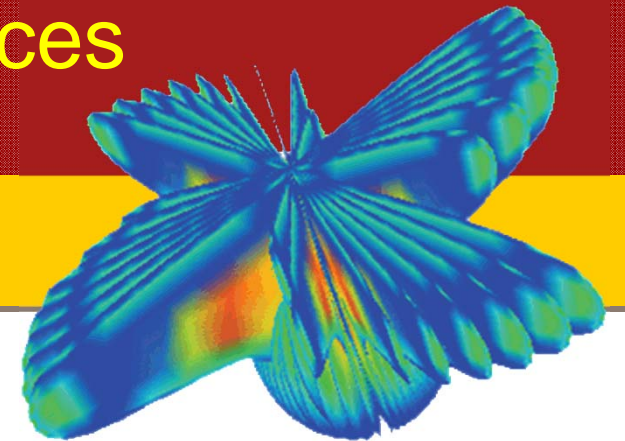


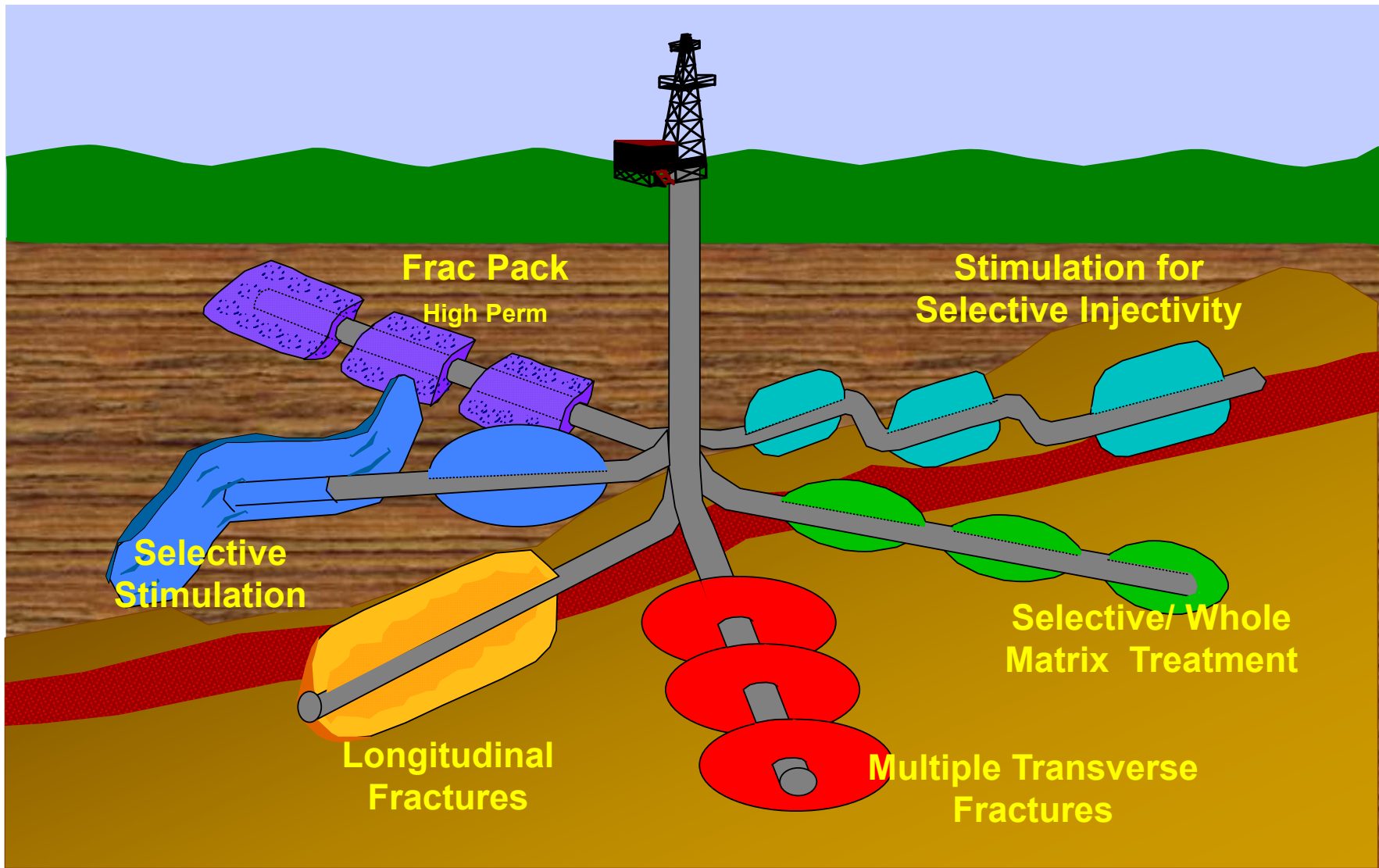
Sustainable Fracturing Rationale to Reach Well Objectives – The Impact of Uncertainties and complexities on Compliance Assurances



