

APPENDIX VI

PROCESS FLOW DIAGRAMS AND PIPING AND  
INSTRUMENTATION DIAGRAMS

FOR

SIEMENS WATER TECHNOLOGIES CORP.

PARKER REACTIVATION FACILITY

PARKER, ARIZONA

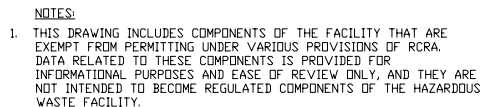
Revision 0  
February 2007

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THE DATA PRESENTED ABOVE ARE OFFERED TO DESCRIBE A TYPICAL OPERATING CONDITION AND ARE NOT INTENDED TO DEFINE THE FULL RANGE OF FACILITY OPERATING CONDITIONS.



1	JBE	KEM		UPDATED FOR PERMIT SUBMITTAL	2-12-07
NO	DWN	CK'D	APP	REVISIONS	DATE
<div style="border: 1px solid black; padding: 5px; display: inline-block;"> <b>CBE</b> </div> <b>CHAVOND-BARRY ENGINEERING CORP.</b> 400 Route 518 • P.O. Box 205 • Blawenburg, New Jersey 08504 <b>SIEMENS WATER TECHNOLOGIES CORP.</b> <b>2523 MUTAHAR STREET, PARKER, AZ 85344</b>					
<b>VAPOR PHASE CARBON PROCESS FLOW DIAGRAM BALANCE FOR RF-2</b>					
DRAWN			CHECKED		APPROVED
DATE			DATE		DATE
JBE 1/10/01			KEM 1/18/07		
SCALE NONE		DWG. NO.			REV. 1
PC-1466-PR-003					



## A

B

## C

**D**

## E



## G

H

**I**

U

**K**

**K**

**K**

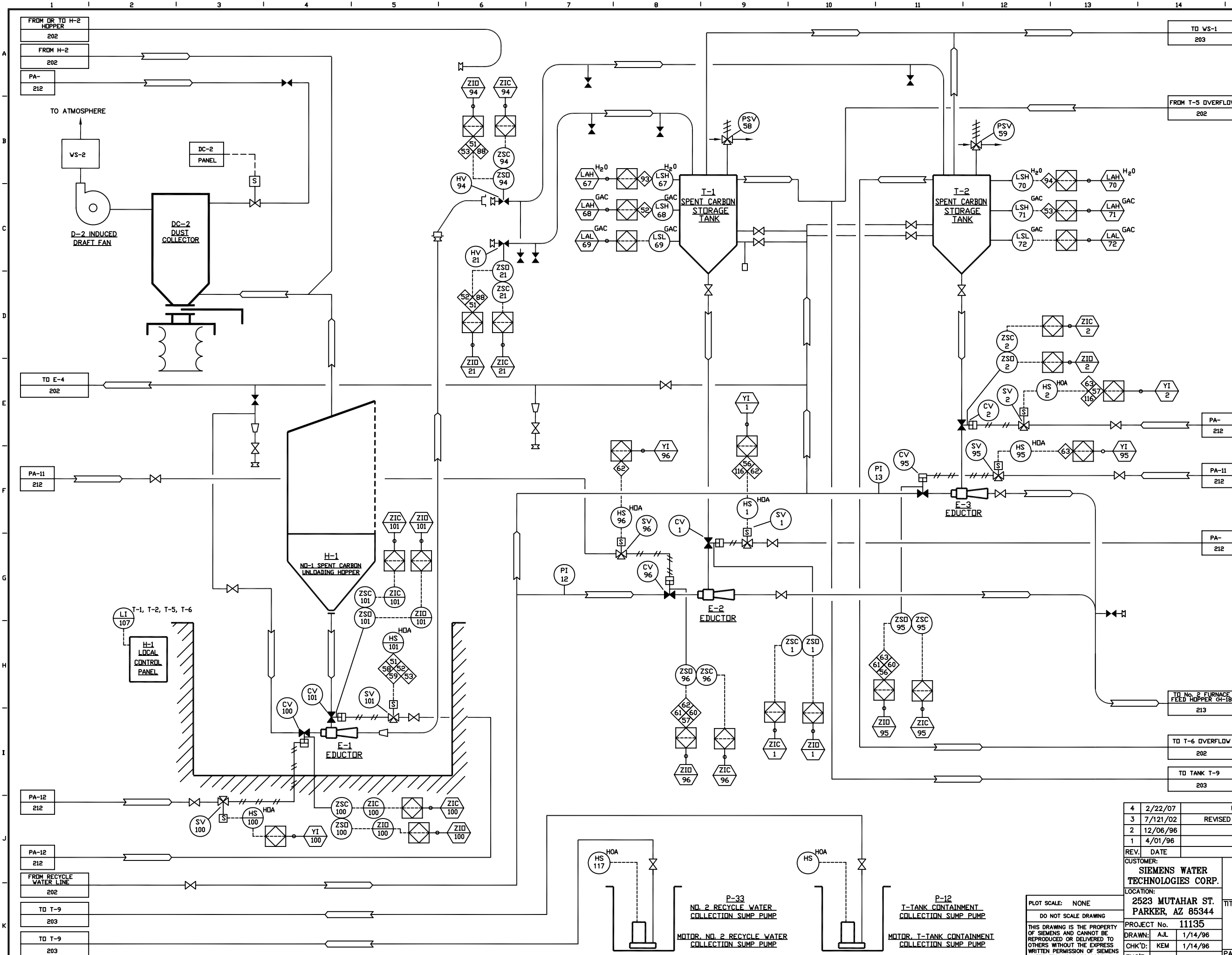
**K**

INTERLOCK NOTES

- ◇51 = TRANSFER FROM H-1 TO T-1, 2, 5, OR 6:  
EITHER HV-21, HV-94, HV-33, OR  
HV-23 MUST BE OPEN FOR CV-101  
TO OPEN.
- ◇52 = SLURRY TRANSFER FROM H-1 OR H-2 TO  
T-1 IS PREVENTED IF CARBON LEVEL  
REACHES LSH-68.
- ◇53 = SLURRY TRANSFER FROM H-1 OR H-2 TO  
T-2 IS PREVENTED IF CARBON LEVEL  
REACHES LSH-71.
- ◇56 = PREVENTION OF DOUBLE SLURRY FROM T-1:  
CV-1 WILL BE HELD SHUT IF CV-95,  
CV-24, OR CV-97 ARE OPEN.
- ◇57 = PREVENTION OF DOUBLE SLURRY FROM T-2:  
CV-2 WILL BE HELD SHUT IF CV-96,  
CV-24, OR CV-97 ARE OPEN.
- ◇58 = SEE NOTE ON DWG. 202
- ◇59 = SEE NOTE ON DWG. 202
- ◇60 = SEE NOTE ON DWG. 202
- ◇61 = SEE NOTE ON DWG. 202
- ◇66 = SEE NOTE ON DWG. 202.
- ◇116 = SEE NOTE ON DWG. 213.

NOTE:

THIS DRAWING INCLUDES COMPONENTS OF THE FACILITY  
THAT ARE EXEMPT FROM PERMITTING UNDER VARIOUS  
PROVISIONS OF RCRA. DATA RELATED TO THESE  
COMPONENTS IS PROVIDED FOR INFORMATIONAL PURPOSES  
AND EASE OF REVIEW ONLY, AND THEY ARE NOT INTENDED  
TO BECOME REGULATED COMPONENTS OF THE HAZARDOUS  
WASTE FACILITY.



4	2/22/07	UPDATED FOR PERMIT SUBMITTAL	JBE	KEM	
3	7/121/02	REVISED FOR RCRA PART B PERMIT APPLICATION	STA	KEM	
2	12/06/96	AS BUILT	TGB		
1	4/01/96	GENERAL REVISIONS	AJL	KEM	
REV.	DATE	REVISION DESCRIPTION	DRAWN	CHK'D	ENG'R
CUSTOMER:					
SIEMENS WATER TECHNOLOGIES CORP.					
LOCATION:					
2523 MUTAHAR ST. PARKER, AZ 85344					
PROJECT No. 11135					
DRAWN: AJL 1/14/96					
CHK'D: KEM 1/14/96					
ENG'R:					
TITLE:			SIEMENS WATER TECHNOLOGIES CORP. Parker, AZ		
			REACTIVATION FACILITY SPENT CARBON STORAGE / H-1 PIPING & INSTRUMENTATION DIAGRAM		
PART No.			DWG No. D11135-201		
			REV. 4		

