



# NARPM 2008

National Association of Remedial Project Managers

18th Annual Training Conference

July 7 – 11, 2008

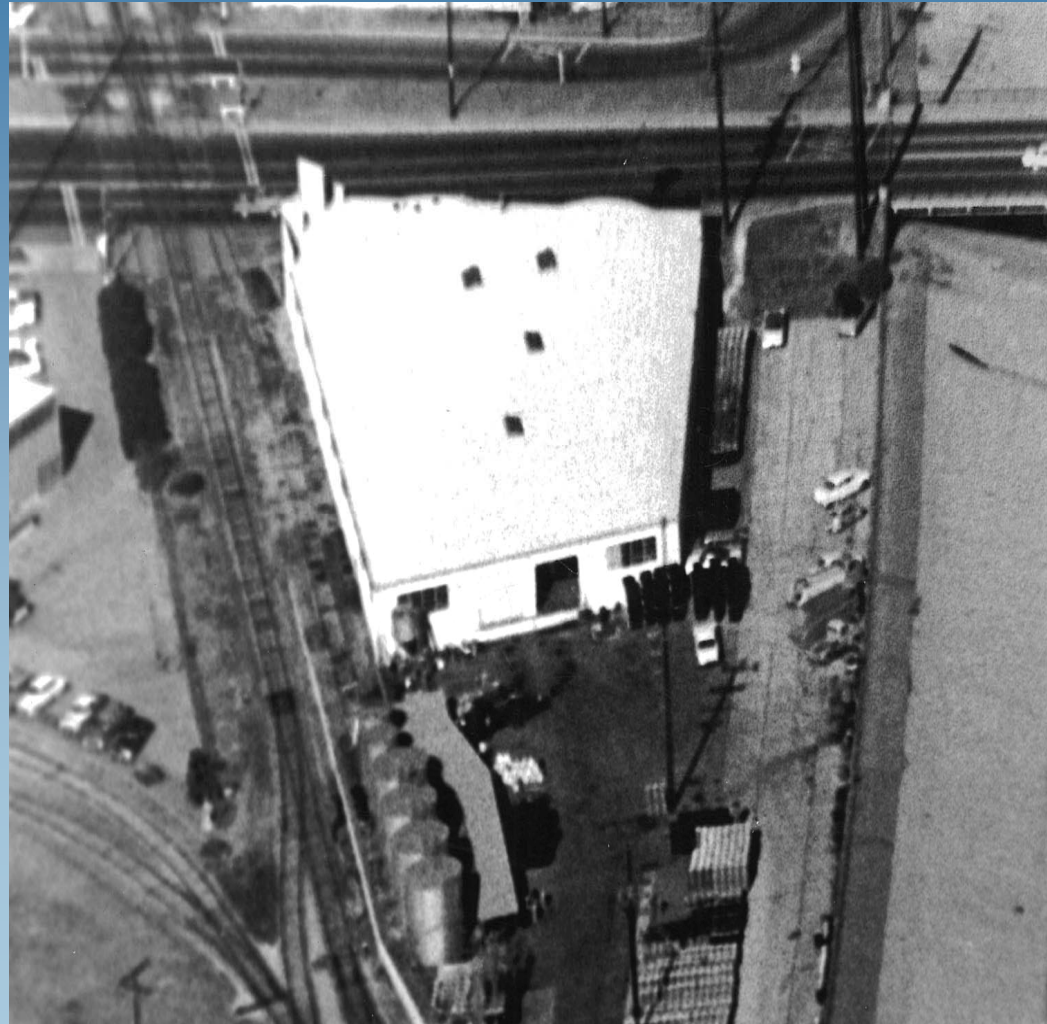
## DNAPL Source Zone Treatment

Pemaco Superfund Site

# Pemaco Superfund Site

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- Maywood, California, 1.4 acres
- Former custom chemical blender 1950-1991, on site storage of drums, UST, AST
- Chlorinated solvent (TCE) soil and groundwater contamination
- 2005 ROD: Electrical Resistance Heating (ERH)
- Enhanced In Situ Bioremediation: polish for source zone/stand alone for dissolved phase plume
- Maywood Riverfront Park





# Activities to Date

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- 1997-EPA removed 29 underground storage tanks
- 1998- 1999 EPA installed a soil vapor extraction system and treated 144, 400 lbs of soil
- 2003- Remedial Investigation/Feasibility Study
- 2004-Public Comment
- 2005- ROD including public comments signed
- 2005- Construction on remedy began
  - Vapor and groundwater well installation
- 2006-7 ERH well installation and turn on P&T System
- 2007 EISB Pilot Studies & ERH