OVERVIEW

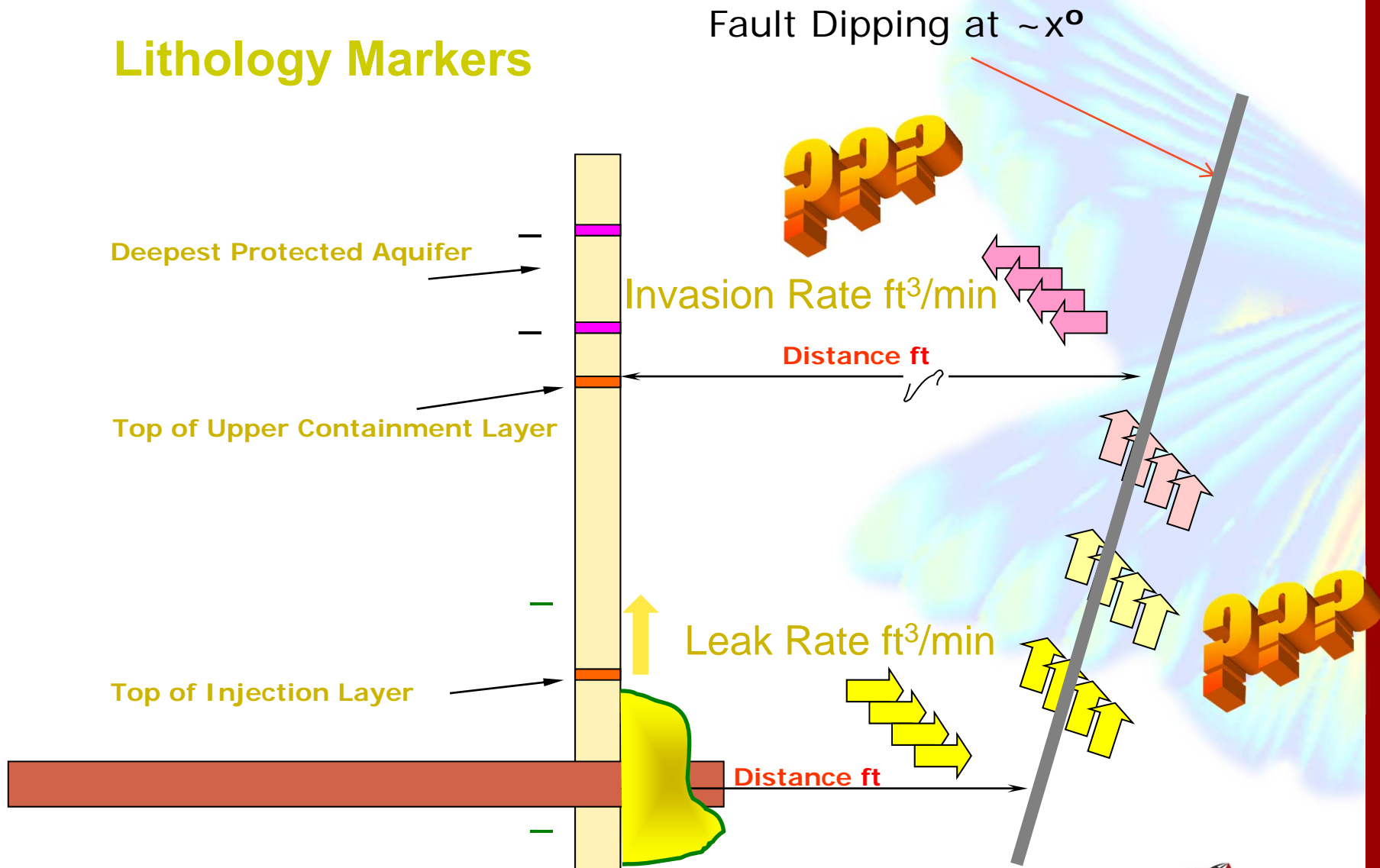
Ahmed Abou-Sayed
Advantek International

Variety of Fracturing Configurations

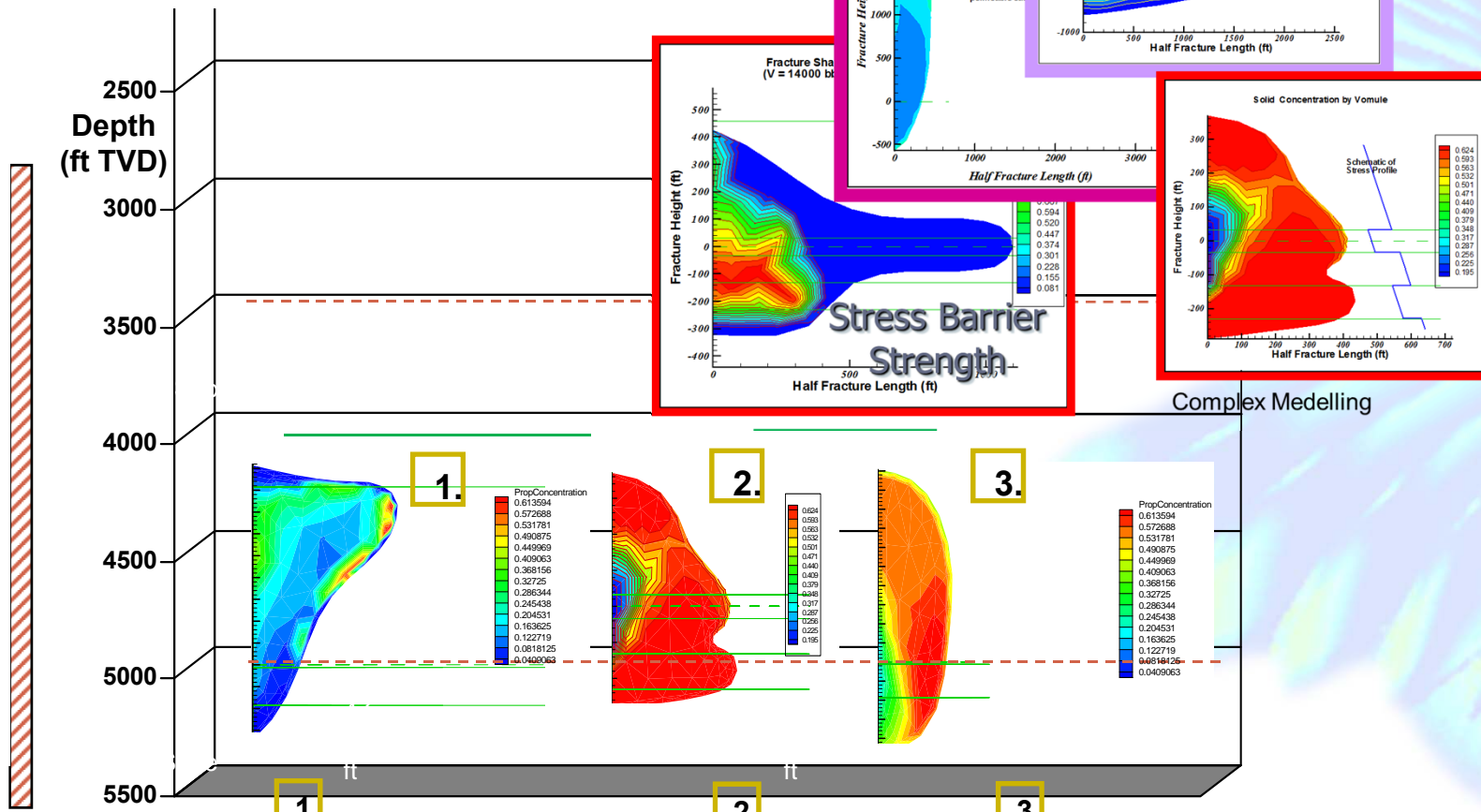


MIGRATION, BREACHING & FAULT/SEAL INTEGRITY

Lithology Markers



Fracture Shape & Proppant Concentration Diagram For Different Injection Scenarios and Complex Models



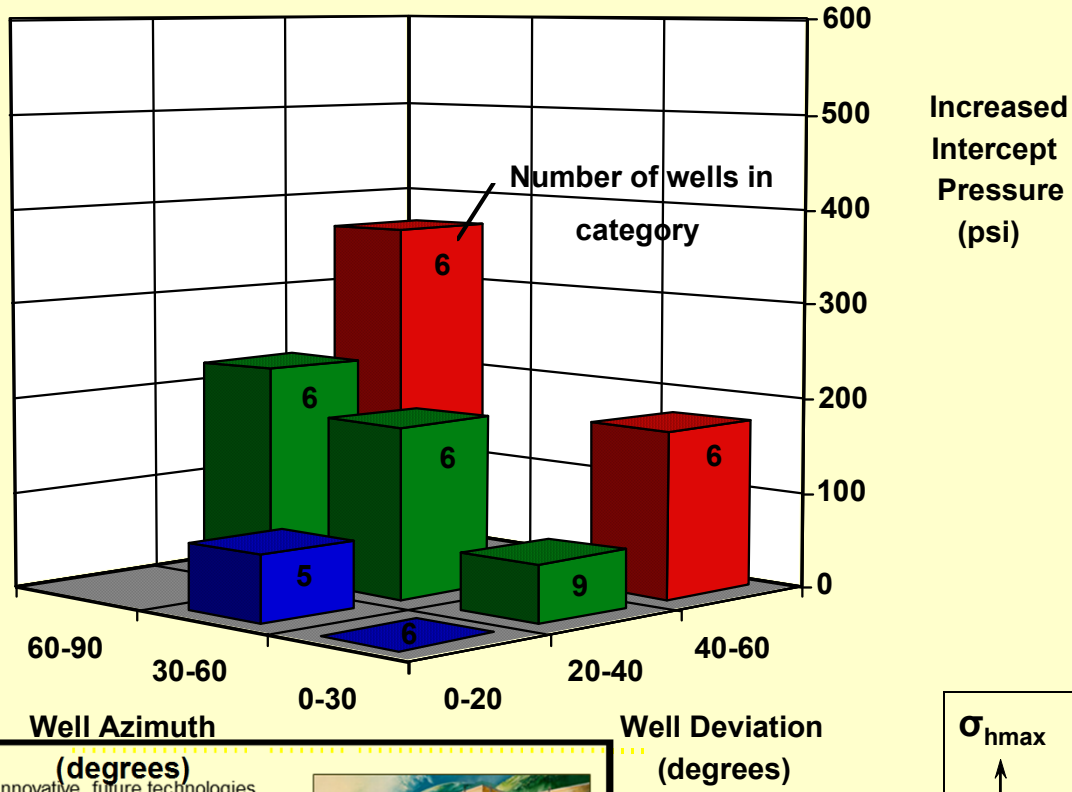
1
4752 ft Injection Point
Mid Sand Layers Modeled
5390 bbls Injected
0.81 psi/ft Shale Stress Gradient

2
3280 ft Injection Point
Mid Sand Layers Modeled
14000 bbls Injected
0.85 psi/ft Stress Gradient

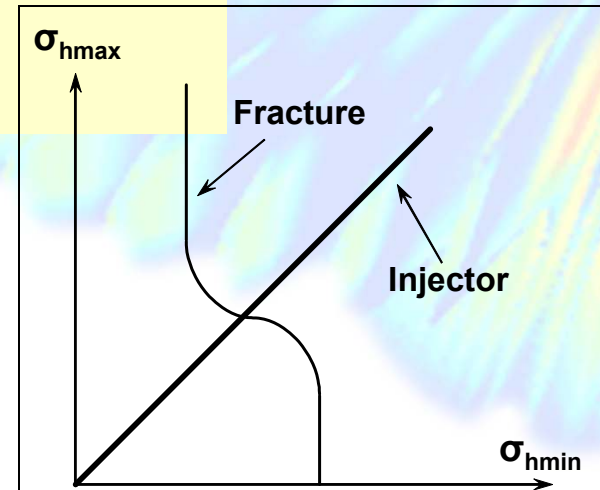
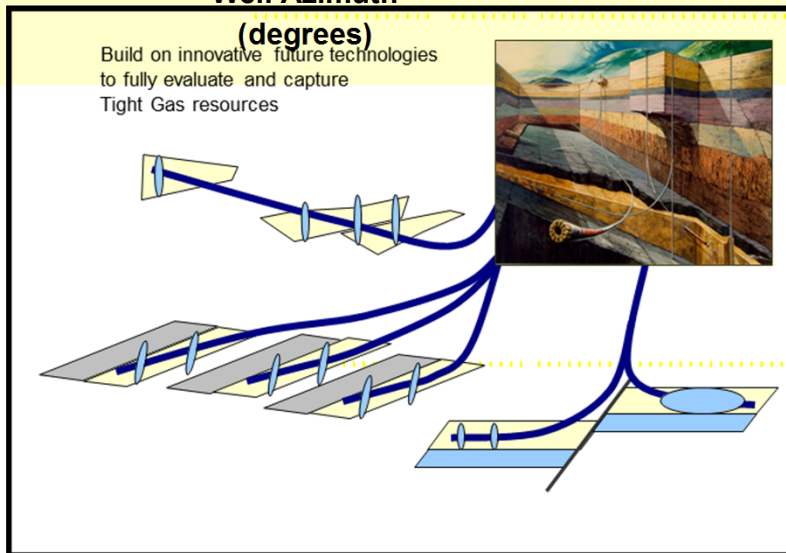
3
4752 ft Injection Point
Mid Sand Layers Not Modeled
13400 bbls Injected
0.81 psi/ft Stress Gradient