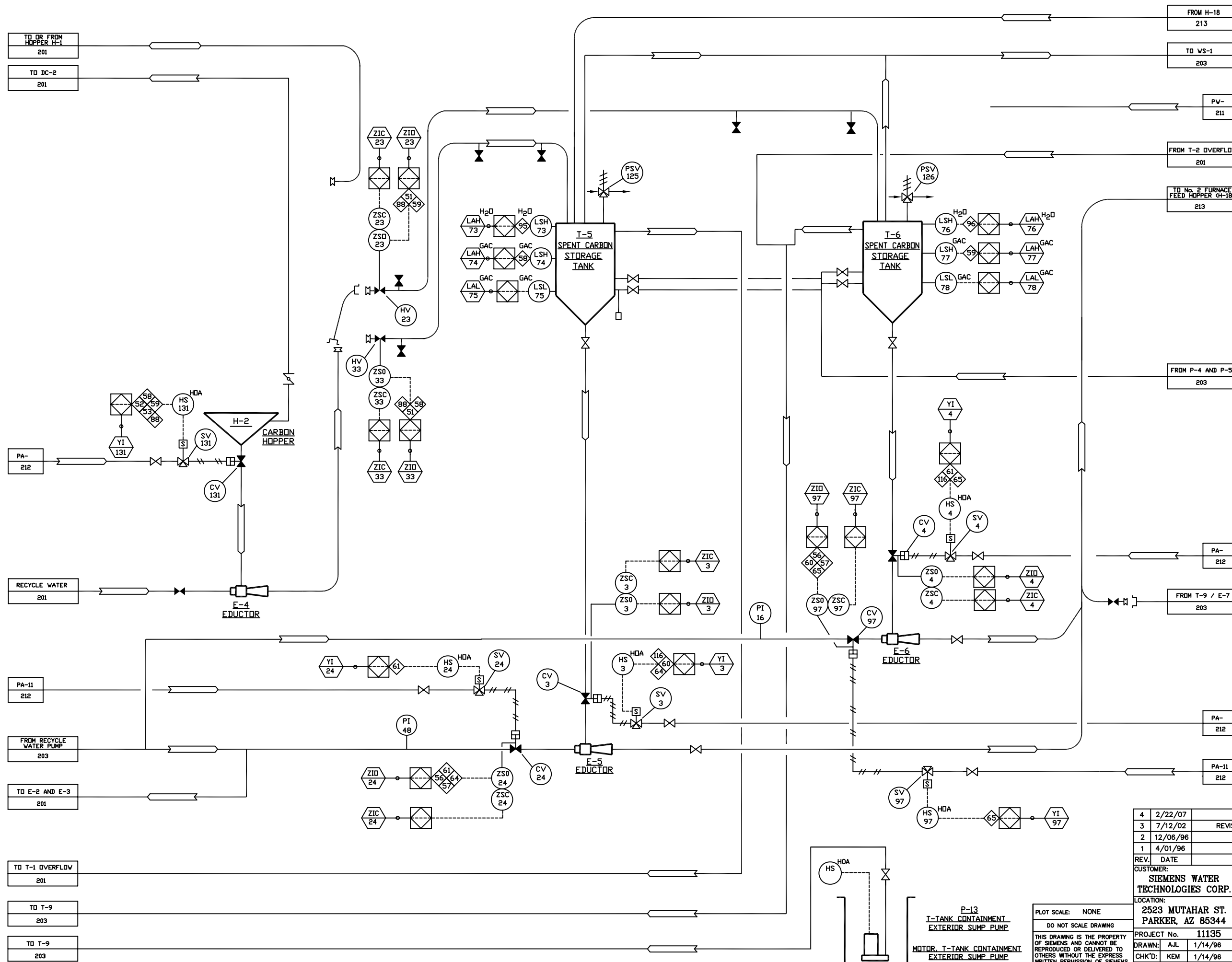
PLOT SCALE: NONE  
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INTERLOCK NOTES

- 51 = SEE NOTE ON DWG. 201
- 52 = SEE NOTE ON DWG. 201
- 53 = SEE NOTE ON DWG. 201
- 56 = SEE NOTE ON DWG. 201
- 57 = SEE NOTE ON DWG. 201
- 58 = SLURRY TRANSFER FROM H-1 OR H-2 TO T-5 IS PREVENTED IF CARBON LEVEL REACHES LSH-74.
- 59 = SLURRY TRANSFER FROM H-1 OR H-2 TO T-6 IS PREVENTED IF CARBON LEVEL REACHES LSH-77.
- 60 = PREVENTION OF DOUBLE SLURRY FROM T-5: CV-3 WILL BE HELD SHUT IF CV-95, CV-96, OR CV-97 ARE OPEN.
- 61 = PREVENTION OF DOUBLE SLURRY FROM T-6: CV-4 WILL BE HELD SHUT IF CV-95, CV-96, OR CV-24 ARE OPEN.
- 88 = TRANSFER FROM H-2 TO T-1, 2, 5, OR 6: EITHER HV-21, HV-94, HV-33, OR HV-23 MUST BE OPEN FOR CV-131 TO OPEN.
- 116 = SEE NOTE ON DWG. 213.

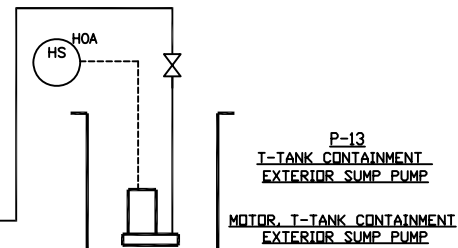
NOTE:

THIS DRAWING INCLUDES COMPONENTS OF THE FACILITY THAT ARE EXEMPT FROM PERMITTING UNDER VARIOUS PROVISIONS OF RCRA. DATA RELATED TO THESE COMPONENTS IS PROVIDED FOR INFORMATIONAL PURPOSES AND EASE OF REVIEW ONLY, AND THEY ARE NOT INTENDED TO BECOME REGULATED COMPONENTS OF THE HAZARDOUS WASTE FACILITY.

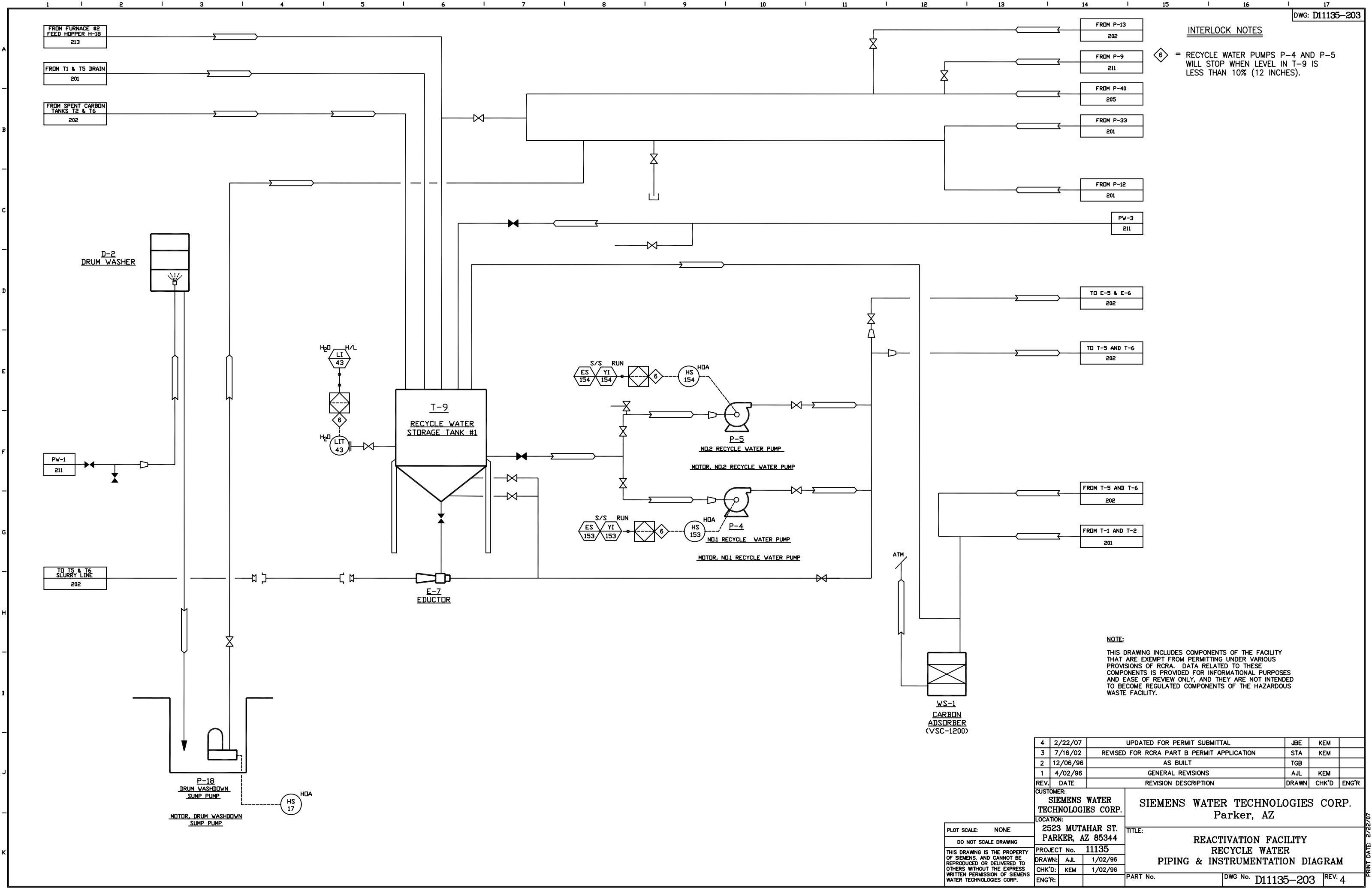


4	2/22/07	UPDATED FOR PERMIT SUBMITTAL	JBE	KEM	
3	7/12/02	REVISED FOR RCRA PART B PERMIT APPLICATION	STA	KEM	
2	12/06/96	AS BUILT	TGB		
1	4/01/96	GENERAL REVISIONS	AJL	KEM	
REV.	DATE	REVISION DESCRIPTION	DRAWN	CHK'D	ENG'R
CUSTOMER:			SIEMENS WATER TECHNOLOGIES CORP.		
LOCATION:			2523 MUTAHAR ST. PARKER, AZ 85344		
PROJECT No.			11135		
DRAWN:			AJL 1/14/96		
CHK'D:			KEM 1/14/96		
ENG'R:					
TITLE:			REACTIVATION FACILITY SPENT CARBON STORAGE / H-2 PIPING & INSTRUMENTATION DIAGRAM		
PART No.			DWG No. D11135-202		
			REV. 4		

PLOT SCALE: NONE  
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INTERLOCK NOTES

6 = RECYCLE WATER PUMPS P-4 AND P-5  
WILL STOP WHEN LEVEL IN T-9 IS  
LESS THAN 10% (12 INCHES).