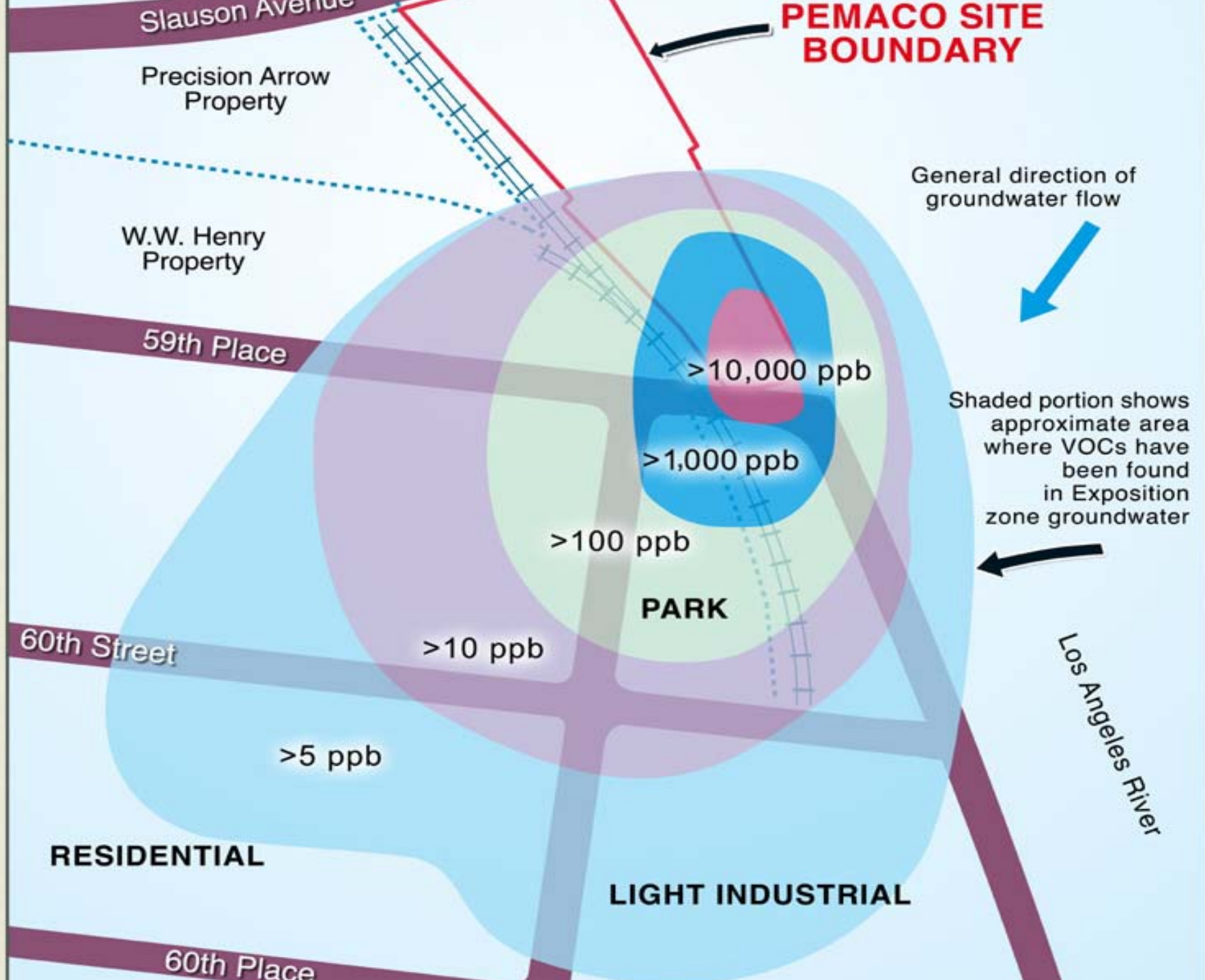


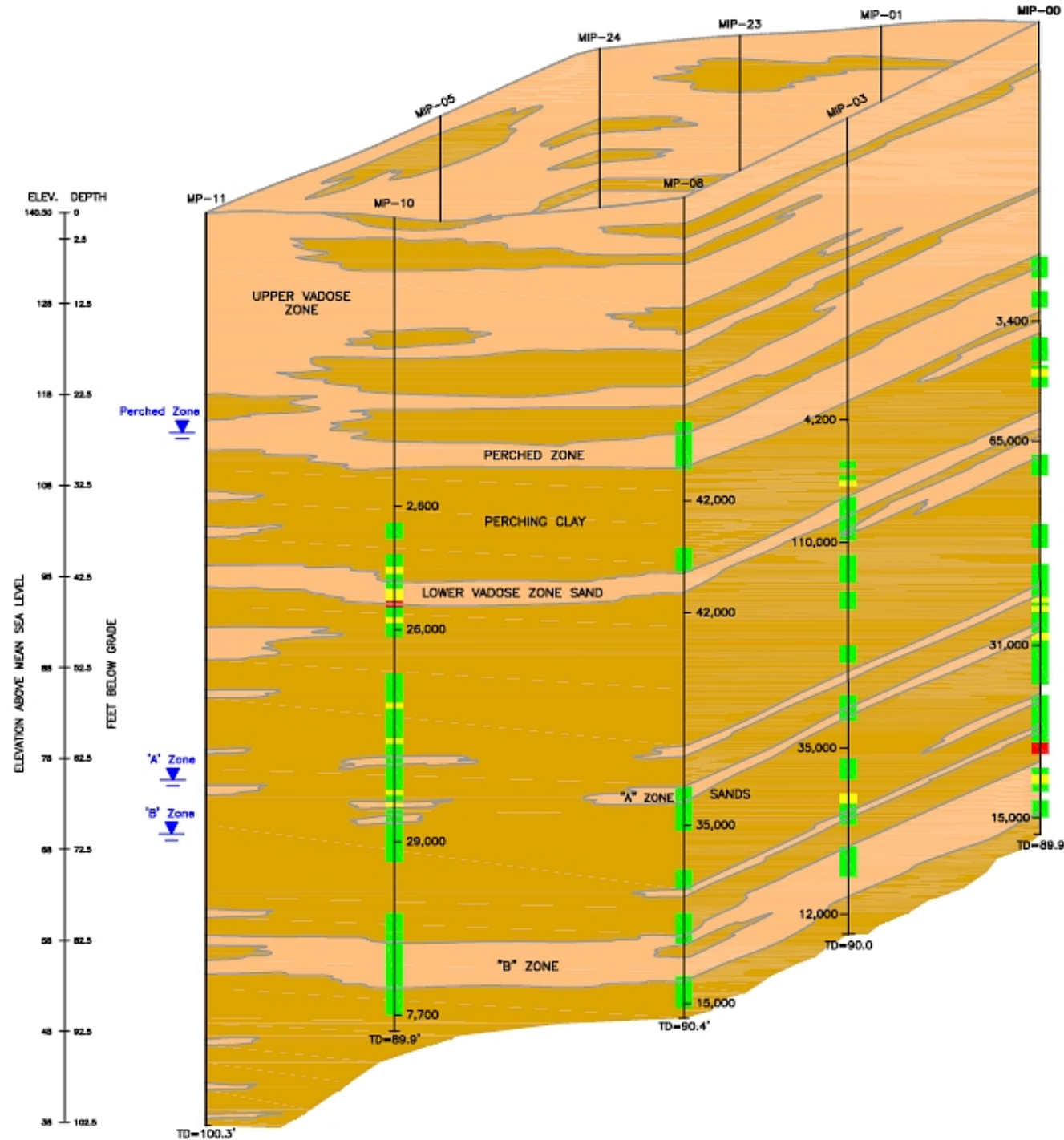




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- [illegible]





24 CPT/MIP locations yielded detailed source zone information to be used in RD





# ERH Procurement

- Performance-based Contract (based on meeting specified temperature goals)
- RFP based on “Best Value” to the government (combination of technical merit and price)
- Bidders given all site data and detailed proposal evaluation criteria





# ERH Procurement

- Technical evaluation team from USEPA, US ACOE, and TN&A
- Awarded to Thermal Remediation Services (TRS)
- Structured subcontract with “milestone” payments based on performance criteria



# Performance Criteria

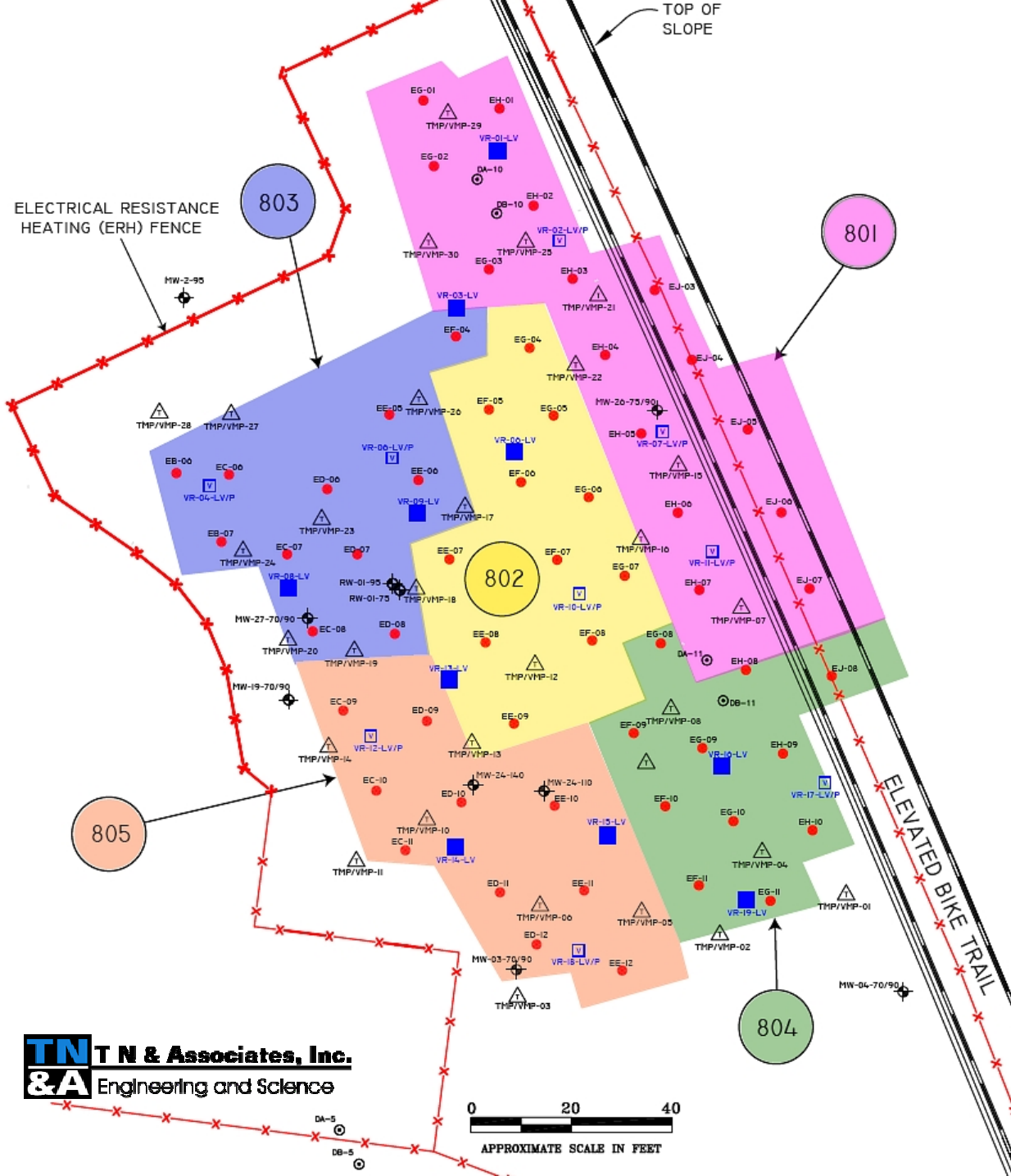
- 85% of electrodes achieving temperature of 87 degrees C
- 85% of electrodes achieving temperature of 110 degrees C
- Not to exceed 3,144,000 kWh total