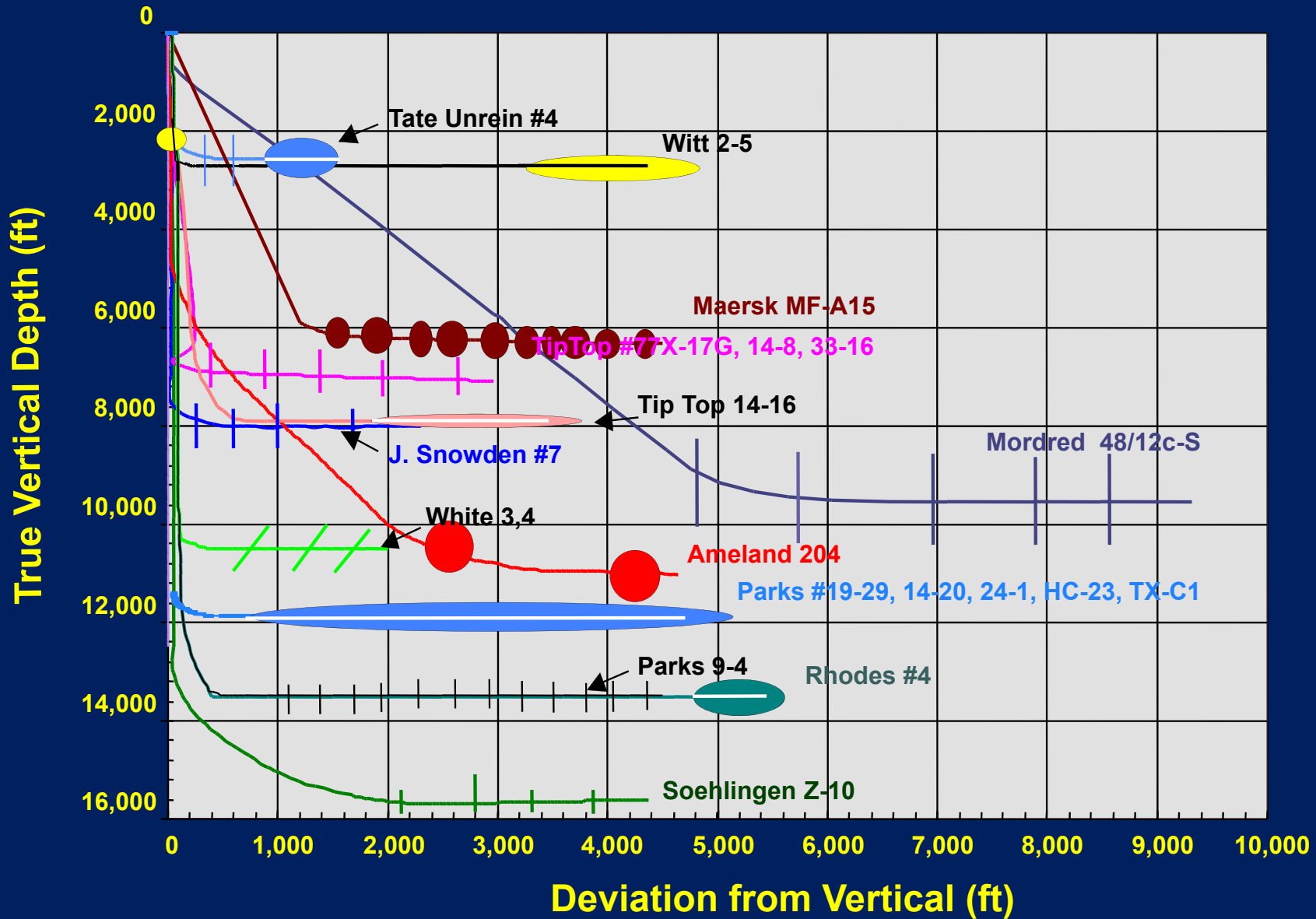
STRESS ANISOTROPY EFFECT



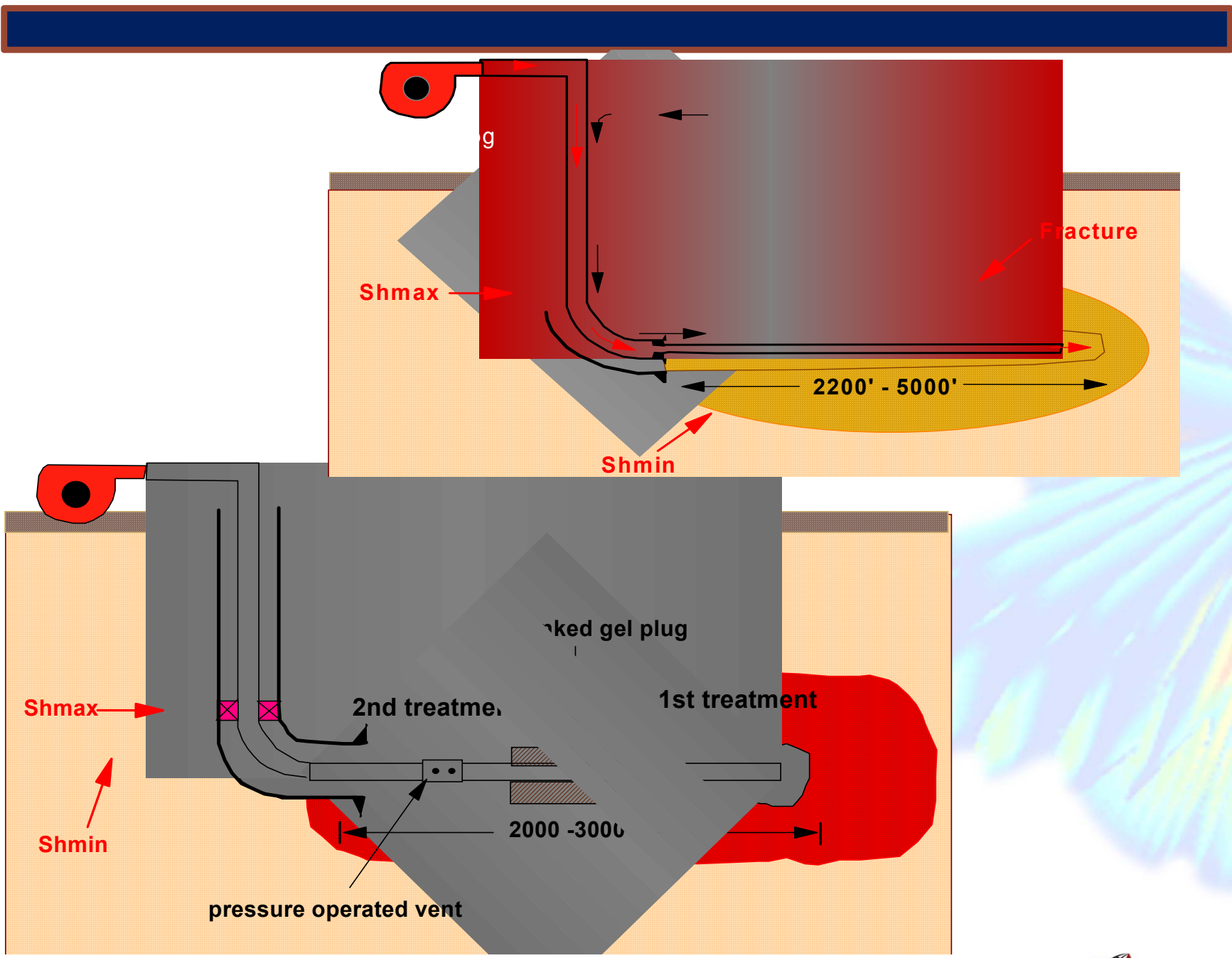
Increased Intercept Pressure (psi)



