0.	0.	0.	0.	0.	TONS PRODUCED
3-01-003-99	OTHER/NOT CLASIFD						TONS PRODUCED
AMMONIUM NITRATE							
3-01-004-01	GENERAL		0.				TONS PRODUCED
3-01-004-99	OTHER/NOT CLASIFD						TONS PRODUCED
CARBON BLACK							
3-01-005-01	CHANNEL PROCESS	2,300.	0.	0.	11,500.	33,500.	TONS PRODUCED
3-01-005-02	THERMAL PROCESS	0.	0.	0.	0.	0.	TONS PRODUCED
3-01-005-03	FURNACE PROC GAS				1,800.	5,300.	TONS PRODUCED
3-01-005-04	FURNACE PROC OIL				400.	4,500.	TONS PRODUCED
3-01-005-05	FURNACE W/GAS/OIL	220.					TONS PRODUCED
3-01-005-99	OTHER/NOT CLASIFD						TONS PRODUCT
CHARCOAL MFG							
3-01-006-01	PYROL/DISTIL/GENL	400.			100.	320.	TONS PRODUCED
3-01-006-99	OTHER/NOT CLASIFD						TONS PRODUCT
CHLORINE							
3-01-007-01	GENERAL		0.				TONS PRODUCED
3-01-007-99	OTHER/NOT CLASIFD						TONS PRODUCED

\*A\* INDICATES ASH CONTENT AND \*S\* INDICATES SULFUR CONTENT OF THE FUEL, ON A PERCENT BASIS (BY WEIGHT)

INDUSTRIAL PROCES- CHEMICAL MFG (CONTINUED)

		POUNDS EMITTED PER UNIT			CO	UNITS
PART		SOK	NOX	HC		
<b>CHLOR-ALKALI</b>						
3-01-008-01	LIQUIFTN-DIAPHRGM		0.			100 TONS CHLORINE LIQUEFIED
3-01-008-02	LIQUIFTN-MERC CEL		0.			100 TONS CHLORINE LIQUEFIED
3-01-008-03	LOADING TNKCARVNT	0.	0.	0.	0.	100 TONS CHLORINE LIQUEFIED
3-01-008-04	LOADING STGTRVNT	0.	0.	0.	0.	100 TONS CHLORINE LIQUEFIED
3-01-008-05	AIR-BLOW MC BRINE	0.	0.	0.	0.	100 TONS CHLORINE LIQUEFIED
3-01-008-99	OTHER/NOT CLASIFD					
<b>CLEANING CHEMICALS</b>						
3-01-009-01	SOAP/DET SPRYDRVR	96.0				TONS PRODUCED
3-01-009-10	SPECIALTY CLEANRS		0.			TONS PRODUCT
3-01-009-99	OTHERS/NOT CLASFD					TONS PRODUCED
<b>EXPLOSIVES-TNT</b>						
3-01-010-01	NITRATION REACTRS	0.	0.	160.	0.	TONS PRODUCED
3-01-010-02	HNO3 CONCTRTRS	0.	0.	4.00	0.	TONS PRODUCED
3-01-010-03	H2SO4 REGENERATR	0.	15.0	2.00	0.	TONS PRODUCED
3-01-010-04	RED WATER INCIN	32.0	2.00	38.0	0.	TONS PRODUCED
3-01-010-05	OPEN WASTE BURN					TONS BURNED
3-01-010-06	SELLITE EXHAUST	0.	0.70	0.	0.	TONS PRODUCED
3-01-010-99	OTHER/NOT CLASIFD					TONS PRODUCED
<b>HYDROCHLORIC ACID</b>						
3-01-011-01	BYPRODUCT W/SCRUB		0.			TONS FINAL ACID
3-01-011-02	BYPRODUCT W/SCRUB		0.			TONS FINAL ACID
3-01-011-99	OTHER/NOT CLASIFD					TONS FINAL ACID
<b>HYDROFLUORIC ACID</b>						
3-01-012-01	ROTRYKILNW/SCRUBR	0.				TONS ACID
3-01-012-02	ROTRYKILNW/SCRUB	0.				TONS ACID
3-01-012-03	GRIND/DRY FLUOSPR	200.				TONS FLUOSPAR
3-01-012-99	OTHER/NOT CLASIFD					TONS ACID
<b>NITRIC ACID</b>						
3-01-013-01	AMMONIAOXIDATMOLD			52.5		TONS PURE ACID PRODUCED
3-01-013-02	AMMONIAOXIDATNMEM			4.50		TONS PURE ACID PRODUCED
3-01-013-03	NITACD CONCTR OLO			5.00		TONS PURE ACID PRODUCED
3-01-013-04	NITACD CONCTR NEM			0.20		TONS PURE ACID PRODUCED
3-01-013-05	UNCONTROLLED					TONS PURE ACID PRODUCED
3-01-013-06	W/CATYL/COMBUSTEP					TONS PURE ACID PRODUCED
3-01-013-07	UNCONTROLLED					TONS PURE ACID PRODUCED
3-01-013-08	W/ABSORBERS					TONS PURE ACID PRODUCED
3-01-013-99	OTHER/NOT CLASIFD					TONS PURE ACID PRODUCED
<b>PAINT MFG</b>						
3-01-014-01	GENERAL	2.00			30.0	TONS PRODUCED
3-01-014-02	PIGMENT KILN					TONS PRODUCT
3-01-014-99	OTHER/NOT CLASFD					TONS PRODUCT
<b>VARNISH MFG</b>						
3-01-015-01	BODYING OIL GENL	0.			40.0	TONS PRODUCED
3-01-015-02	OLEORESINOUS GENL	0.			150.	TONS PRODUCED
3-01-015-03	ALKYD GENERAL	0.			160.	TONS PRODUCED
3-01-015-05	ACRYLIC GENERAL	0.			20.0	TONS PRODUCED
3-01-015-99	OTHER/NOT CLASFD					TONS PRODUCED
<b>PHOS-ACID WETPROC</b>						
3-01-016-01	REACTOR-UNCONTLD	0.				TONS PHOSPHATE ROCK
3-01-016-02	GYPSUM POND	0.				TONS PHOSPHATE ROCK
3-01-016-03	CONDENSER-UNCONTLD	0.				TONS PHOSPHATE ROCK
3-01-016-99	OTHER/NOT CLASFD					TONS PRODUCED
<b>PHOS-ACID THERMAL</b>						
3-01-017-01	GENERAL					TONS PHOSPHOROUS BURNED
3-01-017-99	OTHER/NOT CLASFD					TONS PRODUCED
<b>PLASTICS</b>						
3-01-018-01	PVC-GENERAL	35.0				TONS PRODUCED
3-01-018-02	POLYPRD-GENERAL	3.00				TONS PRODUCED
3-01-018-05	BAKELITE-GENERAL					TONS PRODUCT
3-01-018-99	OTHER/NOT CLASFD					TONS PRODUCED
<b>PHTHALIC ANHYDRID</b>						
3-01-019-03	UNCONTROLLED-GENL				32.0	TONS PRODUCED
<b>PRINTING INK</b>						
3-01-020-01	COOKING-GENERAL	0.			120.	TONS PRODUCED
3-01-020-02	COOKING-OILS	0.			40.0	TONS PRODUCED
3-01-020-03	COOKING-OLEGRESIA	0.			150.	TONS PRODUCED
3-01-020-04	COCKING-ALKYDS	0.			160.	TONS PRODUCED
3-01-020-05	PIGMENT MIXINGGEN	2.00				TONS PIGMENT
3-01-020-99	OTHER/NOT CLASFD					TONS PRODUCED

INDUSTRIAL PROCES -CHEMICAL MFG (CONTINUED)

		POUNDS EMITTED PER UNIT					
		PART	SOX	NOX	HC	CO	UNITS
SODIUM CARBONATE							
3-01-021-01	AMMONIA RECOVERY	0.					
3-01-021-02	HANDLING	6.00					TONS PRODUCED
3-01-021-99	OTHER/NOT CLASFD						TONS PRODUCED
H2SO4 -CHAMBER							
3-01-022-01	GENERAL				0.		TONS PURE ACID PRODUCED
H2SO4-CONTACT							
3-01-023-01	99.7 CONVERSION	2.50	4.00				
3-01-023-04	95.5 CONVERSION	2.50	7.00				TONS PURE ACID PRODUCED
3-01-023-06	99.0 CONVERSION	2.50	14.0				TONS PURE ACID PRODUCED
3-01-023-08	98.0 CONVERSION	2.50	27.0				TONS PURE ACID PRODUCED
3-01-023-10	97.0 CONVERSION	2.50	40.0				TONS PURE ACID PRODUCED
3-01-023-12	96.0 CONVERSION	2.50	55.0				TONS PURE ACID PRODUCED
3-01-023-14	95.0 CONVERSION	2.50	70.0				TONS PURE ACID PRODUCED
3-01-023-16	94.0 CONVERSION	2.50	82.0				TONS PURE ACID PRODUCED
3-01-023-18	93.0 CONVERSION	2.50	96.0				TONS PURE ACID PRODUCED
3-01-023-99	OTHER/NOT CLASFD						TONS PRODUCED
SYNTHETIC FIBERS							
3-01-024-01	NYLON GENERAL				7.00		TONS FIBER
3-01-024-02	OACRON GENERAL				0.		TONS FIBER
3-01-024-03	ORLON						TONS PRODUCT
3-01-024-04	ELASTIC						TONS PRODUCT
3-01-024-05	TEFLON						TONS PRODUCT
3-01-024-06	PCLYESTER						TONS PRODUCT
3-01-024-08	NONEK						TONS PRODUCT
3-01-024-10	ACRYLIC						TONS PRODUCT
3-01-024-12	TYVEK						TONS PRODUCT
3-01-024-14	OLEFINS						TONS PRODUCT
3-01-024-99	OTHERS/NOT CLASFD						TONS PRODUCED
SEMISYNTHETIC FIBER							
3-01-025-01	RAYON GENERAL				0.		TONS FIBER
3-01-025-05	ACETATE						TONS PRODUCED
3-01-025-10	VISCOSE						TONS PRODUCED
3-01-025-99	OTHERS/NOT CLASFD						TONS PRODUCED
SYNTHETIC RUBBER							
3-01-026-01	BUTADIENE-GENERAL						TONS PRODUCT
3-01-026-02	METHYLPROPENE-GENL						TONS PRODUCT
3-01-026-03	BUTYNE GENERAL						TONS PRODUCT
3-01-026-04	PENTADIENE-GENRL						TONS PRODUCT
3-01-026-05	CINETHHEPTNE GENL						TONS PRODUCT
3-01-026-06	PENTANE-GENERAL						TONS PRODUCT
3-01-026-07	ETHANENITRILE-GEN						TONS PRODUCT
3-01-026-08	ACRYLONITRILE-GEN						TONS PRODUCT
3-01-026-09	ACROLEIN-GENERAL						TONS PRODUCT
3-01-026-20	AUTO TIRES GENERAL						TONS PRODUCT
3-01-026-99	OTHER/NOT CLASFD						TONS PRODUCT
FERTILIZ AMONNITR							
3-01-027-01	PRILTWR-NEUTRLIZR	0.		0.			TONS PRODUCED
3-01-027-02	PRILLING TOWER	0.90		0.			TONS PRODUCED
3-01-027-03	PRILTWR-DRYCOOLRS	12.0		0.			TONS PRODUCED
3-01-027-04	GRANULAT-NEUTLIZR	0.		0.			TONS PRODUCED
3-01-027-05	GRANULATOR	0.40		0.45			TONS PRODUCED
3-01-027-06	GRANULAT-DRYCOOLR	7.00		3.00			TONS PRODUCED
FERTILIZ-NSUPPHOS							
3-01-028-01	GRIND-DRY	9.00					TONS PRODUCED
3-01-028-02	MAIN STACK	0.					TONS PRODUCED
FERTILIZ-TAPSPHOS							
3-01-029-01	RUN OF PILE	0.					TONS PRODUCED
3-01-029-02	GRANULAR	0.					TONS PRODUCED
FERTILIZ-OTIAPHOS							
3-01-030-01	DRYER-COOLERS	80.0					TONS PRODUCED
3-01-030-02	AMONIAT-GRANULATE	2.00					TONS PRODUCED
3-01-030-99	OTHER/NOT CLASIFD						TONS PRODUCED
TEREPHTHALIC ACID							
3-01-031-01	HNO3+PARAXYLENGEN			13.0			TONS PRODUCED
3-01-031-99	OTHER/NOT CLASIFD						TONS PRODUCED
SULFURIELEMENTAL							
3-01-032-01	MOD-CLAUS 2STAGE		280.				TONS PRODUCT
3-01-032-02	MOD-CLAUS 3STAGE		189.				TONS PRODUCT
3-01-032-03	MOD-CLALS 4 STAGE		144.				TONS PRODUCT
3-01-032-99	OTHER/NOT CLASIFD						TONS PRODUCT

