

Emergence of Delamination Fractures around the Casing during Wellbore Stimulation

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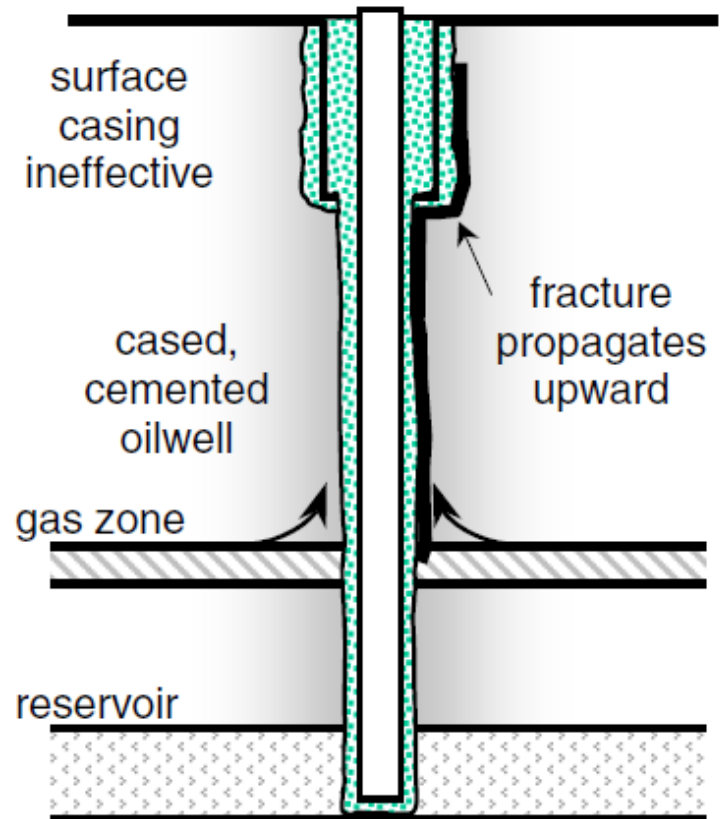
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Delamination Fractures

- Hydraulic fracturing a common practice for economic production in many plays
- Excessive fluid pressure cause rock cracking may induce cracks along the casing i.e. delamination cracks
- Delamination crack provide hydraulic communication with shallower zones

Failure Development Mechanism

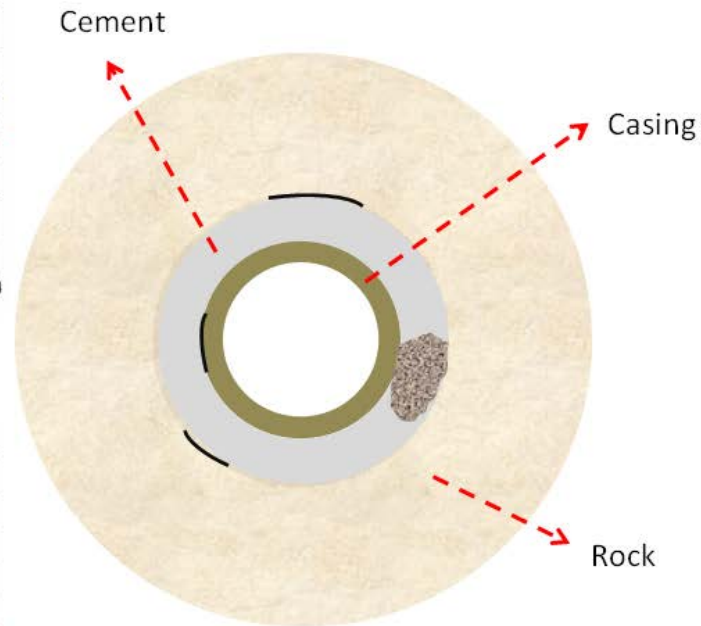
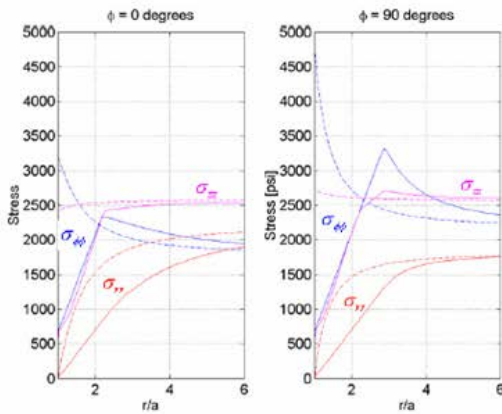
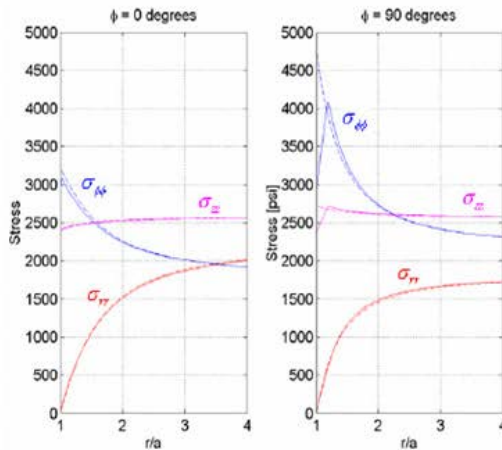
- Failure in cement
- Delamination (detachment) of casing/ cements or cement/rock
- Fracturing surrounding rock
- Stress analysis of wellbore casing delamination crack