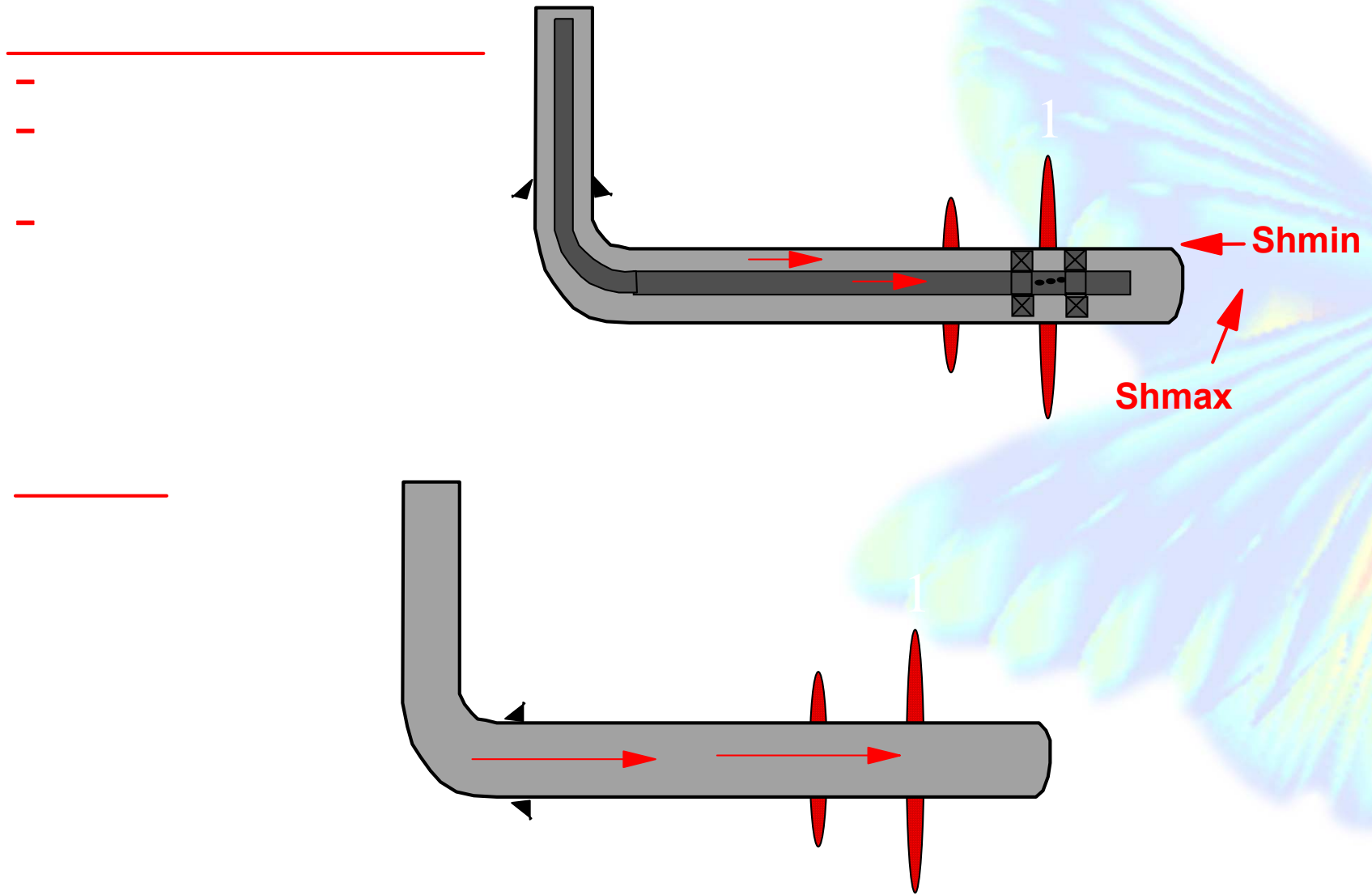
Fractured Horizontal Wells



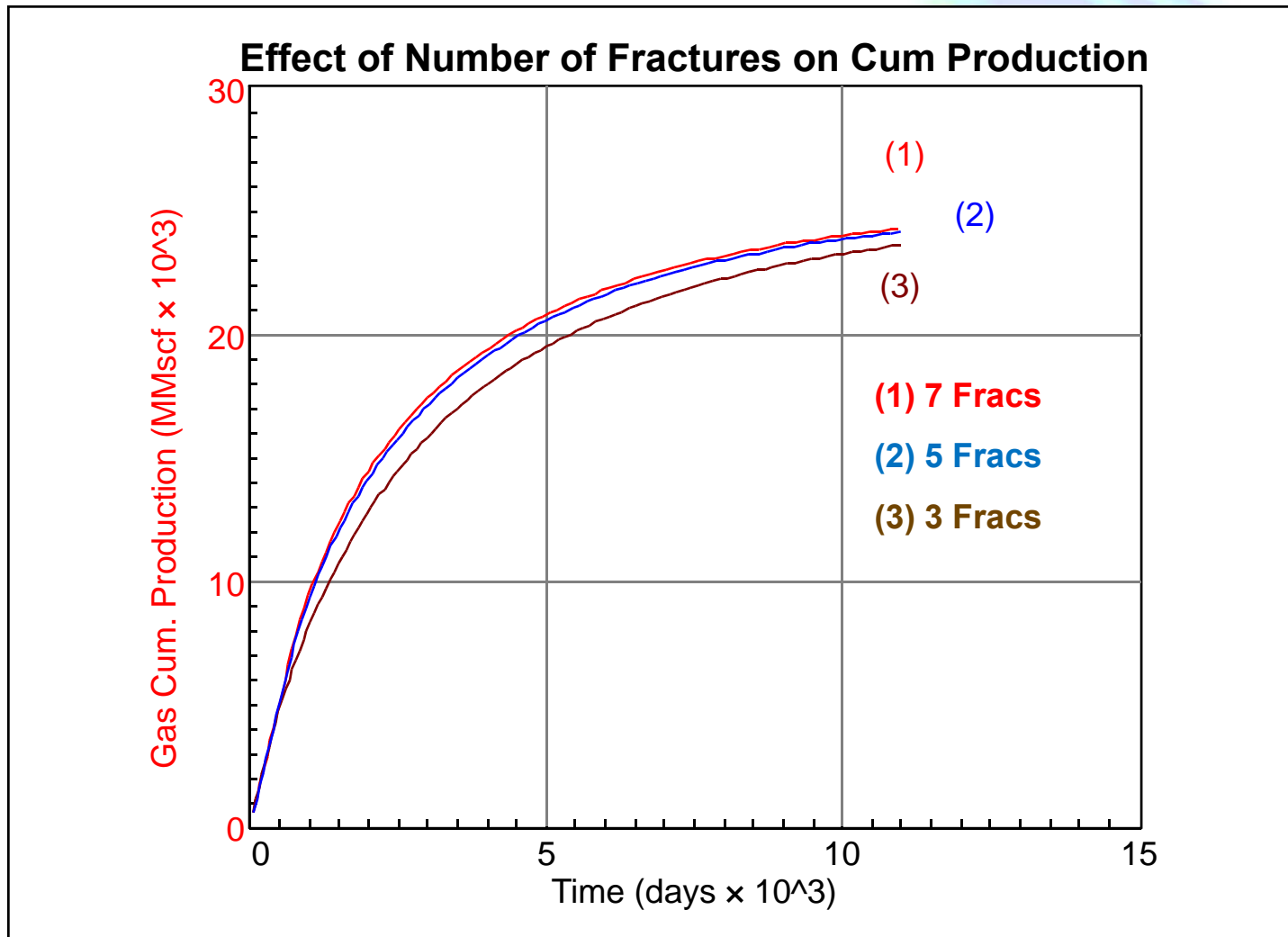
EPA FRACTURING DESIGN and ASSURANCE



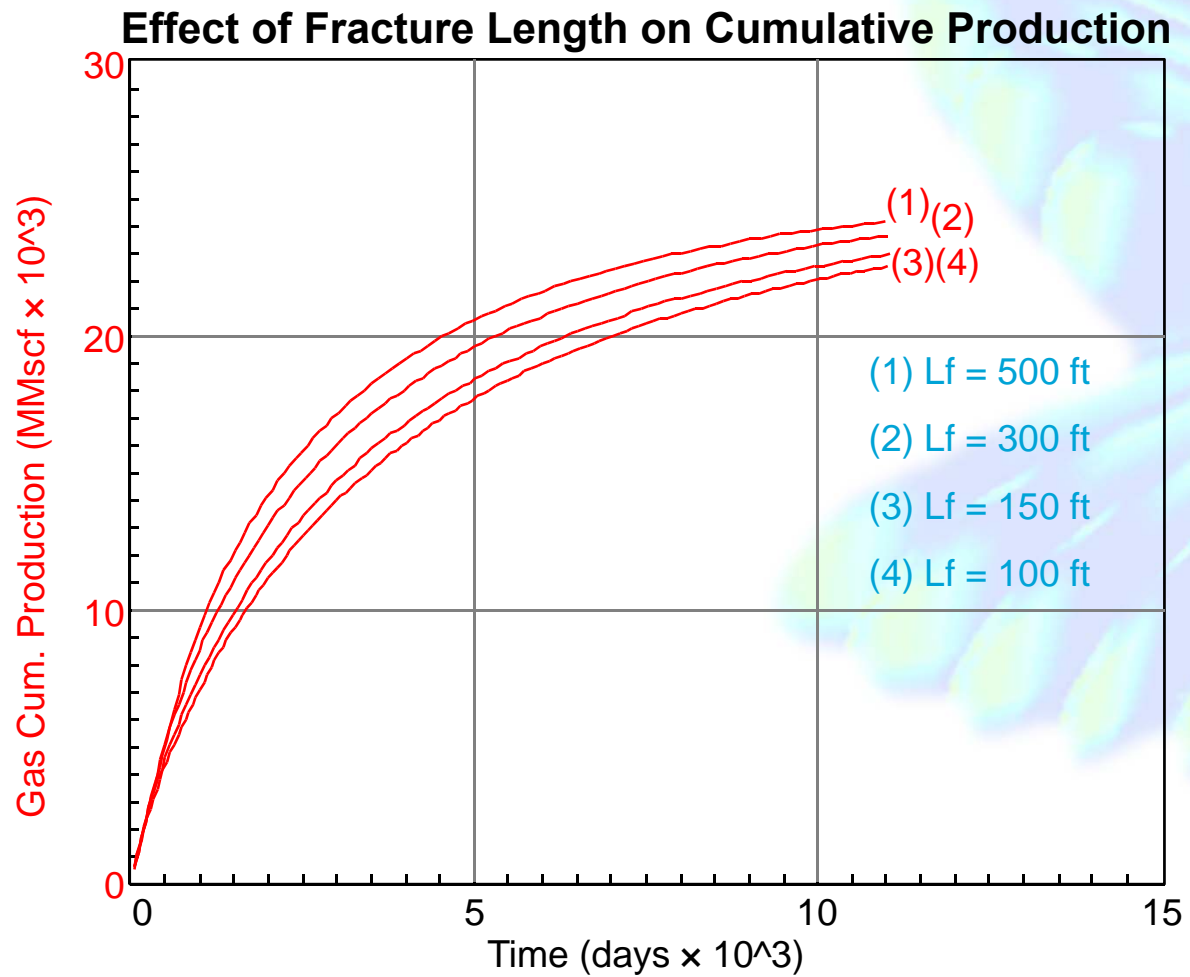
Horizontal Well Technology (Completions/Stimulation)