INDUSTRIAL PROCES -CHEMICAL MFG (CONTINUED)  
 \*\*\*\*\*  
 PESTICIDES

ROUNDS EMITTED PER UNIT  
 PART SOX NOX HC CO

UNITS

INDUSTRIAL PROCES -CHEMICAL MFG (CONTINUED)	ROUNDS EMITTED PER UNIT	UNITS
*****	PART SOX NOX HC CO	
3-01-033-01 MALATHION		GALLONS OF PRODUCT
3-01-033-99 OTHER/NOT CLASIFD		TONS PRODUCED
AMINES/AMIDES		
3-01-034-01 GENERAL/OTHER		TONS PRODUCT
PIGMENT-INDRGM		
3-01-035-01 CALCINATION		TONS OF PRODUCT
3-01-035-99 OTHER/NOT CLASIFD		TONS OF PRODUCT
SODIUM SULFATE		
3-01-036-01 GENERAL/OTHER		TONS PRODUCT
3-01-036-02 KILNS		TONS PRODUCT
SODIUM SULFITE		
3-01-037-01 GENERAL/OTHER		TONS PRODUCT
3-01-037-02 KILNS		TONS PRODUCT
SODIUM BICARB		
3-01-038-01 GENERAL		TONS PRODUCT
LITHIUM HYDROXIDE		
3-01-039-01 GENERAL		TONS PRODUCT
FERTILIZER UREA		
3-01-040-01 GENERAL		TONS PRODUCT
NITROCELLULOSE		
3-01-041-01 REACTOR POTS	0.	1.30 21.0 0. 0. TONS PRODUCED
3-01-041-02 H2SO4 CONCENTRTRS	0.	65.0 29.0 0. 0. TONS PRODUCED
3-01-041-03 BOILING TUBS	0.	0. 2.00 0. 0. TONS PRODUCED
3-01-041-99 OTHER/NOT CLASIFD		0. 0. TONS PRODUCED
ADHESIVES		
3-01-050-01 GENL/COMPND UNKNM		TONS PRODUCT
ACETATE FLAKE		
3-01-050-99 OTHER/NOT CLASFD		TONS PRODUCT
ACETONE		
3-01-091-01 OTHER/NOT CLASFD		TONS PRODUCT
MALEIC ANHYDRIDE		
3-01-100-01 GENERAL/OTHER		TONS PRODUCT
POLVINL PYRILIDON		
3-01-101-01 GENERAL/OTHER		TONS PRODUCT
SULFONIC ACID/ATS		
3-01-110-01 GENERAL/OTHER		TONS PRODUCT
ASBESTOS CHEMICAL		
3-01-111-01 CAULKING	0.	0. 0. 0. 0. TONS PRODUCT
3-01-111-02 SEALANTS	0.	0. 0. 0. 0. TONS PRODUCT
3-01-111-03 BRAKE LINE/GRIND	0.	0. 0. 0. 0. TONS PRODUCT
3-01-111-04 FIRE PROOF MFG	0.	0. 0. 0. 0. TONS PRODUCT
3-01-111-99 OTHERS/NOT CLASFD		
WASTE GAS FLARES		
3-01-900-99 OTHER/NOT CLASIFD		MILLION CUBIC FEET BURNED
OTHER/NOT CLASIFD		
3-01-999-99 SPECIFY IN REMARK		TONS PRODUCT
INDUSTRIAL PROCES -FOOD/AGRICULTURAL		
*****		
ALFALFA DEHYDRATH		
3-02-001-01 GENERAL	60.0	TONS MEAL PRODUCED
3-02-001-99 OTHER/NOT CLASFD		TONS PRODUCT
COFFEE ROASTING		
3-02-002-01 DIRECTFIRE ROASTR	7.60	0.10 TONS GREEN BEANS
3-02-002-02 INDIRCTFIREROASTR	4.20	0.10 TONS GREEN BEANS
3-02-002-03 STONER/COOLER	1.40	0. TONS GREEN BEANS
3-02-002-99 OTHER/NOT CLASFD		TONS PRODUCT

INDUSTRIAL PROCES -FOOD/AGRICULTURE (CONTINUED)

*****		POUNDS EMITTED PER UNIT				UNITS
CATEGORY	PART	SOX	NOX	HC	CO	
<b>COFFEE- INSTANT</b>						
3-02-003-01	SPRAY DRIER	1.40	0.			TONS GREEN BEANS
<b>COTTON GINNING</b>						
3-02-004-01	UNLOADING FAN	5.00	0.	0.	0.	BALES COTTON
3-02-004-02	CLEANER	1.00	0.	0.	0.	BALES COTTON
3-02-004-03	STICK/BURR MACHINE	3.00	0.	0.	0.	BALES COTTON
3-02-004-99	OTHER/NOT CLASFD					BALES COTTON
<b>FEED/GRAIN TERMEI</b>						
3-02-005-01	SHIPPING/RECEIVING	1.00	0.	0.	0.	TONS GRAIN PROCESSED
3-02-005-02	TRANSFER/CONVEYNG	2.00	0.	0.	0.	TONS GRAIN PROCESSED
3-02-005-03	SCREENING/CLEANNG	5.00	0.	0.	0.	TONS GRAIN PROCESSED
3-02-005-04	DRYING	6.00				TONS GRAIN PROCESSED
<b>FEED/GRAIN CNTRYE</b>						
3-02-006-01	SHIPPING/RECEIVING	5.00	0.	0.	0.	TONS GRAIN PROCESSED
3-02-006-02	TRANSFER/CONVEYNG	3.00	0.	0.	0.	TONS GRAIN PROCESSED
3-02-006-03	SCREENING/CLEANNG	8.00	0.	0.	0.	TONS GRAIN PROCESSED
3-02-006-04	DRYING	7.00				TONS GRAIN PROCESSED
3-02-006-99	OTHER/NOT CLASIFD					TONS GRAIN PROCESSED
<b>GRAIN PROCESSING</b>						
3-02-007-01	CORN MEAL	5.00				TONS GRAIN PROCESSED
3-02-007-02	SOY BEAN	7.00				TONS GRAIN PROCESSED
3-02-007-03	BARLEY/WHEATCLEAN	0.20				TONS GRAIN PROCESSED
3-02-007-04	MILD CLEANER	0.40				TONS GRAIN PROCESSED
3-02-007-05	BARLEYFLOUR MILL	3.00				TONS GRAIN PROCESSED
3-02-007-06	WET CORN MILLING		0.			TONS OF PRODUCT
3-02-007-30	WHEAT FLOUR MILL		0.			TONS PRODUCT
3-02-007-99	OTHER/NOT CLASFD					TONS PROCESSED
<b>FEED MANUFACTURE</b>						
3-02-008-01	BARLEY FEED-GENL	3.00				TONS GRAIN PROCESSED
3-02-008-99	OTHER/NOT CLASFD					TONS PROCESSED
<b>FERMENTATN-BEER</b>						
3-02-009-01	GRAIN HANDLING	3.00				TONS GRAIN PROCESSED
3-02-009-02	DRYING SPNT GRAIN	5.00		0.		TONS GRAIN PROCESSED
3-02-009-03	BREWING					THOUSANDS OF GALLONS
3-02-009-98	OTHER/NOT CLASFD					GALLONS PRODUCT
3-02-009-99	OTHER/NOT CLASFD					TONS GRAIN PROCESSED
<b>FERMENTATN-WHISKY</b>						
3-02-010-01	GRAIN HANDLING	3.00				TONS GRAIN PROCESSED
3-02-010-02	DRYING SPNT GRAIN	5.00		0.		TONS GRAIN PROCESSED
3-02-010-03	AGING	0.				HAFFEL(50 GAL)
3-02-010-99	OTHER/NOT CLASFD			10.		GALLONS PRODUCT
<b>FERMENTATN-WINE</b>						
3-02-011-01	GENERAL	0.			0.	GALLONS PRODUCT
<b>FISH MEAL</b>						
3-02-012-01	COOKERS-FRESHFISH	0.				TONS FISH MEAL PRODUCED
3-02-012-02	COOKERS-STALEFISH	0.				TONS FISH MEAL PRODUCED
3-02-012-03	DRIERS	0.10				TONS FISH SCRAP
3-02-012-99	OTHER/NOT CLASIFD					TONS PROCESSED
<b>MEAT SMOKING</b>						
3-02-013-01	GENERAL	0.30		0.07	0.60	TONS MEAT SMCKED
<b>STARCH MFG</b>						
3-02-014-01	GENERAL	8.00				TONS STARCH PRODUCED
<b>SUGAR CANE PROCES</b>						
3-02-015-01	GENERAL					TONS SUGAR PRODUCED
<b>SUGAR BEET PROCES</b>						
3-02-015-99	OTHER/NOT CLASIFD					TONS PROCESSED
3-02-016-01	DRYER ONLY					TONS RAW BEETS
3-02-016-99	OTHER/NOT CLASIFD					TONS RAW BEETS
<b>PEANUT PROCESSING</b>						
3-02-017-20	OIL/NOT CLASFD					TONS PRODUCT
3-02-017-99	OTHER/NOT CLASFD					TONS PROCESSED
<b>CANDY/CONFECTHRY</b>						
3-02-018-99	OTHER/NOT CLASFD					TONS PRODUCT
<b>DAIRY PRODUCTS</b>						
3-02-030-01	MILK SPRAY-DRYER		0.			TONS PRODUCT
3-02-030-99	OTHER/NOT CLASFD					TONS PRODUCT