NOTE:

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PROVISIONS OF RCRA. DATA RELATED TO THESE  
COMPONENTS IS PROVIDED FOR INFORMATIONAL PURPOSES  
AND EASE OF REVIEW ONLY, AND THEY ARE NOT INTENDED  
TO BECOME REGULATED COMPONENTS OF THE HAZARDOUS  
WASTE FACILITY.

4	2/22/07	UPDATED FOR PERMIT SUBMITTAL	JBE	KEM	
3	7/16/02	REVISED FOR RCRA PART B PERMIT APPLICATION	STA	KEM	
2	12/06/96	AS BUILT	TGB		
1	4/02/96	GENERAL REVISIONS	AJL	KEM	
REV.	DATE	REVISION DESCRIPTION	DRAWN	CHK'D	ENG'R

CUSTOMER:  
SIEMENS WATER  
TECHNOLOGIES CORP.

SIEMENS WATER TECHNOLOGIES CORP.  
Parker, AZ

LOCATION:  
2523 MUTAHAR ST.  
PARKER, AZ 85344

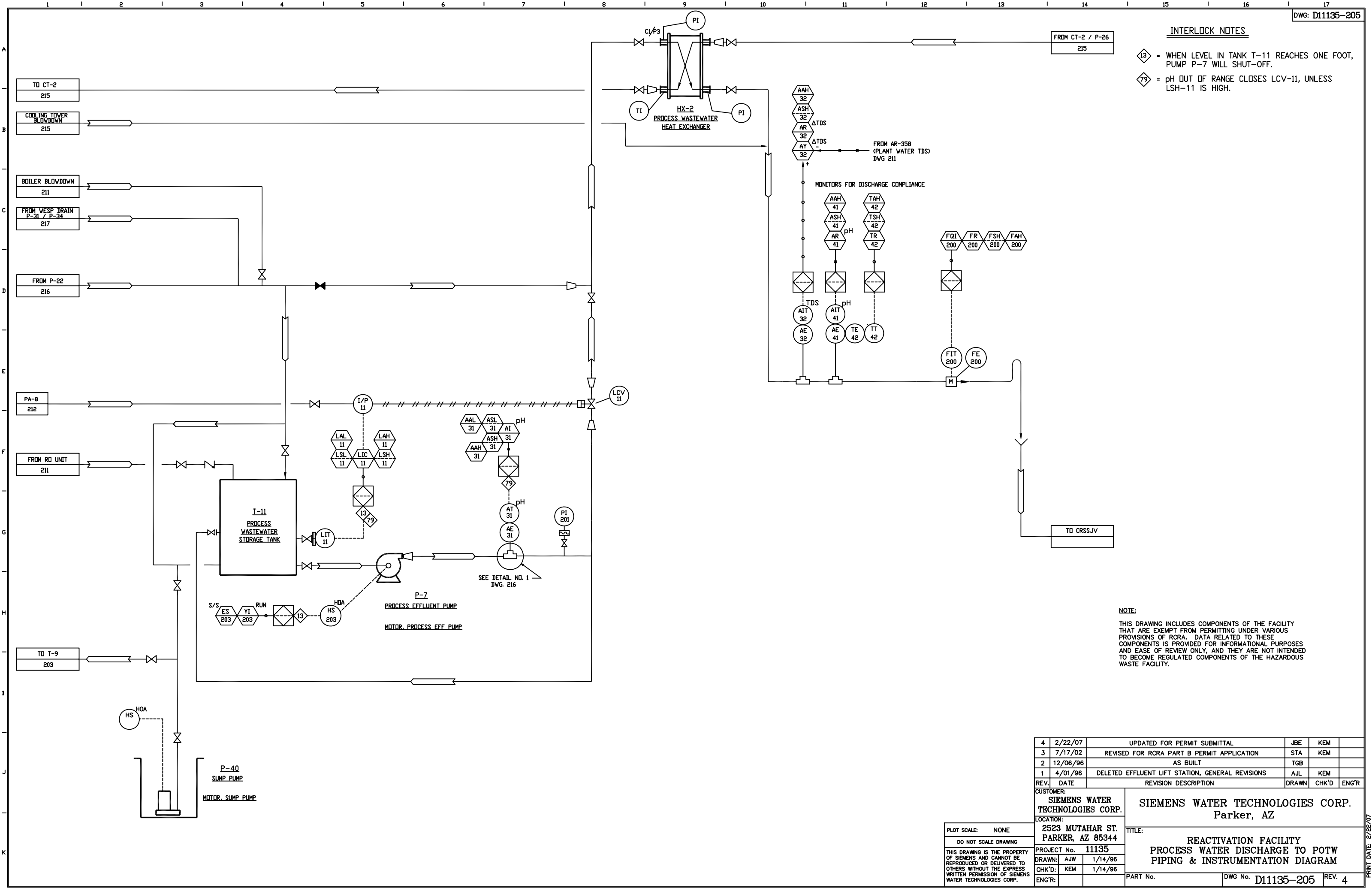
TITLE:  
REACTIVATION FACILITY  
RECYCLE WATER  
PIPING & INSTRUMENTATION DIAGRAM

PLOT SCALE:	NONE
DO NOT SCALE DRAWING	
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PROJECT No.	11135
DRAWN:	AJL 1/02/96
CHK'D:	KEM 1/02/96
ENG'R:	

PART No.	DWG No.	D11135-203	REV.	4
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PRINT DATE: 2/22/07



INTERLOCK NOTES

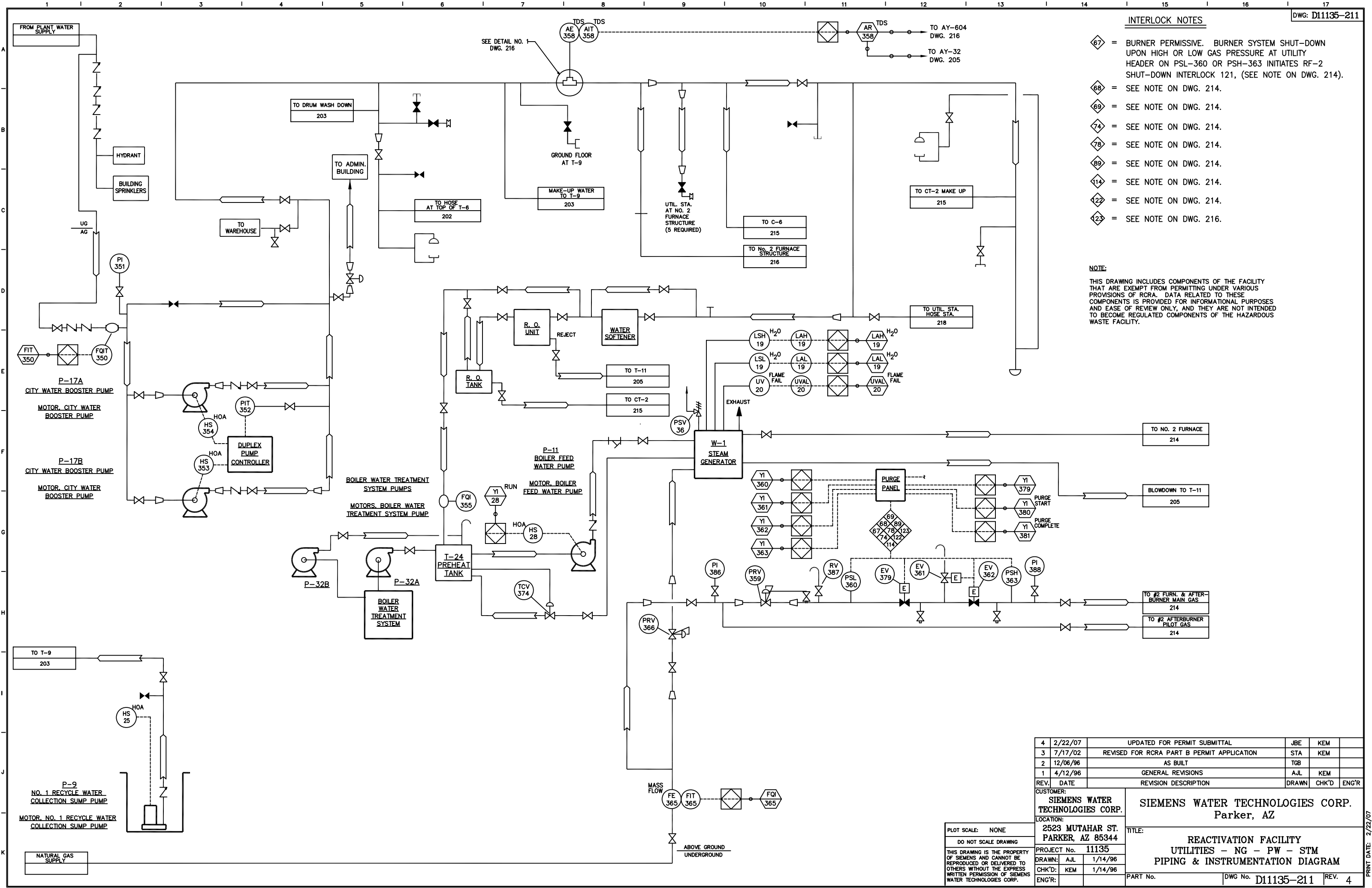
- 13 = WHEN LEVEL IN TANK T-11 REACHES ONE FOOT, PUMP P-7 WILL SHUT-OFF.
- 79 = pH OUT OF RANGE CLOSES LCV-11, UNLESS LSH-11 IS HIGH.