Gas Potential

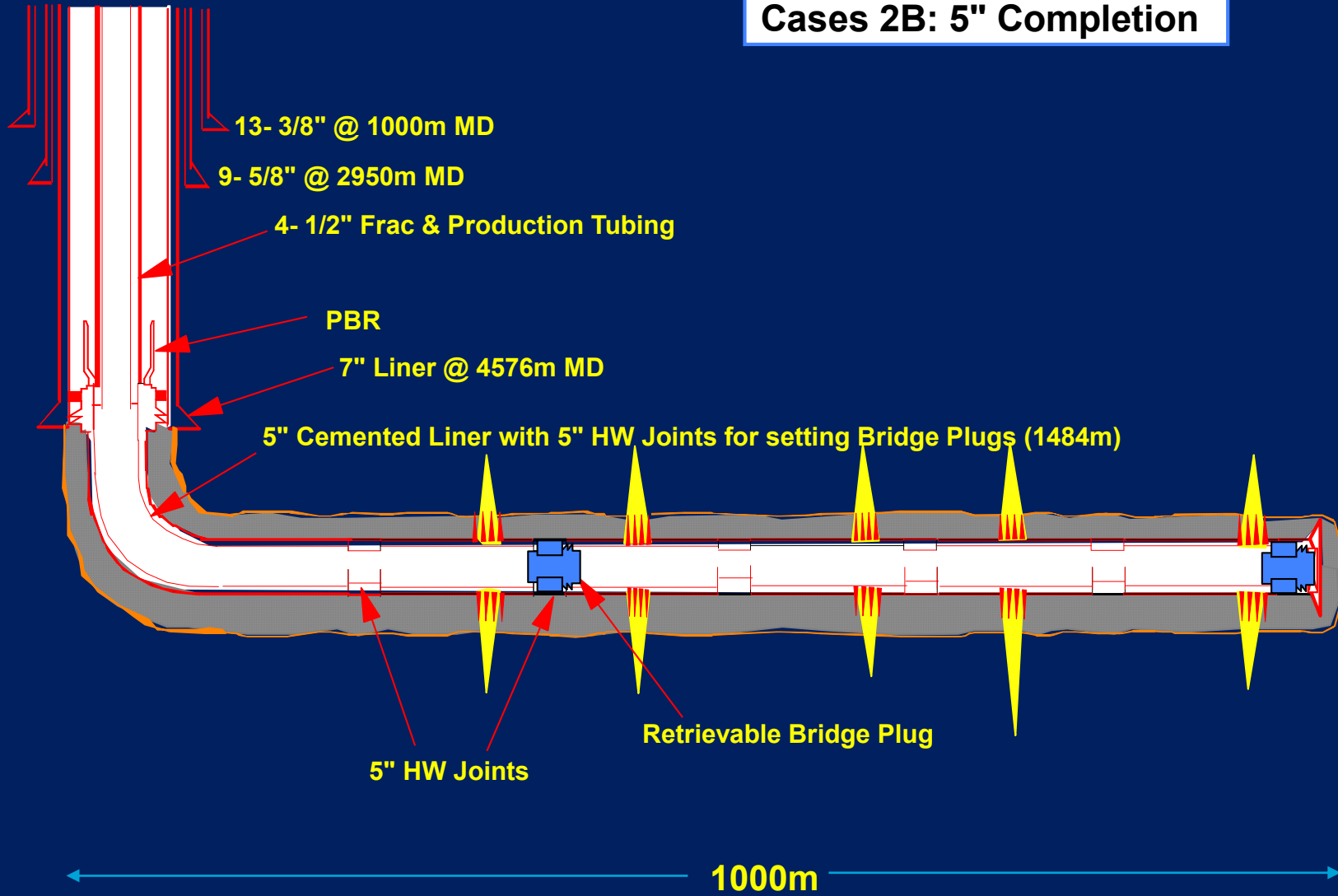


Gas Potential



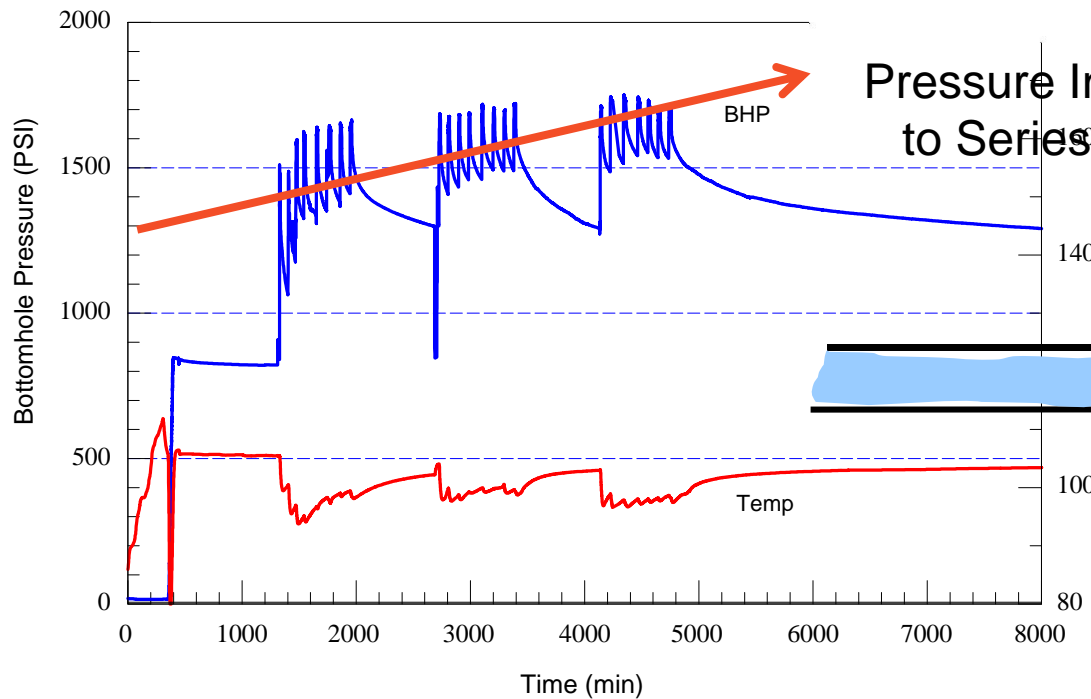
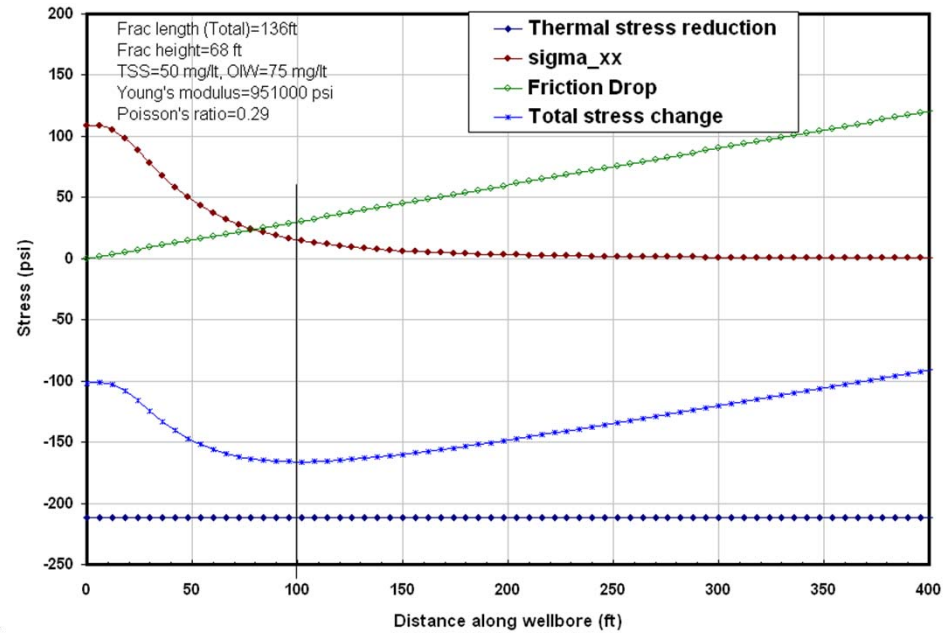
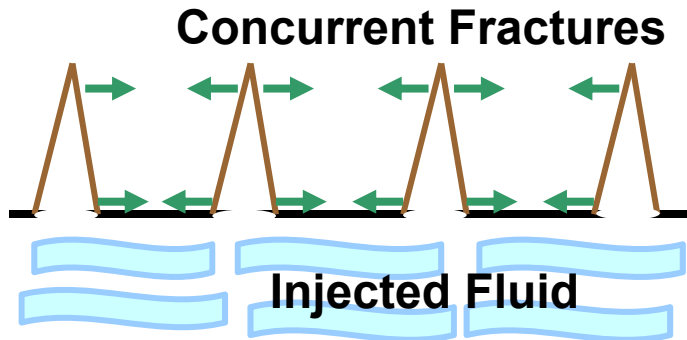
Multi-Frac Horizontal Well

Cases 2B: 5" Completion



PRESSURE DURING SEQUENTIAL PUMPING

Stress along Well due to Concurrent Parallel Fractures



Pressure Increase due to Series Fractures