## ERH Design/Implementation at Pemaco

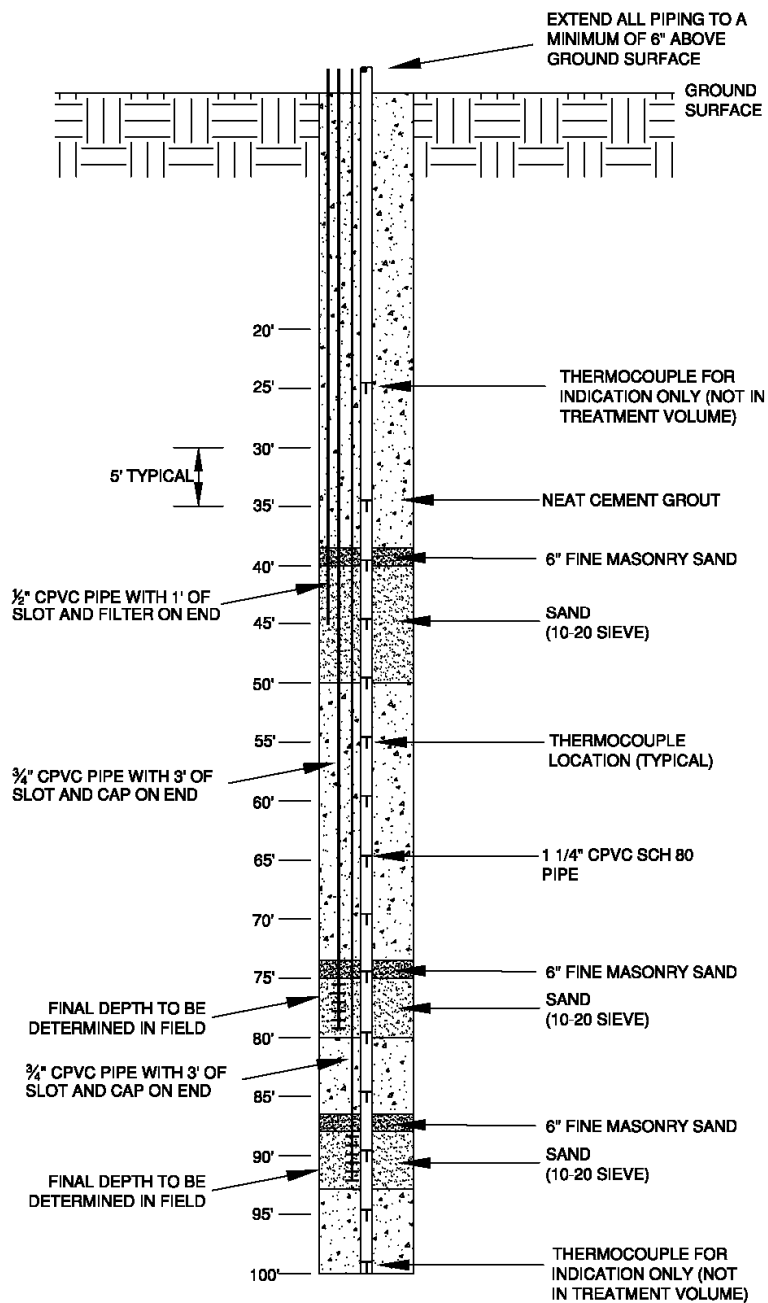
- 58 co-located electrode and extraction wells
- Dual electrode configuration to heat interval between 35 ft and 95 ft bgs
- 14 additional SVE locations; 3 GW pumping wells
- 30 temperature monitoring locations, each with 20 thermocouples (every 5 ft, to 100 ft bgs)

*Heating began in  
September 2007*





## TMP (TYPICAL OF 14)







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**Vapor entering bldg**







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**Vapor treatment train**





The image shows an industrial setting with a large, complex system of grey pipes and machinery. A prominent vertical pipe has a red and white hazard symbol. To the right is a large grey control cabinet with a panel of digital displays and buttons, labeled 'FTO-101'. The background features a large open bay door and a concrete pillar under a corrugated metal roof with a hanging light fixture.

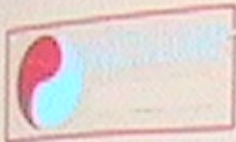
# Flameless Thermal Oxidizer





**Vapor conditioning package**





CT-201

**Chiller**









tetra S LV

T-404

tetra

T-404



# Well Field Soil Vapor Monitoring

- Samples collected from 30 vapor monitoring probes
- 23 perched extraction wells
- 9 co-located perched zone recovery VR wells
- 32 exposition extraction wells



# Sampling Frequency Vapors

- PID daily of the influent and effluent of each carbon vessel
- Weekly summa canister sampling of the vapor to atmosphere.
- 5 days per week of the influent vapor being treated





# Sampling Water

- Weekly sampling of water after carbon treatment but prior to release into the sewer line.
- Weekly manifold sampling of contaminated water prior to being treated.



# Estimate of Energy usage

- 3.44 million kW-hr to remove 90% of mass or 103 days of heating
- 6.4 million kW-hr to reach MCLs/ARARs or 205 days of heating