NOTE:

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4	2/22/07	UPDATED FOR PERMIT SUBMITTAL		JBE	KEM		
3	7/17/02	REVISED FOR RCRA PART B PERMIT APPLICATION		STA	KEM		
2	12/06/96	AS BUILT		TGB			
1	4/01/96	DELETED EFFLUENT LIFT STATION, GENERAL REVISIONS		AJL	KEM		
REV.	DATE	REVISION DESCRIPTION			DRAWN	CHK'D	ENG'R
CUSTOMER:		SIEMENS WATER TECHNOLOGIES CORP.					
LOCATION:		2523 MUTAHAR ST. PARKER, AZ 85344					
PROJECT No.		11135					
DRAWN:		AJW	1/14/96	TITLE:  REACTIVATION FACILITY PROCESS WATER DISCHARGE TO POTW PIPING & INSTRUMENTATION DIAGRAM			
CHK'D:		KEM	1/14/96				
ENG'R:							
PART No.		DWG No. D11135-205					REV. 4





### INTERLOCK NOTES

67 = BURNER PERMISSIVE. BURNER SYSTEM SHUT-DOWN  
 UPON HIGH OR LOW GAS PRESSURE AT UTILITY  
 HEADON ON PSL-360 OR PSH-363 INITIATES RF-2  
 SHUT-DOWN INTERLOCK 121, (SEE NOTE ON DWG. 214).  
 68 = SEE NOTE ON DWG. 214.  
 69 = SEE NOTE ON DWG. 214.  
 74 = SEE NOTE ON DWG. 214.  
 75 = SEE NOTE ON DWG. 214.  
 89 = SEE NOTE ON DWG. 214.  
 114 = SEE NOTE ON DWG. 214.  
 122 = SEE NOTE ON DWG. 214.  
 123 = SEE NOTE ON DWG. 216.

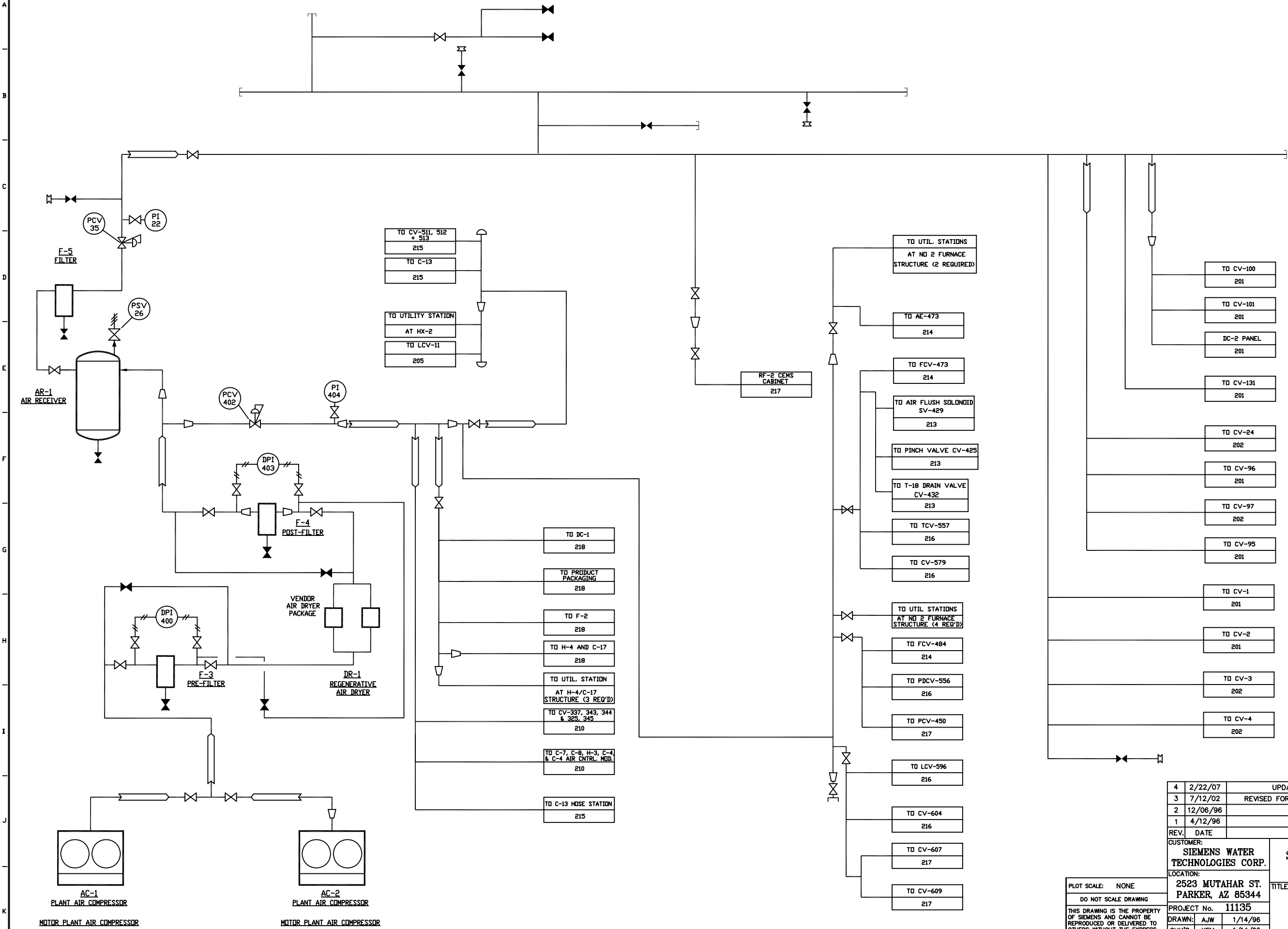
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4	2/22/07	UPDATED FOR PERMIT SUBMITTAL			JBE	KEM	
3	7/17/02	REVISED FOR RCRA PART B PERMIT APPLICATION			STA	KEM	
2	12/06/96	AS BUILT			TGB		
1	4/12/96	GENERAL REVISIONS			AJL	KEM	
REV.	DATE	REVISION DESCRIPTION			DRAWN	CHK'D	ENG'R
CUSTOMER:		SIEMENS WATER TECHNOLOGIES CORP. Parker, AZ  TITLE:  REACTIVATION FACILITY UTILITIES - NG - PW - STM PIPING & INSTRUMENTATION DIAGRAM					
LOCATION:							
2523 MUTA HAR ST.							
PARKER, AZ 85344							
PROJECT No. 11135							
DRAWN:	AJL	1/14/96					
CHK'D:	KEM	1/14/96					
ENG'R:			PART No.	DWG No.	D11135-211	REV.	4

