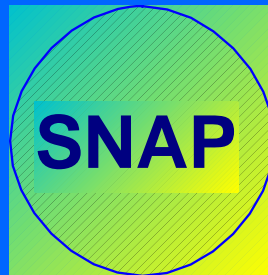


EPA's Significant New Alternatives Policy Program

How GreenChill Partners Can Lead
in Refrigeration Innovations



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Agenda--SNAP Program

- ⌘ Purpose of the SNAP Program
- ⌘ Acceptable alternatives for retail food refrigeration
- ⌘ Process for review of alternatives
- ⌘ SNAP review of natural refrigerants
- ⌘ Where to get additional information

 **SNAP =**
Significant New Alternatives Policy

SNAP Background

- ⌘ Part of the U.S. response to the Montreal Protocol
- ⌘ Section 612 of the Clean Air Act directs EPA to evaluate and list substitutes for ODSs that reduce overall risk to human health and the environment
- ⌘ Alternatives include both
 - ☒ Alternative refrigerants (e.g. R-404A) and
 - ☒ Alternative technologies (e.g. thermoelectric)

The SNAP Program is Unique!

Q: What's the purpose of SNAP?

A: Provides choices of substitutes for ozone-depleting substances while minimizing new environmental or health risks.

Q: Why is it unique?

A: Only program of its kind in the world.

Q: Why should the commercial refrigeration industry be interested in SNAP?

A1: Must use alternatives found acceptable (or meet certain exceptions for test marketing/research)

A2: No financial incentive for chemical manufacturers to introduce natural refrigerants.

SNAP Achievements



- ⌘ Health/safety and environmental benefits
 - ☑ Controlled workplace exposures to chemicals
 - ☑ Responsible use of global warming gases
 - ☑ Control over flammability risks
 - ☑ Alternative technologies reduce overall chemical use
- ⌘ ~450 substitutes reviewed
- ⌘ Provided industry with trustworthy information to assist in transition
- ⌘ Received UNEP Innovators Award

Supermarkets and SNAP

⌘ You can find on EPA's web site if SNAP has reviewed and accepted specific refrigerants or refrigeration techniques

☐ www.epa.gov/ozone/snap/refrigerants/index.html

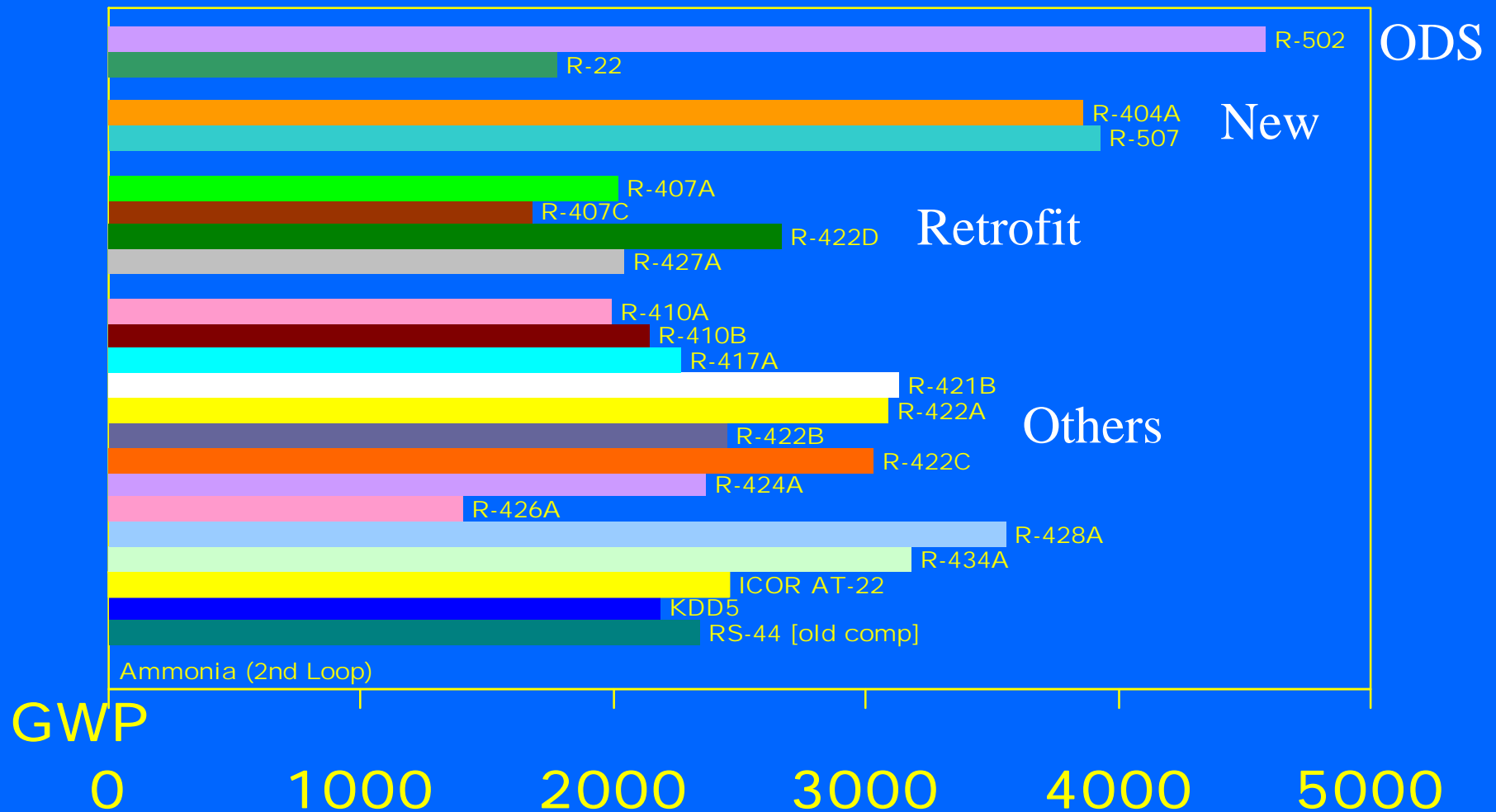
⌘ Listings broken down by end use, like:

☐ Retail food refrigeration

☐ Cold storage warehouses

☐ Refrigerated transport

Acceptable Refrigerants: Retail Food Refrigeration



Introducing New Refrigerants

⌘ If you don't see a refrigerant on EPA's "acceptable" list that you want to use...

⌘ Give us a call

☐ Monica Shimamura, SNAP Coordinator
(202) 343-9337

⌘ Consider making your own submission

☐ Forms and instructions online at
www.epa.gov/ozone/snap/submit/index.html

What Can You Expect During EPA Review?

⌘ Back and forth discussions with EPA

- ☑ We encourage a conference call to discuss issues before submission

- ☑ You may submit a draft application first

⌘ You may make claims of confidential business information

- ☑ Make in writing at time of submission

⌘ Technical reviews may take 2 months to a year or more

What Can You Expect During EPA Review? (con't)

⌘ EPA typically sends two letters:

- ☑ Completeness determination
- ☑ Preliminary listing

⌘ Once a submission is complete, EPA has 90 days to finish our review

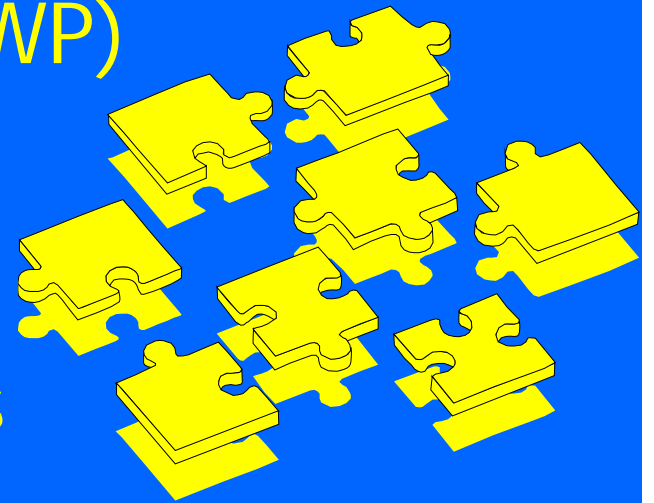
- ☑ After that, you may sell a substitute in specified uses
- ☑ A substitute may be used pending EPA's final decision

⌘ Final outcome: a final decision in the *Federal Register* and a listing on EPA's web site

- ☑ "Determination of acceptability" usually takes 6 months or less
- ☑ Legally binding regulations take 2 years or more

What Does SNAP Consider?

- ⌘ Ozone depletion potential (ODP)
- ⌘ Global warming potential (GWP)
- ⌘ Toxicity
- ⌘ Flammability
- ⌘ Other environmental impacts



Toxicity and Flammability

⌘ How toxic is the substitute and how likely is human exposure?

- ☒ Workplace, consumer exposure
- ☒ Compare projected exposures (typical, worst-case) to exposure limits (e.g., PEL, TLV, WEEL, RfC)

⌘ Is there an unusual flammability hazard?

- ☒ Compare projected exposures (typical, worst-case) to lower flammability limit
- ☒ May need to analyze magnitude of risks or ways of avoiding them

Current Reviews of Natural Refrigerants

⌘ Hydrocarbons

- ☑ HCR-188C, isobutane in household refrigerators and freezers
- ☑ Propane in commercial ice cream cabinets

⌘ CO₂

- ☑ In a water-cooled propylene glycol chiller

⌘ Ammonia

- ☑ Not currently under review
- ☑ NH₃ vapor compression w/2ndary loop already acceptable in retail food refrigeration
- ☑ NH₃ vapor compression w/2ndary loop, NH₃ absorption and NH₃/H₂O absorption already acceptable in cold storage warehouses

Advice on SNAP Application

⌘ Sticking points in recent submissions

☑ Training and warning signs

- ☑ Will industry develop a general training program for natural refrigerants?

☑ How to recapture the refrigerant

☑ Risk assessment

- ☑ Scenarios for technicians fixing or disposing of equipment, consumer using equipment
- ☑ Analysis of probability of fire or toxic release or an analysis of ways these can occur and how they can be avoided

Example Issues for Natural Refrigerants

- ⌘ Should the refrigerant charge be limited?
- ⌘ How to ensure that electrical mechanisms are unlikely to spark flammable refrigerants?
 - ☐ Require industry standards (UL) ?
 - ☐ Other requirements on the parts?
- ⌘ What training and warning signs are needed?
 - ☐ Require trained personnel?
- ⌘ How will alternative refrigerants be recovered?
- ⌘ Should there be unique fittings for each refrigerant?

For More Information

⌘ EPA SNAP Web Site

☞ <http://www.epa.gov/ozone/snap/>

⌘ Ozone Hotline: (800) 296-1996 in U.S.

⌘ SNAP Coordinator: Monica Shimamura

☞ (202) 343-9337

☞ shimamura.monica@epa.gov

⌘ SNAP regulations in subpart G to 40 CFR part 82; unacceptable or restricted substitutes are listed as appendices