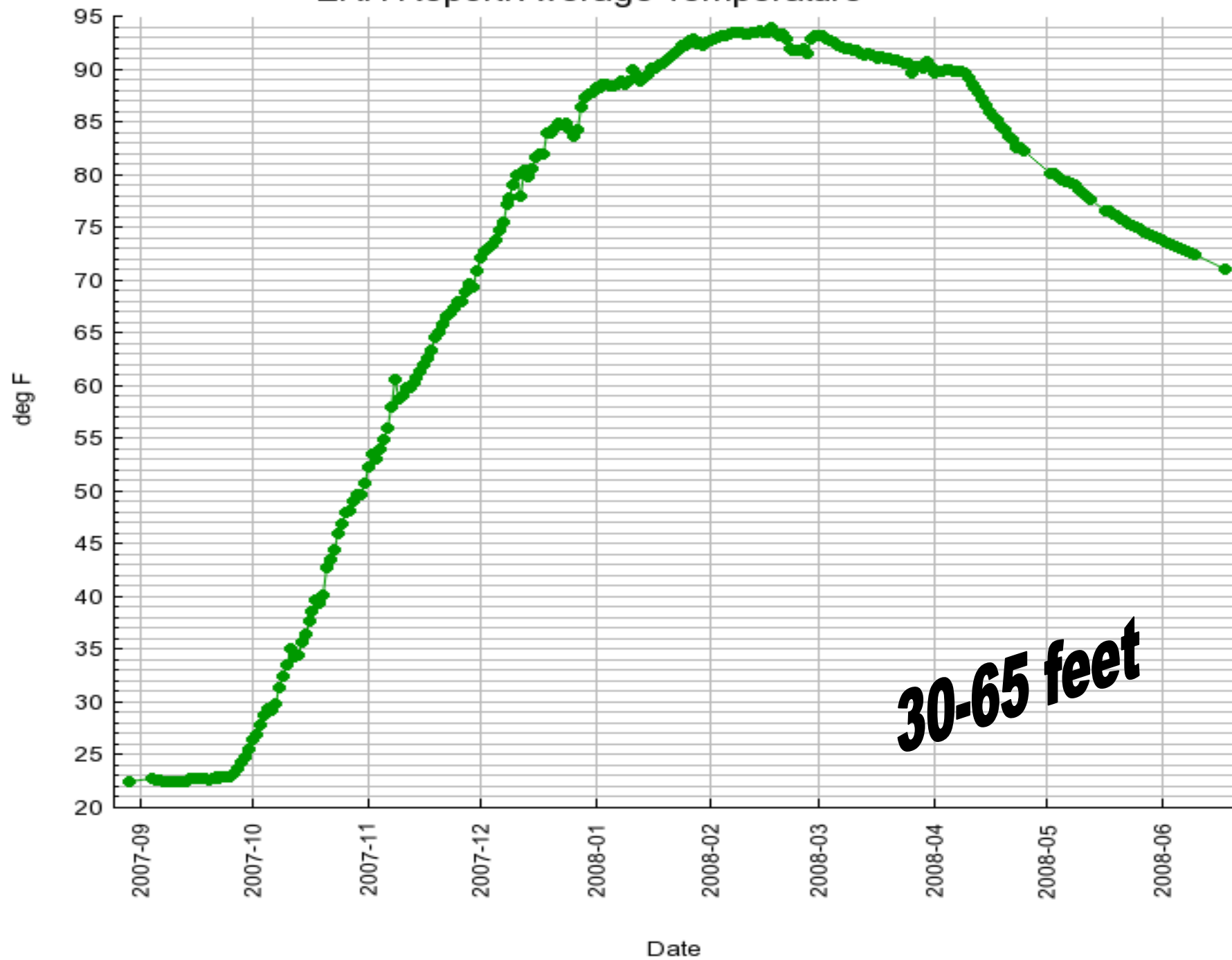




# Actual Energy Usage

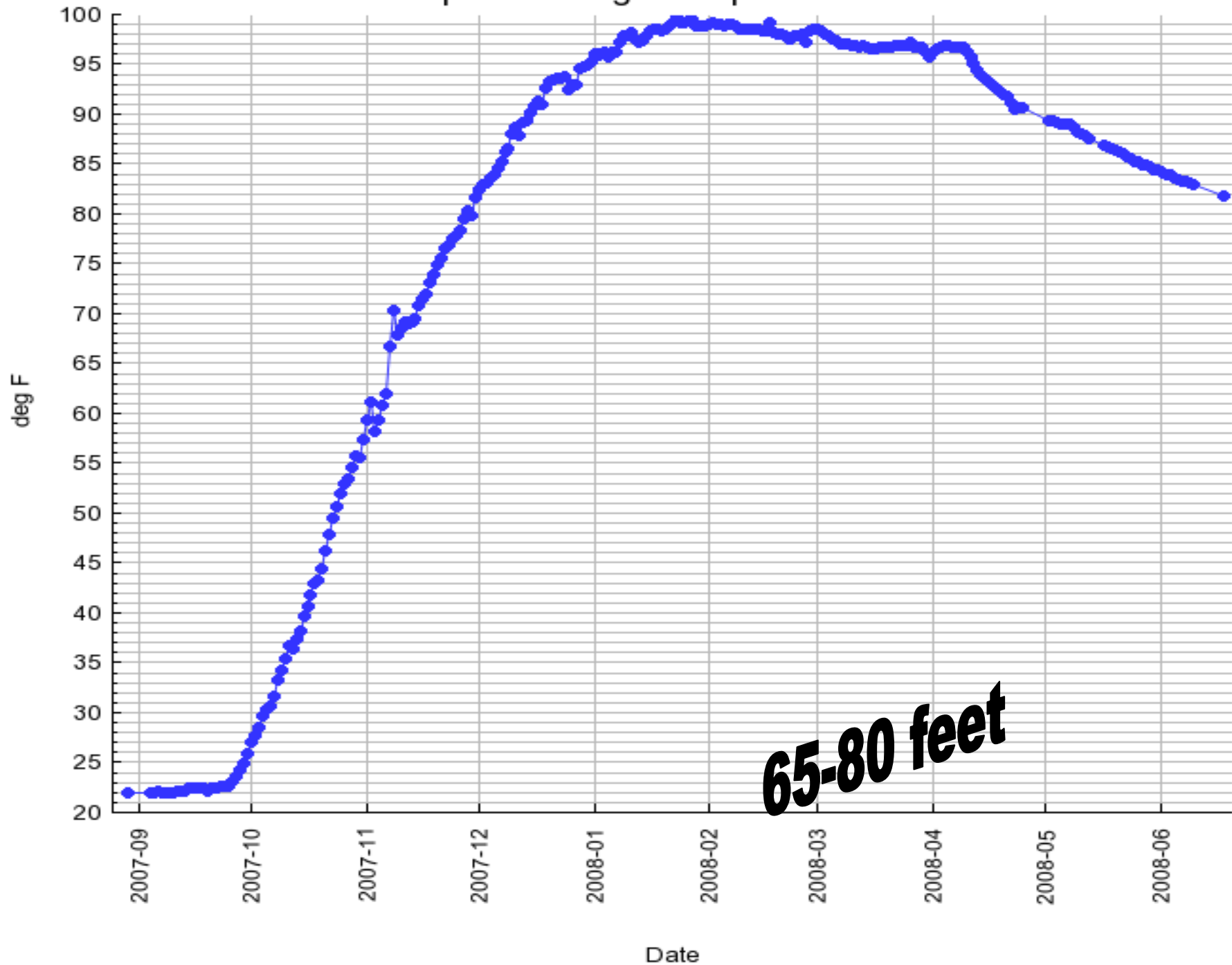
- 5,065,617 kWh used over 210 days of heating
- Energy cost = \$550,812.83 or .092/kWh
- Average cost per day = \$2,500
- Did not reach MCLs prior to turn off