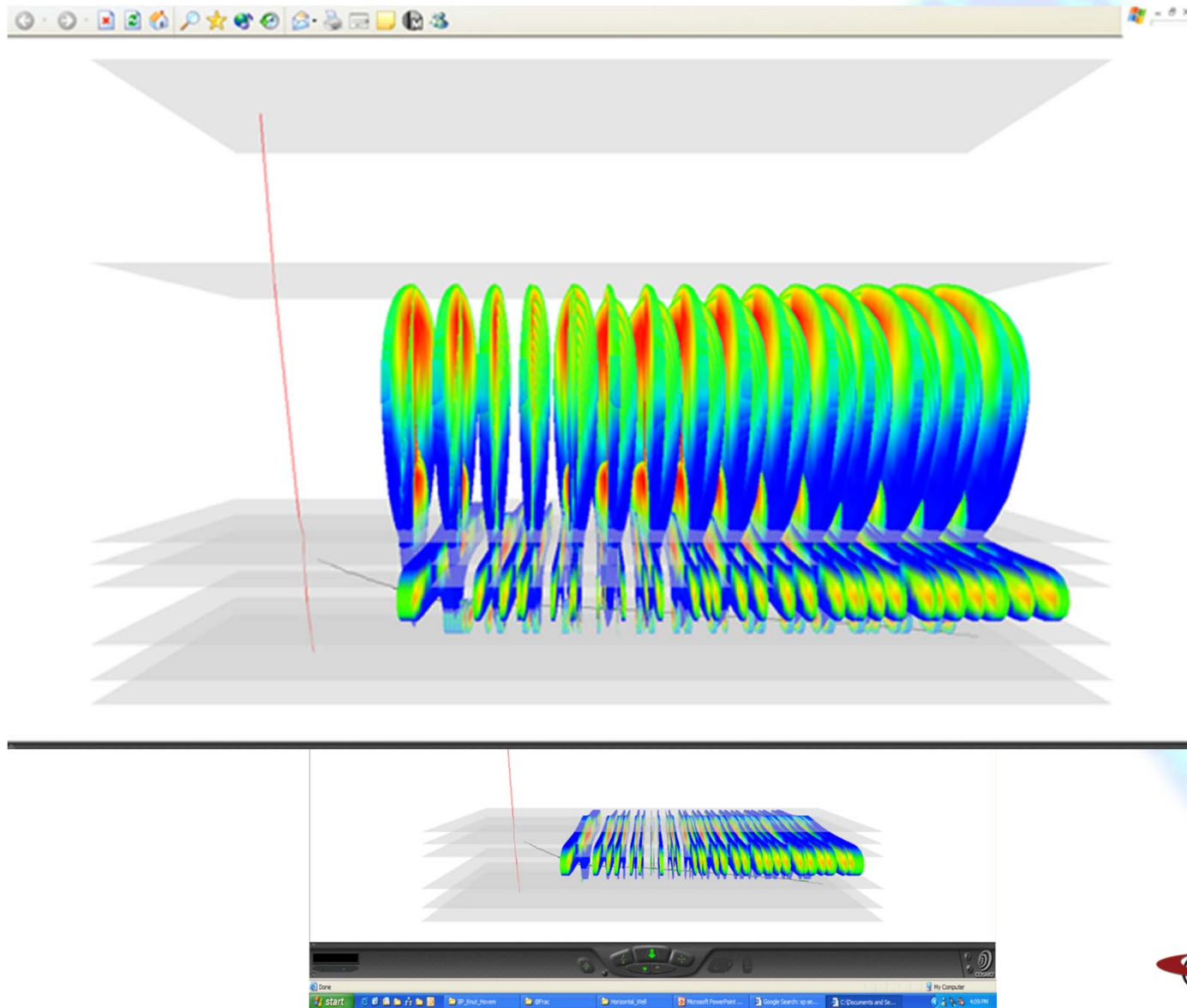
New Fracture

Plugged Tip Zone

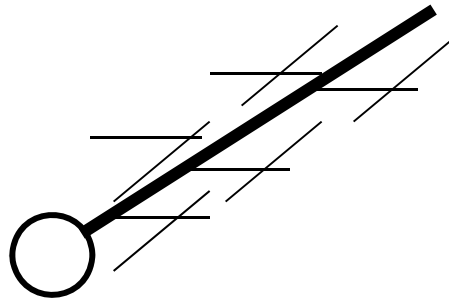
The diagram shows a wellbore with a blue fluid column. A black line represents the wellbore wall. A green shaded area at the tip of the wellbore is labeled 'Plugged Tip Zone'. A new fracture is shown extending from the wellbore, labeled 'New Fracture'.

