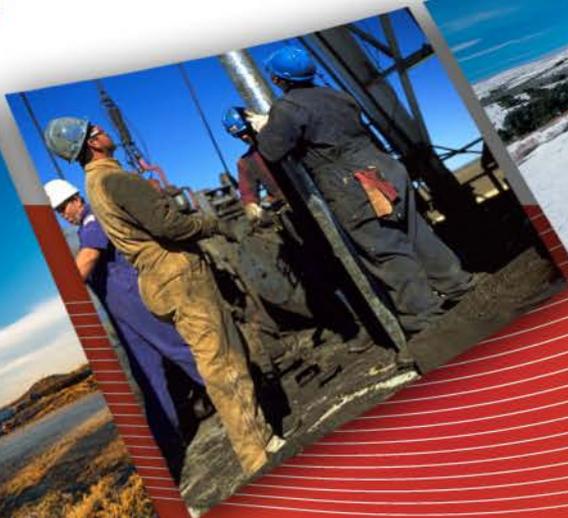


**NEWFIELD**



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# **Mid- Continent Water Management for Stimulation Operations**

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**EPA Technical Workshop on Wastewater Treatment and  
Related Modeling**

**Research Triangle Park, NC**

# Why Is Water Important to the Petroleum Industry?

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- Water is the most common and most heavily used fluid in the petroleum industry
- Water is produced along with oil and gas from nearly every well
- Water is used as a base fluid in production, drilling, and completion operations
- Water will be produced, recycled, injected, mixed, cleaned, and reinjected
- **Water's use and protection are emotionally charged subjects in many communities**



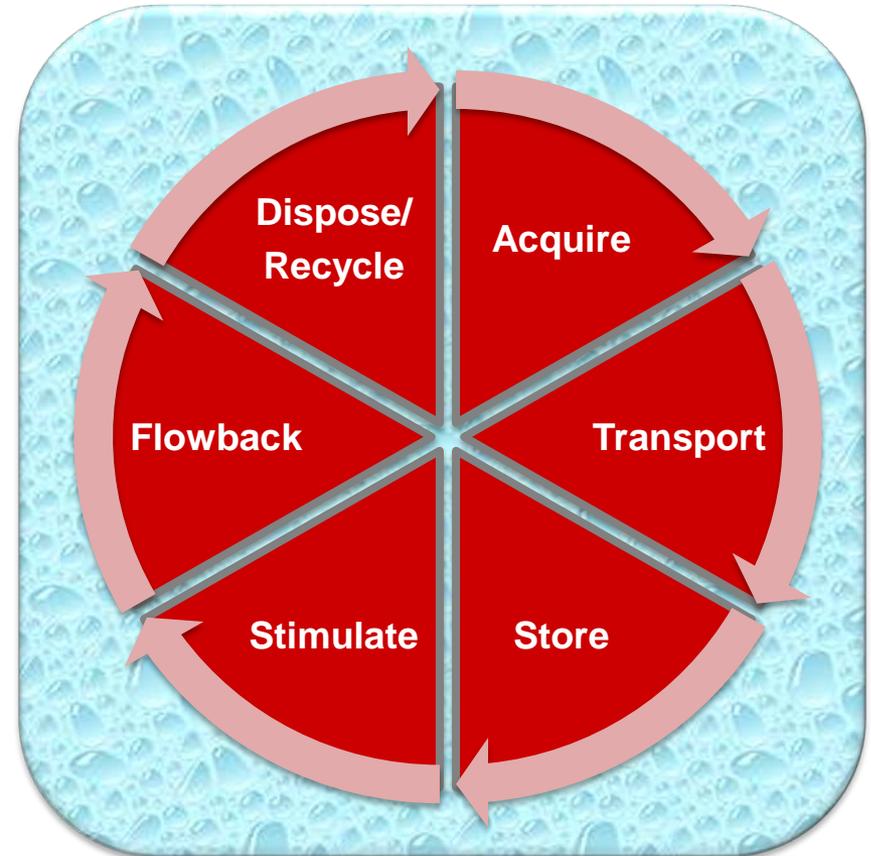
# Significance of Water to Our Business

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- **More than ever, water is an integral part of the success of oil and gas operations. So, think about this**
- **No Water**
- **No Hydraulic Fracturing**
- **No Oil and Gas Resource Plays**