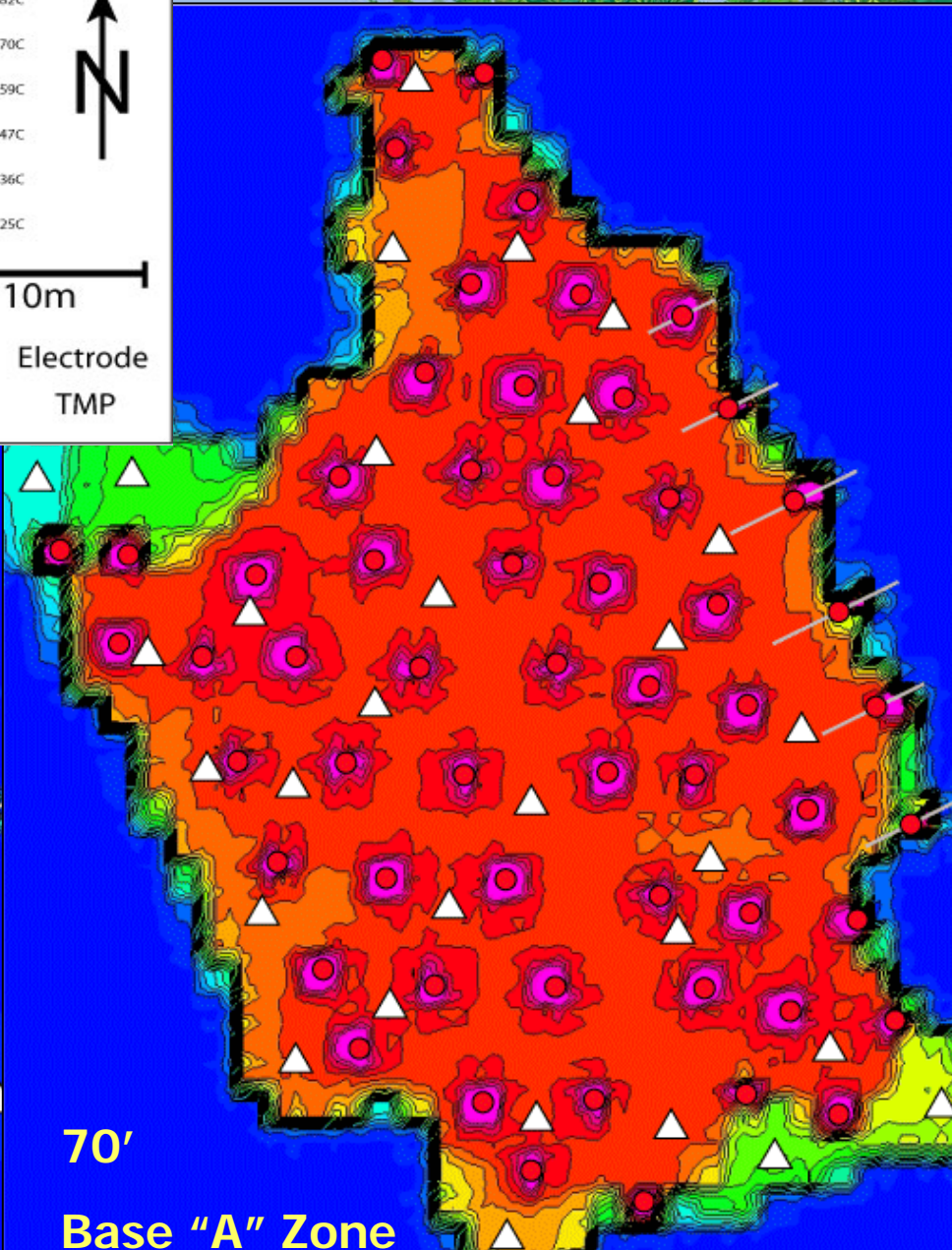
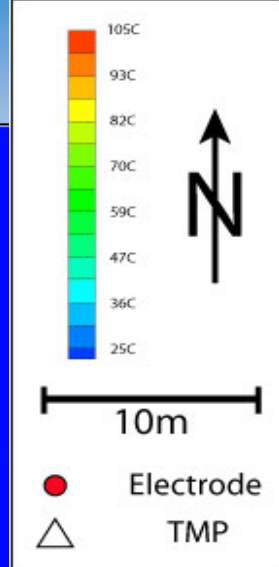
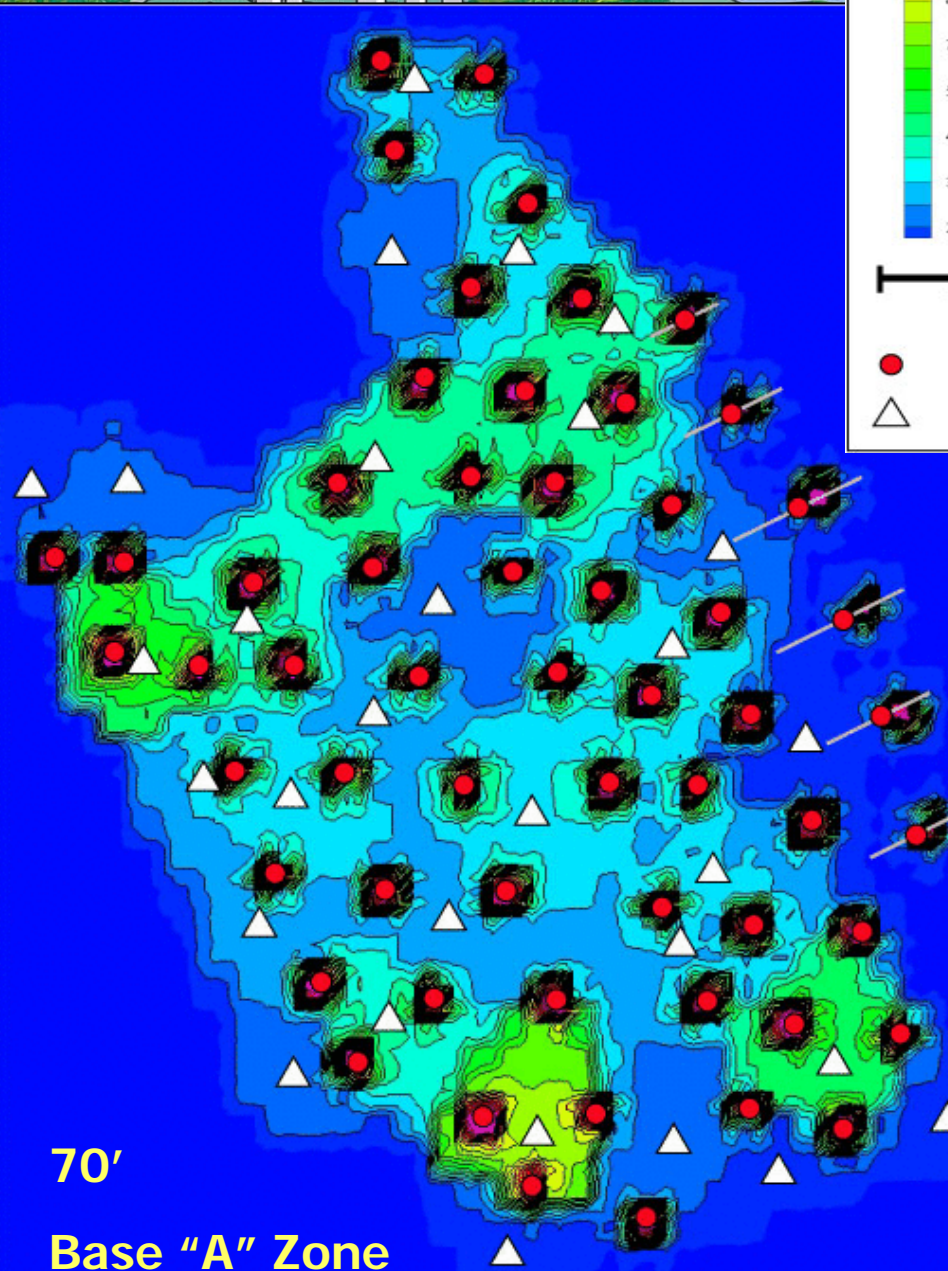
# ERH Report: Average Temperature