INDUSTRIAL PROCES -FOOD/AGRICULTURE (CONTINUED)		POUNDS EMITTED PER UNIT				CO	UNITS
PART	SOX	NOX	HC				
OTHER/NOT CLASFD							TONS PROCESSED (INPUT)
3-02-999-98	SPECIFY IN REMARK						TONS PRODUCED (FINISHED)
3-02-999-99	SPECIFY IN REMARK						
INDUSTRIAL PROCES -PRIMARY METALS							
*****							
ALUMINUM ORE-BAUX							TONS OF ORE
3-03-000-01	CRUSHING/HANDLING	6.00					
AL ORE-ELECTROREDN							TONS ALUMINUM PRODUCED
3-03-001-01	PREBAKE CELLS	81.3					TONS ALUMINUM PRODUCED
3-03-001-02	HORIZSTD SODERBRG	98.4					TONS ALUMINUM PRODUCED
3-03-001-03	VERTSTD SODERBERG	78.4					TONS ALUMINUM PRODUCED
3-03-001-04	MATERIALS HANDLING	10.0					TONS ALUMINUM PRODUCED
3-03-001-05	ANODE BAKE FURNCE	3.00					TONS ALUMINUM PRODUCED
3-03-001-99	OTHER/NOT CLASFD						
AL ORE-CALC ALMYD							TONS ALUMINUM PRODUCED
3-03-002-01	GENERAL	200.					
COKE MET BYPRODUC							TONS COAL CHARGED
3-03-003-01	GENERAL	3.50	4.00	0.04	4.20	1.27	TONS COAL CHARGED
3-03-003-02	OVEN CHARGING	1.50	0.02	0.03	2.50	0.60	TONS COAL CHARGED
3-03-003-03	OVEN PUSHING	0.60			0.20	0.07	TONS COAL CHARGED
3-03-003-04	QUENCHING	0.90					TONS COAL CHARGED
3-03-003-05	UNLOADING	0.40					TONS COAL CHARGED
3-03-003-06	UNDERFIRING		4.00				TONS COAL CHARGED
3-03-003-07	COAL CRUSH/HANDL						TONS COAL CHARGED
3-03-003-99	OTHER/NOT CLASFD						
COKE MET-BEENHIVE							TONS COAL CHARGED
3-03-004-01	GENERAL	200.	0.	0.	8.00	1.00	
COPPER SMELTER							TONS CONCENTRATED ORE
3-03-005-01	TOTAL/GENERAL	135.	1,250.				TONS CONCENTRATED ORE
3-03-005-02	ROASTING	45.0	60.0				TONS CONCENTRATED ORE
3-03-005-03	SMELTING	20.0	320.				TONS CONCENTRATED ORE
3-03-005-04	CONVERTING	60.0	870.				TONS CONCENTRATED ORE
3-03-005-05	REFINING	10.0	0.				TONS OF ORE
3-03-005-06	ORE DRYER						TONS PRODUCED
3-03-005-08	FINISH OPER-GENL						TONS CONCENTRATED ORE
3-03-005-99	OTHER/NOT CLASFD						
FERALLOY OPEN FNC							TONS PRODUCED
3-03-006-01	50% FESI	200.					TONS PRODUCED
3-03-006-02	75% FESI	315.					TONS PRODUCED
3-03-006-03	90% FESI	565.					TONS PRODUCED
3-03-006-04	SILICON METAL	625.					TONS PRODUCED
3-03-006-05	SILICOMANGANESE	195.					TONS PRODUCED
3-03-006-10	SCREENING			0.			TONS PRODUCED
3-03-006-11	ORE DRYER						TONS PRODUCED
3-03-006-12	LOWCARB CR-REACTR						TONS PRODUCED
3-03-006-99	OTHER/NOT CLASFD						TONS PRODUCED
FERALLOY SEMCOVFNC							TONS PRODUCED
3-03-007-01	FEROMANGANESE	45.0					TONS PRODUCED
3-03-007-02	GENERAL						
IRON PRODUCTION							TONS PRODUCED
3-03-008-01	BLAST FNC-DRECHG	121.	0.	0.	0.	1,750.	TONS PRODUCED
3-03-008-02	BLAST FNC-AGLCHG	44.0	0.	0.	0.	0.	TONS PRODUCED
3-03-008-03	SINTERING GENERAL	42.0				44.0	TONS PRODUCED
3-03-008-04	ORE-CRUSH/HANDLE					0.	TONS OF ORE
3-03-008-05	SCARFING	1.00	0.	0.	0.	0.	TONS PROCESSFD
3-03-008-06	SAND HANDLING OPN		0.				TONS HANDLED
3-03-008-07	MOLD OVENS						TONS SAND BAKFD
3-03-008-08	SLAG CRUSH/HANDL						TONS HANDLED
3-03-008-99	OTHER/NOT CLASFD						TONS PRODUCED
STEEL PRODUCTION							TONS PRODUCED
3-03-009-01	OPNHEARTH OXLANCE	17.4				0.	TONS PRODUCED
3-03-009-02	OPNHEARTH NOXLNCE	8.30				0.	TONS PRODUCED
3-03-009-03	BOF-GENERAL	51.0				139.	TONS PRODUCED
3-03-009-04	ELECT ARC W/LANCE	11.0				18.0	TONS PRODUCED
3-03-009-05	ELECT ARC NOXLNCE	9.20				18.0	TONS PRODUCED
3-03-009-10	FINISH/PICKLING						TONS PRODUCED
3-03-009-11	FINISH/SOAK PITS						TONS PRODUCED
3-03-009-12	FINISH/GRIND,ETC						TONS PRODUCED
3-03-009-20	FINISH/OTHER						TONS PRODUCED
3-03-009-99	OTHER/NOT CLASFD						TONS PRODUCED
LEAD SMELTERS							TONS CONCENTRATED ORE
3-03-010-01	SINTERING	164.	423.	0.	0.	0.	TONS CONCENTRATED ORE
3-03-010-02	BLAST FURNACE	278.	34.9	0.	0.	0.	TONS CONCENTRATED ORE
3-03-010-03	REVERB FURNACE	15.4	0.	0.	0.	0.	TONS CONCENTRATED ORE
3-03-010-04	ORE CRUSHING	2.00	0.	0.	0.	0.	TONS OF ORE CRUSHED

LEAD SMELTERS (CONTINUED)		POUNDS EMITTED PER UNIT					UNITS
PART		SO <sub>2</sub>	NO <sub>x</sub>	HC	CO		
3-03-010-05	MATERIALS HANDLING	5.00	0.	0.	0.	0.	TONS OF LEAD PRODUCT TONS CONCENTRATED ORE
3-03-010-99	OTHER/NOT CLASFD						
3-03-011-01	MINING-GENERAL		0.				HUNDREDS OF TONS MINED TONS PRODUCT TONS PROCESSED
3-03-011-02	MILLING-GENERAL		0.				
3-03-011-99	PROCESS-OTHER						
TITANIUM PROCESS							
3-03-012-01	CHLORINATION STAT		0.	0.	0.		TONS PRODUCT TONS PROCESSED
3-03-012-99	OTHER/NOT CLASFD						
GOLD							
3-03-013-01	MINING/PROCESSING			0.			TONS ORE
BARIUM							
3-03-014-01	ORE GRIND			0.			TONS PROCESSED TONS PROCESSED TONS PROCESSED TONS PROCESSED
3-03-014-02	REDUCTN KILN						
3-03-014-03	DRIERS/CALCINERS						
3-03-014-99	OTHER/NOT CLASFD						
BERYLLIUM ORE							
3-03-015-01	STORAGE		0.	0.	0.	0.	TONS OF ORE
3-03-015-02	CRUSHING		0.	0.	0.	0.	TONS PROCESSED
3-03-015-03	MELTING		0.	0.	0.	0.	TONS PROCESSED
3-03-015-04	QUENCH/HEAT TREAT		0.	0.	0.	0.	TONS PROCESSED
3-03-015-05	GRINDING		0.	0.	0.	0.	TONS PROCESSED
3-03-015-06	SULFATION/DISSOLV.		0.	0.	0.	0.	TONS PROCESSED
3-03-015-07	SINTERING						TONS PROCESSED
3-03-015-08	VENTILATION						TONS PROCESSED
3-03-015-09	LEACH/FILTER		0.	0.	0.	0.	TONS PROCESSED
3-03-015-99	OTHER/NOT CLASFD						TONS PROCESSED
MERCURY MINING							
3-03-025-01	SURFACE BLASTING		0.	0.	0.	0.	TONS OF ORE
3-03-025-02	SURFACE DRILLING		0.	0.	0.	0.	TONS OF ORE
3-03-025-03	SURFACE HANDLING		0.	0.	0.	0.	TONS OF ORE
3-03-025-04	NATURAL VAPOR	0.	0.	0.	0.	0.	TONS OF ORE
3-03-025-05	STRIPPING		0.	0.	0.	0.	TONS REMOVED
3-03-025-06	LOADING		0.	0.	0.	0.	TONS OF ORE
3-03-025-07	CONVEY/HAULING		0.	0.	0.	0.	TONS OF ORE
3-03-025-08	UNLOADING		0.	0.	0.	0.	TONS OF ORE
3-03-025-09	CONV/HAUL WASTE		0.	0.	0.	0.	TONS OF ORE
3-03-025-99	OTHER/NOT CLASFD						TONS OF ORE
MERCURY ORE PROCS							
3-03-026-01	CRUSHING		0.	0.	0.	0.	TONS PROCESSED
3-03-026-02	ROTARY FURNACE						TONS PROCESSED
3-03-026-03	RETORT FURNACE						TONS PROCESSED
3-03-026-04	CALCINE		0.	0.	0.	0.	TONS PROCESSED
3-03-026-05	BURNT ORE BIN		0.	0.	0.	0.	TONS PROCESSED
3-03-026-06	MOEING PROCESS		0.	0.	0.	0.	TONS PROCESSED
3-03-026-99	OTHER/NOT CLASFD						TONS PROCESSED
ZINC SMELTING							
3-03-030-01	GENERAL			0.			TONS PROCESSED
3-03-030-02	ROASTING/MULT-HRTH	120.	1,100.				TONS PROCESSED
3-03-030-03	SINTERING	90.0					TONS PROCESSED
3-03-030-04	HORIZ RETORTS	8.00					TONS PROCESSED
3-03-030-05	VERT RETORTS	100.					TONS PROCESSED
3-03-030-06	ELECTROLYTIC PROC	3.00					TONS PROCESSED
3-03-030-99	OTHER/NOT CLASFD						TONS PROCESSED
OTHER/NOT CLASFD							
3-03-999-99	SPECIFY IN REMARK						TONS PRODUCED
INDUSTRIAL PROCESSES - SECONDARY METALS							
*****							
ALUMINUM OPERATN							
3-04-001-01	SWEATING FURNACE	14.5					TONS PRODUCED
3-04-001-02	SMELT-CRUCIBLE	1.90					TONS METAL PRODUCED
3-04-001-03	SMELT-REVERB FNC	4.30					TONS METAL PRODUCED
3-04-001-04	CHLORINATN STATN	12.5	0.	0.	0.	0.	TONS METAL PRODUCED
3-04-001-10	FOIL ROLLING						TONS PRODUCT
3-04-001-11	FOIL CONVERTING						TONS PRODUCED
3-04-001-20	CAN MANUFACTURE						TONS PRODUCED
3-04-001-50	ROLL-DRAW-EXTRUDE						TONS PRODUCED
3-04-001-99	OTHER/NOT CLASFD						TONS PRODUCED
BRASS/BRONZ MELT							
3-04-002-01	BLAST FNC	18.0					TONS CHARGE
3-04-002-02	CRUCIBLE FNC	12.0					TONS CHARGE
3-04-002-03	CUPOLA FNC	73.0					TONS CHARGE
3-04-002-04	ELECT INDUCTION	2.00					TONS CHARGE

BRASS/BRONZ MELT (CONTINUED)		POUNDS EMITTED PER UNIT				CO	UNIT S	
PART		SOX	NOX	HC	TONS CHARGE		TONS CHARGE	TONS PRODUCED
3-04-002-05	REVERB FNC	70.0						
3-04-002-06	ROTARY FNC	60.0						
3-04-002-99	OTHER/NOT CLASIFD							
GRAY IRON								
3-04-003-01	CUPOLA	17.0			145.		TONS METAL CHARGE	
3-04-003-02	REVERB FNC	2.00			0.		TONS METAL CHARGE	
3-04-003-03	ELECT INDUCTION	1.50			0.		TONS METAL CHARGE	
3-04-003-05	ANNEALING OPEPATA						TONS METAL CHARGE	
3-04-003-30	MISC CAST-FAECTN						TONS PROCESSED	
3-04-003-40	GRINDING-CLEANING		0.	0.	0.	0.	TONS PROCESSED	
3-04-003-50	SAND HANDL-GENL						TONS HANDLED	
3-04-003-99	OTHER/NOT CLASIFD						TONS METAL CHARGE	
LEAD SMELT SEC								
3-04-004-01	POT FURNACE	0.00	0.	0.	0.	0.	TONS METAL CHARGED	
3-04-004-02	REVERB FNC	147.	80.0	0.	0.	0.	TONS METAL CHARGED	
3-04-004-03	BLAST/CUPOLA FNC	193.	53.0	0.	0.	0.	TONS METAL CHARGED	
3-04-004-04	ROTARY REVERB FNC	70.0	0.	0.	0.	0.	TONS METAL CHARGED	
3-04-004-08	LEAD OXIDE MFG						TONS PROCESSED	
3-04-004-99	OTHER/NOT CLASIFD						TONS PROCESSED	
LEAD BATTERY								
3-04-005-01	TOTAL-GENERAL	0.90	0.	0.	0.	0.	TONS OF BATTERIES PRODUCED	
3-04-005-02	CASTING FURNACE	0.04	0.	0.	0.	0.	TONS OF BATTERIES PRODUCED	
3-04-005-03	PASTE MIXER	0.21	0.	0.	0.	0.	TONS OF BATTERIES PRODUCED	
3-04-005-04	THREE PROCES OPER	0.64	0.	0.	0.	0.	TONS OF BATTERIES PRODUCED	
3-04-005-99	OTHER/NOT CLASIFD						TONS PROCESSED	
MAGNESIUM SEC								
3-04-006-01	POT FURNACE	4.00					TONS PROCESSED	
3-04-006-99	OTHER/NOT CLASIFD						TONS PROCESSED	
STEEL FOUNDRY								
3-04-007-01	ELECTRIC ARC FNC	13.0		0.20			TONS PROCESSED	
3-04-007-02	OPEN HEARTH FNC	11.0		0.01			TONS PROCESSED	
3-04-007-03	OPEN HEARTH LANCO	10.0		0.			TONS PROCESSED	
3-04-007-04	HEAT-TREAT FNC						TONS PROCESSED	
3-04-007-05	INDUCTION FURNACE	0.10	0.	0.	0.	0.	TONS PROCESSED	
3-04-007-06	SAND GRIND/HANDL						TONS HANDLED	
3-04-007-10	FINISH/SQAK PITS						TONS PROCESSED	
3-04-007-15	FINISH/NOT CLASIFD						TONS PROCESSED	
3-04-007-99	OTHER/NOT CLASIFD						TONS PROCESSED	
ZINC SEC								
3-04-008-01	RETORT FNC	47.0					TONS PRODUCED	
3-04-008-02	HORIZ MUFFLE FNC	45.0					TONS PRODUCED	
3-04-008-03	POT FURNACE	0.10					TONS PRODUCED	
3-04-008-04	KETTLE-SWEAT FNC	11.0					TONS PRODUCED	
3-04-008-05	GALVANIZING KETTL	5.00					TONS PRODUCED	
3-04-008-06	CALCINING KILN	89.0					TONS PRODUCED	
3-04-008-07	CONCENTRATE DRYER						TONS PROCESSED	
3-04-008-08	REVERB-SWEAT FNC	13.0					TONS PRODUCED	
3-04-008-99	OTHER/NOT CLASIFD						TONS PROCESSED	
MALLEABLE IRON								
3-04-009-01	ANNEALING OPERATA						TONS METAL CHARGE	
3-04-009-99	OTHER/NOT CLASIFD						TONS METAL CHARGE	
NICKEL								
3-04-010-01	FLUX FURNACE						TONS PROCESSED	
3-04-010-99	OTHER/NOT CLASIFD						TONS PROCESSED	
ZIRCONIUM								
3-04-011-01	OXIDE KILN						TONS PROCESSED	
3-04-011-99	OTHER/NOT CLASIFD						TONS PROCESSED	
FURNACE ELECTRODE								
3-04-020-01	CALCINATION		0.	0.	0.	0.	TONS PROCESSED	
3-04-020-02	MIXING		0.	0.	0.	0.	TONS PROCESSED	
3-04-020-03	PITCH TREATING		0.	0.	0.	0.	TONS PROCESSED	
3-04-020-04	BAKE FURNACES						TONS PROCESSED	
3-04-020-99	OTHER/NOT CLASIFD						TONS PROCESSED	
MISC CAST&FAERCTN								
3-04-050-01	SPECIFY IN REMARK						TONS PRODUCED	
OTHER/NOT CLASIFD								
3-04-999-99	SPECIFY IN REMARK						TONS PROCESSED	