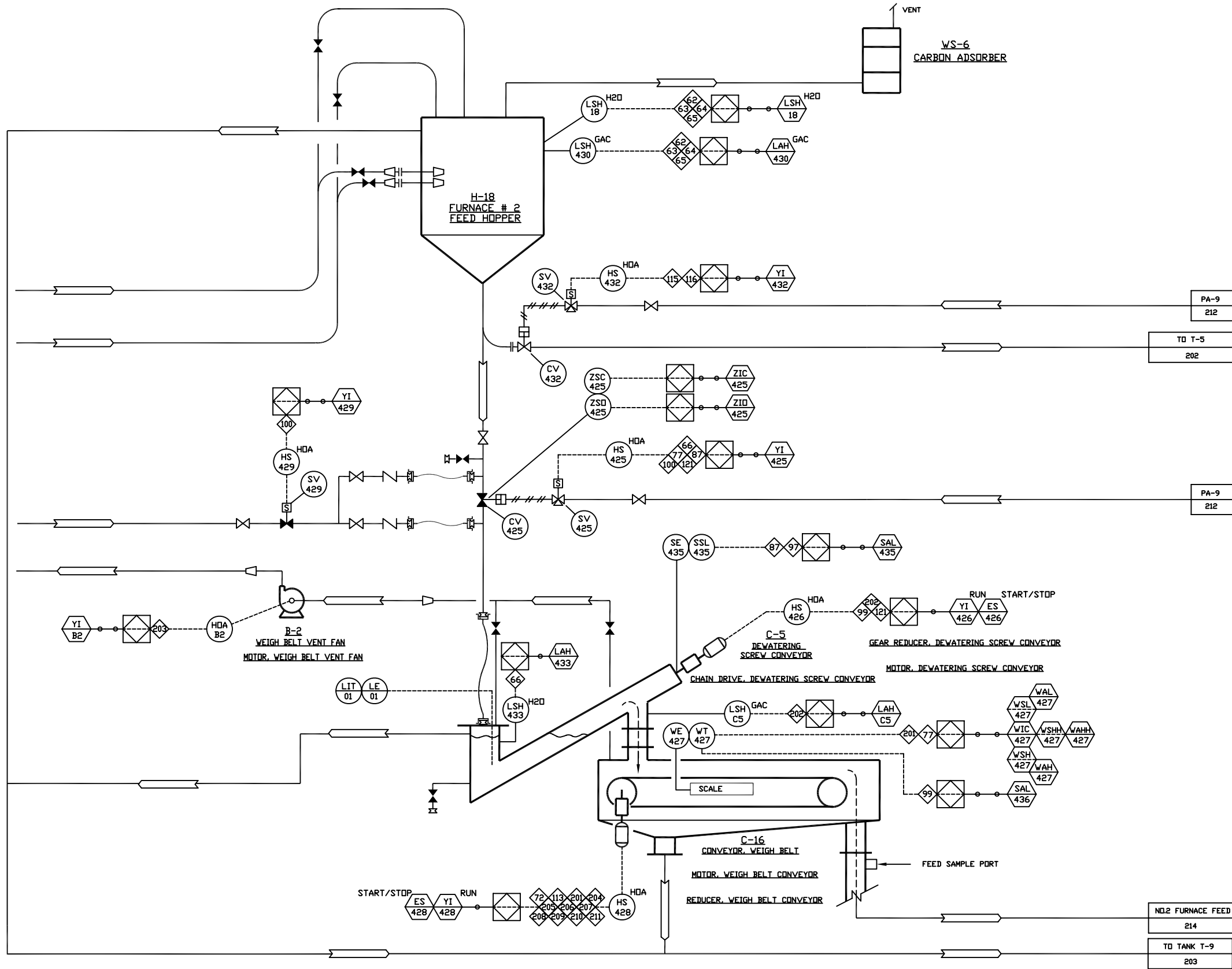
PRINT DATE: 2/22/07

INTERLOCK NOTES



4	2/22/07	UPDATED FOR PERMIT SUBMITTAL	JBE	KEM	
3	7/12/02	REVISED FOR RCRA PART B PERMIT APPLICATION	STA	KEM	
2	12/06/96	AS BUILT	TGB		
1	4/12/96	GENERAL REVISIONS	AJL	KEM	
REV.	DATE	REVISION DESCRIPTION	DRAWN	CHK'D	ENG'R
CUSTOMER:			SIEMENS WATER TECHNOLOGIES CORP.		
LOCATION:			2523 MUTAHAR ST. PARKER, AZ 85344		
PROJECT No.			11135		
DRAWN:			AJW	1/14/96	
CHK'D:			KEM	1/14/96	
ENG'R:					
TITLE:			SIEMENS WATER TECHNOLOGIES CORP. Parker, AZ		
			REACTIVATION FACILITY UTILITIES - COMPRESSED AIR PIPING & INSTRUMENTATION DIAGRAM		
PART No.			DWG No. D11135-212		
			REV. 4		

PLOT SCALE: NONE  
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# INTERLOCK NOTES

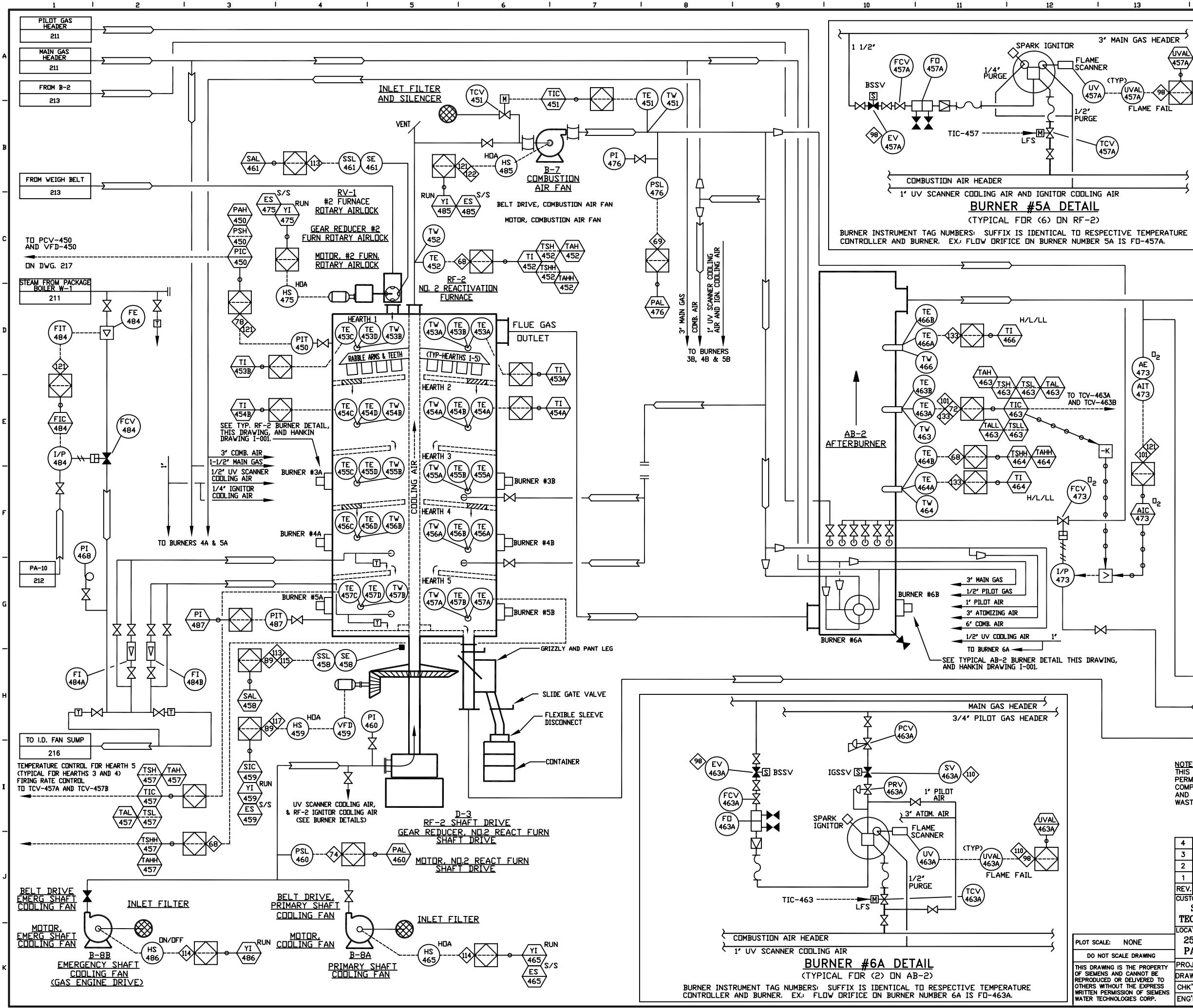
- 66 = HIGH WATER LEVEL IN C-5: WHEN THE WATER LEVEL IN THE DEWATERING SCREW REACHES LSH-433, CV-425 IS HELD SHUT.
- 72 = LOW-LOW AFTERBURNER TEMPERATURE ON SELECTED TSLL-463, 464, OR 466 DISABLES C-16 AND STOPS FEED TO RF-2.
- 77 = FEED RATE CONTROL: WHEN THE FEED RATE VARIES OUT OF RANGE, WIC-427 ALTERS THE TIME THAT CV-425 IS OPEN.
- 87 = CV-425 IS HELD SHUT WHEN C-5 IS NOT RUNNING.
- 97 = SEE NOTE ON DWG. 203.
- 99 = C-5 IS DISABLED UNLESS C-16 IS RUNNING.
- 100 = SV-429 OPENS FOR 3 SECOND DURATION TO FLUSH LINE PRIOR TO CV-425 OPENING AND AFTER CV-425 CLOSES.
- 113 = C-16 IS DISABLED UNLESS RF-2 ROTARY AIRLOCK AND CENTER SHAFT ARE RUNNING.
- 115 = RF-2 CENTER SHAFT STOPPED ON SSL-458 FOR GREATER THAN 30 MINUTES OPENS CV-432 TO DRAIN RF-2 FEED HOPPER H-18.
- 116 = CARBON SLURRY TRANSFER TO H-18 FROM T-1, T-2, T-5 AND T-6 IS DISABLED IF CV-432 IS OPEN.
- 121 = SEE NOTE ON DWG. 214.
- 201 = HIGH-HIGH SPENT CARBON FEED RATE ON WSHH-427 DISABLES C-16 AND STOPS FEED TO RF-2.
- 202 = WHEN CARBON LEVEL IN C-5 DROP CHUTE REACHES LSH-C5, C5 IS STOPPED. RESTART AFTER CONDITION IS CLEARED BY OPERATOR.
- 203 = I.D. FAN B-15 MUST BE RUNNING FOR B-2 TO RUN IN AUTO. STOPS IF B-15 SHUTS OFF.
- 204 = LOW-LOW VENTURI SCRUBBER DIFFERENTIAL PRESSURE ON PDLL-556 DISABLES C-16 AND STOPS FEED TO RF-2.
- 205 = LOW-LOW QUENCH/VENTURI TOTAL LIQUID FLOW RATE ON FSLL-562 DISABLES C-16 AND STOPS FEED TO RF-2.
- 206 = LOW-LOW PACKED BED SCRUBBER PH ON ASLL-590 DISABLES C-16 AND STOPS FEED TO RF-2.
- 207 = LOW-LOW PACKED BED SCRUBBER LIQUID FLOW RATE ON FSLL-552 DISABLES C-16 AND STOPS FEED TO RF-2.
- 208 = LOW-LOW WET SCRUBBER BLOWDOWN RATE ON FSLL-605 DISABLES C-16 AND STOPS FEED TO RF-2.
- 209 = LOW-LOW WESP SECONDARY VOLTAGE ON ESLL-558 DISABLES C-16 AND STOPS FEED TO RF-2.
- 210 = HIGH-HIGH STACK GAS FLOW RATE ON FSHH-700 DISABLES C-16 AND STOPS FEED TO RF-2.
- 211 = HIGH-HIGH STACK GAS CARBON MONOXIDE CONCENTRATION ON ASHH-575 DISABLES C-16 AND STOPS FEED TO RF-2.