# ERH Report: Average Temperature

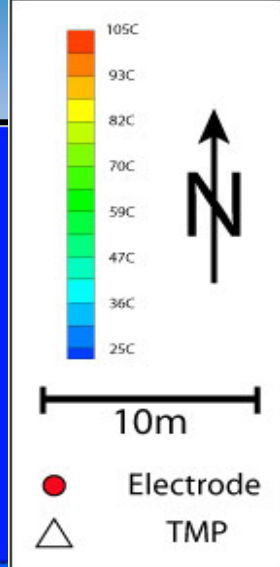
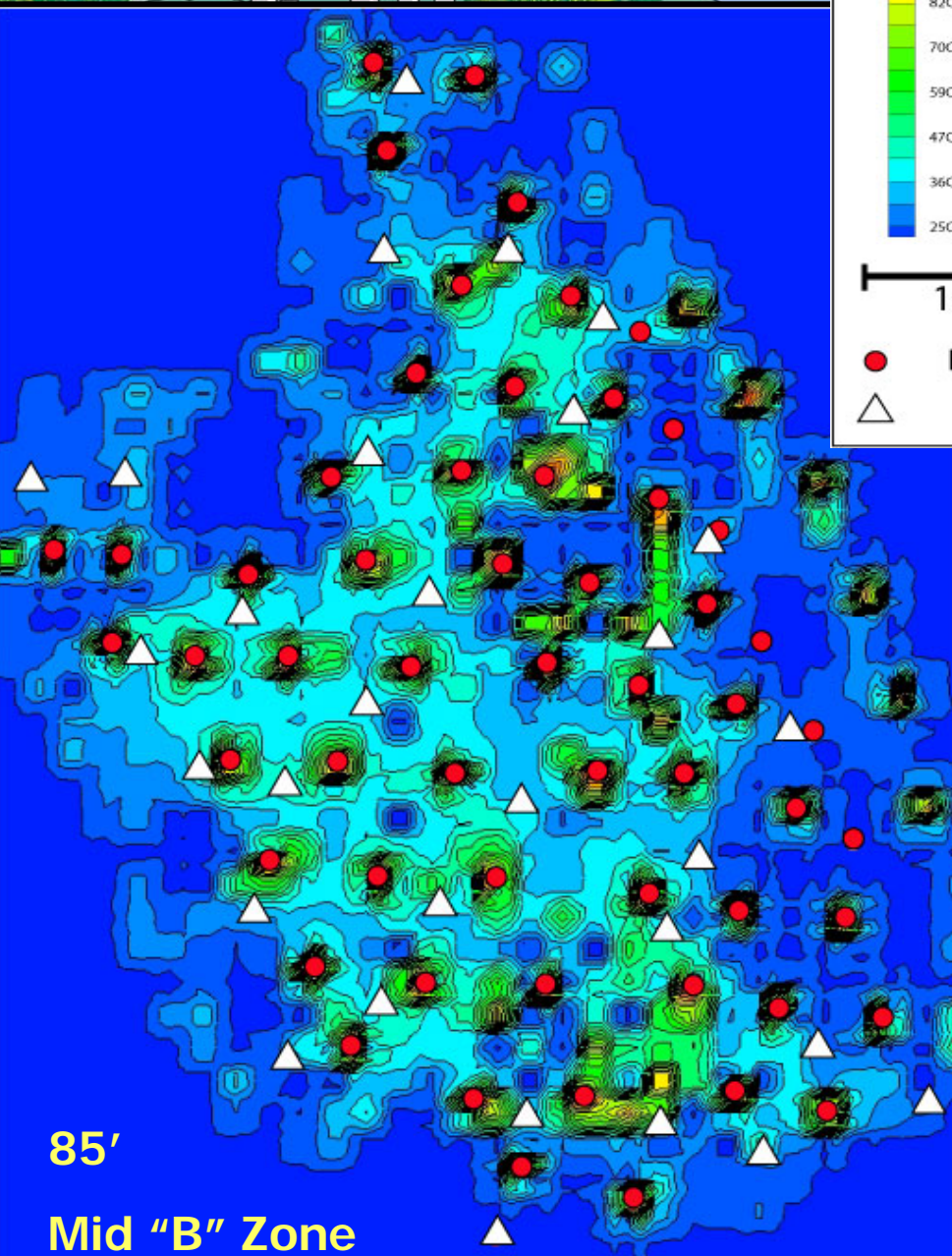