INDUSTRIAL PROCESSES - MINERAL PRODUCTS  
 \*\*\*\*\*

POUNDS EMITTED PER UNIT

PART	SOX	NOX	HC	CO	UNITS		
<b>ASPHALT ROOFING</b>							
3-05-001-01	BLOWING OPERATION	2.50		1.50	0.90	TONS SATURATED FELT PRODUCED	
3-05-001-02	DIPPING ONLY	1.00		0.	0.	TONS SATURATED FELT PRODUCED	
3-05-001-03	SPRAYING ONLY	3.00		0.	0.	TONS SATURATED FELT PRODUCED	
3-05-001-04	DIPPING/SPRAYING	2.00		0.	0.	TONS SATURATED FELT PRODUCED	
3-05-001-99	OTHER/NOT CLASSIFD					TONS SATURATED FELT PRODUCED	
<b>ASPHALTIC CONCRET</b>							
3-05-002-01	ROTARY DRYER	35.0				TONS PRODUCED	
3-05-002-02	OTHER SOURCES	10.0	0.	0.	0.	TONS PRODUCED	
3-05-002-99	OTHER/NOT CLASSIFD					TONS PRODUCED	
<b>BRICK MANUFACTURE</b>							
3-05-003-01	DRYING-RAW MTL	70.0		0.		TONS PRODUCED	
3-05-003-02	GRINDING-RAW MTL	76.0		0.		TONS PRODUCED	
3-05-003-03	STORAGE-RAW MTL	34.0		0.		TONS PRODUCED	
3-05-003-04	CURING GAS FIRED	0.07	0.02	0.29	0.03	0.07	TONS PRODUCED
3-05-003-05	CURING OIL FIRED	0.07	5.00 S	1.40	0.10	0.	TONS PRODUCED
3-05-003-06	CURING COAL FIRED	1.30 A	9.60 S	1.10	0.70	2.60	TONS PRODUCED
3-05-003-99	OTHER/NOT CLASSIFD					TONS PRODUCED	
<b>CALCIUM CARBIDE</b>							
3-05-004-01	ELECTRIC FNC	38.0	3.00			TONS PRODUCED	
3-05-004-02	COKE DRYER	2.00	3.00			TONS PRODUCED	
3-05-004-03	FNC ROOM VENTS	26.0	0.			TONS PRODUCED	
3-05-004-99	OTHER/NOT CLASSIFD					TONS PROCESSED	
<b>CASTABLE REFRACTY</b>							
3-05-005-01	RAWMATL DRYER	30.0				TONS FEED MATERIAL	
3-05-005-02	RAWMATL CRUSH/PRC	120.				TONS FEED MATERIAL	
3-05-005-03	ELECTRIC ARC MELT	50.0				TONS FEED MATERIAL	
3-05-005-04	CURING OVEN	0.20				TONS FEED MATERIAL	
3-05-005-05	MOLD/SHAKEOUT	25.0				TONS FEED MATERIAL	
3-05-005-99	OTHER/NOT CLASSIFD					TONS FEED MATERIAL	
<b>CEMENT MFG DRY</b>							
3-05-006-01	KILNS	46.0	3.00	0.50		BARRELS CEMENT PRODUCED	
3-05-006-02	DRYERS/GRINDERETC	18.0				BARRELS CEMENT PRODUCED	
3-05-006-03	KILNS-OIL FIRED	245.	14.4	2.60	0.	0.	TONS CEMENT PRODUCED
3-05-006-04	KILNS-GAS FIRED	245.	10.2	2.60	0.	0.	TONS CEMENT PRODUCED
3-05-006-05	KILNS-COAL FIRED	245.	23.8	2.60	0.	0.	TONS CEMENT PRODUCED
3-05-006-99	OTHER/NOT CLASSIFD					TONS CEMENT PRODUCED	
<b>CEMENT MFG WET</b>							
3-05-007-01	KILNS	43.0	3.00	0.50	0.	0.	BARRELS CEMENT PRODUCED
3-05-007-02	DRYERS/GRINDERETC	4.00					BARRELS CEMENT PRODUCED
3-05-007-03	KILNS-OIL FIRED	228.	14.4	2.60	0.	0.	TONS CEMENT PRODUCED
3-05-007-04	KILNS GAS FIRED	228.	10.2	2.60	0.	0.	TONS CEMENT PRODUCED
3-05-007-05	KILNS-COAL FIRED	228.	23.8	2.60	0.	0.	TONS CEMENT PRODUCED
3-05-007-99	OTHER/NOT CLASSIFD						TONS CEMENT PRODUCED
<b>CERAMIC/CLAY MFG</b>							
3-05-008-01	DRYING	70.0				TONS INPUT TO PROCESS	
3-05-008-02	GRINDING	76.0				TONS INPUT TO PROCESS	
3-05-008-03	STORAGE	34.0				TONS INPUT TO PROCESS	
3-05-008-99	OTHER/NOT CLASSIFD					TONS PRODUCED	
<b>CLAY/FLYASH/INTER</b>							
3-05-009-01	FLYASH	110.				TONS FINISHED PRODUCT	
3-05-009-02	CLAY/COKE	55.0				TONS FINISHED PRODUCT	
3-05-009-03	NATURAL CLAY	24.0				TONS FINISHED PRODUCT	
3-05-009-99	OTHER/NOT CLASSIFD					TONS PRODUCED	
<b>COAL CLEANING</b>							
3-05-010-01	THERM/FLUID BED	20.0				TONS COAL DRIED	
3-05-010-02	THERM/FLASH	16.0				TONS COAL DRIED	
3-05-010-03	THERM/MULTIQUVRD	25.0				TONS COAL DRIED	
3-05-010-99	OTHER/NOT CLASSIFD					TONS COAL CLEANED	
<b>CONCRETE BATCHING</b>							
3-05-011-01	GENERAL	0.20				CUBIC YARDS CONCRETE PRODUCED	
3-05-011-20	ASBEST/CEMNT POTS	0.20	0.	0.	0.	0.	TONS PRODUCT
3-05-011-21	ROAD SURFACE		0.	0.	0.	0.	TONS PRODUCT
3-05-011-99	OTHER/NOT CLASSIFD					TONS PRODUCT	
<b>FIBERGLASS MFG</b>							
3-05-012-01	REVERBFNC-REGENEX	3.00				TONS MATERIAL PROCESSED	
3-05-012-02	REVERBFNC-RECUPEX	1.00				TONS MATERIAL PROCESSED	

A' INDICATES ASH CONTENT AND 'S' INDICATES SULFUR CONTENT OF THE FUEL, ON A PERCENT BASIS (BY WEIGHT)

FIBERGLASS MFG (CONTINUED)		POUNDS EMITTED PER UNIT				UNITS	
		PART	SOX	NOX	HC	CO	
3-05-012-03	ELECTRIC IND PNC	0.					TONS MATERIAL PROCESSED
3-05-012-04	FORMING LINE	50.0					TONS MATERIAL PROCESSED
3-05-012-05	CURING OVEN	7.00					TONS MATERIAL PROCESSED
3-05-012-99	OTHER/NOT CLASIFD						TONS PROCESSED
FRIT MFG							
3-05-013-01	ROTARY FNC GENL	16.0					TONS CHARGE
3-05-013-99	OTHER/NOT CLASIFD						TONS CHARGED
GLASS MFG							
3-05-014-01	SODALIME GENL FNC	2.00					TONS GLASS PRODUCED
3-05-014-10	RAW MAT REC/STORG		0.	0.	0.	0.	TONS PROCESSED
3-05-014-11	BATCHING/MIXING		0.				TONS PROCESSED
3-05-014-12	MOLTEN HOLD TANKS						TONS PROCESSED
3-05-014-99	OTHER/NOT CLASIFD						TONS PRODUCED
GYPSUM MFG							
3-05-015-01	RW MTL DRYER	40.0					TONS THROUGHPUT
3-05-015-02	PRIMARY GRINDER	1.00					TONS THROUGHPUT
3-05-015-03	CALCINER	90.0					TONS THROUGHPUT
3-05-015-04	CONVEYING	0.70					TONS THROUGHPUT
3-05-015-99	OTHER/NOT CLASIFD						TONS THROUGHPUT
LINE MFG							
3-05-016-01	PRIMARY CRUSHING	31.0	0.	0.	0.	0.	TONS PROCESSED
3-05-016-02	SECNDRY CRUSHING	2.00	0.	0.	0.	0.	TONS PROCESSED
3-05-016-03	CALCINNG-VERTKILN	8.00					TONS PROCESSED
3-05-016-04	CALCINNG-ROTYKILN	200.					TONS PROCESSED
3-05-016-99	OTHER/NOT CLASIFD						TONS PROCESSED
MINERAL WOOL							
3-05-017-01	CUPOLA	22.0	0.02				TONS CHARGE
3-05-017-02	REVERB FNC	5.00					TONS CHARGE
3-05-017-03	BLOW CHAMBER	17.0					TONS CHARGE
3-05-017-04	CURING OVEN	4.00					TONS CHARGE
3-05-017-05	COOLER	2.00					TONS CHARGE
3-05-017-99	OTHER/NOT CLASIFD						TONS PROCESSED
PERLITE MFG							
3-05-018-01	VERTICAL FNC GEN	21.0					TONS CHARGE
3-05-018-99	OTHER/NOT CLASIFD						TONS PROCESSED
PHOSPHATE ROCK							
3-05-019-01	DRYING	15.0					TONS PHOSPHATE ROCK
3-05-019-02	GRINDING	20.0					TONS PHOSPHATE ROCK
3-05-019-03	TRANSFER/STORAGE	2.00					TONS PHOSPHATE ROCK
3-05-019-04	OPEN STORAGE	40.0					TONS PHOSPHATE ROCK
3-05-019-99	OTHER/NOT CLASIFD						TONS PROCESSED
STONE QUARY/PROC							
3-05-020-01	PRIMARY CRUSHING	0.50	0.	0.	0.	0.	TONS RAW MATERIAL
3-05-020-02	SEC CRUSH/SCREEN	1.50	0.	0.	0.	0.	TONS RAW MATERIAL
3-05-020-03	TERT CRUSH/SCREEN	4.00	0.	0.	0.	0.	TONS RAW MATERIAL
3-05-020-04	RECRUSH/SCREENING	5.00	0.	0.	0.	0.	TONS RAW MATERIAL
3-05-020-05	FINES MILL	6.00	0.	0.	0.	0.	TONS RAW MATERIAL
3-05-020-06	SCREEN/CONVY/HNDL	2.00	0.	0.	0.	0.	TONS PRODUCT
3-05-020-07	OPEN STORAGE	10.0	0.	0.	0.	0.	TONS PRODUCT STORED
3-05-020-08	CUT STONE-GENERAL		0.	0.	0.	0.	TONS PROCESSED
3-05-020-09	BLASTING-GENERAL		0.	0.	0.	0.	TONS PROCESSED
3-05-020-99	OTHER/NOT CLASIFD						TONS PROCESSED
SALT FINING							
3-05-021-01	GENERAL		0.				TONS MINED
POTASH PRODUCTION							
3-05-022-01	MINE-GRIND/DRY		0.				TONS ORE
3-05-022-99	OTHER/NOT CLASIFD						TONS PROCESSED
CALCIUM BORATE							
3-05-023-01	MINING/PROCESSING				0.		TONS PRODUCT
3-05-023-99	OTHER/NOT CLASIFD						TONS PROCESSED
MG CARBONATE							
3-05-024-01	MINE/PROCESS				0.		TONS PRODUCT
3-05-024-99	OTHER/NOT CLASIFD						TONS PROCESSED
SAND/GRAVEL							
3-05-025-01	CRUSHING/SCREEN	0.10	0.	0.	0.	0.	TONS PRODUCT
3-05-025-99	OTHER/NOT CLASIFD						TONS PROCESSED
DIATOMACEOUSERTH							
3-05-026-01	HANDLING		0.	0.	0.	0.	TONS PRODUCT
3-05-026-99	OTHER/NOT CLASIFD						TONS PROCESSED