Aftermaths

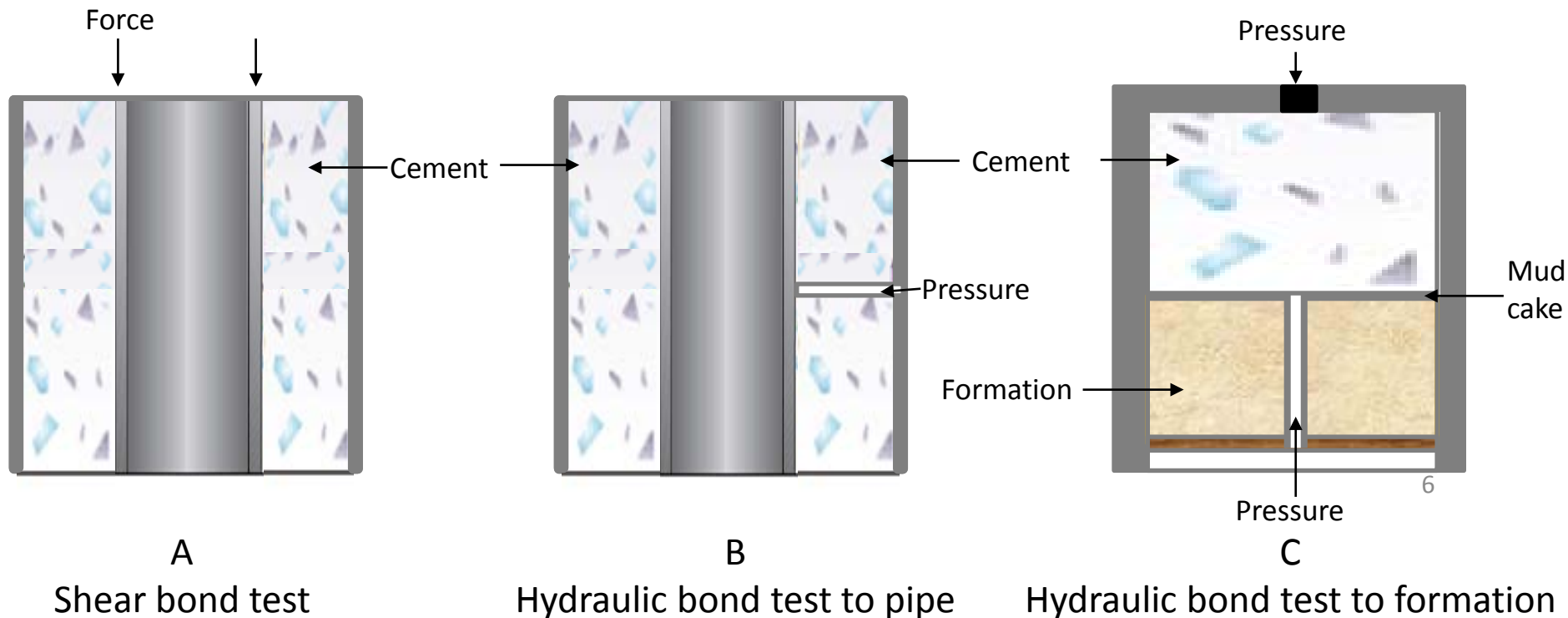
- The cement sheath failure poses serious challenges to wellbore integrity, which is potential to cause underground venting along the well with large damaging consequences (Nesheli, 2006)
 - Pollute the environment
 - Cause reservoir depletion and hydrocarbon reserves losses
 - Damage or abandon the well
 - Cause water coning (in bottom-water reservoirs)
 - Induce safety risk due to the flow of dangerous formation fluids
 - Cause large financial losses
 - Hurt and kill the personnel