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4	2/22/07	UPDATED FOR PERMIT SUBMITTAL	JBE	KEM	
3	7/12/02	REVISED FOR RCRA PART B PERMIT APPLICATION	STA	KEM	
2	12/06/96	AS BUILT	TGB		
1	4/01/96	GENERAL REVISIONS	AJL	KEM	
REV.	DATE	REVISION DESCRIPTION	DRAWN	CHK'D	ENG'R
CUSTOMER:			SIEMENS WATER TECHNOLOGIES CORP.		
LOCATION:			2523 MUTAHAR ST. PARKER, AZ 85344		
PROJECT No.			11135		
DRAWN:			AJL 1/14/96		
CHK'D:			KEM 1/14/96		
ENG'R:					
TITLE:			REACTIVATION FACILITY FURNACE # 2 FEED SYSTEM PIPING & INSTRUMENTATION DIAGRAM		
PART No.			DWG No. D11135-213		
			REV. 4		

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INTERLOCK NOTES

68

= BURNER PERMISSIVE. BURNER SYSTEM SHUT-DOWN UPON HIGH-HIGH TEMPERATURE ON TSHH-452, TSHH-455, TSHH-456, TSHH-457, TSHH-464 OR TSHH-557, INITIATES RF-2 SHUT-DOWN INTERLOCK 121.

69

= BURNER PERMISSIVE. BURNER SYSTEM SHUT-DOWN UPON LOW COMBUSTION AIR PRESSURE ON PSL-476, INITIATES RF-2 SHUT-DOWN INTERLOCK 121.

72

= SEE NOTE ON DWG. 213.

74

= BURNER PERMISSIVE. BURNER SYSTEM SHUT-DOWN UPON LOW CENTER SHAFT COOLING AIR PRESSURE FOR 5 MINUTES ON PSL-460 INITIATES RF-2 SHUT-DOWN INTERLOCK 121.

78

= BURNER PERMISSIVE. BURNER SYSTEM SHUT-DOWN UPON HIGH FURNACE PRESSURE ON PSH-450 FOR 5 MINUTES INITIATES RF-2 SHUT-DOWN INTERLOCK 121.

89

= BURNER PERMISSIVE. BURNER SYSTEM SHUT-DOWN UPON CENTER SHAFT STOPPED ON SSL-458 OR LOSS OF VFD-459 FOR 15 MINUTES INITIATES RF-2 SHUT-DOWN INTERLOCK 121.

98

= BURNER SAFETY SHUT-OFF VALVES CLOSE ON BURNER STOP, FLAME FAILURE, LOSS OF BURNER PERMISSIVES OR POWER OUTAGE.

10

= AFTERBURNER TEMPERATURE ABOVE CONTROL SETPOINT WITH BURNERS 6A & 6B AT LOW FIRE INITIATES REVERSE PROPORTIONAL CONTROL OF FCV-473 FROM TIC-463.

110

= IGNITOR SAFETY SHUT-OFF VALVES CLOSE ON BURNER STOP, FLAME FAILURE, LOSS OF BURNER PERMISSIVES OR POWER OUTAGE AND AFTER AB-2 BSSVs OPEN DURING IGNITION SEQUENCE.

13

= SEE NOTE ON DWG. 213.

14

= BURNER PERMISSIVE. BURNER SYSTEM SHUT-DOWN UPON LOSS OF BLOWER B-8A UNLESS B-8B IS STARTED WITHIN 5 MINUTES INITIATES RF-2 SHUT-DOWN INTERLOCK 121.

15

= SEE NOTE ON DWG. 213.

17

= PRODUCT COOLING SCREW C-6 MUST BE RUNNING TO ENABLE VFD-459.

2

= RF-2 SHUT-DOWN INTERLOCK:  
1) STOP C-5 DEWATERING SCREW.  
2) CLOSE CV-425.  
3) CLOSE FCV-467.  
4) IF RF-2 HIGH PRESSURE ON PSH-450 OR B-15 ID FAN TRIPPED:  
A) CLOSE FCV-484  
B) SHUT-DOWN B-7  
C) CLOSE FCV-473

22

= BURNER PERMISSIVE. BURNER SYSTEM SHUT-DOWN UPON LOSS OF BLOWERS B-7 OR B-15 INITIATES RF-2 SHUT-DOWN INTERLOCK 121.

23

= SEE NOTE ON DWG. 216.

33

= OPERATOR CAN SELECT FROM TE-464, TE-463, TE-466 FOR AFTERBURNER FIRING RATE AND AWFCO SWITCH.

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4	2/22/07	UPDATED FOR PERMIT SUBMITTAL	JBE	KEM	
3	7/15/02	REVISED FOR RCRA PART B PERMIT APPLICATION	STA	KEM	
2	12/06/96	AS BUILT	TGB		
1	4/02/96	GENERAL REVISIONS	AJL	KEM	
REV.	DATE	REVISION DESCRIPTION	DRAWN	CHK'D	ENGR

CUSTOMER:  
SIEMENS WATER TECHNOLOGIES CORP.

LOCATION:  
2523 MUTAHAH ST.  
PARKER, AZ 85344

PROJECT No.  
11135

DRAWN:  
AJL 1/14/96

CHK'D:  
KEM 1/14/96

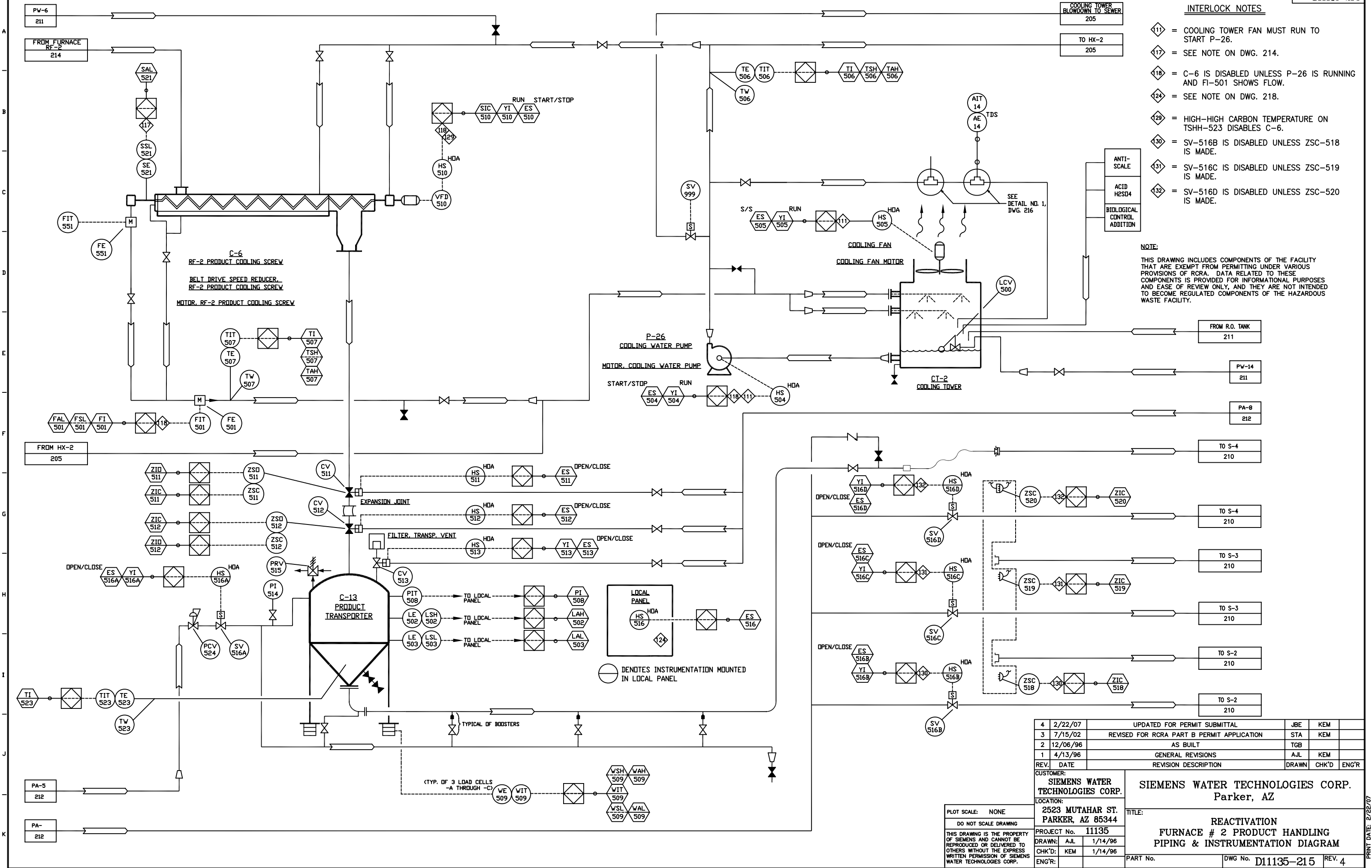
ENGR:

SUITE:  
REACTIVATION  
REACTIVATION FURNACE # 2  
PIPING & INSTRUMENTATION DIAGRAM

PART No.  
DWG No. D11135-214

REV. 4

PRINT DATE: 2/22/07





INTERLOCK NOTES

- 68 = SEE NOTE ON DWG. 214.
- 71 = TCV-557 OPENS UPON HIGH-HIGH SCRUBBER GAS TEMPERATURE ON TSHH-557.
- 73 = LOW pH TURNS ON CAUSTIC PUMP P-28. HIGH pH TURNS OFF P-28.
- 75 = LOW pH TURNS ON CAUSTIC PUMP P-29. HIGH pH TURNS OFF P-29.
- 83 = P-22 IS DISABLED UPON LOW-LOW LEVEL IN SC-12 ON LSSL-596.
- 84 = P-27 IS DISABLED UPON LOW-LOW LEVEL IN T-19 ON LSSL-579.
- 90 = FI-552 MUST SHOW FLOW TO ENABLE CAUSTIC PUMP P-28.
- 91 = BOTH FI-554 AND FI-555 MUST SHOW FLOW TO ENABLE CAUSTIC PUMP P-29.
- 123 = BURNER PERMISSIVE. BURNER SYSTEM SHUT-DOWN UPON LOW-LOW SCRUBBER WATER FLOW FOR 5 MINUTES ON FSSL-562 INITIATES RF-2 SHUT-DOWN INTERLOCK 121.
- 204 = SEE NOTE ON DWG. 213.
- 205 = SEE NOTE ON DWG. 213.
- 206 = SEE NOTE ON DWG. 213.
- 207 = SEE NOTE ON DWG. 213.
- 208 = SEE NOTE ON DWG. 213.