INDUSTRIAL PROCES - MINERAL PRODUCTS (CONTINUED)

INDUSTRIAL PROCES	PART	POUNDS SOX	EMITTED NOX	PER MC	UNIT CO	UNITS	
<b>CERAMIC ELECT PYS</b>							
3-05-99-99 OTHER/NOT CLASIFD						TONS PROCESSED	
<b>ASBESTOS MINING</b>							
3-05-031-01	SURFACE BLASTING	0.	0.	0.	0.	TONS OF ORE	
3-05-031-02	SURFACE DRILLING	0.	0.	0.	0.	TONS OF ORE	
3-05-031-03	COBBING	0.	0.	0.	0.	TONS OF ORE	
3-05-031-04	LOADING	0.	0.	0.	0.	TONS OF ORE	
3-05-031-05	CONVEY/HAUL ASBES	0.	0.	0.	0.	TONS OF ORE	
3-05-031-06	CONVEY/HAUL WASTE	0.	0.	0.	0.	TONS OF ORE	
3-05-031-07	UNLOADING	0.	0.	0.	0.	TONS OF ORE	
3-05-031-08	STRIPPING	0.	0.	0.	0.	TONS OF ORE	
3-05-031-09	VENTILATION	0.	0.	0.	0.	TONS OF ORE	
3-05-031-10	STOCKPILING	0.	0.	0.	0.	TONS OF ORE	
3-05-031-11	TAILINGS	0.	0.	0.	0.	TONS OF ORE	
3-05-031-99	OTHER/NOT CLASFD	0.	0.	0.	0.	TONS OF MATERIAL PROCESSED	
<b>ASBESTOS MILLING</b>							
3-05-032-01	CRUSHING	0.	0.	0.	0.	TONS PROCESSED	
3-05-032-02	DRYING	0.	0.	0.	0.	TONS PROCESSED	
3-05-032-03	RECRUSHING	0.	0.	0.	0.	TONS PROCESSED	
3-05-032-04	SCREENING	0.	0.	0.	0.	TONS PROCESSED	
3-05-032-05	FIBERIZING	0.	0.	0.	0.	TONS PROCESSED	
3-05-032-06	BAGGING	0.	0.	0.	0.	TONS PROCESSED	
3-05-032-99	OTHER/NOT CLASFD	0.	0.	0.	0.	TONS PROCESSED	
<b>MINING-SPEC MATL</b>							
3-05-040-01	OPEN PIT-BLASTING	0.	0.	0.	0.	TONS OF MATERIAL	
3-05-040-02	OPEN PIT-DRILLING	0.	0.	0.	0.	TONS OF MATERIAL	
3-05-040-03	OPEN PIT-COBBING	0.	0.	0.	0.	TONS OF MATERIAL	
3-05-040-10	UNDERGRD-VENTILAT	0.	0.	0.	0.	TONS OF MATERIAL	
3-05-040-20	LOADING	0.	0.	0.	0.	TONS OF MATERIAL	
3-05-040-21	CONVEY/HAUL MATL	0.	0.	0.	0.	TONS OF MATERIAL	
3-05-040-22	CONVEY/HAUL WASTE	0.	0.	0.	0.	TONS OF MATERIAL	
3-05-040-23	UNLOADING	0.	0.	0.	0.	TONS OF MATERIAL	
3-05-040-24	STRIPPING	0.	0.	0.	0.	TONS OF MATERIAL	
3-05-040-25	STOCKPILE	0.	0.	0.	0.	TONS OF MATERIAL	
3-05-040-30	PRIMARY CRUSHER	0.	0.	0.	0.	TONS OF MATERIAL	
3-05-040-31	SECONDARY CRUSHER	0.	0.	0.	0.	TONS OF MATERIAL	
3-05-040-32	ORE CONCENTRATOR	0.	0.	0.	0.	TONS OF MATERIAL	
3-05-040-33	ORE DRYER	0.	0.	0.	0.	TONS OF MATERIAL	
3-05-040-34	SCREENING	0.	0.	0.	0.	TONS OF MATERIAL	
3-05-040-36	TAILING PILES	0.	0.	0.	0.	TONS OF MATERIAL	
3-05-040-99	OTHER/NOT CLASIFD	0.	0.	0.	0.	TONS OF MATERIAL	
<b>OTHER/NOT CLASIFD</b>							
3-05-999-99	SPECIFY IN REMARK					TONS PRODUCT	
<b>INDUSTRIAL PROCES - PETROLEUM INORY</b>							
<b>PROCESS HEATER</b>							
3-06-001-01	OIL	840.	6,720.	S 2,900.	140.	0.	1000 BARRELS OIL BURNED
3-06-001-02	GAS	0.02	0.03	S 0.23	0.03	0.	1000 CUBIC FEET GAS BURNED
3-06-001-03	OIL	20.0	160.	S 69.0	3.34	0.	1000 GALLONS OIL BURNED
3-06-001-04	GAS	20.0	830.	S 230.	30.0	0.	MILLION CUBIC FEET BURNED
<b>FLUID CRACKERS</b>							
3-06-002-01	GENERAL (FCC)	242.	493.	71.0	220.	13,700.	1000 BARRELS FRESH FEED
<b>MOV-BED CAT-CRACK</b>							
3-06-003-01	GENERAL (TCC)	17.0	60.0	5.00	87.0	3,800.	1000 BARRELS FRESH FEED
<b>BLCN-DOWN SYSTEM</b>							
3-06-004-01	W/CONTROLS	0.	0.	0.	5.00	0.	1000 BARRELS REFINERY CAPACITY
3-06-004-02	W/O CONTROLS	0.	0.	0.	300.	0.	1000 BARRELS REFINERY CAPACITY
<b>PROCESS DRAINS</b>							
3-06-005-01	GEN W/CONTROL	0.	0.	0.	3.00	0.	1000 BARRELS WASTE WATER
3-06-005-02	GEN W/O CONTROL	0.	0.	0.	210.	0.	1000 BARRELS WASTE WATER
<b>VACUUM JETS</b>							
3-06-006-01	W/CONTROL	0.	0.	0.	0.	0.	1000 BARRELS VACUUM DISTILLATION
3-06-006-02	W/O CONTROL	0.	0.	0.	130.	0.	1000 BARRELS VACUUM DISTILLATION
<b>COOLING TOWERS</b>							
3-06-007-01		0.	0.	0.	6.00	0.	MILLION GALLONS COOLING WATER
<b>MISCELLANEOUS</b>							
3-06-008-01	PIPE/VALVE-FLANGE	0.	0.	0.	28.0	0.	1000 BARRELS REFINERY CAPACITY
3-06-008-02	VESL RELIEF VALUE	0.	0.	0.	11.0	0.	1000 BARRELS REFINERY CAPACITY
3-06-008-03	PUMP SEALS	0.	0.	0.	17.0	0.	1000 BARRELS REFINERY CAPACITY
3-06-008-04	COMPRESR SEALS	0.	0.	0.	5.00	0.	1000 BARRELS REFINERY CAPACITY
3-06-008-05	OTHER-GENL	0.	0.	0.	10.0	0.	1000 BARRELS REFINERY CAPACITY

'A' INDICATES ASH CONTENT AND 'S' INDICATES SULFUR CONTENT OF THE FUEL, ON A PERCENT BASIS (BY WEIGHT)

INDUSTRIAL PROCES -PETROLEUM INDTRY (CONTINUED)

INDUSTRIAL PROCES -PETROLEUM INDTRY (CONTINUED)		POUNDS EMITTED PER UNIT				UNITS	
PART		SOX	NOX	HC	CO		
<b>FLARES</b>							
3-06-009-01	NATURAL GAS		0.			MILLIONS OF CUBIC FEET	
3-06-009-99	OTHER/NOT CLASIFD					MILLIONS OF CUBIC FEET	
<b>SLUDGE CONVERTER</b>							
3-06-010-01	GENERAL					TONS PROCESSED	
<b>ASPHALT OXIDIZER</b>							
3-06-011-01	GENERAL					TONS PROCESSED	
3-06-011-99	OTHER/NOT CLASIFD					TONS PROCESSED	
<b>FLUID COOKING</b>							
3-06-012-01	GENERAL	523.				1000 BARRELS FRESH FEED	
3-06-012-02	COOLING OPER					1000 BARRELS FRESH FEED	
3-06-012-03	TRANSPORTATION					1000 BARRELS FRESH FEED	
3-06-012-04	STORAGE					1000 BARRELS FRESH FEED	
<b>CATALYTIC REFORM</b>							
3-06-013-01	GENERAL					1000 BARRELS FRESH FEED	
<b>OTHER/NOT CLASIFD</b>							
3-06-999-98	SPECIFY IN REMARK					TONS PROCESSED	
3-06-999-99	SPECIFY IN REMARK					BARRELS-PROCESSED	
<b>INDUSTRIAL PROCES -WOOD PRODUCTS</b>							
<b>SULFATE PULPING</b>							
3-07-001-01	BLOWNKG ACCUMULTR	0.	0.		0.	AIR-DRY TONS UNBLEACHED PULP	
3-07-001-02	WASHRS/SCREENS	0.	0.		0.	AIR-DRY TONS UNBLEACHED PULP	
3-07-001-03	MULTY-EFFECT EVAP	0.	0.		0.	AIR-DRY TONS UNBLEACHED PULP	
3-07-001-04	RECVT SOLR/DCEVAP	151.	5.00		60.0	AIR-DRY TONS UNBLEACHED PULP	
3-07-001-05	SMELT DISSOLV TNK	2.00	0.		0.	AIR-DRY TONS UNBLEACHED PULP	
3-07-001-06	LIME KILNS	45.0	0.		10.0	AIR-DRY TONS UNBLEACHED PULP	
3-07-001-07	TURPENTINE CONDNSR	0.	0.		0.	AIR-DRY TONS UNBLEACHED PULP	
3-07-001-08	FLUIDBED CALCINER	72.0	0.		0.	AIR-DRY TONS UNBLEACHED PULP	
3-07-001-09	LIQUOR OXIDN TQMR					AIR-DRY TONS UNBLEACHED PULP	
3-07-001-99	OTHER/NOT CLASIFC					AIR-DRY TONS UNBLEACHED PULP	
<b>SULFITE PULPING</b>							
3-07-002-01	LIQUOR RECCVERY					AIR-DRY TONS UNBLEACHED PULP	
3-07-002-02	SULFITE TOWER					AIR-DRY TONS UNBLEACHED PULP	
3-07-002-03	DIGESTER				0.	AIR-DRY TONS UNBLEACHED PULP	
3-07-002-04	SMELT TANK				0.	AIR-DRY TONS UNBLEACHED PULP	
3-07-002-05	EVAPORATORS				0.	AIR-DRY TONS UNBLEACHED PULP	
3-07-002-06	PULP DIGESTER				0.	TONS AIR DRY PULP	
3-07-002-99	OTHER/NOT CLASIFD				0.	TONS AIR DRY PULP	
<b>PULPBOARD MFG</b>							
3-07-004-01	PAPERBOARD-GEN	0.				TONS FINISHED PRODUCT	
3-07-004-02	FIBERBOARD-GEN	0.60				TONS FINISHED PRODUCT	
3-07-004-99	OTHER/NOT CLASIFD					TONS FINISHED PRODUCT	
<b>PRESSURE TREATING</b>							
3-07-005-01	CREOSOTE					TONS OF WOOD TREATED	
3-07-005-99	OTHER/NOT CLASIFD					TONS OF WOOD TREATED	
<b>TALLCIL/RESIN</b>							
3-07-006-01	GENERAL					TONS OF PRODUCT	
<b>PLYWOOD/PART BOARD</b>							
3-07-007-01	VENEER DRYER	0.	0.		1.23	TONS PROCESSED	
3-07-007-02	SANDING		0.		0.	TONS PROCESSED	
3-07-007-99	OTHER/NOT CLASIFD				0.	TONS PROCESSED	
<b>SAWMILL OPERATNS</b>							
3-07-008-99	OTHER/NOT CLASIFD					TONS PROCESSED	
<b>EXCELSIOR MFG</b>							
3-07-009-99	OTHER/NOT CLASIFD					TONS PROCESSED	
<b>CORK PROCESSING</b>							
3-07-010-99	OTHER/NOT CLASIFD					TONS PROCESSED	
<b>FURNITURE MFG</b>							
3-07-020-99	OTHER/NOT CLASIFD					TONS PROCESSED	
<b>OTHER/NOT CLASIFD</b>							
3-07-999-99	SPECIFY IN REMARK					TONS PROCESSED	