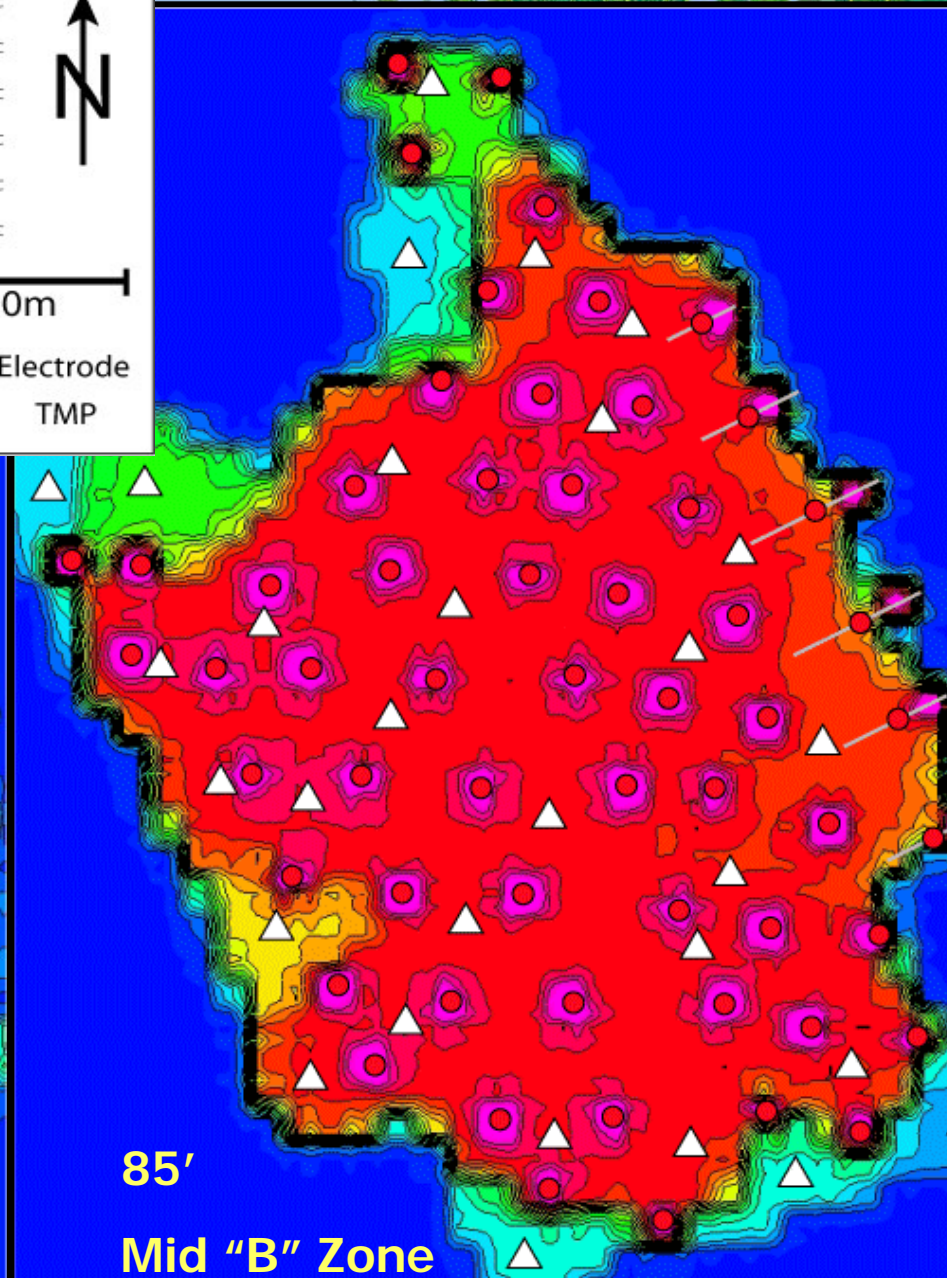




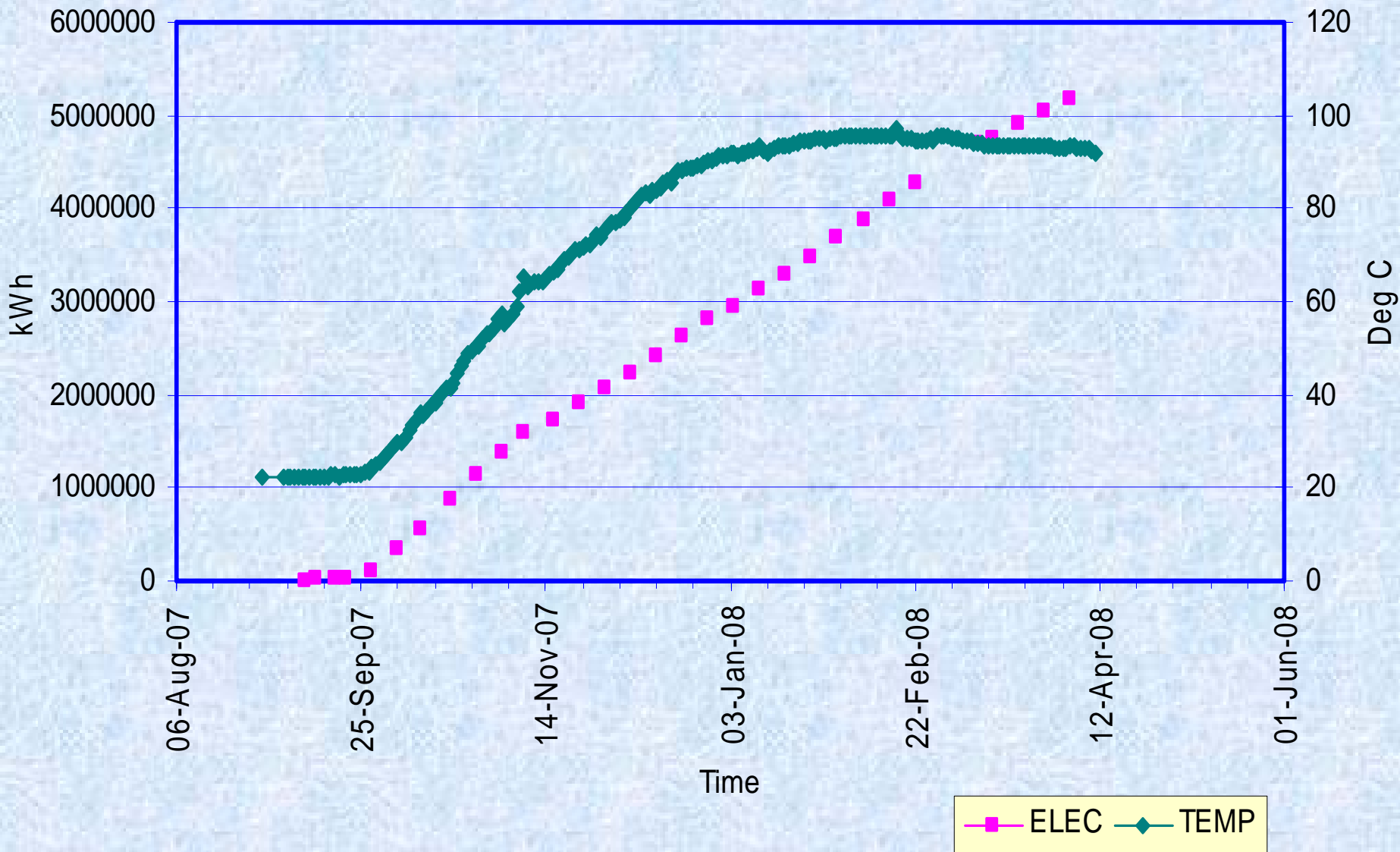
End Week 2 (10/12/07)



End Week 18 (2/15/08)

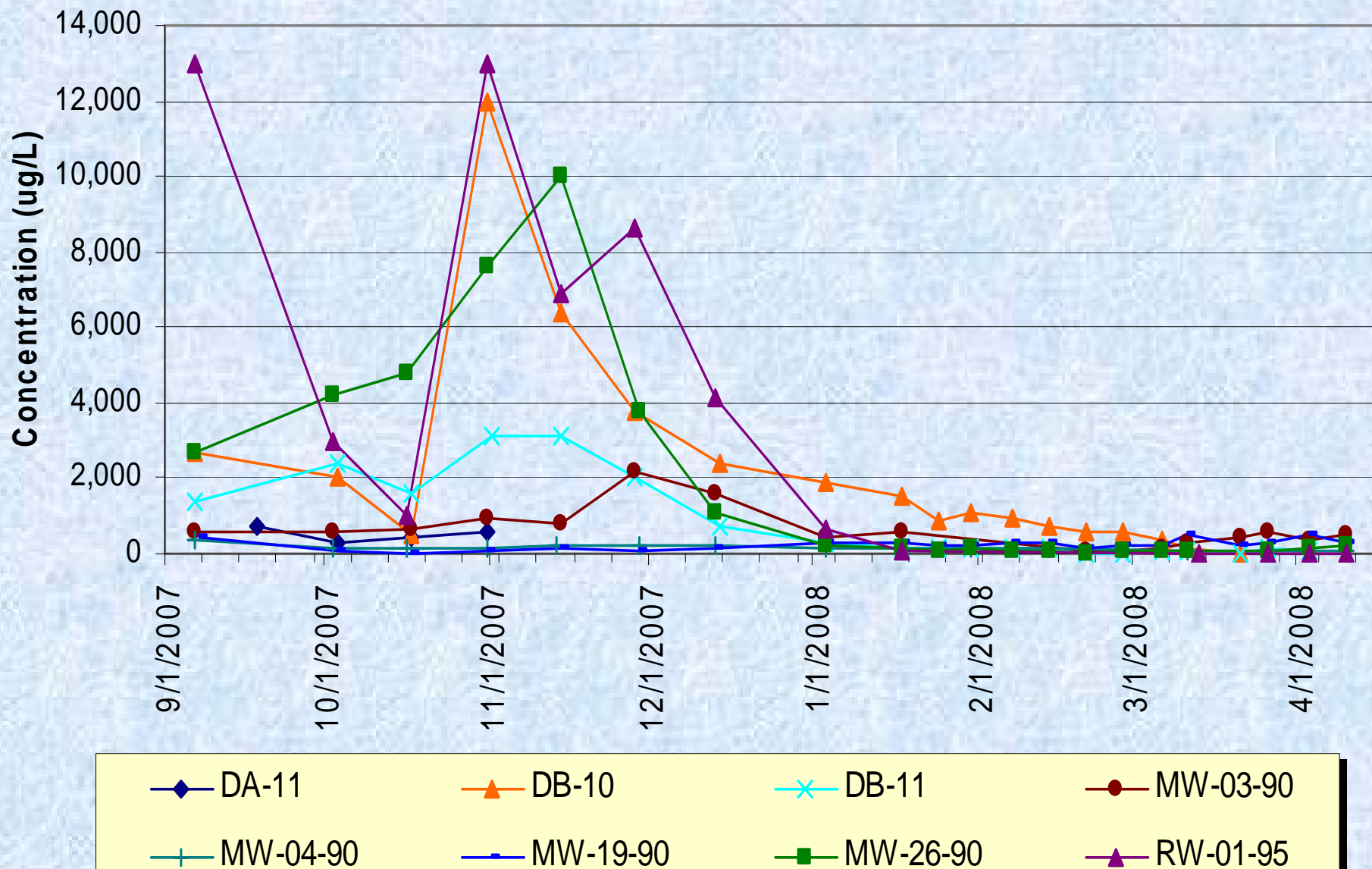


# ERH Energy Consumption VS Temperature Increase





# *TCE in Select Ground Water Monitoring Wells*





Compound	Starting Avg. Concentration (ug/L)	Current Avg. Concentration (ug/L)
TCE	15,000	<100
cis-1,2 DCE	14,000	<50
VC	700	<10
Benzene	500	<10
Hexane	>10,000	~50





# Treatment/Cost

- ERH Construction : \$2,109,005
- Milestone Payments: \$355,000
- 210 days of electricity: \$550,813
- Total cost \$3,014,818
- Cost of running the treatment plant averages \$150,000/month



# Lessons Learned

- Actual boiling temperatures within the aquifer can occur lower than specifications outlined in your contract
- Watch your concentrations of high LEL chemicals (LNAPL and DNAPL) Your high LNAPL can blow through your carbon (C6 and higher uses up your carbon like mad)





# Lessons Learned

- Redirecting energy can be a good thing
- Caution: contractors redirecting energy to deeper depths can cause lost of conductivity in the aquifer ...may not regain even with addition of water when redirection occurs at the higher temperatures



# Lessons Learned

- Electrode spacing is extremely important they must be spaced equally
- Field implementation needs to follow the original design
- Make sure subsurface structures are incorporated into the electrode design





# Lessons Learned

- Long electrodes work if installed close together
- Make sure contractors have installed enough vapor and groundwater recovery wells within the ERH zone.