Initiation Scenario



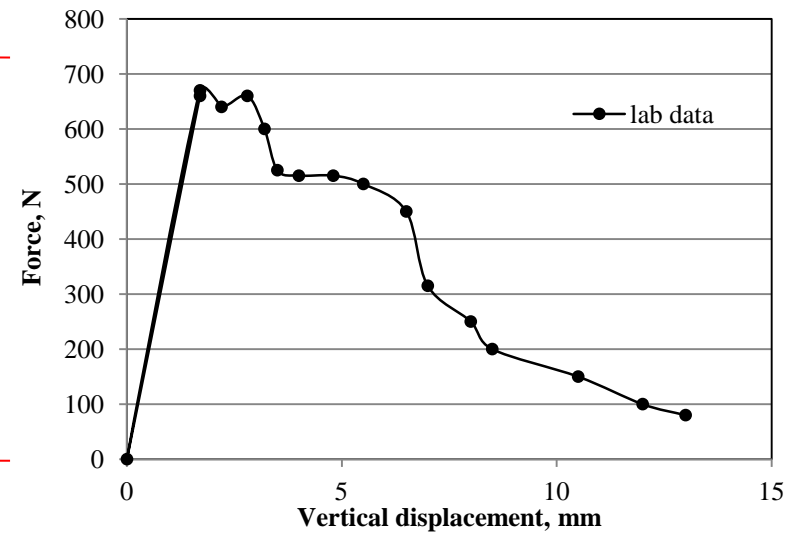
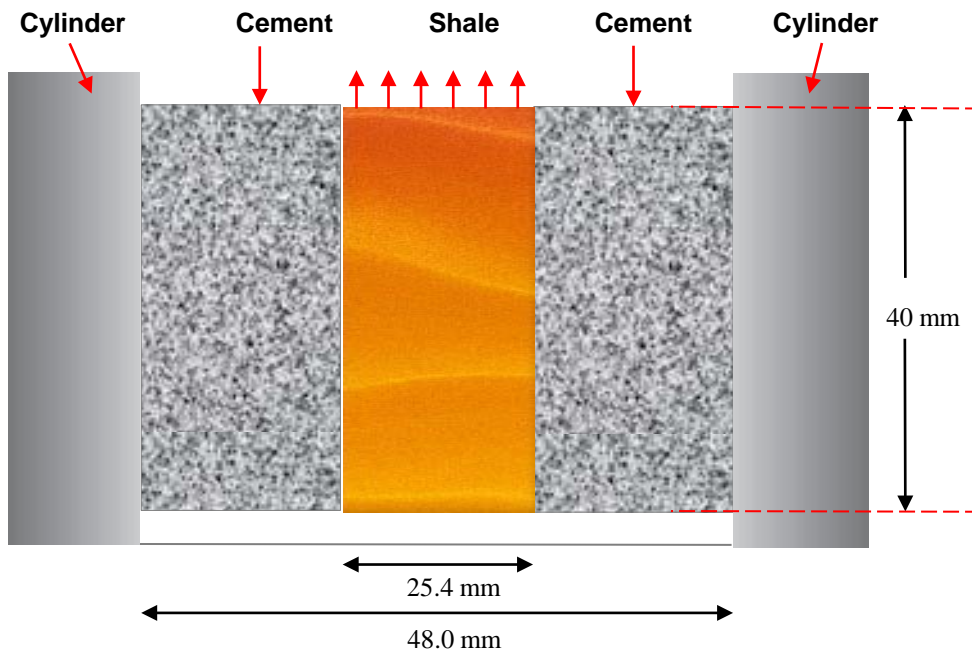
Shear and Hydraulic Bond Lab Test

Carter and Evans (1964) presented the lab method to test shear/hydraulic bond of cement to formation (or casing).



Pulling Out Lab Test

○ Ladvá (2005) presented a pulling out test to measure the cement and shale interface parameters and its mechanical failure process.



Cement Bond Log

Cement bond logs(CBM)s and variable density logs (VDLs)

(Bellabarba, 2008)