INDUSTRIAL PROCES -METAL FABRICATION  
\*\*\*\*\*

POUNDS EMITTED PER UNIT

PART SOX NOX HC CO UNITS

IRON/STEEL

3-09-001-01 MISC HARDWARE 0. 0. 0. TONS OF PRODUCT  
3-09-001-02 FARM MACHINERY 0. 0. TONS OF PRODUCT  
3-09-001-99 OTHER/NOT CLASIFD TONS PROCESSED

PLATING OPERATONS

3-09-010-99 OTHER/NOT CLASIFD TONS PLATED

CAN MAKING OPRNS

3-09-020-99 OTHER/NOT CLASIFD TONS PRODUCT

MACHINING OPER

3-09-030-01 DRILLING-SP MATL 0. 0. 0. TONS PROCESSED  
3-09-030-02 MILLING-SP MATL 0. 0. TONS PROCESSED  
3-09-030-03 REAMING-SP MATL 0. 0. TONS PROCESSED  
3-09-030-04 GRINDING-SP MATL 0. 0. TONS PROCESSED  
3-09-030-05 SAWING-SP MATL 0. 0. TONS PROCESSED  
3-09-030-06 HONING-SP MATL 0. 0. TONS PROCESSED  
3-09-030-99 OTHER-SP MATL TONS PROCESSED

OTHER/NOT CLASIFD

3-09-999-99 SPECIFY IN REMARK TONS PROCESSED

INDUSTRIAL PROCES -LEATHER PRODUCTS  
\*\*\*\*\*

OTHER/NOT CLASIFD

3-20-999-99 SPECIFY IN REMARK TONS PROCESSED

INDUSTRIAL PROCES -TEXTILE MFG  
\*\*\*\*\*

GENERAL FABRICS

3-30-001-01 YARN PREP/BLEACH TONS PROCESSED  
3-30-001-99 OTHER/NOT SPECIFD TONS PROCESSED  
RUBERIZED FABRICS

3-30-002-99 OTHER/NOT SPECIFD TONS PROCESSED

CARPET OPERATNS

3-30-003-99 OTHER/NOT SPECIFD TONS PROCESSED

INDUSTRIAL PROCES -INPROCESS FUEL  
\*\*\*\*\*  
ANTHRACITE COAL

3-90-001-99 OTHER/NOT CLASIFD 0. 0. 0. 0. TONS BURNED  
BITUMINOUS COAL

3-90-002-01 CEMENT KILN/DRYER 0. 0. 0. 0. TONS BURNED  
3-90-002-03 LIME KILN 0. 0. 0. 0. TONS BURNED  
3-90-002-04 KAOLIN KILN 0. 0. 0. 0. TONS BURNED  
3-90-002-06 BRICK KILN/DRY 0. 0. 0. 0. TONS BURNED  
3-90-002-07 GYPSUM KILN/ETC 0. 0. 0. 0. TONS BURNED  
3-90-002-08 COAL DRYERS 0. 0. 0. 0. TONS BURNED  
3-90-002-09 ROCK/GRAVEL DRYER 0. 0. 0. 0. TONS BURNED  
3-90-002-99 OTHER/NOT CLASIFD 0. 0. 0. 0. TONS BURNED

RESIDUAL CIL

3-90-004-01 ASPHALT DRYER 0. 0. 0. 0. 1000 GALLONS BURNED  
3-90-004-02 CEMENT KILN/DRYER 0. 0. 0. 0. 1000 GALLONS BURNED  
3-90-004-03 LIME KILN 0. 0. 0. 0. 1000 GALLONS BURNED  
3-90-004-04 KAOLIN KILN 0. 0. 0. 0. 1000 GALLONS BURNED  
3-90-004-05 METAL MELTING 0. 0. 0. 0. 1000 GALLONS BURNED  
3-90-004-06 BRICK KILN/DRY 0. 0. 0. 0. 1000 GALLONS BURNED  
3-90-004-07 GYPSUM KILN/ETC 0. 0. 0. 0. 1000 GALLONS BURNED  
3-90-004-08 GLASS FURNACE 0. 0. 0. 0. 1000 GALLONS BURNED  
3-90-004-09 ROCK/GRAVEL DRYER 0. 0. 0. 0. 1000 GALLONS BURNED  
3-90-004-10 FRIT SMELTER 0. 0. 0. 0. 1000 GALLONS BURNED  
3-90-004-11 PERLITE FURNACE 0. 0. 0. 0. 1000 GALLONS BURNED  
3-90-004-30 FEED/GRAIN DRYING 0. 0. 0. 0. 1000 GALLONS BURNED  
3-90-004-31 FOOD-DRY/COOK/ETC 0. 0. 0. 0. 1000 GALLONS BURNED  
3-90-004-32 FERTILIZER DRYING 0. 0. 0. 0. 1000 GALLONS BURNED  
3-90-004-50 PULPBOARD-DRYERS 0. 0. 0. 0. 1000 GALLONS BURNED  
3-90-004-51 PLYWOOD-DRYERS 0. 0. 0. 0. 1000 GALLONS BURNED  
3-90-004-52 PULP-RECOV BOILER 0. 0. 0. 0. 1000 GALLONS BURNED  
3-90-004-99 OTHER/NOT CLASIFD 0. 0. 0. 0. 1000 GALLONS BURNED

DISTILLATE OIL

3-90-005-01 ASPHALT DRYER 0. 0. 0. 0. 1000 GALLONS BURNED  
3-90-005-02 CEMENT KILN/DRYER 0. 0. 0. 0. 1000 GALLONS BURNED  
3-90-005-03 LIME KILN 0. 0. 0. 0. 1000 GALLONS BURNED

DISTILLATE OIL (CONTINUED)		POUNDS EMITTED PER UNIT				CO	UNITS
PART		SOX	NOX	HC			
3-90-005-04	KAOLIN KILN	0.	0.	0.	0.	0.	1000 GALLONS BURNED
3-90-005-05	METAL MELTING	0.	0.	0.	0.	0.	1000 GALLONS BURNED
3-90-005-06	BRICK KILN/DRY	0.	0.	0.	0.	0.	1000 GALLONS BURNED
3-90-005-07	GYPSON KILN/ETC	0.	0.	0.	0.	0.	1000 GALLONS BURNED
3-90-005-08	GLASS FURNACE	0.	0.	0.	0.	0.	1000 GALLONS BURNED
3-90-005-09	ROCK/GRAVEL DRYER	0.	0.	0.	0.	0.	1000 GALLONS BURNED
3-90-005-10	FRIT SMELTER	0.	0.	0.	0.	0.	1000 GALLONS BURNED
3-90-005-11	PERLITE FURNACE	0.	0.	0.	0.	0.	1000 GALLONS BURNED
3-90-005-30	FEED/GRAIN DRYING	0.	0.	0.	0.	0.	1000 GALLONS BURNED
3-90-005-31	FOOD-DRY/COOK/ETC	0.	0.	0.	0.	0.	1000 GALLONS BURNED
3-90-005-32	FERTILIZER DRYING	0.	0.	0.	0.	0.	1000 GALLONS BURNED
3-90-005-50	PULPBOARD-DRYERS	0.	0.	0.	0.	0.	1000 GALLONS BURNED
3-90-005-51	PLYWOOD-DRYERS	0.	0.	0.	0.	0.	1000 GALLONS BURNED
3-90-005-92	PULP-RECOV BOILER	0.	0.	0.	0.	0.	1000 GALLONS BURNED
3-90-005-99	OTHER/NOT CLASIFD	0.	0.	0.	0.	0.	1000 GALLONS BURNED
NATURAL GAS							
3-90-006-01	ASPHALT DRYER	0.	0.	0.	0.	0.	MILLION CUBIC FEET BURNED
3-90-006-02	CEMENT KILN/DRYER	0.	0.	0.	0.	0.	MILLION CUBIC FEET BURNED
3-90-006-03	LIME KILN	0.	0.	0.	0.	0.	MILLION CUBIC FEET BURNED
3-90-006-04	KAOLIN KILN	0.	0.	0.	0.	0.	MILLION CUBIC FEET BURNED
3-90-006-05	METAL MELTING	0.	0.	0.	0.	0.	MILLION CUBIC FEET BURNED
3-90-006-06	BRICK KILN/DRYS	0.	0.	0.	0.	0.	MILLION CUBIC FEET BURNED
3-90-006-07	GYPSON KILN ETC	0.	0.	0.	0.	0.	MILLION CUBIC FEET BURNED
3-90-006-08	GLASS FURNACE	0.	0.	0.	0.	0.	MILLION CUBIC FEET BURNED
3-90-006-09	ROCK/GRAVEL DRYER	0.	0.	0.	0.	0.	MILLION CUBIC FEET BURNED
3-90-006-10	FRIT SMELTER	0.	0.	0.	0.	0.	MILLION CUBIC FEET BURNED
3-90-006-11	PERLITE FURNACE	0.	0.	0.	0.	0.	MILLION CUBIC FEET BURNED
3-90-006-30	FEED/GRAIN DRYING	0.	0.	0.	0.	0.	MILLION CUBIC FEET BURNED
3-90-006-31	FOOD-DRY/COOK/ETC	0.	0.	0.	0.	0.	MILLION CUBIC FEET BURNED
3-90-006-32	FERTILIZER DRYING	0.	0.	0.	0.	0.	MILLION CUBIC FEET BURNED
3-90-006-50	PULPBOARD-DRYERS	0.	0.	0.	0.	0.	MILLION CUBIC FEET BURNED
3-90-006-51	PLYWOOD-DRYERS	0.	0.	0.	0.	0.	MILLION CUBIC FEET BURNED
3-90-006-52	PULP-RECOV BOILER	0.	0.	0.	0.	0.	MILLION CUBIC FEET BURNED
3-90-006-99	OTHER/NOT CLASIFD	0.	0.	0.	0.	0.	MILLION CUBIC FEET BURNED
PROCESS GAS							
3-90-007-01	CO/BLAST FURNACE	0.	0.	0.	0.	0.	MILLION CUBIC FEET BURNED
3-90-007-99	OTHER/NOT CLASIFD	0.	0.	0.	0.	0.	MILLION CUBIC FEET BURNED
COKE							
3-90-008-01	MINERAL WOOL FURN	0.	0.	0.	0.	0.	TONS BURNED
3-90-008-99	OTHER/NOT CLASIFD	0.	0.	0.	0.	0.	TONS
WCCD							
3-90-009-99	OTHER/NOT CLASIFD	0.	0.	0.	0.	0.	TONS BURNED
LIC PET GAS (LPG)							
3-90-010-99	OTHER/NOT CLASIFD	0.	0.	0.	0.	0.	1000 GALLONS BURNED
OTHER/NOT CLASIFD							
3-90-999-97	SPECIFY IN REMARK	0.	0.	0.	0.	0.	MILLION CUBIC FEET BURNED
3-90-999-98	SPECIFY IN REMARK	0.	0.	0.	0.	0.	1000 GALLONS BURNED
3-90-999-99	SPECIFY IN REMARK	0.	0.	0.	0.	0.	TONS BURNED
INDUSTRIAL PROCES -OTHER/NOT CLASIFD							
***** SPECIFY IN REMARK *****							
3-99-999-99							TONS PROCESSED
PCINT-SC EVAP -CLEANING SOLVENT							
*****							
DRYCLEANING							
4-01-001-01	PERCHLOROETHYLENE	0.	0.	0.	210.	0.	TONS CLOTHES CLEANED
4-01-001-02	STODDARD	0.	0.	0.	305.	0.	TONS CLOTHES CLEANED
DEGREASING							
4-01-002-01	STODDARD	0.	0.	0.		0.	TONS SOLVENT USED
4-01-002-02	TRICHLOROETHANE						TONS SOLVENT USED
4-01-002-03	PERCHLOROETHYLENE						TONS SOLVENT USED
4-01-002-04	METHYLENE CHLORIDE						TONS SOLVENT USED
4-01-002-05	TRICHLOROETHYLENE						TONS SOLVENT USED
4-01-002-99	OTHER/NOT CLASIFD						TONS SOLVENT USED
OTHER/NOT CLASIFD							
4-01-999-99	SPECIFY IN REMARK						TONS SOLVENT USED
POINT SC EVAP -SURFACE COATING							
*****							
PAINT							
4-02-001-01	GENERAL	0.	0.	0.	1,120.	0.	TONS COATING