# Water Management Cycle

- **Water source**
  - *Subsurface aquifers*
  - *Rivers, lakes or ponds*
  - *Rural or urban water supplies*
  - *Gray Water*
  - *Acid Mine Drainage*
- **Water transport**
  - *Pipeline*
  - *Trucking*
- **Water storage**
  - *Frac Tanks (500 bbls)*
  - *Modular Tanks (up to 40,000 bbls)*
  - *Portadam (size as required)*
  - *Pits or ponds (100,000+ bbls)*
- **Water treatment and reuse**
  - *Physical*
  - *Chemical*
- **Water disposal**
  - *Evaporation*
  - *Water disposal wells*



# Water Sources

- Subsurface Aquifers using water wells
- Ground Water from naturally occurring or man made ponds



# Water Sources

- Area lakes and streams



# Water Transportation



# Poly Pipe Cross Sections

12" SDR 11 HDPE



8" SDR 11 HDPE

# Water Storage



# Why Is Water Storage Important?

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- **Water is the base fluid and biggest component of any hydraulic fracturing operation**
- **Water volumes required for typical completions range from 100,000 to 500,000 barrels per well**
- **Water must be stored near the operation in sufficient quantities to finish a job at the desired pump rate**
- **In the first 90 days after fracturing, a well can produce from 30 to 80% of its load back**
- **To recycle water there has to be enough storage for both the produced water and the processed water**
- **Water must be stored in a manner that is economically and environmentally sound**

# Frac Tanks

## Capacity

*500 barrels*

## Transported by Truck

## Number needed for a 250,000 BBL slick water frac

*500*

## Normally use 15 to 20 frac tanks on a job



# Fresh Water Impoundment – Lined

**Size can vary**

*Operational Requirements  
Terrain*

**Cost to Construct**

*\$150,000 to \$200,000*

**Number needed for a  
250,000 BBL slick water  
frac**

*1*



# Recycled Water Impoundment - Lined

## Impoundments

*Designed by professional engineer*  
*Permitted by the state*

## Size can vary

*Operational requirements*  
*Terrain*

*This pit is 480,000 barrels*

## Cost to Construct

*\$500,000 including engineering, land, legal and construction*



# Fresh Water Impoundment - Unlined

**Impoundments can be**

*Naturally occurring*

*Man made*

**Size can vary**

*Operational Requirements*

*Terrain*

**Cost to Construct**

*\$75,000 to \$150,000*

**Number needed for a  
250,000 BBL slick water  
frac**

*1*



# Large Capacity Above Ground Moveable Tanks

**Size Can Range by  
type and make of tank**

*Rectangular*

*2,200 to 15,400 BBL*

*Circular*

*4,500 to 42,000 BBL*

*Portadam*

*Determined by user*



# Above Ground Tank Options



# Load Recovery

## Flow Back

- Using pipeline and transfer pumps
- Capacity over 500 BPH
- Replenish frac water supply



## Trucking

- Could have 100 trucks per day to haul water from a well flowing 500 BPH
- Determine break even between pumping/pipeline changes and trucking costs plus disposal fees



# Water Treatment and Reuse



# Recycling Challenges

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- **Fresh water**
  - *Few problems with frac fluid chemistry*
- **Produced water & flow back water**
  - *Must be cost neutral*
  - *Minerals can interfere with frac gel*
  - *Water quality varies widely*
  - *May cause scale or bacteria growth*
- **Study needed determine water quality targets**
  - *Results specific to a basin or formation*
  - *Results will point to type of water treatment needed*
- **Regulations**
  - *Recycle or produced water pits often have to be permitted*
  - *OK and TX require design, certification, and construction supervision by a professional engineer*

# Treatment Options

There are a number of treatment options available to producers, with options including dilution, settling, chemical treatment, filtration, clarification, electro-coagulation, and distillation.