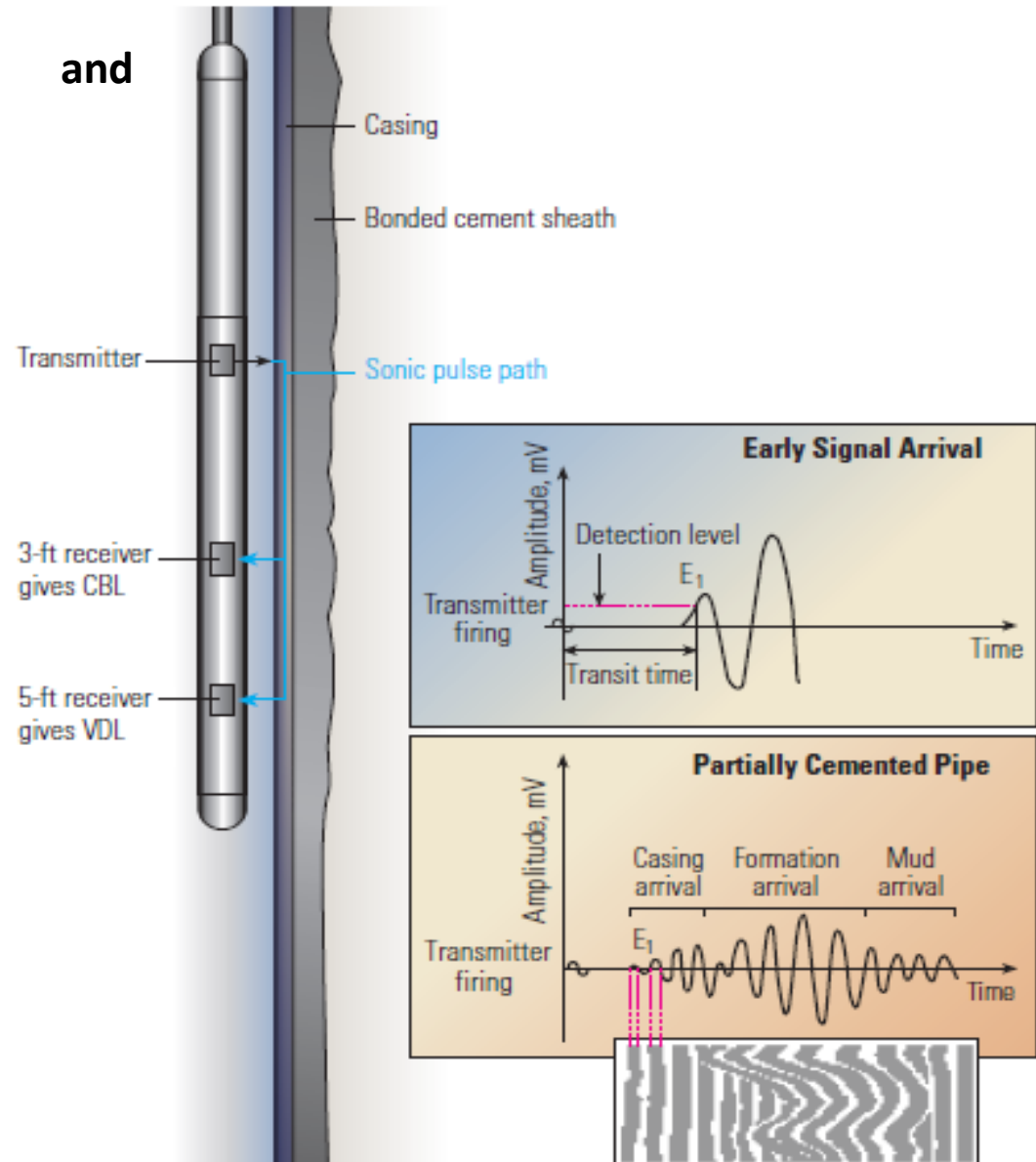
Sonic logging tool



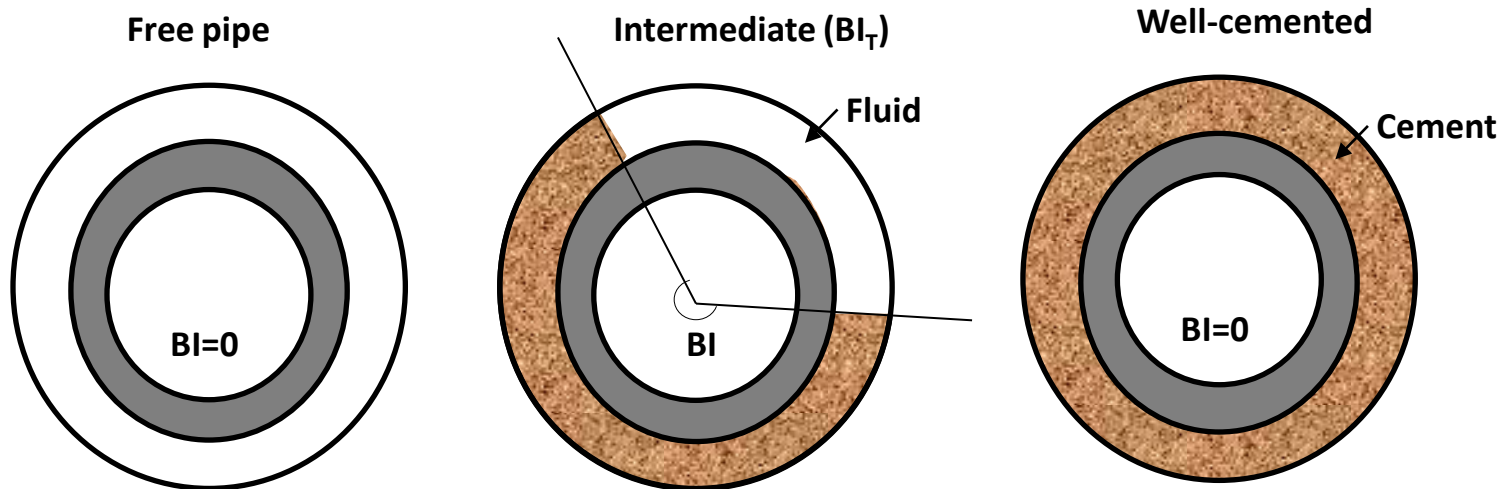
Measure signal amplitude or attenuation



transmitter emitting a 10 to 20 kHz acoustic wave after it has traveled through a section of the casing as an extensional model



- **Ultrasonic imaging tools (Schlumberger USI UltraSonic Imager)**
 - using a rotating transducer
 - Excite a casing resonance mode at a frequency
 - casing thickness
 - the acoustic impedances of the media on either side of the casing.
- **The cement acoustic impedance is then classified as gas, liquid, cement.**
- **The Bond Index (BI) (Pistre, 2005)**