POINT SC EVAP -SURFACE COATING (CONTINUED)

POUNDS EMITTED PER UNIT

	PART	SOX	NOX	HC	CO	UNITS
VARNISH/SMELLAC						
4-02-003-01	GENERAL			1,000.		TONS COATING
LAQUER						
4-02-004-01	GENERAL			1,540.		TONS COATING
ENAMEL						
4-02-005-01	GENERAL	0.	0.	0.	840.	0. TONS COATING
PRIMER						
4-02-006-01	GENERAL			1,320.		TONS COATING
COATING OVEN						
4-02-008-01	GENERAL					TONS COATING
SOLVENT						
4-02-009-01	GENERAL					TONS COATING
OTHER/NOT CLASIFD						
4-02-999-99	SPECIFY IN REMARK					TONS COATING

POINT SC EVAP -PETROL PROD STG  
\*\*\*\*\*  
FIXED ROOF

4-03-001-01	BREATH-GASOLINE	0.	0.	0.	80.3	0.	1000 GALLONS STORAGE CAPACITY
4-03-001-02	BREATH-CRUDE	0.	0.	0.	54.8	0.	1000 GALLONS STORAGE CAPACITY
4-03-001-03	WORKING-GASOLINE	0.	0.	0.	9.00	0.	1000 GALLONS THROUGHPUT
4-03-001-04	WORKING-CRUDE	0.	0.	0.	7.30	0.	1000 GALLONS THROUGHPUT
4-03-001-05	BREATH-JET FUEL	0.	0.	0.	25.2	0.	1000 GALLONS STORAGE CAPACITY
4-03-001-06	BREATH-KEROSENE	0.	0.	0.	13.1	0.	1000 GALLONS STORAGE CAPACITY
4-03-001-07	BREATH-DIST FUEL	0.	0.	0.	13.1	0.	1000 GALLONS STORAGE CAPACITY
4-03-001-08	BREATH-BENZENE	0.	0.	0.	18.3	0.	1000 GALLONS STORAGE CAPACITY
4-03-001-09	BREATH-CYCLOHEX	0.	0.	0.	20.8	0.	1000 GALLONS STORAGE CAPACITY
4-03-001-10	BREATH-CYCLOPENT	0.	0.	0.	58.4	0.	1000 GALLONS STORAGE CAPACITY
4-03-001-11	BREATH-HEPTANE	0.	0.	0.	11.3	0.	1000 GALLONS STORAGE CAPACITY
4-03-001-12	BREATH-HEXANE	0.	0.	0.	32.1	0.	1000 GALLONS STORAGE CAPACITY
4-03-001-13	BREATH-ISOOCTANE	0.	0.	0.	13.9	0.	1000 GALLONS STORAGE CAPACITY
4-03-001-14	BREATH-ISOPENTANE	0.	0.	0.	142.	0.	1000 GALLONS STORAGE CAPACITY
4-03-001-15	BREATH-PENTANE	0.	0.	0.	94.9	0.	1000 GALLONS STORAGE CAPACITY
4-03-001-16	BREATH-TOLUENE	0.	0.	0.	5.84	0.	1000 GALLONS STORAGE CAPACITY
4-03-001-50	WORKING-JET FUEL	0.	0.	0.	2.40	0.	1000 GALLONS THROUGHPUT
4-03-001-51	WORKING-KEROSENE	0.	0.	0.	1.00	0.	1000 GALLONS THROUGHPUT
4-03-001-52	WORKING-DIST FUEL	0.	0.	0.	1.00	0.	1000 GALLONS THROUGHPUT
4-03-001-53	WORKING-BENZENE	0.	0.	0.	2.00	0.	1000 GALLONS THROUGHPUT
4-03-001-54	WORKING-CYCLOHEX	0.	0.	0.	2.30	0.	1000 GALLONS THROUGHPUT
4-03-001-55	WORKING-CYCLOPENT	0.	0.	0.	6.40	0.	1000 GALLONS THROUGHPUT
4-03-001-56	WORKING-HEPTANE	0.	0.	0.	1.20	0.	1000 GALLONS THROUGHPUT
4-03-001-57	WORKING-HEXANE	0.	0.	0.	3.60	0.	1000 GALLONS THROUGHPUT
4-03-001-58	WORKING-ISOOCTANE	0.	0.	0.	1.50	0.	1000 GALLONS THROUGHPUT
4-03-001-59	WORKING-ISOPENT	0.	0.	0.	15.7	0.	1000 GALLONS THROUGHPUT
4-03-001-60	WORKING-PENTANE	0.	0.	0.	10.6	0.	1000 GALLONS THROUGHPUT
4-03-001-61	WORKING-TOLUENE	0.	0.	0.	0.64	0.	1000 GALLONS THROUGHPUT
FLOATING ROOF							
4-03-002-01	STAND STG-GASOLN	0.	0.	0.	12.0	0.	1000 GALLONS STORAGE CAPACITY
4-03-002-02	WORKING-PRODUCT	0.	0.	0.	0.	0.	1000 GALLONS THROUGHPUT
4-03-002-03	STAND STG-CRUDE	0.	0.	0.	10.6	0.	1000 GALLONS STORAGE CAPACITY
4-03-002-04	WORKING-CRUDE	0.	0.	0.	0.	0.	1000 GALLONS THROUGHPUT
4-03-002-05	STAND STG-JET FUEL	0.	0.	0.	4.38	0.	1000 GALLONS STORAGE CAPACITY
4-03-002-06	STAND STG-KEROSENE	0.	0.	0.	1.90	0.	1000 GALLONS STORAGE CAPACITY
4-03-002-07	STAND STG-DIST FL	0.	0.	0.	1.90	0.	1000 GALLONS STORAGE CAPACITY
4-03-002-08	STAND STG-BENZENE	0.	0.	0.	2.70	0.	1000 GALLONS STORAGE CAPACITY
4-03-002-09	STAND STG-CYCLOHEX	0.	0.	0.	3.03	0.	1000 GALLONS STORAGE CAPACITY
4-03-002-10	STAND STG-CYCLOPEN	0.	0.	0.	8.76	0.	1000 GALLONS STORAGE CAPACITY
4-03-002-11	STAND STG-HEPTANE	0.	0.	0.	1.64	0.	1000 GALLONS STORAGE CAPACITY
4-03-002-12	STAND STG-HEXANE	0.	0.	0.	4.75	0.	1000 GALLONS STORAGE CAPACITY
4-03-002-13	STAND STG-ISOOCTN	0.	0.	0.	2.01	0.	1000 GALLONS STORAGE CAPACITY
4-03-002-14	STAND STG-ISOPENT	0.	0.	0.	20.8	0.	1000 GALLONS STORAGE CAPACITY
4-03-002-15	STAND STG-PENTANE	0.	0.	0.	13.9	0.	1000 GALLONS STORAGE CAPACITY
4-03-002-16	STAND STG-TOLUENE	0.	0.	0.	0.68	0.	1000 GALLONS STORAGE CAPACITY
VAR-VAPCR SPACE							
4-03-003-02	WORKING-GASOLINE	0.	0.	0.	10.2	0.	1000 GALLONS THROUGHPUT
4-03-003-03	WORKING-JET FUEL	0.	0.	0.	2.30	0.	1000 GALLONS THROUGHPUT
4-03-003-04	WORKING-KEROSENE	0.	0.	0.	1.00	0.	1000 GALLONS THROUGHPUT
4-03-003-05	WORKING-DIST FUEL	0.	0.	0.	1.00	0.	1000 GALLONS THROUGHPUT
4-03-003-06	WORKING-BENZENE	0.	0.	0.	2.30	0.	1000 GALLONS THROUGHPUT
4-03-003-07	WORKING-CYCLOHEX	0.	0.	0.	2.60	0.	1000 GALLONS THROUGHPUT
4-03-003-08	WORKING-CYCLOPENT	0.	0.	0.	7.20	0.	1000 GALLONS THROUGHPUT
4-03-003-09	WORKING-HEPTANE	0.	0.	0.	1.40	0.	1000 GALLONS THROUGHPUT
4-03-003-10	WORKING-HEXANE	0.	0.	0.	4.00	0.	1000 GALLONS THROUGHPUT
4-03-003-11	WORKING-ISOOCTANE	0.	0.	0.	1.70	0.	1000 GALLONS THROUGHPUT
4-03-003-12	WORKING-ISOPENT	0.	0.	0.	17.8	0.	1000 GALLONS THROUGHPUT
4-03-003-13	WORKING-PENTANE	0.	0.	0.	12.0	0.	1000 GALLONS THROUGHPUT
4-03-003-14	WORKING-TOLUENE	0.	0.	0.	0.73	0.	1000 GALLONS THROUGHPUT