|                      |                        |   |
|----------------------|------------------------|---|
| ~\$1.50 - \$2.00/bbl | Dilution               | <ul style="list-style-type: none"> <li>• Involves blending flowback or produced water with freshwater during fracturing.</li> <li>• Not free - has a handling cost for frac tanks, containment, water transfer, etc.</li> </ul>   |
| ~\$2.00 - \$2.50/bbl | Settling               | <ul style="list-style-type: none"> <li>• Must allow enough residence time in flow back pits or frac tanks for solids to settle.</li> <li>• Risks associated with storing raw water on location for long periods of time.</li> </ul>   |
| ~\$2.00 - \$3.00/bbl | Filtration             | <ul style="list-style-type: none"> <li>• Bag filters, disk filters, or sand filters can be used. Other types available.</li> <li>• Issues can arise from expended filter sock disposal and bacteria introduction.</li> <li>• Water sources for back flushing system can be logistically difficult .</li> </ul>                                |
| ~\$2.50 - \$4.00/bbl | Chemical Precipitation | <ul style="list-style-type: none"> <li>• Involves pH adjustment and the addition of polymers or other flocculants.</li> <li>• Issues can arise from excess sludge formation and sludge disposal.</li> <li>• Chemical drum or tote management can be logistically difficult on location.</li> </ul>  |
| ~\$3.50 - \$4.50/bbl | Clarification          | <ul style="list-style-type: none"> <li>• Involves the use of equipment including DAFs or clarifiers.</li> <li>• Typically involves chemical precipitation in conjunction with clarification equipment</li> <li>• Advantages include few moving parts and less downtime</li> </ul>   |
| ~\$4.50 - \$5.50/bbl | Electro-Coagulation    | <ul style="list-style-type: none"> <li>• Sacrificial plates create a hydrolyzed metal sweet floc that significantly lowers total suspended solids (TSS), greases and oil, and in some cases metals count.</li> <li>• High operating costs relative to other TSS treatment systems.</li> </ul>   |
| ~\$5.50 - \$8.00/bbl | Distillation           | <ul style="list-style-type: none"> <li>• Highest effluent water quality. Can potentially be handled in freshwater impoundments with approved NPDES permits.</li> <li>• Highest operating costs due to energy requirements.</li> <li>• Energy cost can be mitigated by running off of compressor station waste heat or natural gas.</li> </ul> |