The Strength and Weakness of ultrasonic logging tool

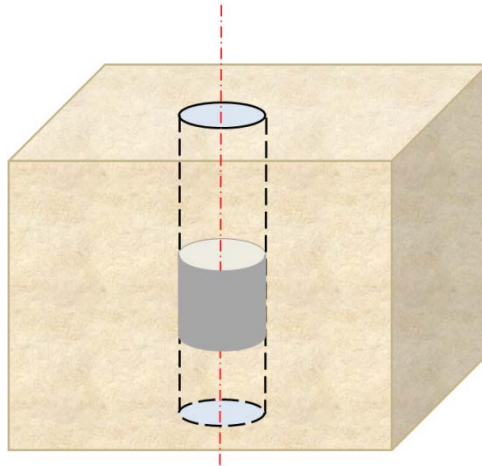
Strength:

Provide radial or azimuthal information to differentiate among channels, contaminated cement, microannuli and tool eccentricity.

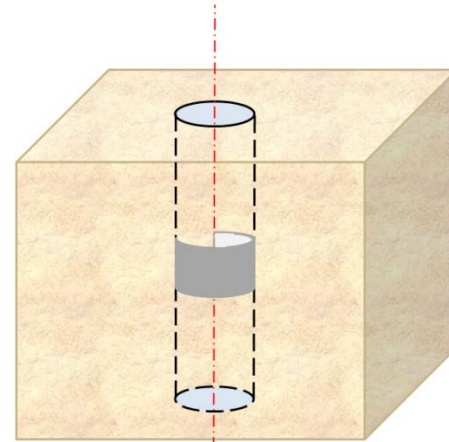
Weakness:

- Ultrasonic imaging tools that are based on the pulse-echo techniques are limited when logging in highly attenuative muds because of low signal-to-noise ratios
- The pulse-echo technique has difficulty differentiating between a drilling fluid and a lightweight or mud-contaminated cement of similar acoustic impedance.