OTHER/NOT CLASIFD

4-03-999-99 SPECIFY IN REMARK 1000 GAL STORED

POINT SC EVAP *****	-MISC ORGANIC STOR *****	POUNDS EMITTED PER UNIT				CO	UNITS
		PART	SOX	NOX	HC		
OTHER/NOT CLASSIFD							
4-04-001-99	SPECIFY IN REMARK						TONS STORED
POINT SC EVAP -PRINTING PRESS *****							
DRYERS							
4-05-001-01	GENERAL			0.			TONS SOLVENT
POINT SC EVAP -PETROL MKRT-TRANS *****							
TANK CARS/TRUCKS							
4-06-001-01	LOAD(SPLASH)-GASO	0.	0.	0.	12.4	0.	1000 GALLONS TRANSFERRED
4-06-001-02	LOAD(SPLASH)-CRUD	0.	0.	0.	10.6	0.	1000 GALLONS TRANSFERRED
4-06-001-03	LOAD(SPLASH)-JET	0.	0.	0.	1.84	0.	1000 GALLONS TRANSFERRED
4-06-001-04	LOAD(SPLASH)-KERO	0.	0.	0.	0.88	0.	1000 GALLONS TRANSFERRED
4-06-001-05	LOAD(SPLASH)-DIST	0.	0.	0.	0.93	0.	1000 GALLONS TRANSFERRED
4-06-001-26	LOAD(SUBMI)-GASOLN	0.	0.	0.	4.10	0.	1000 GALLONS TRANSFERRED
4-06-001-27	LOAD(SUBMI)-CRUDE	0.	0.	0.	3.83	0.	1000 GALLONS TRANSFERRED
4-06-001-28	LOAD(SUBMI)-JET FL	0.	0.	0.	0.91	0.	1000 GALLONS TRANSFERRED
4-06-001-29	LOAD(SUBMI)-KEROSEN	0.	0.	0.	0.45	0.	1000 GALLONS TRANSFERRED
4-06-001-30	LOAD(SUBMI)-DIST	0.	0.	0.	0.68	0.	1000 GALLONS TRANSFERRED
4-06-001-31	UNLOAD-GASOLINE	0.	0.	0.	2.10	0.	1000 GALLONS TRANSFERRED
4-06-001-32	UNLOAD-CRUDE OIL	0.	0.	0.	1.98	0.	1000 GALLONS TRANSFERRED
4-06-001-33	UNLOAD-JET FUEL	0.	0.	0.	0.45	0.	1000 GALLONS TRANSFERRED
4-06-001-34	UNLOAD-KEROSENE	0.	0.	0.	0.23	0.	1000 GALLONS TRANSFERRED
4-06-001-35	UNLOAD-DIST OIL	0.	0.	0.	0.24	0.	1000 GALLONS TRANSFERRED
MARINE VESSELS							
4-06-002-01	LOADING-GASOLINE	0.	0.	0.	2.88	0.	1000 GALLONS TRANSFERRED
4-06-002-02	LOADING-CRUDE OIL	0.	0.	0.	2.58	0.	1000 GALLONS TRANSFERRED
4-06-002-03	LOADING-JET FUEL	0.	0.	0.	0.60	0.	1000 GALLONS TRANSFERRED
4-06-002-04	LOADING-KEROSENE	0.	0.	0.	0.27	0.	1000 GALLONS TRANSFERRED
4-06-002-05	LOADING-DIST OIL	0.	0.	0.	0.29	0.	1000 GALLONS TRANSFERRED
4-06-002-26	UNLOAD-GASOLINE	0.	0.	0.	2.32	0.	1000 GALLONS TRANSFERRED
4-06-002-27	UNLOAD-CRUDE OIL	0.	0.	0.	2.25	0.	1000 GALLONS TRANSFERRED
4-06-002-28	UNLOAD-JET FUEL	0.	0.	0.	0.52	0.	1000 GALLONS TRANSFERRED
4-06-002-29	UNLOAD-KEROSENE	0.	0.	0.	0.24	0.	1000 GALLONS TRANSFERRED
4-06-002-30	UNLOAD-DIST OIL	0.	0.	0.	0.25	0.	1000 GALLONS TRANSFERRED
UNDERGRD GASO STG							
4-06-003-01	SPLASH LOADING	0.	0.	0.	11.5	0.	1000 GALLONS TRANSFERRED
4-06-003-02	SUB LOAD-UNCONT	0.	0.	0.	7.30	0.	1000 GALLONS TRANSFERRED
4-06-003-03	SUB LOAD-OPN SYS	0.	0.	0.	0.80	0.	1000 GALLONS TRANSFERRED
4-06-003-04	SUB LOAD-CLS SYS	0.	0.	0.	0.	0.	1000 GALLONS TRANSFERRED
4-06-003-05	UNLOADING	0.	0.	0.	1.00	0.	1000 GALLONS TRANSFERRED
FILL VEH GAS TANK							
4-06-004-01	VAP DISP LOSS	0.	0.	0.	11.0	0.	1000 GALLONS PUMPED
4-06-004-02	LIO SPILL LOSS	0.	0.	0.	0.67	0.	1000 GALLONS PUMPED
POINT SC EVAP -MISC HC EVAP *****							
OTHER/NOT CLASSIFC							
4-90-999-99	SPECIFY IN REMARK						TONS PROCESSED
SOLID WASTE -GOVERNMENT *****							
MUNICIPAL INCIN							
5-01-001-01	MULTIPLE CHAMBER	30.0	2.50	2.00	1.50	35.0	TONS BURNED
5-01-001-02	SINGLE CHAMBER	15.0	2.50	2.00	15.0	20.0	TONS BURNED
OPEN BURNING DUMP							
5-01-002-01	GENERAL	16.0	1.00	6.00	30.0	65.0	TONS BURNED
5-01-002-02	LANDSCAPE/PRUNING	17.0		2.00	20.0	60.0	TONS BURNED
5-01-002-03	JET FUEL						HUNDREDS OF GALLONS
INCINERATOR							
5-01-005-05	PATHOLOGICAL	8.00	0.	3.00	0.	0.	TONS BURNED
5-01-005-06	SLUDGE	100.	1.00	5.00	1.00	0.	TONS DRY SLUDGE
5-01-005-07	CONICAL	20.0	2.00	5.00	20.0	60.0	TONS BURNED
5-01-005-99	OTHER/NOT CLASSIFD						TONS BURNED
ALX.FUEL/NO ENMS							
5-01-900-04	RESIDUAL OIL	0.	0.	0.	0.	0.	1000 GALLONS
5-01-900-05	DISTILLATE OIL	0.	0.	0.	0.	0.	1000 GALLONS
5-01-900-06	NATURAL GAS	0.	0.	0.	0.	0.	MILLION CUBIC FEET.
5-01-900-10	LPG	0.	0.	0.	0.	0.	1000 GALLONS

AUX.FUEL/NO EMSNS (CONTINUED)

	POUNDS PART	EMITTED SOX	PER NOX	UNIT MC	CO	UNITS
5-01-900-97 OTHER/NOT CLASIFD	0.	0.	0.	0.	0.	MILLION CUBIC FEET
5-01-900-98 OTHER/NOT CLASIFD	0.	0.	0.	0.	0.	1000 GALLONS
5-01-900-99 OTHER/NOT CLASIFD	0.	0.	0.	0.	0.	TONS

SOLID WASTE -COMM-INST  
\*\*\*\*\*

INCINERATOR GEN

5-02-001-01 MULTIPLE CHAMBER	7.00	2.50	3.00	3.00	10.0	TONS BURNED
5-02-001-02 SINGLE CHAMBER	15.0	2.50	2.00	15.0	30.0	TONS BURNED
5-02-001-03 CONTROLLED AIR	1.40	1.50	10.0	0.	0	TONS BURNED
5-02-001-04 CONICAL REFUSE	20.0	2.00	5.00	20.0	60.0	TONS BURNED
5-02-001-05 CONICAL WOOD	7.00	0.10	1.00	11.0	130.	TONS BURNED

OPEN BURNING

5-02-002-01 WOOD	17.0		2.82	4.00	50.0	TONS BURNED
------------------	------	--	------	------	------	-------------

APARTMENT INCIN

5-02-003-01 FLUE FED	30.0	0.50	3.00	15.0	20.0	TONS BURNED
5-02-003-02 FLUE, FED-MODIFIED	6.00	0.50	10.0	3.00	10.0	TONS BURNED

INCINERATOR

5-02-005-05 PATHOLOGICAL	8.00	0.	3.00	0.	0.	TONS BURNED
5-02-005-06 SLUDGE	100.	1.00	5.00	1.00	0.	TONS DRY SLUDGE
5-02-005-99 OTHER/NOT CLASIFD					0.	TONS BURNED

AUX.FUEL/NO EMSNS

5-02-900-04 RESIDUAL OIL	0.	0.	0.	0.	0.	1000 GALLONS
5-02-900-05 DISTILLATE OIL	0.	0.	0.	0.	0.	1000 GALLONS
5-02-900-06 NATURAL GAS	0.	0.	0.	0.	0.	MILLION CUBIC FEET
5-02-900-10 LPG	0.	0.	0.	0.	0.	1000 GALLONS
5-02-900-97 OTHER/NOT CLASIFD	0.	0.	0.	0.	0.	MILLION CUBIC FEET
5-02-900-98 OTHER/NOT CLASIFD	0.	0.	0.	0.	0.	1000 GALLONS
5-02-900-99 OTHER/NOT CLASIFD	0.	0.	0.	0.	0.	TONS

SOLID WASTE -INDUSTRIAL  
\*\*\*\*\*

INCINERATOR

5-03-001-01 MULTIPLE CHAMBER	7.00	2.50	3.00	3.00	10.0	TONS BURNED
5-03-001-02 SINGLE CHAMBER	15.0	2.50	2.00	15.0	20.0	TONS BURNED
5-03-001-03 CONTROLLED AIR	1.40	1.50	10.0	0.	0.	TONS BURNED
5-03-001-04 CONICAL REFUSE	20.0	2.00	5.00	20.0	60.0	TONS BURNED
5-03-001-05 CONICAL WOOD	7.00	0.10	1.00	11.0	130.	TONS BURNED
5-03-001-06 OPEN PIT	13.0	0.10	4.00	0.	0.	TONS OF WASTE

OPEN BURNING

5-03-002-01 WOOD	17.0	0.	2.00	4.00	50.0	TONS BURNED
5-03-002-02 REFUSE	16.0	1.00	6.00	30.0	85.0	TONS BURNED
5-03-002-03 AUTO BODY COMPTS	100.	0.	4.00	30.0	125.	TONS BURNED
5-03-002-04 COAL REFUSE PILES	0.90	1.10	0.10	0.50	2.50	CUBIC YARDS OF PILE

AUTO BODY INCINAT

5-03-003-01 W/O AFTERBURNER	2.00		0.10	0.50	2.50	AUTOS BURNED
5-03-003-02 W/ AFTERBURNER	1.50		0.02	0.	0.	AUTOS BURNED

RAIL CAR BURNING

5-03-004-01 OPEN						CARS BURNED
------------------	--	--	--	--	--	-------------

INCINERATOR

5-03-005-06 SLUDGE	100.	1.00	5.00	1.00	0.	TONS DRY SLUDGE
5-03-005-99 OTHER/NOT CLASIFD					0.	TONS BURNED

AUX.FUEL/NO EMSNS

5-03-900-04 RESIDUAL OIL	0.	0.	0.	0.	0.	1000 GALLONS
5-03-900-05 DISTILLATE OIL	0.	0.	0.	0.	0.	1000 GALLONS
5-03-900-06 NATURAL GAS	0.	0.	0.	0.	0.	MILLION CUBIC FEET
5-03-900-07 PROCESS GAS	0.	0.	0.	0.	0.	MILLION CUBIC FEET
5-03-900-10 L P G	0.	0.	0.	0.	0.	1000 GALLONS
5-03-900-97 OTHER/NOT CLASIFD	0.	0.	0.	0.	0.	MILLION CUBIC FEET
5-03-900-98 OTHER/NOT CLASIFD	0.	0.	0.	0.	0.	1000 GALLONS
5-03-900-99 OTHER/NOT CLASIFD	0.	0.	0.	0.	0.	TONS

MISCELLANEOUS -FEDRL NONEMITTERS  
\*\*\*\*\*

OTHER/NOT CLASIFD

6-01-999-98 SPECIFY IN REMARK						INSTALLATIONS (EACH)
6-01-999-99 SPECIFY IN REMARK						AREA/ACRES

**TECHNICAL REPORT DATA**  
(Please read instructions on the reverse before completing)

1. REPORT NO. AP-42		2.	3. RECIPIENT'S ACCESSION NO.	
4. TITLE AND SUBTITLE Supplement No. 4 for Compilation of Air Pollutant Emission Factors Second Edition			5. REPORT DATE January 1975	
7. AUTHOR(S)			6. PERFORMING ORGANIZATION CODE	
9. PERFORMING ORGANIZATION NAME AND ADDRESS U.S. Environmental Protection Agency Office of Air Quality Planning and Standards Research Triangle Park, North Carolina 27711			8. PERFORMING ORGANIZATION REPORT NO.	
12. SPONSORING AGENCY NAME AND ADDRESS			10. PROGRAM ELEMENT NO.	
			11. CONTRACT/GRANT NO.	
			13. TYPE OF REPORT AND PERIOD COVERED Supplement	
			14. SPONSORING AGENCY CODE	
15. SUPPLEMENTARY NOTES				
16. ABSTRACT  This report is a supplement for <u>Compilation of Air Pollutant Emission Factors, AP-42</u> . It contains revised and updated emission factors for various categories of internal combustion engine sources and for miscellaneous sources.				
17. KEY WORDS AND DOCUMENT ANALYSIS				
a. DESCRIPTORS		b. IDENTIFIERS/OPEN ENDED TERMS		c. COSATI Field/Group
Emissions Emission Factors Air Pollutants Processes				
18. DISTRIBUTION STATEMENT Release Unlimited		19. SECURITY CLASS (This Report) Unclassified		21. NO. OF PAGES 65
		20. SECURITY CLASS (This page) Unclassified		22. PRICE