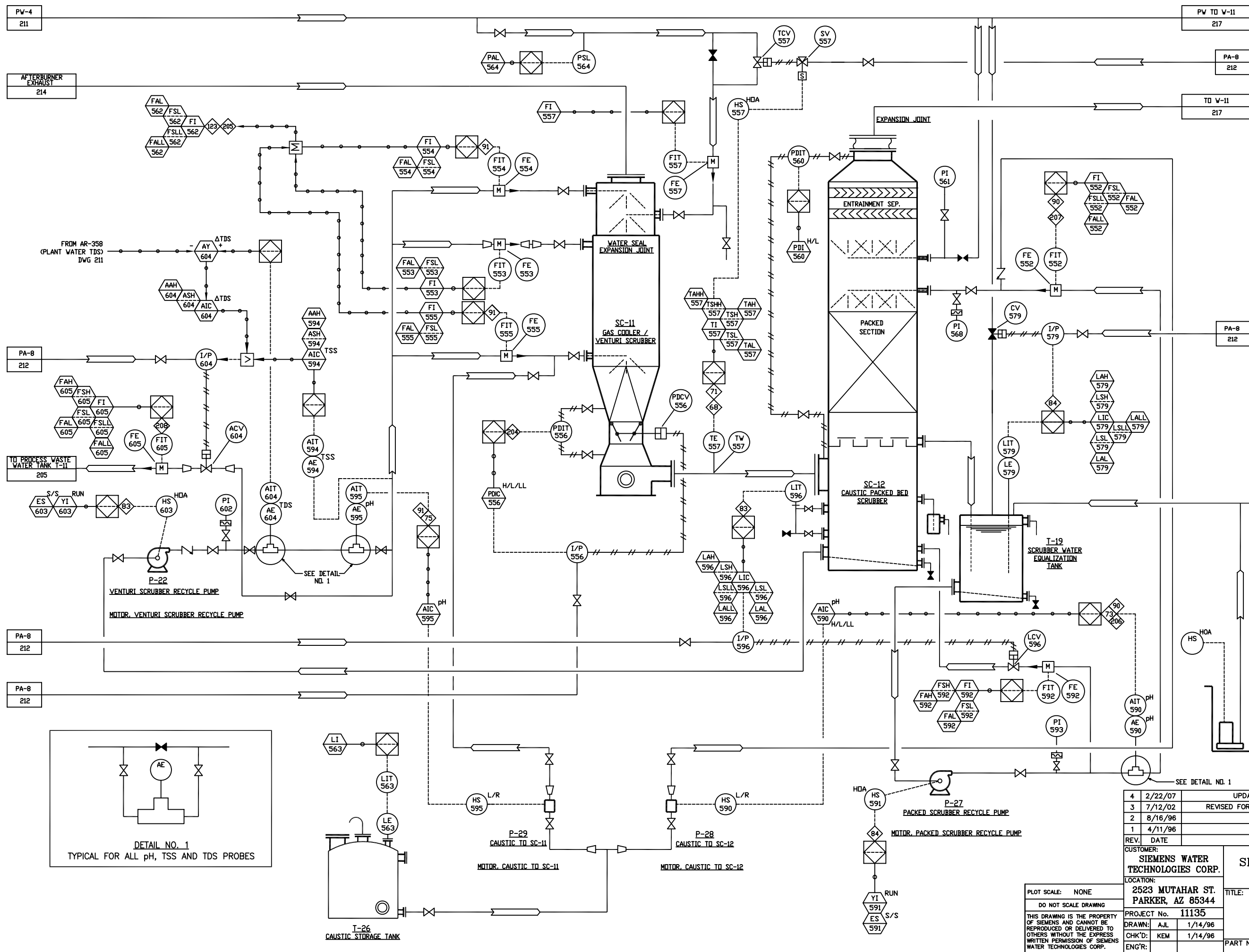
NOTE:

THIS DRAWING INCLUDES COMPONENTS OF THE FACILITY THAT ARE EXEMPT FROM PERMITTING UNDER VARIOUS PROVISIONS OF RCRA. DATA RELATED TO THESE COMPONENTS IS PROVIDED FOR INFORMATIONAL PURPOSES AND EASE OF REVIEW ONLY, AND THEY ARE NOT INTENDED TO BECOME REGULATED COMPONENTS OF THE HAZARDOUS WASTE FACILITY.

P- I.D. FAN SUMP PUMP  
MOTOR, SUMP PUMP

4	2/22/07	UPDATED FOR PERMIT SUBMITTAL	JBE	KEM	
3	7/12/02	REVISED FOR RCRA PART B PERMIT APPLICATION	STA	KEM	
2	8/16/96	AS BUILT	CHJ		
1	4/11/96	GENERAL REVISIONS	AJL	KEM	
REV.	DATE	REVISION DESCRIPTION	DRAWN	CHK'D	ENGR
CUSTOMER:			SIEMENS WATER TECHNOLOGIES CORP.		
LOCATION:			2523 MUTAHAR ST. PARKER, AZ 85344		
PROJECT No.			11135		
DRAWN:			AJL	1/14/96	
CHK'D:			KEM	1/14/96	
ENGR:					
TITLE:			REACTIVATION FACILITY FURNACE #2 OFF GAS SCRUBBER PIPING & INSTRUMENTATION DIAGRAM		
PART No.			DWG No. D11135-216		
			REV. 4		

PLOT SCALE: NONE  
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DETAIL NO. 1  
TYPICAL FOR ALL pH, TSS AND TDS PROBES

T-26  
CAUSTIC STORAGE TANK

P-29  
CAUSTIC TO SC-11  
MOTOR, CAUSTIC TO SC-11

P-28  
CAUSTIC TO SC-12  
MOTOR, CAUSTIC TO SC-12

P-27  
PACKED SCRUBBER RECYCLE PUMP  
MOTOR, PACKED SCRUBBER RECYCLE PUMP

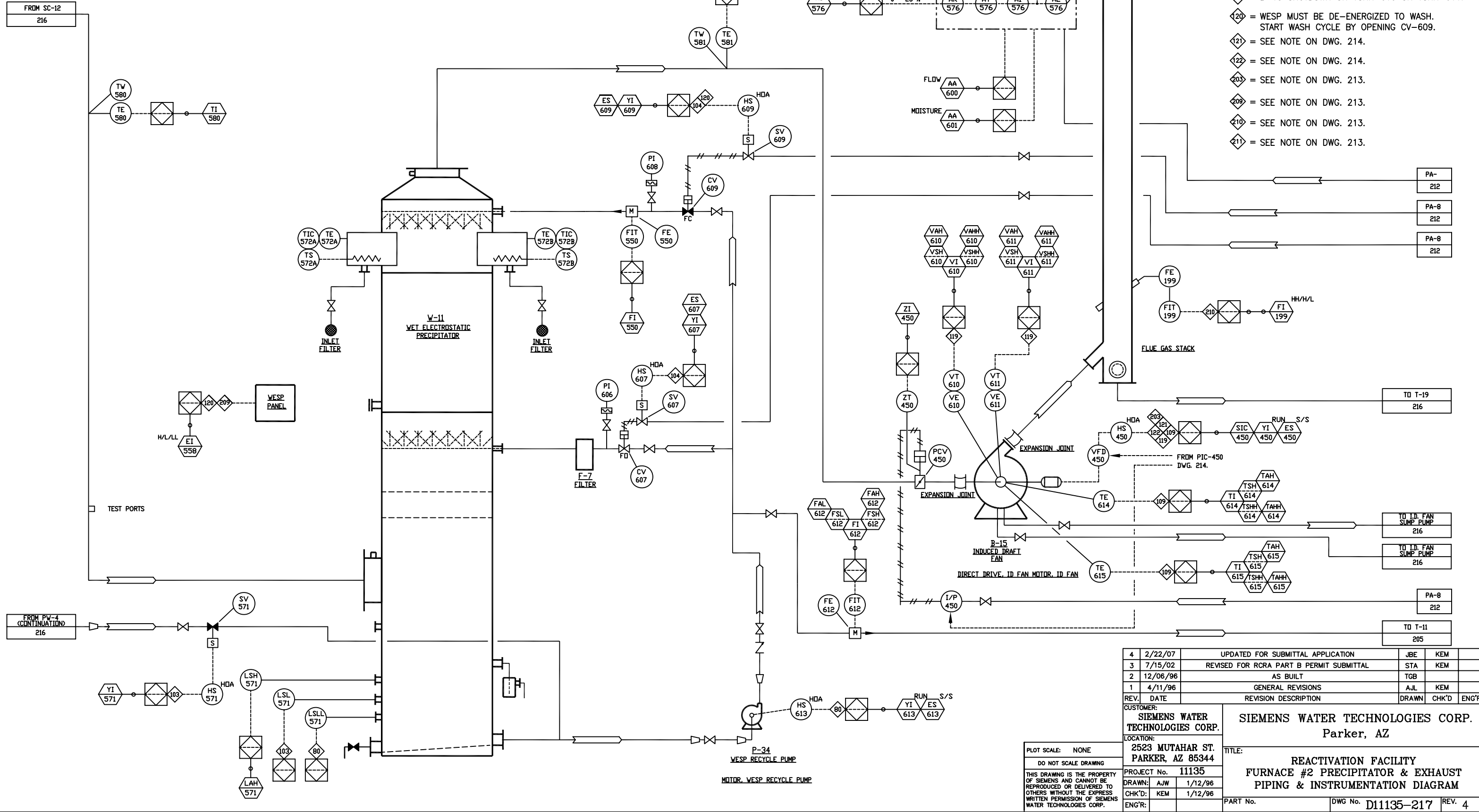
P-22  
VENTURI SCRUBBER RECYCLE PUMP  
MOTOR, VENTURI SCRUBBER RECYCLE PUMP