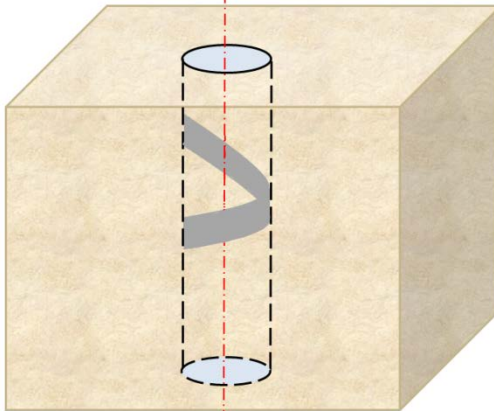
Modes of Failure



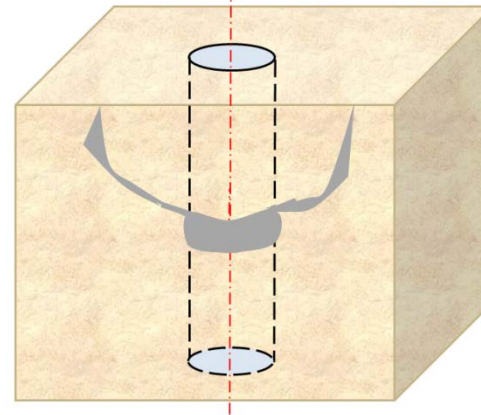
Circumferential Delamination



Partial Delamination



Spiral Delamination



Bowl-shaped failure



Modeling Cement Failure

➔ Multi-physics Governing Equations

- **Darcy's Law**

$$v_i = -\frac{k_{ij}}{\mu} \nabla p_j$$

- **Force Equilibrium Equation**

$$S_{ij,j} = 0$$

- **Mass Conservation Equation**

$$\frac{\partial \zeta}{\partial t} + q_{i,j} = 0$$

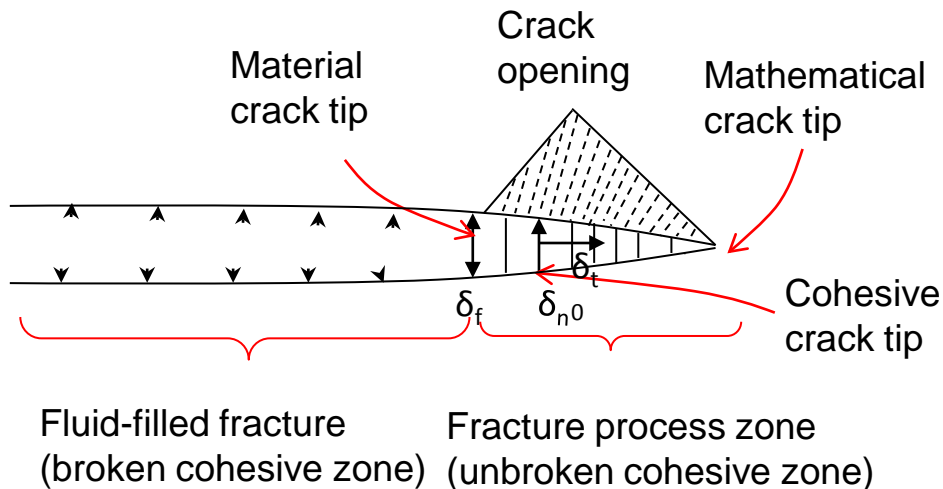
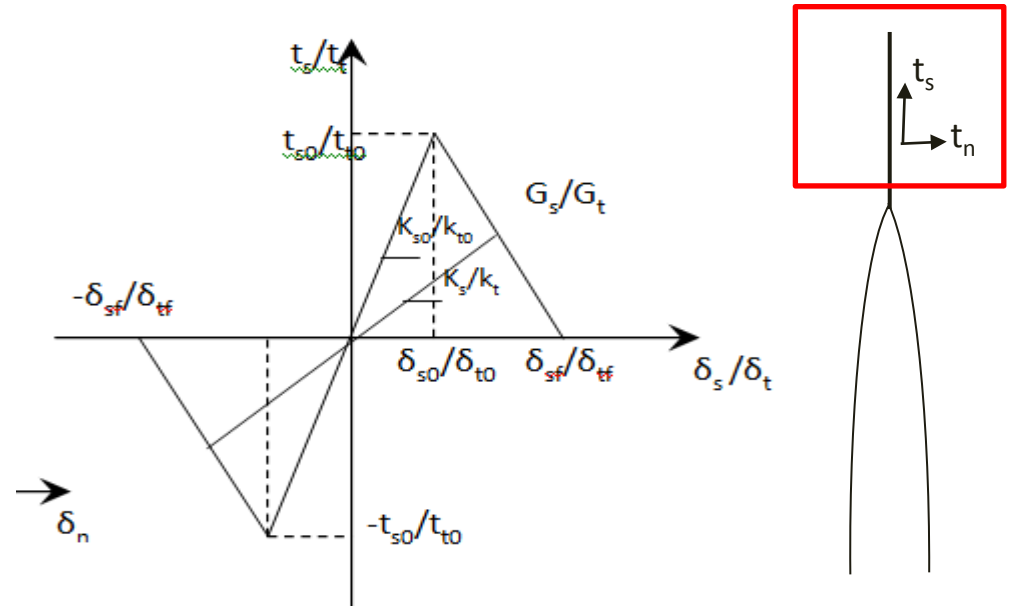
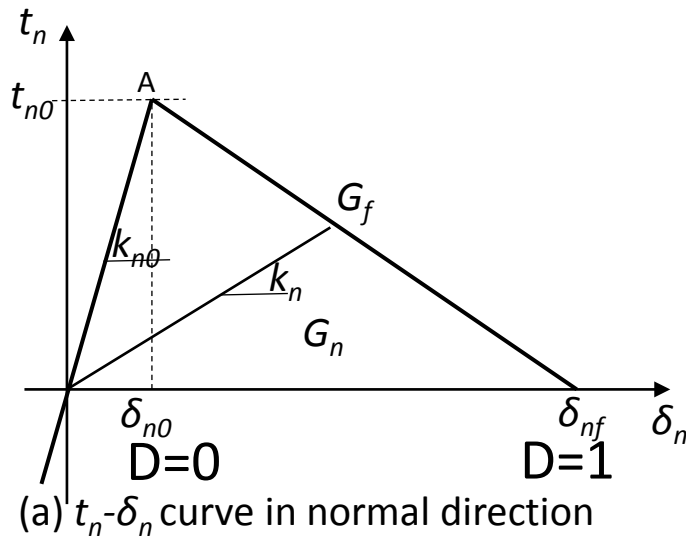
- **Constitutive Relations**