# Lessons Learned

- If monitoring wells within your ERH system dry up don't fret just turn them into vapor recovery wells.
- VMP are great things because we can determine what is actually occurring in the aquifer during heating...ie pressure or vacuum





# Lessons Learned

- Most vendors can heat up the systems nicely. The challenge is in the recovery and treatment of your contaminants.
- Don't forget to go back and check/recheck permit/release limitations as they change during heating.
- You need to have your TMP's in the coldest part of your site



# Lessons Learned

- During site assessment or additional sampling leave in a 2 inch PVC points that can be used for future temperature monitoring locations
- Mass determination at beginning can keep your vapor treatment costs lower if vapor treatment is included as part of the bid for heating. Need a real good site characterization.





**Maywood Riverfront Park – Opened in April 2008!**



# Pemaco site

- THE END

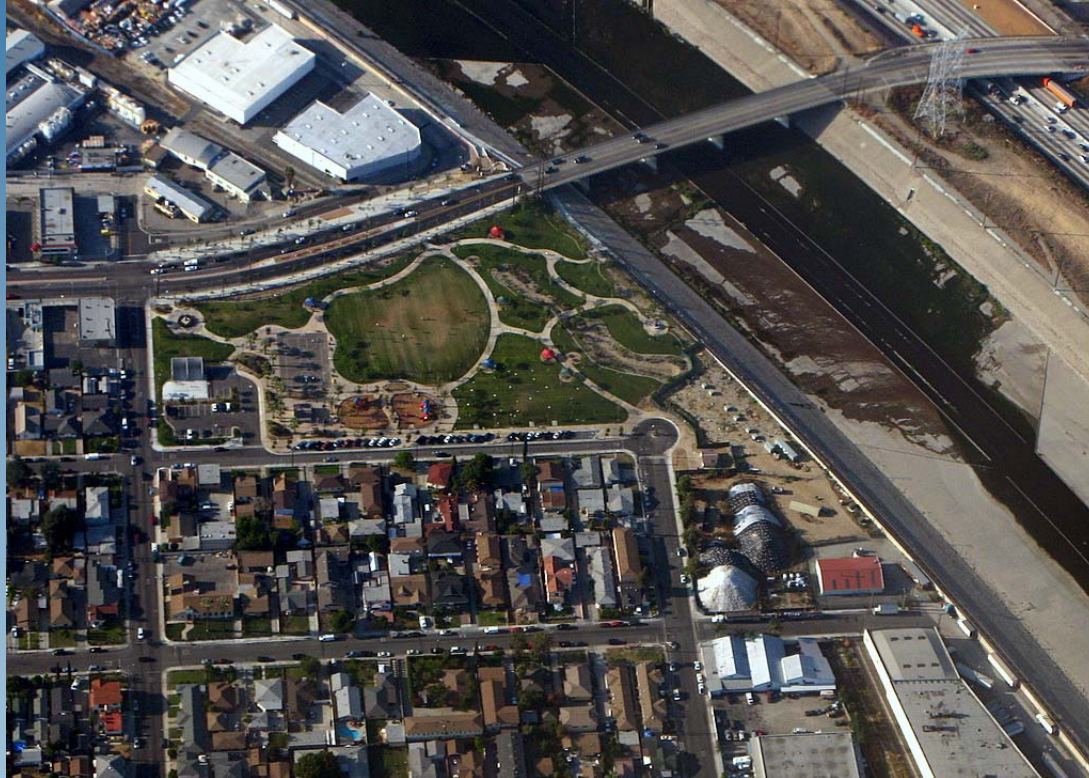




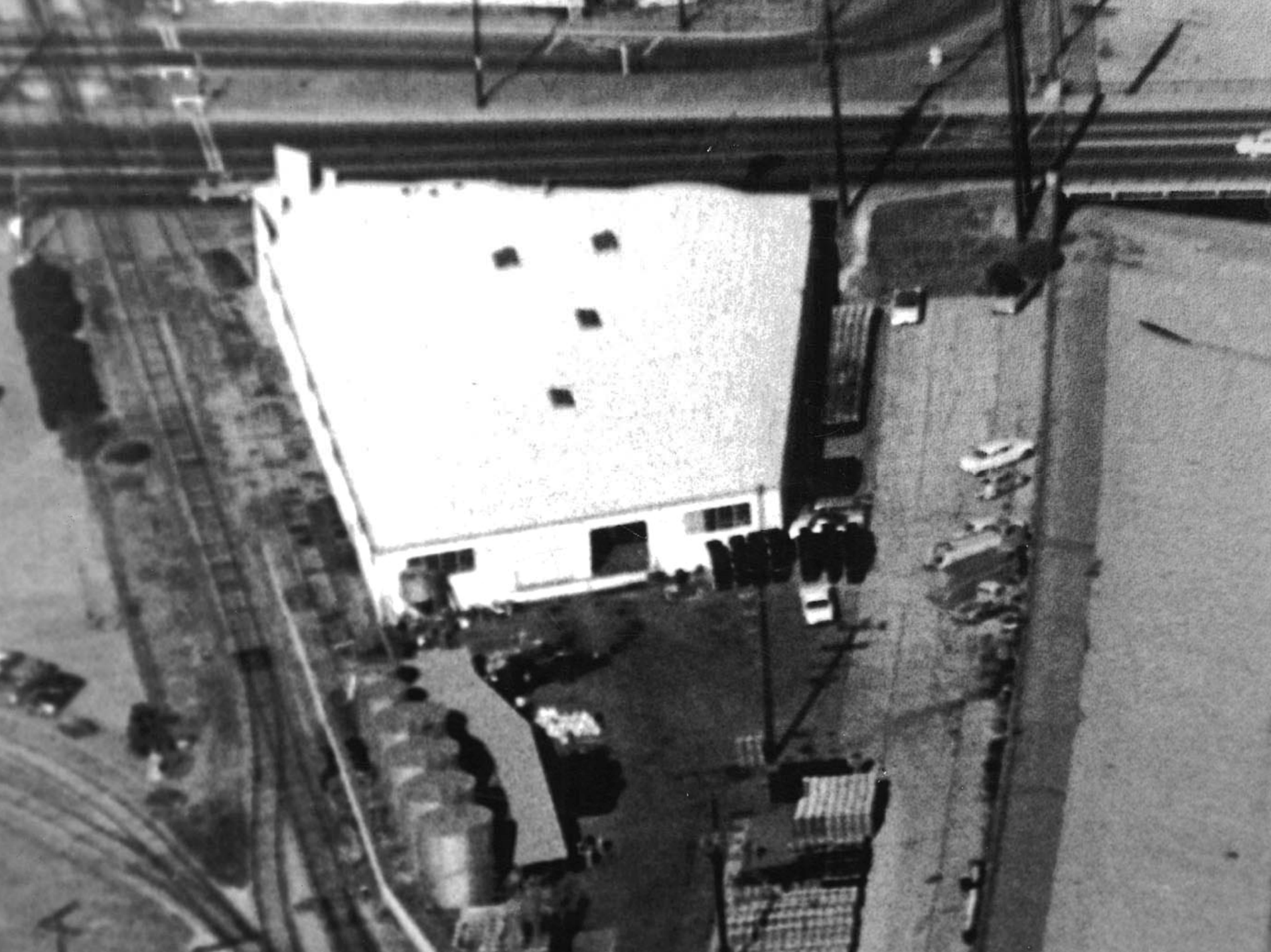


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# Groundwater pumped from first tank through filters

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# PEMACO SUPERFUND SITE

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