# Water Disposal

- Accelerated Evaporation



- Salt Water Disposal Well

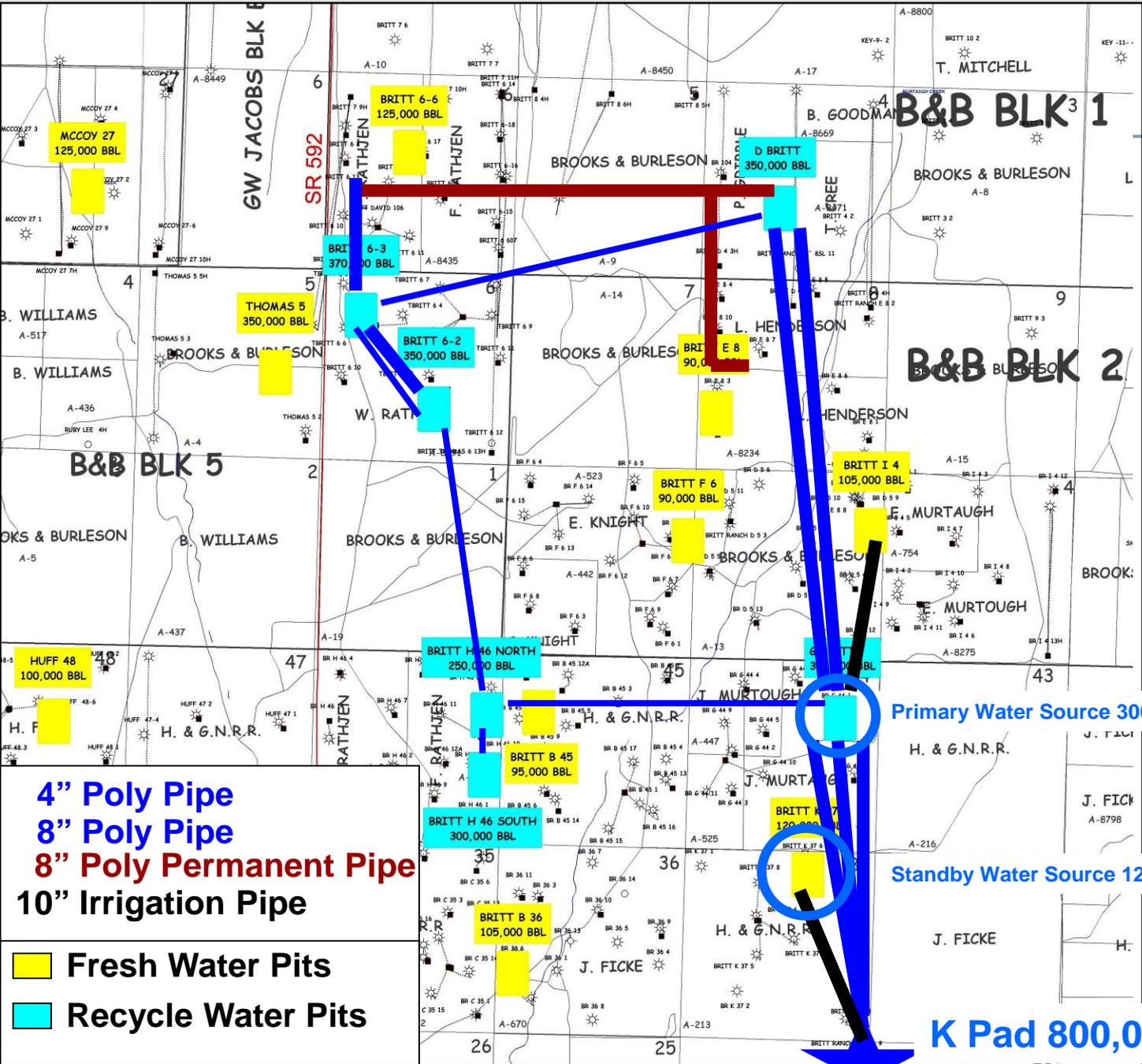


# Newfield Mid-Continent Water Operations

## General Comments

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- **Granite Wash Operations recycle over 80% of water used**
  - *Flowback /Produced water has relatively low chloride content in the 10,000 to 20,000 ppm range*
  - *Transport produced water to recycle pits through poly lines*
  
- **Arkoma Operations reuses 6% of produced water**
  - *Flowback /Produced water has chloride content in the 30,000 to 70,000 ppm range*
  - *Transported to recycle facility by trucks*
  - *Cleaned and used as a brine source*
  - *Combined with fresh water*
  
- **Cana Woodford planning to recycle produced water**
  - *Flowback water has chloride content less than 20,000 ppm*
  - *Will transport to recycle facility by truck*



**4" Poly Pipe**  
**8" Poly Pipe**  
**8" Poly Permanent Pipe**  
**10" Irrigation Pipe**

**Fresh Water Pits**  
 **Recycle Water Pits**

**Primary Water Source 300,000 bbl**

**Standby Water Source 120,000 bbl**

**K Pad 800,000 bbl**

# Why Newfield Recycles Water

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- **Saving Fresh Water – 10 million barrels per year**
- **Saving Money – \$50 million per year**
- **Limited supply of fresh water due to drought**
- **Reduce the need to dispose of produced water**
- **Potential to reduce transportation costs**
- **Environmentally responsible**
- **Improved social license**



# **How Much Water Newfield Recycled**

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**During the Last 5 years Newfield's Britt Ranch Fracturing Operations**

**50 Million Barrels**

**Fresh Water Saved**

**and**

**\$ 250 Million Saved**

# Why Would You Reuse Produced Water?

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- **It saves fresh water**
- **It is environmentally responsible**
- **It improves your social license**



# Questions!?!?!?

**THERE IS NO LIFE WITHOUT WATER.**



**BECAUSE WATER IS NEEDED  
TO MAKE COFFEE.**