$$\left\{ \begin{array}{l} 2Ge_{ij} = \sigma_{ij} - \nu \sigma_{kk} \delta_{ij} + \alpha(1-2\nu) \delta_{ij} P + \beta \delta_{ij} T \\ 2G\zeta = \alpha(1-2\nu) \sigma_{kk} + \frac{\alpha^2(1-2\nu)^2}{\nu_u - \nu} p - 2G\beta_f T \end{array} \right.$$

- **Energy Conservation Equation**

$$\rho C_v \frac{\partial T}{\partial t} = -(\rho_f C_v q) \cdot \nabla T + \nabla \cdot (-\lambda \nabla T)$$

➔ Theory of Methodology

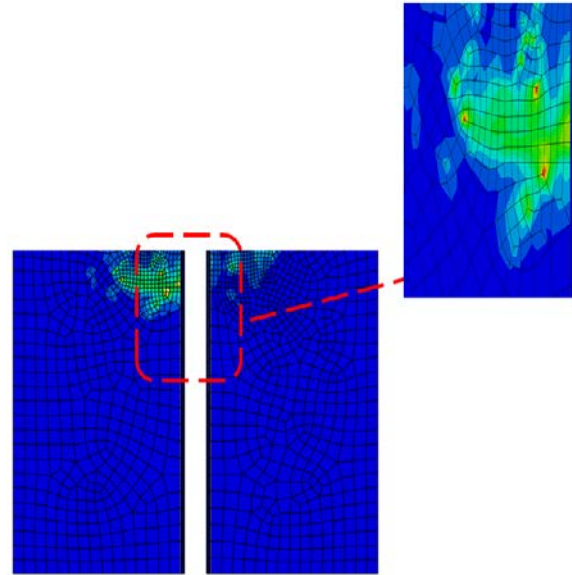


$$D = \frac{\delta_{mf} (\delta_{m,\max} - \delta_{m0})}{\delta_{m,\max} (\delta_{mf} - \delta_{m0})}$$

$$\delta_m = \sqrt{\langle \delta_n \rangle^2 + \delta_s^2}$$

Numerical Modeling

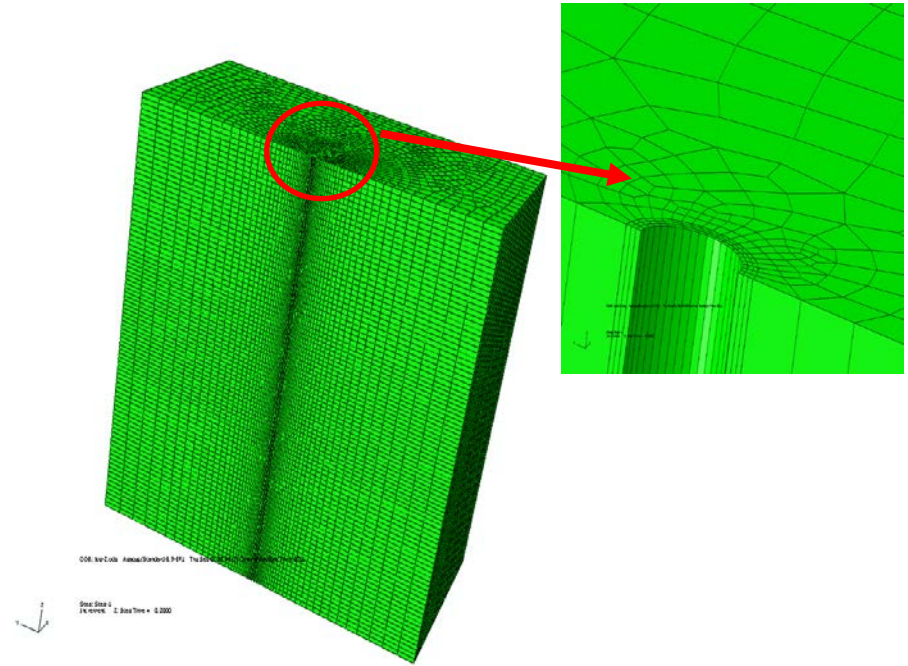
- Analytical solution are limited to simple geometries and simple rock behavior
 - Benchmark for numerical models
- Numerical Modeling
 - Two dimensional
 - Limited
 - Bowl shape
 - Circumferential
 - Three dimensional



A poroelastic model for liquefaction at the seafloor. This problem has some three-dimensional characteristics.