INTERLOCK NOTES

- 80 = P-31 AND P-34 ARE DISABLED UPON LOW LEVEL IN W-11 ON LSL-571.
- 103 = SV-571 OPENS WHEN WATER LEVEL IN WESP SUMP FALLS BELOW LSL-571 AND CLOSSES AFTER TIME DELAY WHEN WATER LEVEL REACHES LSL-571.
- 104 = CV-607 CLOSSES WHEN WASH CYCLE IS STARTED BY OPENING CV-609.
- 109 = B-15 SHUTDOWN ON TSHH-614 OR TSHH-615.
- 119 = B-15 SHUTDOWN ON VSHH-610 OR VSHH-611.
- 120 = WESP MUST BE DE-ENERGIZED TO WASH. START WASH CYCLE BY OPENING CV-609.
- 121 = SEE NOTE ON DWG. 214.
- 122 = SEE NOTE ON DWG. 214.
- 203 = SEE NOTE ON DWG. 213.
- 209 = SEE NOTE ON DWG. 213.
- 210 = SEE NOTE ON DWG. 213.
- 211 = SEE NOTE ON DWG. 213.

NOTE:

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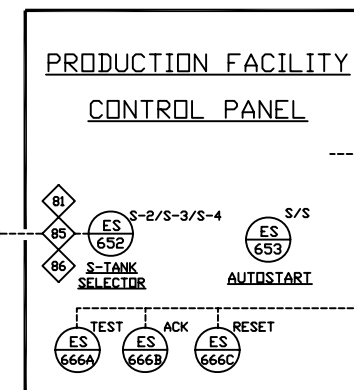
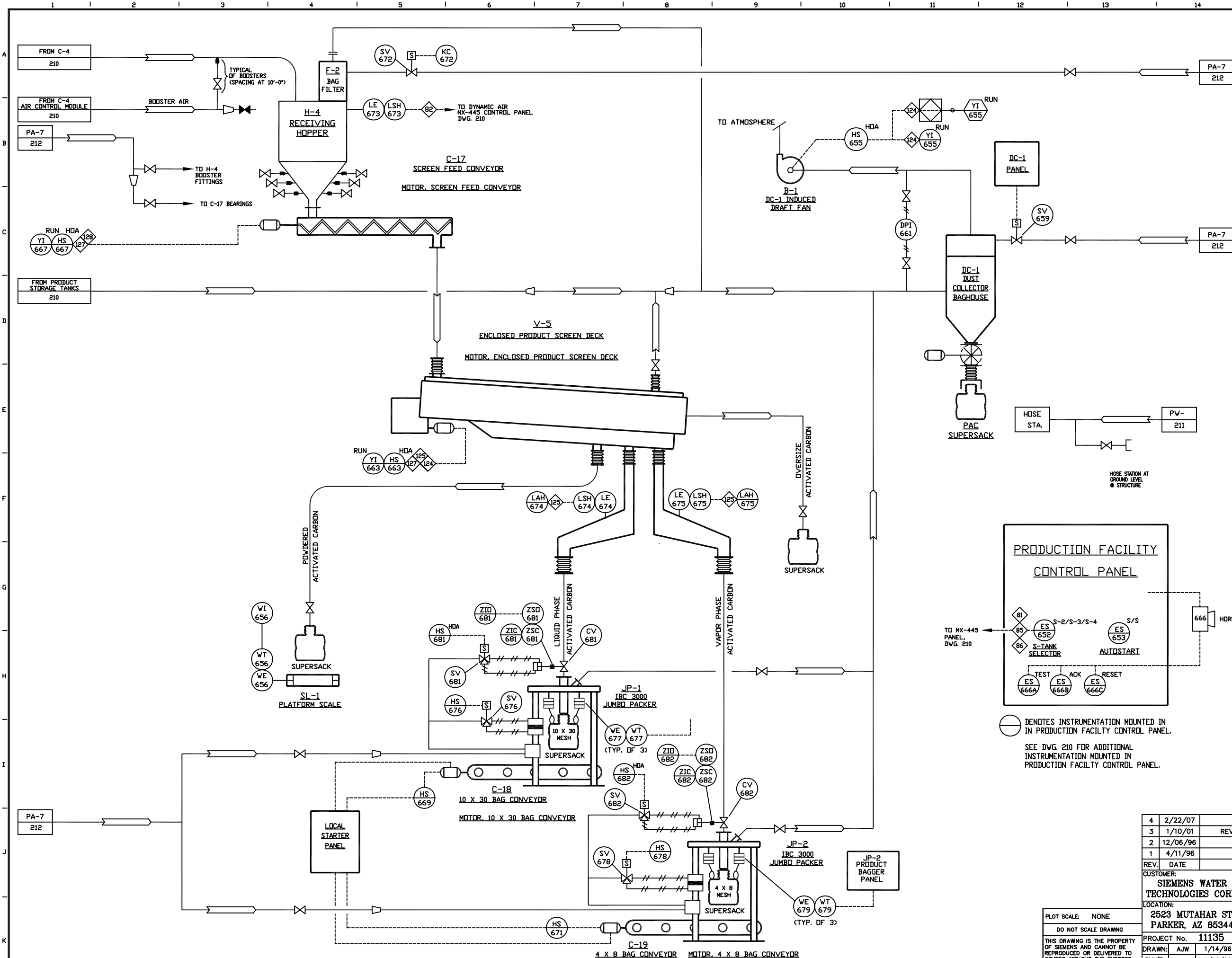


4	2/22/07	UPDATED FOR SUBMITTAL APPLICATION	JBE	KEM	
3	7/15/02	REVISED FOR RCRA PART B PERMIT SUBMITTAL	STA	KEM	
2	12/06/96	AS BUILT	TGB		
1	4/11/96	GENERAL REVISIONS	A.J.L	KEM	
REV.	DATE	REVISION DESCRIPTION	DRAWN	CHK'D	ENG'R
CUSTOMER:			SIEMENS WATER TECHNOLOGIES CORP.		
LOCATION:			2523 MUTAHAR ST. PARKER, AZ 85344		
PROJECT No.			11135		
DRAWN:			A.J.W 1/12/96		
CHK'D:			KEM 1/12/96		
ENG'R:					
TITLE:			REACTIVATION FACILITY FURNACE #2 PRECIPITATOR & EXHAUST PIPING & INSTRUMENTATION DIAGRAM		
PART No.			DWG No. D11135-217		
			REV. 4		

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# INTERLOCK NOTES

- 81 = SEE NOTE ON DWG. 210.
- 82 = SEE NOTE ON DWG. 210.
- 85 = SEE NOTE ON DWG. 210.
- 86 = SEE NOTE ON DWG. 210.
- 124 = B-1 MUST BE RUNNING TO ENABLE SCREEN DECK V-5, JP-1, JP-2, AND CARBON TRANSPORT FROM C-4 TO H-4.
- 125 = HIGH CARBON LEVEL IN PRODUCT CHUTES ON LSH-674 OR LSH-675 STOPS V-5.
- 127 = V-5 MUST BE RUNNING TO ENABLE C-17.
- 128 = PRODUCTION FACILITY AUTO-START.



○ DENOTES INSTRUMENTATION MOUNTED IN IN PRODUCTION FACILITY CONTROL PANEL.  
SEE DWG. 210 FOR ADDITIONAL INSTRUMENTATION MOUNTED IN PRODUCTION FACILITY CONTROL PANEL.

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4	2/22/07	UPDATED FOR PERMIT SUBMITTAL	JBE	KEM	
3	1/10/01	REVISED FOR RCRA PART B PERMIT SUBMITTAL	JBE	---	
2	12/06/96	AS BUILT	TGB		
1	4/11/96	GENERAL REVISIONS	A.J.L	KEM	
REV.	DATE	REVISION DESCRIPTION	DRAWN	CHK'D	ENG'R
CUSTOMER:			SIEMENS WATER TECHNOLOGIES CORP.		
LOCATION:			2523 MUTAHAR ST. PARKER, AZ 85344		
PROJECT No.			11135		
DRAWN:			A.J.W 1/14/96		
CHK'D:			KEM 1/14/96		
ENG'R:					
TITLE:			REACTIVATION FACILITY PRODUCT HANDLING SYSTEM PIPING & INSTRUMENTATION DIAGRAM		
PART No.			DWG No. D11135-218		
			REV. 4		

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