MULTIPLE FRACTURING OF LONG HORIZONTAL WELLS – ANISOTROPIC STRESS

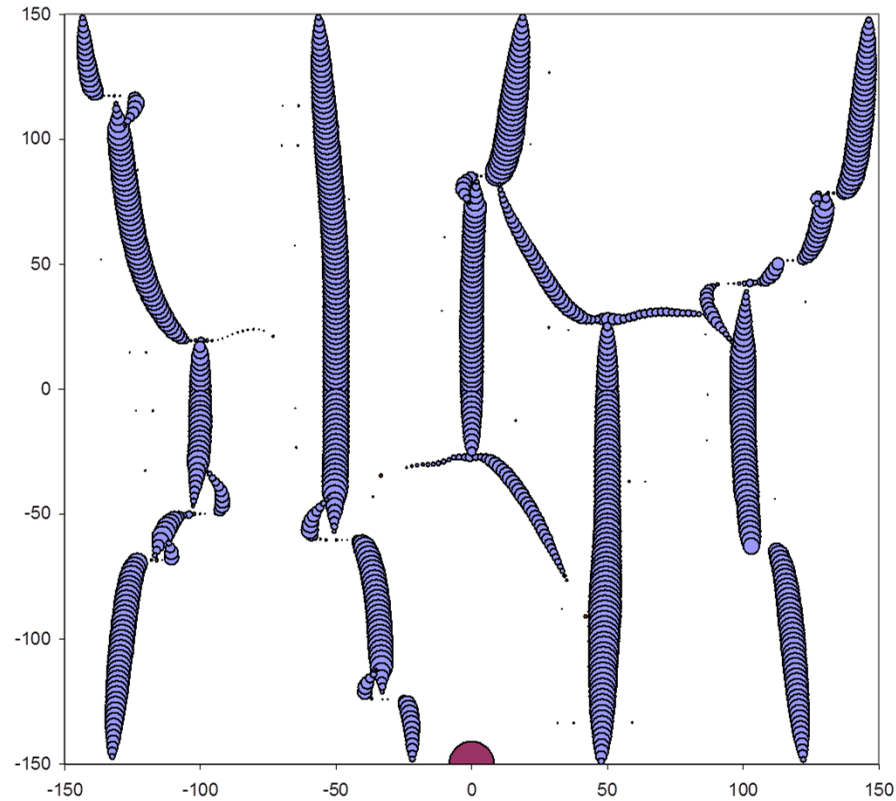
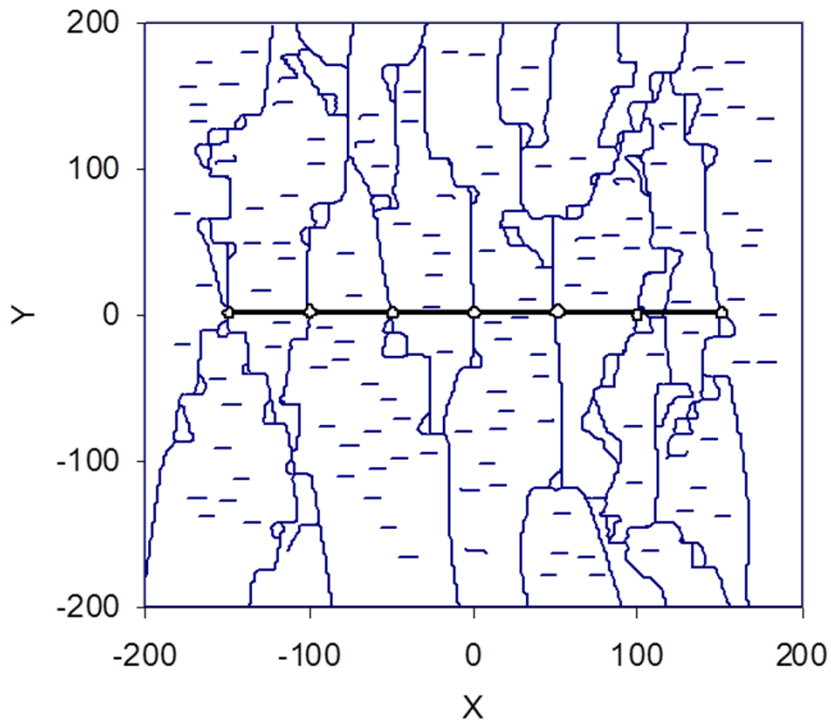
- Strongly anisotropic, layered stress field



FRACTURE NETWORK IN A WEAKLY ANISOTROPIC STRESS FIELD



Conjugate Fractures

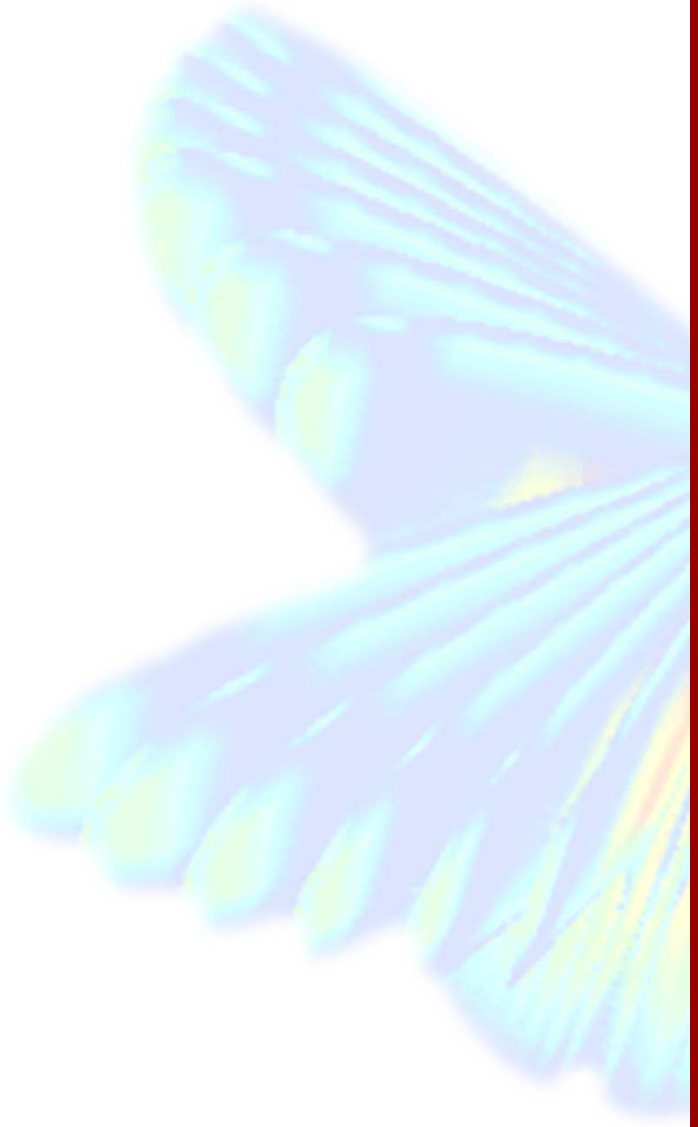


After Olson, ARMA 2008



CONCLUDING REMARKS

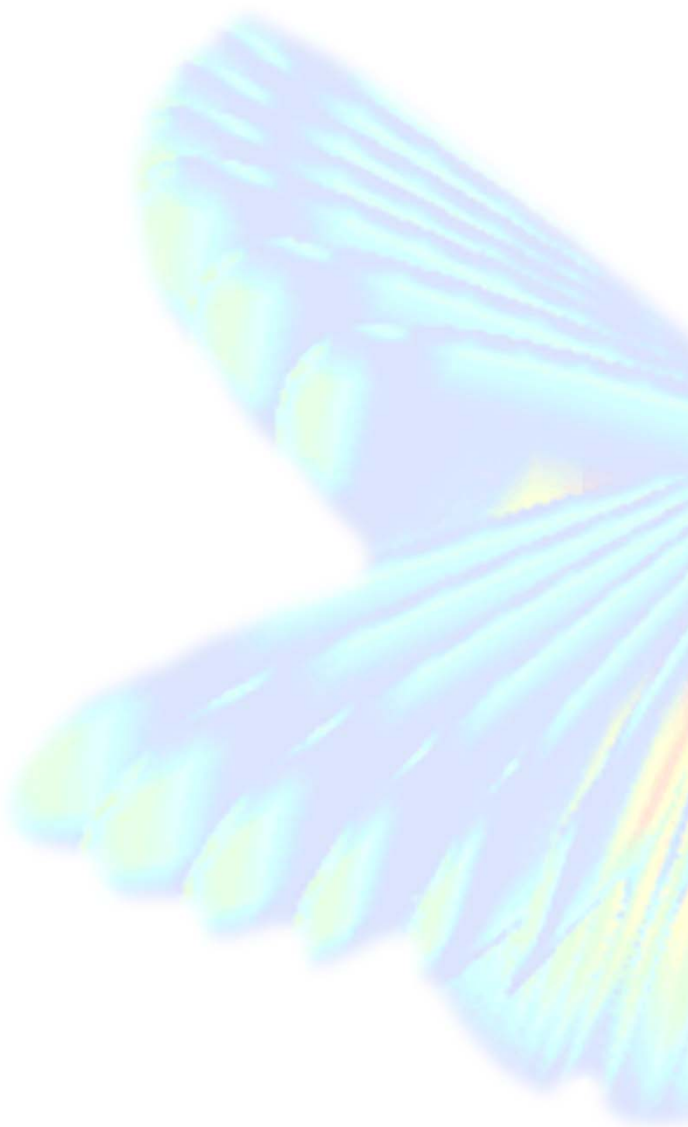
EPA FRACTURING DESIGN and ASSURANCE



CONCLUDING REMARKS

- Hydraulic fracturing has been a reliable contributor to US O&G supply for half a century. They must be thoroughly designed
- Fracture design requires site/well specific input, routine recipe solutions are not appropriate for assurance.
- Well trajectories vis a vis stress field azimuth play a major role in establishing treatment pressures and well connectivity.
- Breaching, loss of containment and frac fluid migration need always be significant factors in job design and implementation.
- Assurance must be a primary factor in stimulation via complete data collection, sophisticated modeling and live monitoring.
- Pressure transient tests have advanced and are currently sufficient and necessary for better identification of fractures.
- Multiple fractures in single wells must be designed with sufficient certainty and complexities and need close monitoring