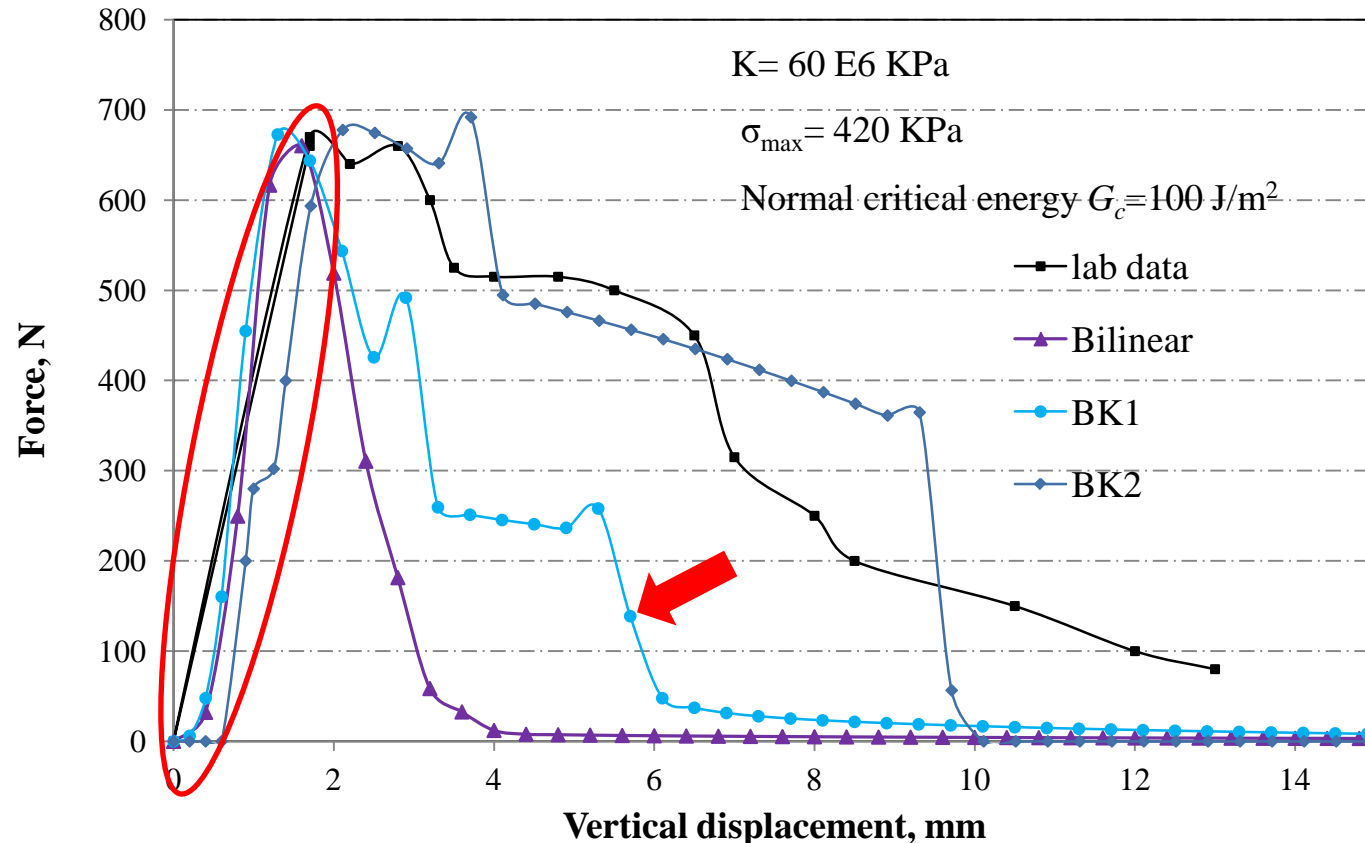
Numerical Modeling

- 3D still has geometric limitation for failure path
 - Level Set
 - Sand production
 - Partition of unity methods
- Model delamination
 - Cohesive zone
 - Pore pressure is incorporated in C_z



Measuring Cement Interface Properties

- Using classical loading test with more sophisticated constitutive equation for cement interface leads to determination of cohesive parameters.



Concluding Remarks

- Current approach for modeling cement behavior is very simplistic to catch many effects leads to failure.
- There is a need to define more realistic criteria to assess and design well cements.
- New research project should be defined aiming at a better understanding the risk of underground venting.
- Results and approach can also be directly applied to other environmental issues like well leakage problems in abandoned well or CO₂ sequestration.

Thanks!