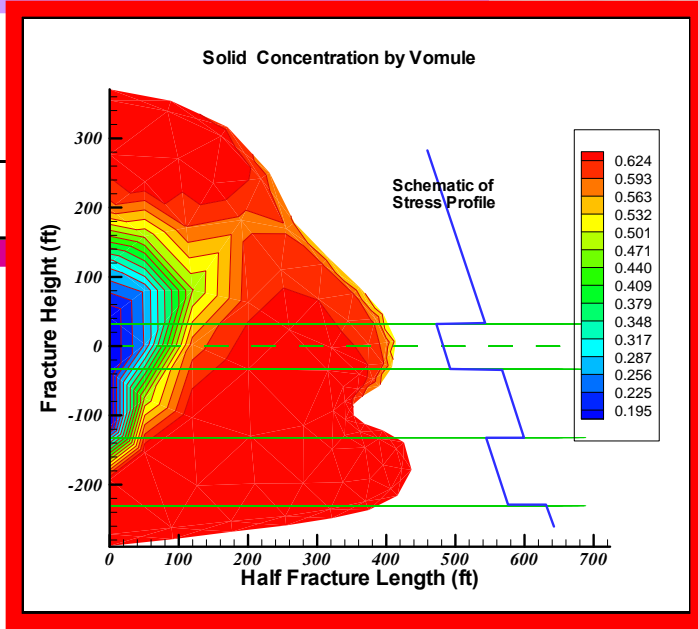
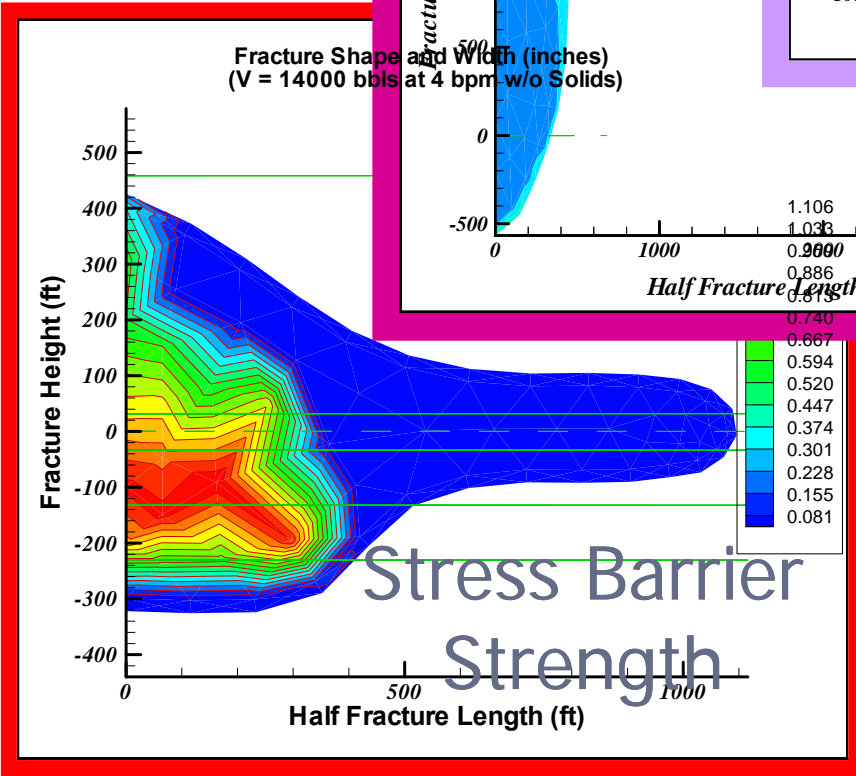
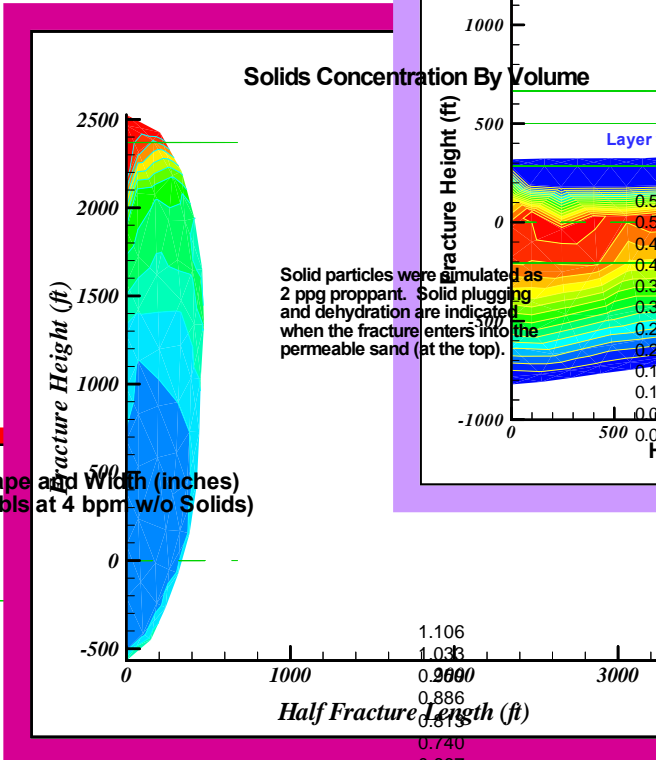
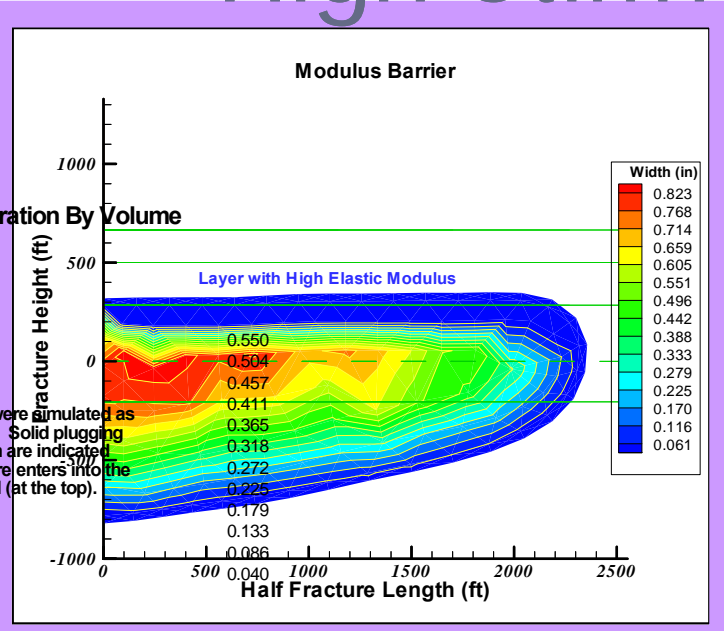
EPA FRACTURING DESIGN and ASSURANCE



High Stiffness

High Leakoff

EPA FRACTURING DESIGN AND ASSURANCE



Complex Medelling



Sustainable Fracturing Rationale to Reach Well Objectives – The Impact of Uncertainties and Complexities on Compliance Assurances

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Advantek International

The statements made during the workshop do not represent the views or opinions of EPA. The claims made by participants have not been verified or endorsed by EPA.

The presentation will discuss lessons learned; extract best practices and guidelines applied to injection of fluids and slurries during fracturing and exploration and production (E&P) associated streams disposal (wastes, produced water, drill cuttings, and solids/proppant flow-back). Fracture generation, propagation and multiplication during multiple injections in same well, batch injections and re-fracturing is covered. Design requirements, monitoring and assurance of containment for environmentally safe injections are covered. Results from major worldwide injection projects are viewed from operator's and regulator's perspectives.